

66288259

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase

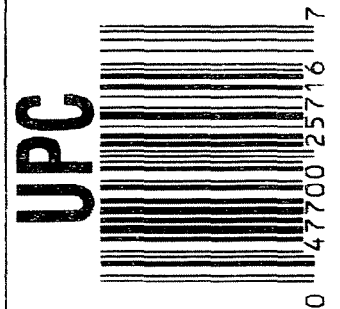


owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6288259



VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66288259**
Order No. **25716**

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marks Registered Marque Deposee.

02EX

5716 66288259

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66288259

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-12-03	RTL
600	PROOF		8-12-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-12-03	AC
610	DIS-ASSEMBLE GUN		11-12-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>BL</i>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-13-03	TRW
620	APPLY COATINGS (BARREL ACTION)		9-18-03	TA
	(BOLT)		9-18-03	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-22-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-22-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-22-03	RW
	D) OIL FIRING PIN ASSEMBLY		9-22-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6⁰</u> <u>6⁰</u> <u>6⁰</u>	9-29-03	RTL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2⁰</u> <u>2⁰</u> <u>2⁰</u>	9-29-03	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	9-29-03	RTL
	J) ASSEMBLE STOCK		9-22-03	RLW
	K) ASSEMBLE SWIVEL STUDS		9-29-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-22-03	RLW
	M) IRON SIGHT ALIGNMENT		9-22-03	RLW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-22-03	RLW
640	GALLERY TEST AND TARGET	PASS FAIL	9-24-03	TRW
	MALFUNCTION	CORRECTION	9-24-03	TRW
	MALFUNCTION	CORRECTION	9-24-03	TRW
	MALFUNCTION	CORRECTION	9-24-03	TRW
	MALFUNCTION	CORRECTION	9-24-03	TRW
645	INSPECT FOR LIVE AMMO		9-24-03	TRW
655	FINAL INSPECTION A) HEADSPACE		9-29-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.46</u> <u>2.33</u> <u>2.32</u> <u>2.99</u> <u>2.32</u>	9/29/03	DA
	C) FUNCTION		9-29-03	RTL
660	PACK		9/29/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 9-8-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.54	2.36		2.44	
PULL #2	2.46	2.17		2.17	
PULL #3	2.41	2.27		2.25	
PULL #4	2.44	2.20		2.18	
PULL #5	2.40	2.19		2.19	
TOTAL	12.25	11.19		11.23	
AVERAGE	2.45	2.23		2.24	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.23	3.32		
PULL #2	3.17	3.17		
PULL #3	3.11	3.15		
PULL #4	3.15	3.13		
PULL #5	3.00	3.19		
TOTAL	15.66	15.96		
AVERAGE	3.13	3.19		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.41	4.07		4.17
PULL #2	4.20	4.09		4.01
PULL #3	4.23	3.97		4.00
PULL #4	4.39	4.00		4.17
PULL #5	3.92	4.04		3.89
TOTAL	21.15	20.17		20.24
AVERAGE	4.23	4.03		4.04

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288259.__0
FILE DATE AND TIME: 09/24/2003 08:02

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

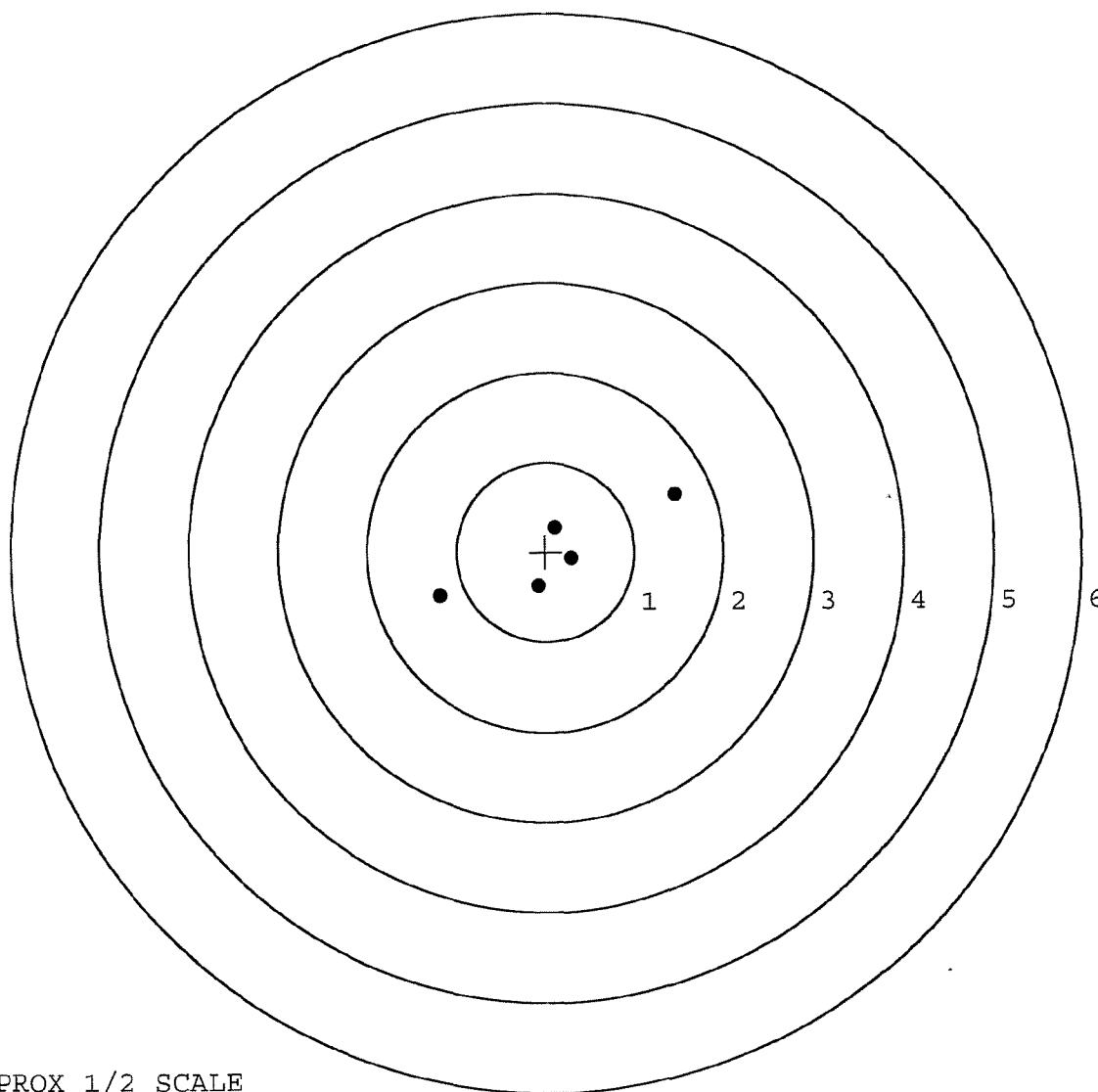
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .7635

SERIAL NUMBER: G6288259. 0
TARGET NUMBER: 1
FILE DATE: 09/24/2003
FILE TIME: 08:02

POINT#	X	Y
1:	1.459	0.641
2:	0.106	0.267
3:	0.289	-0.073
4:	-0.081	-0.382
5:	-1.193	-0.497

X CENTROID: 0.116
Y CENTROID: -0.009
POA TO CENTROID: 0.116
HORZ SPREAD: 2.652
VERT SPREAD: 1.138
GROUP SPREAD: 2.886
MIN RADIUS: 0.185
MAX RADIUS: 1.492
MEAN RADIUS: 0.754
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

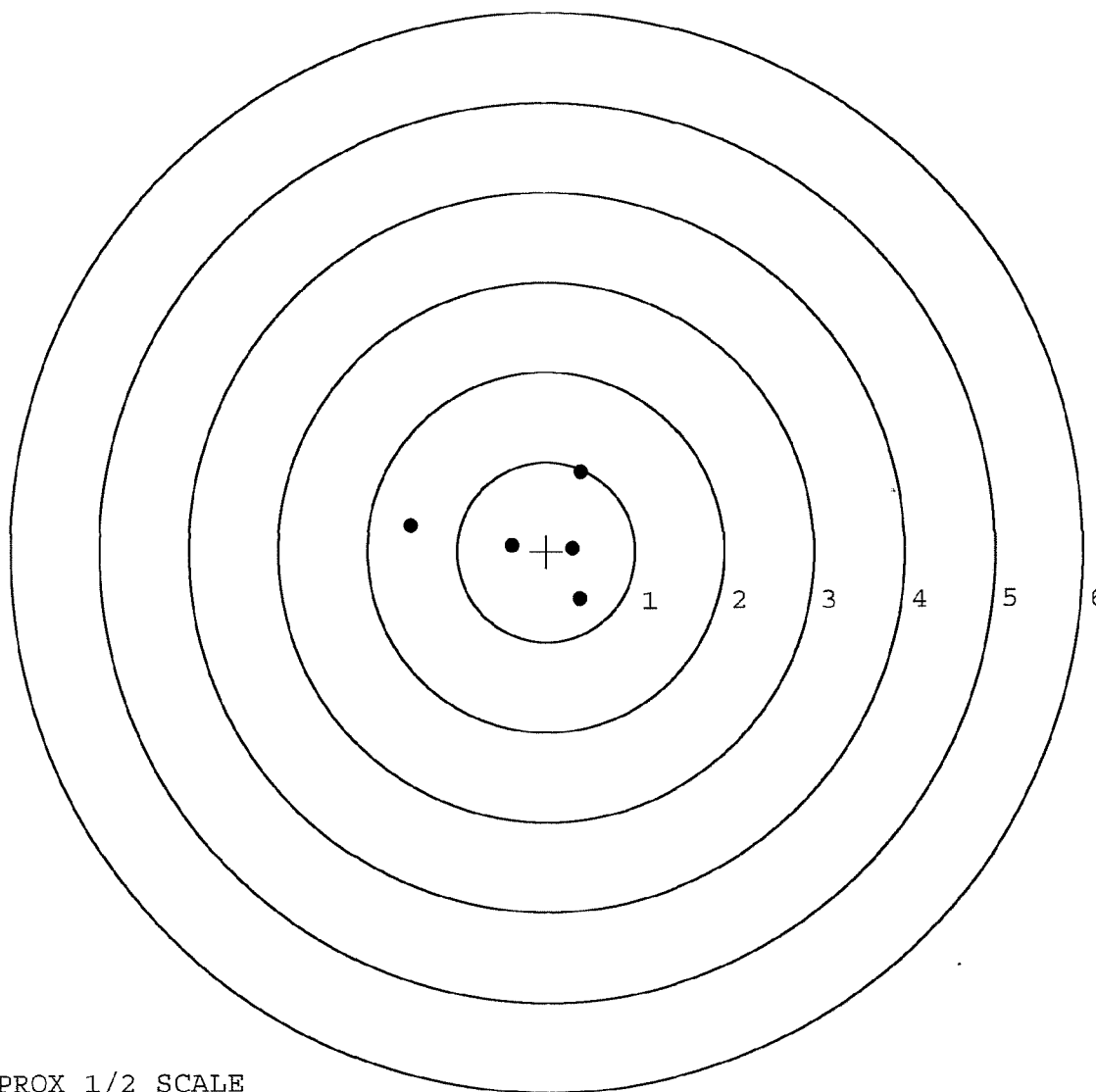


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288259. __0
TARGET NUMBER: 2
FILE DATE: 09/24/2003
FILE TIME: 08:02

POINT#	X	Y
1:	0.374	-0.532
2:	0.295	0.030
3:	-0.393	0.065
4:	-1.508	0.290
5:	0.388	0.893

X CENTROID: -0.169
Y CENTROID: 0.149
POA TO CENTROID: 0.225
HORZ SPREAD: 1.896
VERT SPREAD: 1.425
GROUP SPREAD: 2.054
MIN RADIUS: 0.239
MAX RADIUS: 1.347
MEAN RADIUS: 0.773
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE