

G6a88257

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



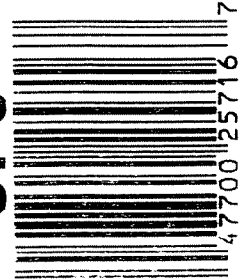
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288257

UPC



VERY IMPORTANT
 INSURE YOUR BOAT
 ENJOYMENT. ASSURE
 SAFE USE OF THIS
 FIREARM.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. G6288257	J
ORDER NO. 25716	46

20AX

5716 G6288257

ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288257

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-8-03	RW
600	PROOF		1-8-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-8-03	RW
610	DIS-ASSEMBLE GUN		1-8-03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 15 2003 OPERATOR RL		
615	ROLLMARK CALIBER		1/16/03	AB
617	DRILL AND TAP SIGHT HOLES		1-29-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-27	TA
	(BOLT)		2-27	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-12-03	A
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-12-03	A
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-12-03	A
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-18-02	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>10.0</u> <u>9.5</u> <u>9.75</u>	3-17-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.25</u> <u>2.50</u>	3-17-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		3-18-03	RHL
	I) FIRING PIN INDENT .020 MIN	<u>.0205</u> <u>.0215</u> <u>.022</u>	3-17-03	TRW
	J) ASSEMBLE STOCK		3-12-03	RW
	K) ASSEMBLE SWIVEL STUDS		3-18-03	RHL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-12-03	RW
	M) IRON SIGHT ALIGNMENT		3-12-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-12-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	3-13-03	TRW
	MALFUNCTION	CORRECTION	3-13-03	TRW
	MALFUNCTION	CORRECTION	3-13-03	TRW
	MALFUNCTION	CORRECTION	3-13-03	TRW
	MALFUNCTION	CORRECTION	3-13-03	TRW
645	INSPECT FOR LIVE AMMO		3-13-03	TRW
655	FINAL INSPECTION A) HEADSPACE		3-18-03	RHL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.77</u> <u>2.60</u> <u>2.84</u> <u>2.90</u> <u>2.79</u>	3-17-03	TRW
	C) FUNCTION		3-18-03	RHL
660	PACK		3-18-03	PA

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

DATE 1-17-03
TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.41	2.68		2.50	MIN. SETTING
PULL #2	2.53	2.38		2.39	NO AVG. OF 5
PULL #3	2.55	2.67		2.52	READINGS ACCEPT
PULL #4	2.62	2.62		2.57	ABLE LESS THAN
PULL #5	2.54	2.47		2.41	
TOTAL	12.65	12.82		12.39	
AVG.	2.53	2.56		2.47	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.14	3.22		
PULL #2	3.15	3.12		
PULL #3	3.18	3.11		
PULL #4	3.12	3.15		
PULL #5	3.07	3.14		
TOTAL	15.66	15.74		
AVG.	3.13	3.14		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.40	4.22		4.06
PULL #2	4.06	4.18		4.00
PULL #3	4.30	4.10		4.01
PULL #4	4.26	4.07		3.98
PULL #5	4.14	4.05		4.01
TOTAL	21.16	20.62		20.06
AVG.	4.23	4.12		4.01

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288257.___0
FILE DATE AND TIME: 03/14/2003 12:06

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

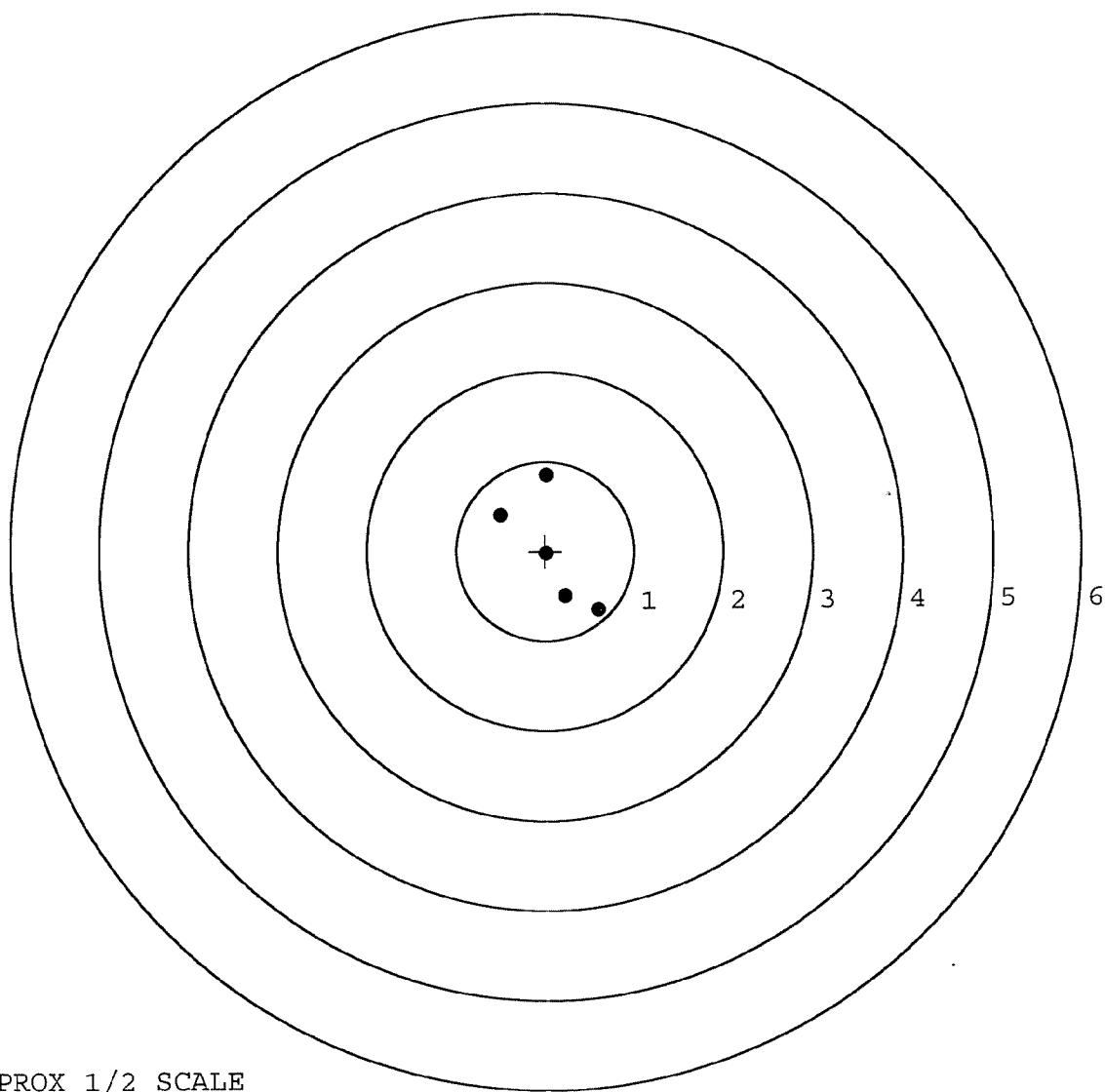
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .593

SERIAL NUMBER: G6288257.___0
TARGET NUMBER: 1
FILE DATE: 03/14/2003
FILE TIME: 12:06

POINT#	X	Y
1:	0.221	-0.503
2:	0.597	-0.655
3:	0.013	-0.031
4:	-0.504	0.402
5:	0.017	0.852

X CENTROID: 0.069
Y CENTROID: 0.013
POA TO CENTROID: 0.070
HORZ SPREAD: 1.101
VERT SPREAD: 1.507
GROUP SPREAD: 1.615
MIN RADIUS: 0.071
MAX RADIUS: 0.852
MEAN RADIUS: 0.599
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

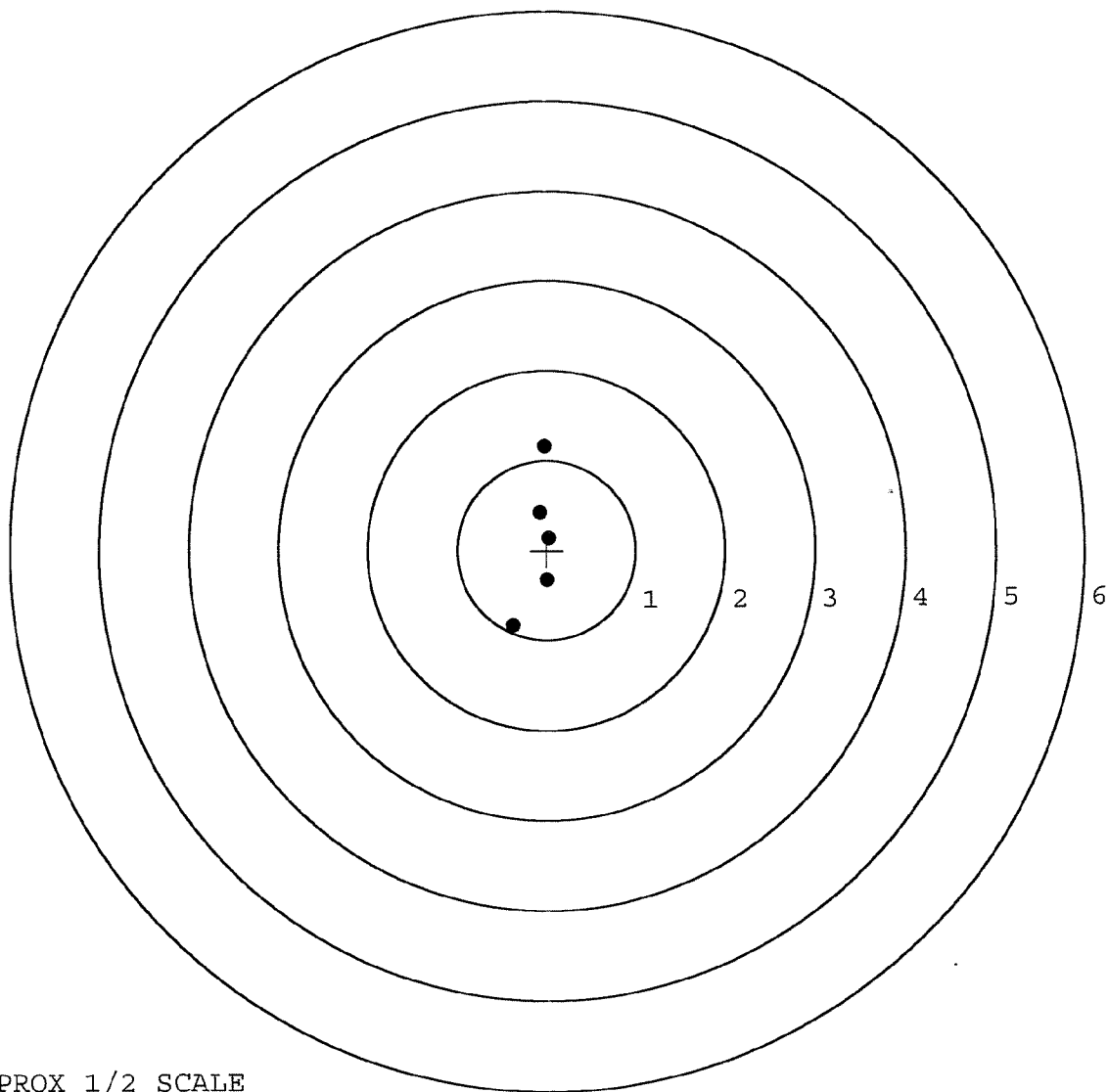


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288257.____0
TARGET NUMBER: 2
FILE DATE: 03/14/2003
FILE TIME: 12:06

POINT#	X	Y
1:	-0.381	-0.845
2:	-0.001	-0.335
3:	0.021	0.134
4:	-0.077	0.426
5:	-0.021	1.157

X CENTROID: -0.092
Y CENTROID: 0.107
POA TO CENTROID: 0.141
HORZ SPREAD: 0.402
VERT SPREAD: 2.002
GROUP SPREAD: 2.034
MIN RADIUS: 0.116
MAX RADIUS: 1.052
MEAN RADIUS: 0.587
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE