

G6296711

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. J
G6296711

ORDER NO.
25716

46

5716 G6296711

290X

ORDER

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



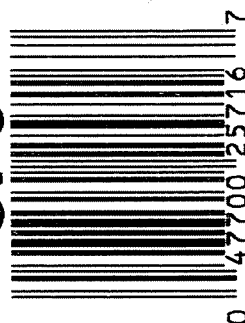
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296711

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

~~XXXXXXXXXX~~ *RFH*
~~XXXXXXXXXX~~ **G6296711**

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/4/03	RW
600	PROOF		2/4/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	2/4/03	RW
610	DIS-ASSEMBLE GUN	FEB 03 2003	2/4/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RFH</i>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-24	TA
	(BOLT)		2-24	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-3-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-3-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-3-03	DA
	D) OIL FIRING PIN ASSEMBLY		3-3-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-15-03	<i>RFH</i>

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	3-15-03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>3.0</u>	3-15-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		3-29-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.021</u> <u>.021</u>	3-15-03	DA
	J) ASSEMBLE STOCK		3-7-03	Rev
	K) ASSEMBLE SWIVEL STUDS		4-29-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-29-03	RTL
	M) IRON SIGHT ALIGNMENT		4-29-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-29-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-11-03	TRW
	MALFUNCTION	CORRECTION	3-11-03	TRW
	MALFUNCTION	CORRECTION	3-11-03	TRW
	MALFUNCTION	CORRECTION	3-11-03 ^{TRW}	TRW
	MALFUNCTION	CORRECTION	3-11-03	TRW
645	INSPECT FOR LIVE AMMO		3-11-03	TRW
655	FINAL INSPECTION A) HEADSPACE		4-29-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.29</u> <u>2.34</u> <u>2.45</u> <u>2.42</u> <u>2.35</u>	3-15-03	DA
	C) FUNCTION		4-29-03	RTL
660	PACK		4/29/03	DA

INITIAL & CYCLE TESTS

2.50# ± .50#
 3.00# ± .75#
 4.00# ± 1.00#

DATE 3-5-03TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.36	2.44	2.16	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.20	2.37	2.62	
PULL #3	2.57	2.24	2.75	
PULL #4	2.49	2.20	2.59	
PULL #5	2.58	2.24	2.62	
TOTAL	12.20	11.49	12.74	
AVG.	2.44	2.29	2.54	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	3.30		
PULL #2	3.23	3.21		
PULL #3	3.19	3.23		
PULL #4	3.24	3.19		
PULL #5	3.20	3.21		
TOTAL	15.98	16.14		
AVG.	3.19	3.22		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FG TARGET & ACCUR.
PULL #1	4.35	4.43		4.27
PULL #2	4.44	4.29		4.20
PULL #3	4.46	4.27		4.35
PULL #4	4.43	4.28		4.25
PULL #5	4.34	4.27		4.34
TOTAL	22.02	21.54		21.41
AVG.	4.40	4.30		4.28

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296711.___0
FILE DATE AND TIME: 03/12/2003 11:49

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

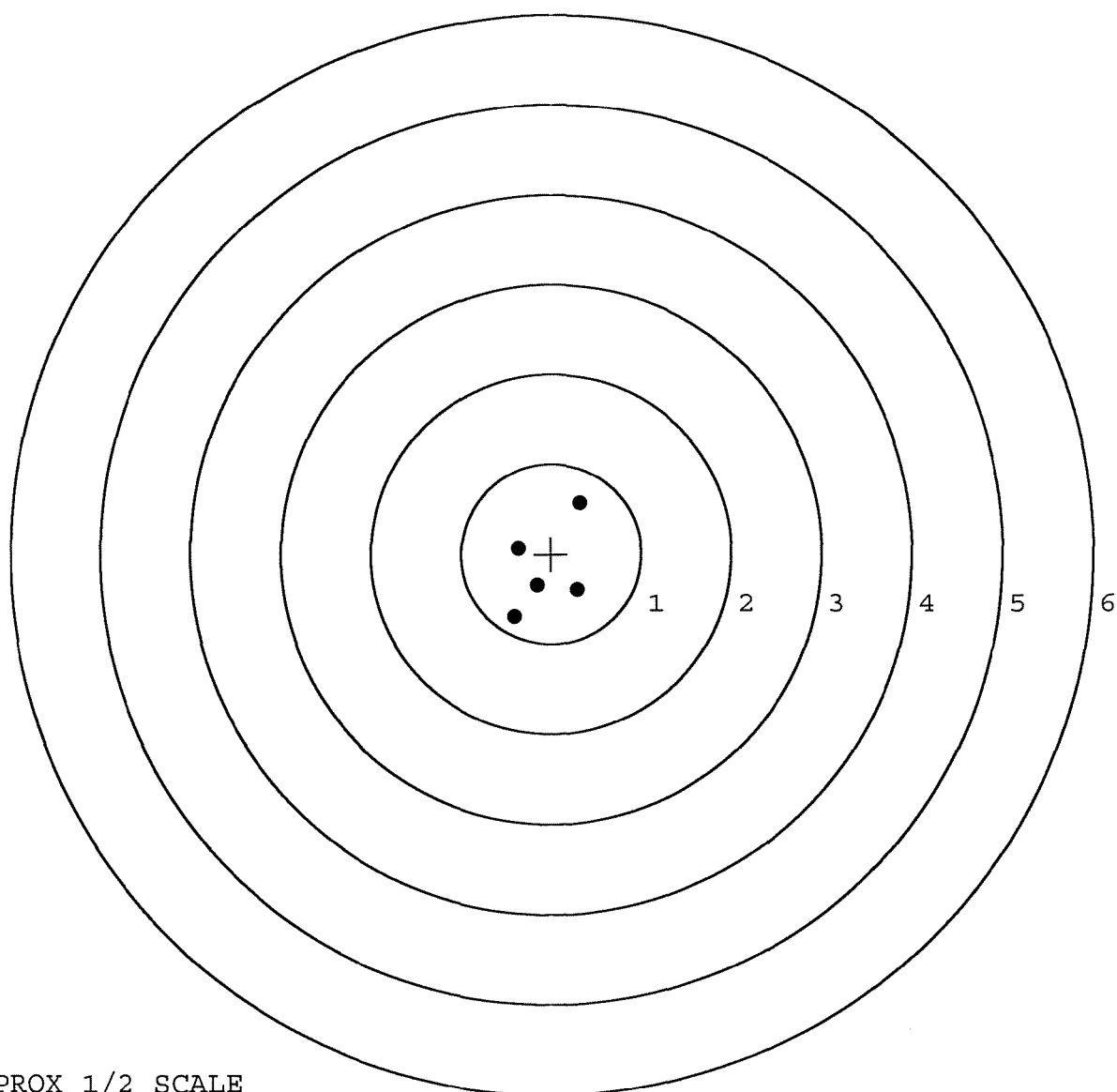
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .5635

SERIAL NUMBER: G6296711. __0
TARGET NUMBER: 1
FILE DATE: 03/12/2003
FILE TIME: 11:49

POINT#	X	Y
1:	0.298	-0.399
2:	-0.410	-0.702
3:	-0.159	-0.352
4:	-0.366	0.065
5:	0.320	0.563

X CENTROID: -0.063
Y CENTROID: -0.165
POA TO CENTROID: 0.177
HORZ SPREAD: 0.730
VERT SPREAD: 1.265
GROUP SPREAD: 1.461
MIN RADIUS: 0.210
MAX RADIUS: 0.823
MEAN RADIUS: 0.497
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

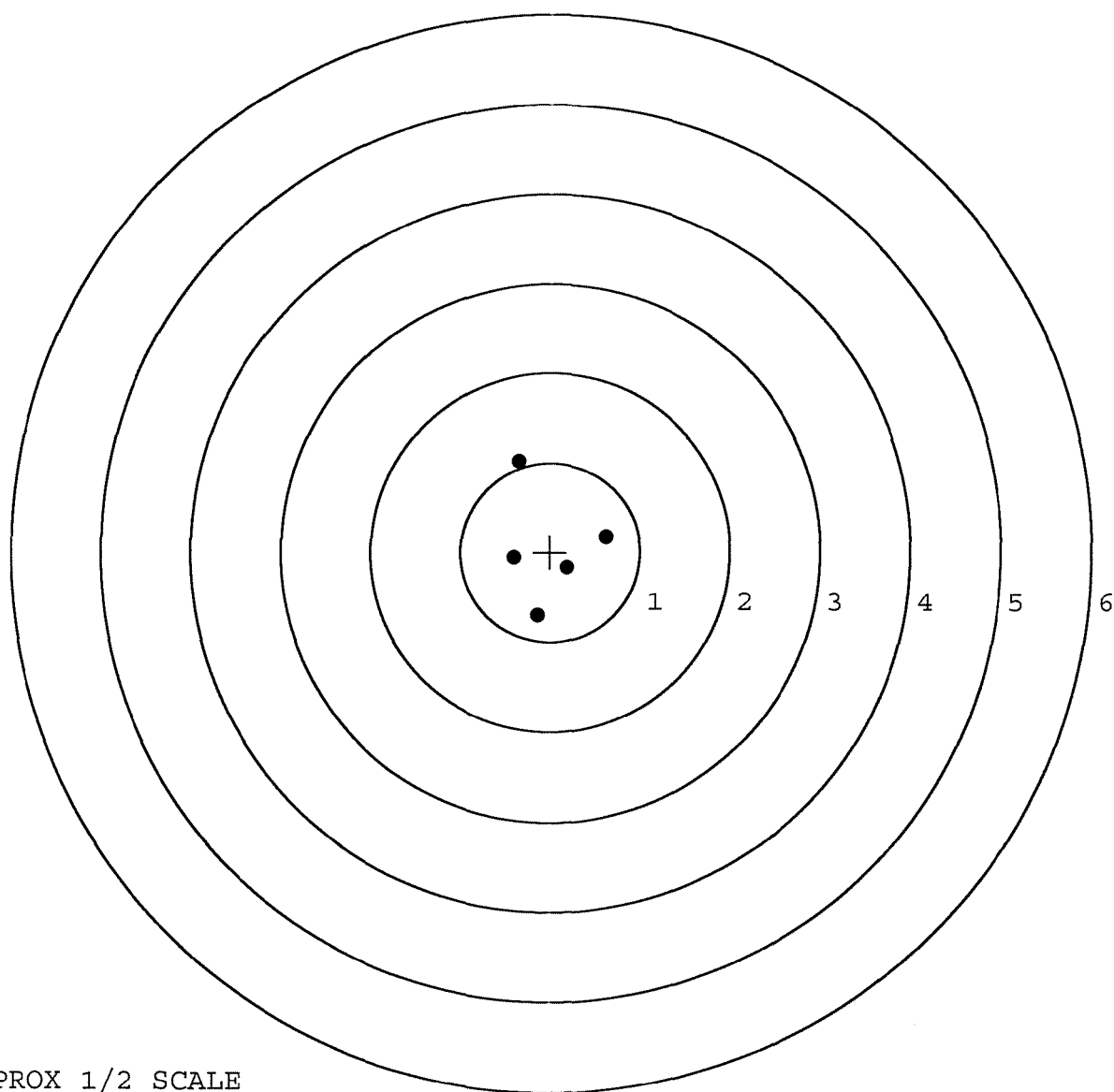


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296711. __0
TARGET NUMBER: 2
FILE DATE: 03/12/2003
FILE TIME: 11:49

POINT#	X	Y
1:	-0.143	-0.708
2:	-0.406	-0.064
3:	0.190	-0.174
4:	0.622	0.173
5:	-0.353	1.017

X CENTROID: -0.018
Y CENTROID: 0.049
POA TO CENTROID: 0.052
HORZ SPREAD: 1.028
VERT SPREAD: 1.725
GROUP SPREAD: 1.738
MIN RADIUS: 0.305
MAX RADIUS: 1.025
MEAN RADIUS: 0.630
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE