

G-6296707

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Parquet Deposee.

Made in Illinois, NY

SERIAL NO. **66296707**

ORDER NO. **25716**

20AX

5716 66296707

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



SERIAL NO.



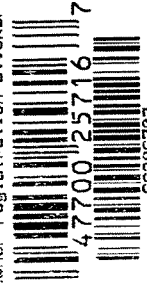
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



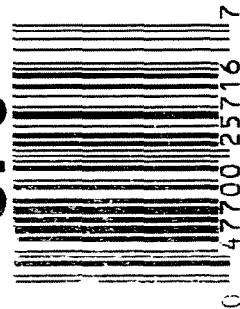
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296707

UPC



46 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6296707

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1/30/03	RW
600	PROOF		1/30/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1/30/03	RW
610	DIS-ASSEMBLE GUN	FEB 04 2003	1/30/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RK</u>		
615	ROLLMARK CALIBER		2/6/03	JB
617	DRILL AND TAP SIGHT HOLES		2-6-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-18	TA
	(BOLT)		2-18	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-25-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-25-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-25-03	RW
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.0</u> <u>6.0</u>	3-11-03	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	3-11-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>1021</u> <u>1022</u> <u>1021</u>	3-11-03	DA
	J) ASSEMBLE STOCK		2-27-03	RW
	K) ASSEMBLE SWIVEL STUDS		3-14-03	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-14-03	RW
	M) IRON SIGHT ALIGNMENT		3-14-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-14-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	2-28-03	TRW
	MALFUNCTION	CORRECTION	2-28-03	TRW
	MALFUNCTION	CORRECTION	2-28-03	TRW
	MALFUNCTION	CORRECTION	2-28-03	TRW
	MALFUNCTION	CORRECTION	2-28-03	TRW
645	INSPECT FOR LIVE AMMO		2-28-03	TRW
655	FINAL INSPECTION A) HEADSPACE		3-14-03	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.57</u> <u>2.67</u> <u>2.69</u> <u>2.54</u> <u>2.71</u>	3-12-03	DA
	C) FUNCTION		3-15-03	DA
660	PACK		3-15-03	DA

INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

DATE 1-29-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.41	2.45		2.42	MIN. SETTING
PULL #2	2.39	2.34		2.27	NO AVG. OF 5
PULL #3	2.54	2.42		2.42	READINGS ACCEPT
PULL #4	2.40	2.38		2.37	ABLE LESS THAN
PULL #5	2.51	2.27		2.33	
TOTAL	12.25	11.87		11.81	
AVG.	2.45	2.37		2.36	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.26	3.30		
PULL #2	3.29	3.38		
PULL #3	3.35	3.33		
PULL #4	3.45	3.38		
PULL #5	3.49	3.37		
TOTAL	16.84	16.76		
AVG.	3.36	3.35		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# IF TARGET & ACCU
PULL #1	4.38	4.18		4.09
PULL #2	4.22	4.12		4.08
PULL #3	4.04	4.28		3.99
PULL #4	4.33	4.29		4.01
PULL #5	4.34	4.27		4.03
TOTAL	21.31	21.14		20.20
AVG.	4.26	4.22		4.04

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296707.__0
FILE DATE AND TIME: 03/01/2003 14:43

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

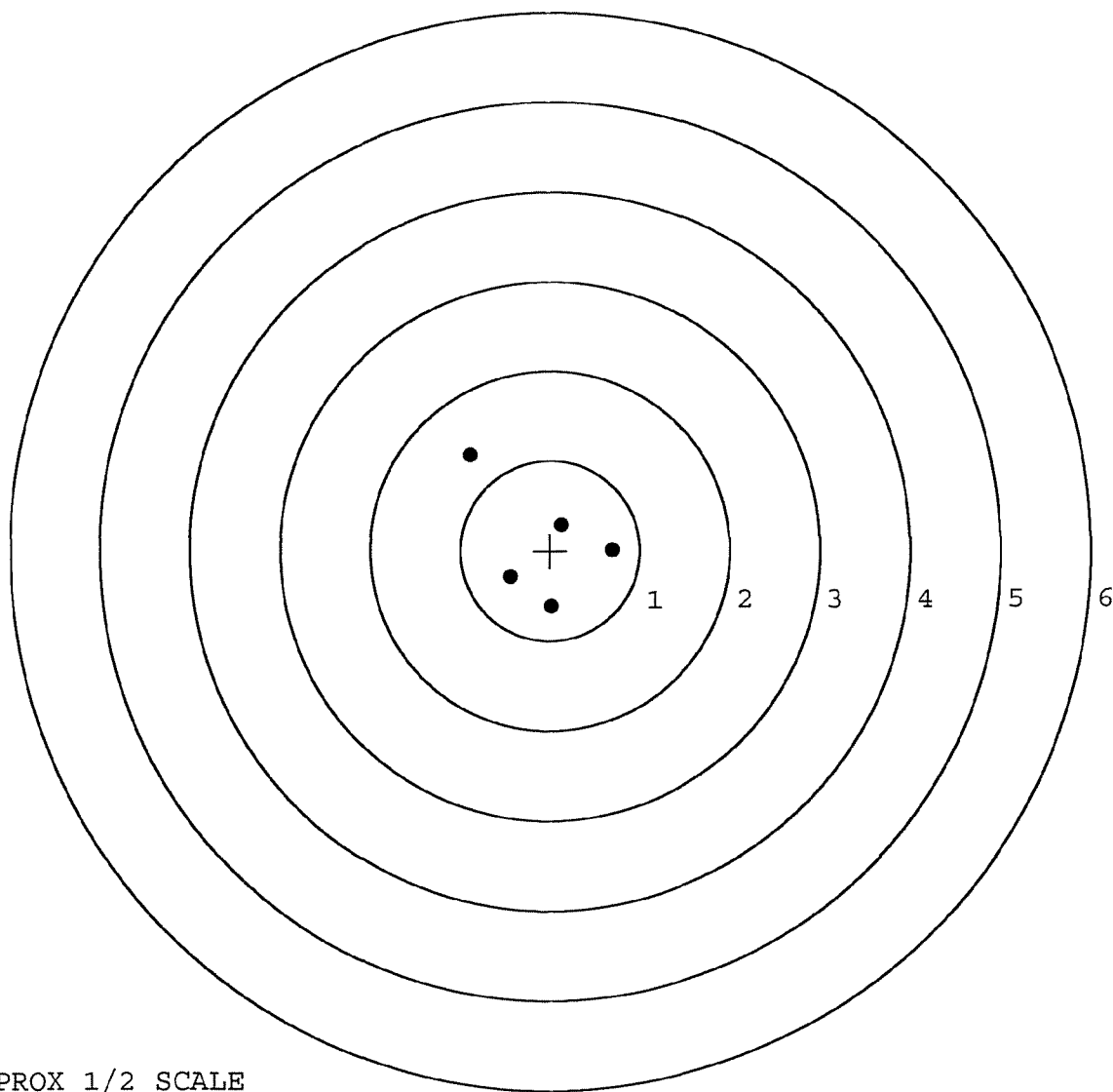
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. MEAN .8545

SERIAL NUMBER: G6296707. __0
TARGET NUMBER: 1
FILE DATE: 03/01/2003
FILE TIME: 14:43

POINT#	X	Y
1:	0.015	-0.623
2:	0.697	0.002
3:	0.136	0.281
4:	-0.444	-0.291
5:	-0.880	1.066

X CENTROID: -0.095
Y CENTROID: 0.087
POA TO CENTROID: 0.129
HORZ SPREAD: 1.577
VERT SPREAD: 1.689
GROUP SPREAD: 1.911
MIN RADIUS: 0.302
MAX RADIUS: 1.255
MEAN RADIUS: 0.717
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

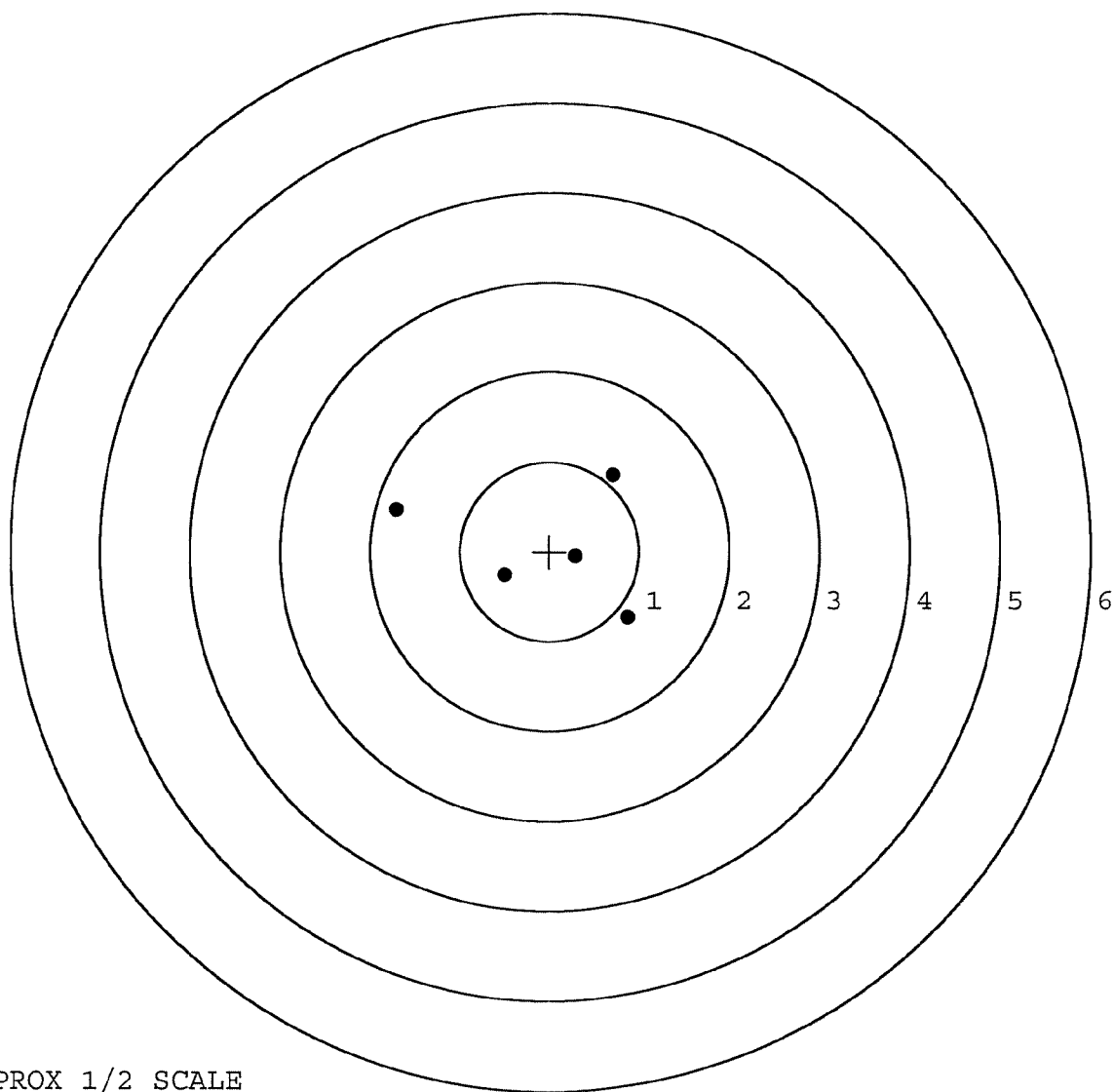


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296707. __0
TARGET NUMBER: 2
FILE DATE: 03/01/2003
FILE TIME: 14:43

POINT#	X	Y
1:	0.879	-0.741
2:	0.290	-0.058
3:	-0.506	-0.263
4:	0.708	0.853
5:	-1.710	0.474

X CENTROID: -0.068
Y CENTROID: 0.053
POA TO CENTROID: 0.086
HORZ SPREAD: 2.589
VERT SPREAD: 1.594
GROUP SPREAD: 2.860
MIN RADIUS: 0.375
MAX RADIUS: 1.695
MEAN RADIUS: 0.992
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE