

G6296712

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DD

Serial No. **66296712**
Order No. **25716**
17XX

Made in Titus, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Déposée.



5716 66296712

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



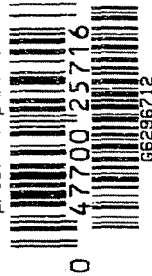
SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



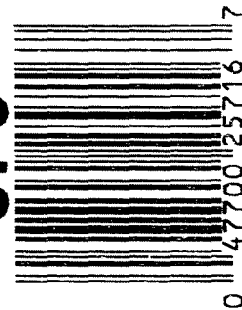
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296712

UPC



DD FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296712

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-12-03	RTL
600	PROOF		11-12-03	Ac
607	CHECK HEADSPACE		11-12-03	Ac
610	DIS-ASSEMBLE GUN		11-13-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 13 2003 OPERATOR <u>BG</u>	11-13-03	RTL
615	ROLLMARK CALIBER		11-13-03	AB
617	DRILL AND TAP SIGHT HOLES		11-13-03	TRW
620	APPLY COATINGS (BARREL ACTION)		11/15	TA
	(BOLT)		11/15	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		11/24/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11/24/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11/26/03	DA
	D) OIL FIRING PIN ASSEMBLY		11/26/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		11-26-03	RTL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8⁰</u> <u>8⁰</u> <u>8⁰</u>	12-9-03	RT
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4⁰</u> <u>4⁰</u> <u>4⁰</u>	12/9/03	RT
	H) TRIGGER PULL TEST AND RETAINABILITY		12-9-03	RT
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.023</u>	12-9-03	RT
	J) ASSEMBLE STOCK		12/1/03	RW
	K) ASSEMBLE SWIVEL STUDS		12-10-03	RT
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/1/03	RW
	M) IRON SIGHT ALIGNMENT		12/1/03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/1/03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	12-7-03	TRW
	MALFUNCTION	CORRECTION	12-7-03	TRW
	MALFUNCTION	CORRECTION	12-7-03	TRW
	MALFUNCTION	CORRECTION	12-7-03	TRW
	MALFUNCTION	CORRECTION	12-7-03	TRW
645	INSPECT FOR LIVE AMMO		12-7-03	TRW
655	FINAL INSPECTION A) HEADSPACE		12-10-03	RT
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>228</u> <u>221</u> <u>221</u> <u>223</u> <u>235</u>	12-9-03	RT
	C) FUNCTION		12-10-03	RT
660	PACK		12/10/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 11-5-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.19	2.23		2.11	
PULL #2	2.44	2.29		2.10	
PULL #3	2.38	2.26		2.30	
PULL #4	2.35	2.30		2.15	
PULL #5	2.44	2.27		2.23	
TOTAL	11.80	11.35		10.89	
AVERAGE	2.36	2.27		2.17	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.35	3.07		
PULL #2	3.34	3.08		
PULL #3	3.31	3.22		
PULL #4	3.33	3.03		
PULL #5	3.21	3.06		
TOTAL	16.54	15.46		
AVERAGE	3.30	3.09		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.16	4.21		4.30
PULL #2	3.98	4.24		4.24
PULL #3	3.98	4.19		4.31
PULL #4	4.01	4.17		4.30
PULL #5	4.22	4.18		4.30
TOTAL	20.35	20.99		21.45
AVERAGE	4.07	4.19		4.29

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296712.___0
FILE DATE AND TIME: 12/07/2003 07:51

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.019
The Average Y Centroid of the Five Target Set:	0.045
The Average Point of Impact of the Five Target Set:	0.049
The Average Mean Radius of the Five Target Set:	0.882
The Distance from POA to Centroid Target #1:	0.260
The Distance from Centroid Target #2 to Centroid Target #1:	0.137
The Distance from Centroid Target #3 to Centroid Target #1:	0.325
The Distance from Centroid Target #4 to Centroid Target #1:	0.345
The Distance from Centroid Target #5 to Centroid Target #1:	0.342

SERIAL NUMBER: G6296712. 0

TARGET NUMBER: 1

FILE DATE: 12/07/2003

FILE TIME: 07:51

POINT#	X	Y
1:	1.284	-0.357
2:	0.315	-1.546
3:	0.346	-1.000
4:	-0.667	-0.667
5:	-1.249	-0.382
6:	0.065	-0.115
7:	0.262	0.658
8:	-0.286	1.472
9:	-0.392	1.726
10:	0.703	2.787

X CENTROID: 0.038

Y CENTROID: 0.258

POA TO CENTROID: 0.260

HORZ SPREAD: 2.533

VERT SPREAD: 4.333

GROUP SPREAD: 4.350

MIN RADIUS: 0.374

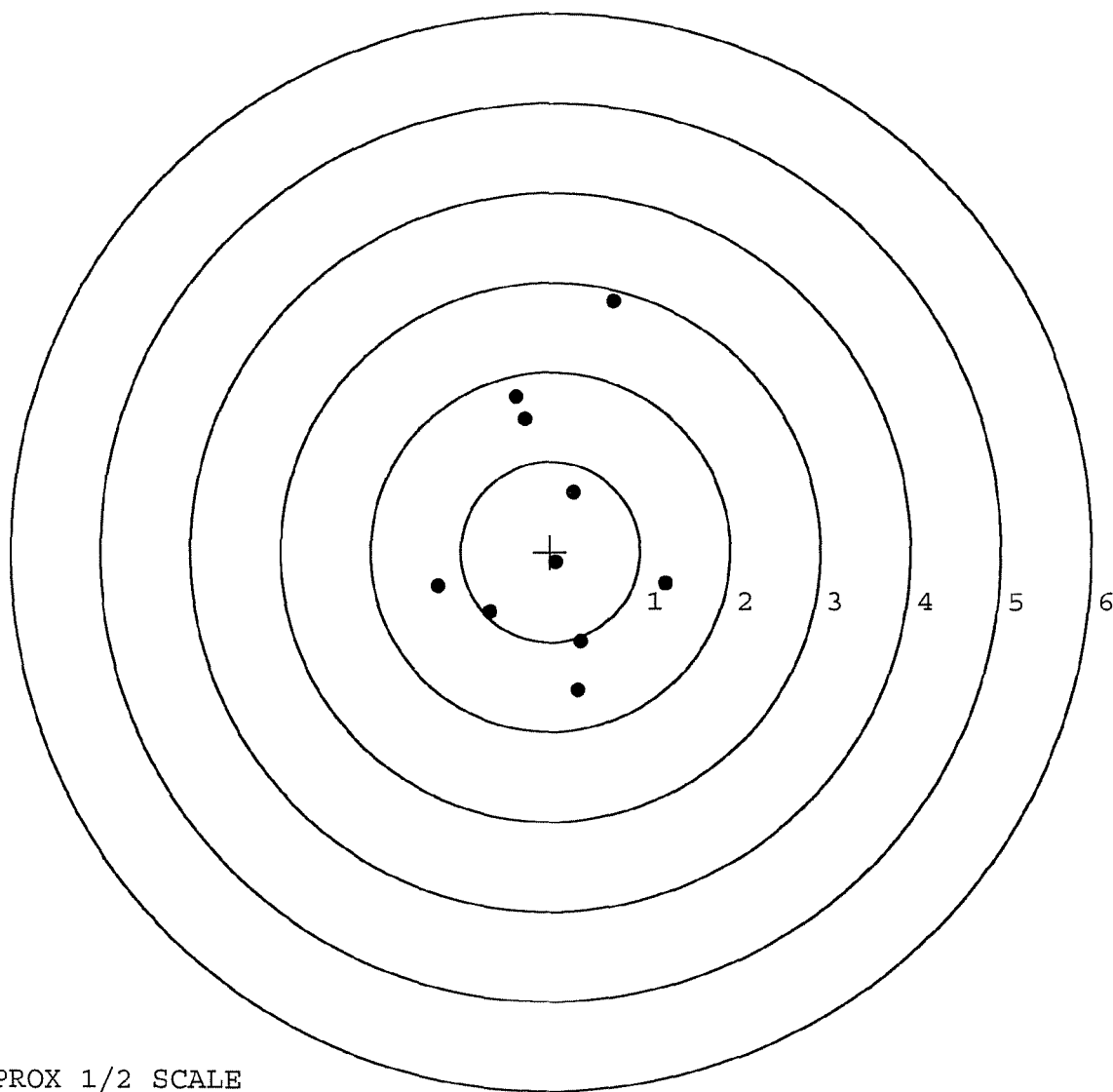
MAX RADIUS: 2.615

MEAN RADIUS: 1.334

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 7



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296712. 0

TARGET NUMBER: 2

FILE DATE: 12/07/2003

FILE TIME: 07:51

POINT#	X	Y
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1:	0.783	-1.415
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2:	-0.442	-0.992
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3:	0.703	-0.368
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4:	0.331	0.249
----	-------	-------

5:	-0.170	0.236
----	--------	-------

6:	-0.381	0.632
----	--------	-------

7:	-0.372	0.845
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8:	-0.407	1.071
----	--------	-------

9:	0.424	1.330
----	-------	-------

10:	-1.288	0.333
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X CENTROID: -0.082

Y CENTROID: 0.192

POA TO CENTROID: 0.209

HORZ SPREAD: 2.071

VERT SPREAD: 2.745

GROUP SPREAD: 2.768

MIN RADIUS: 0.098

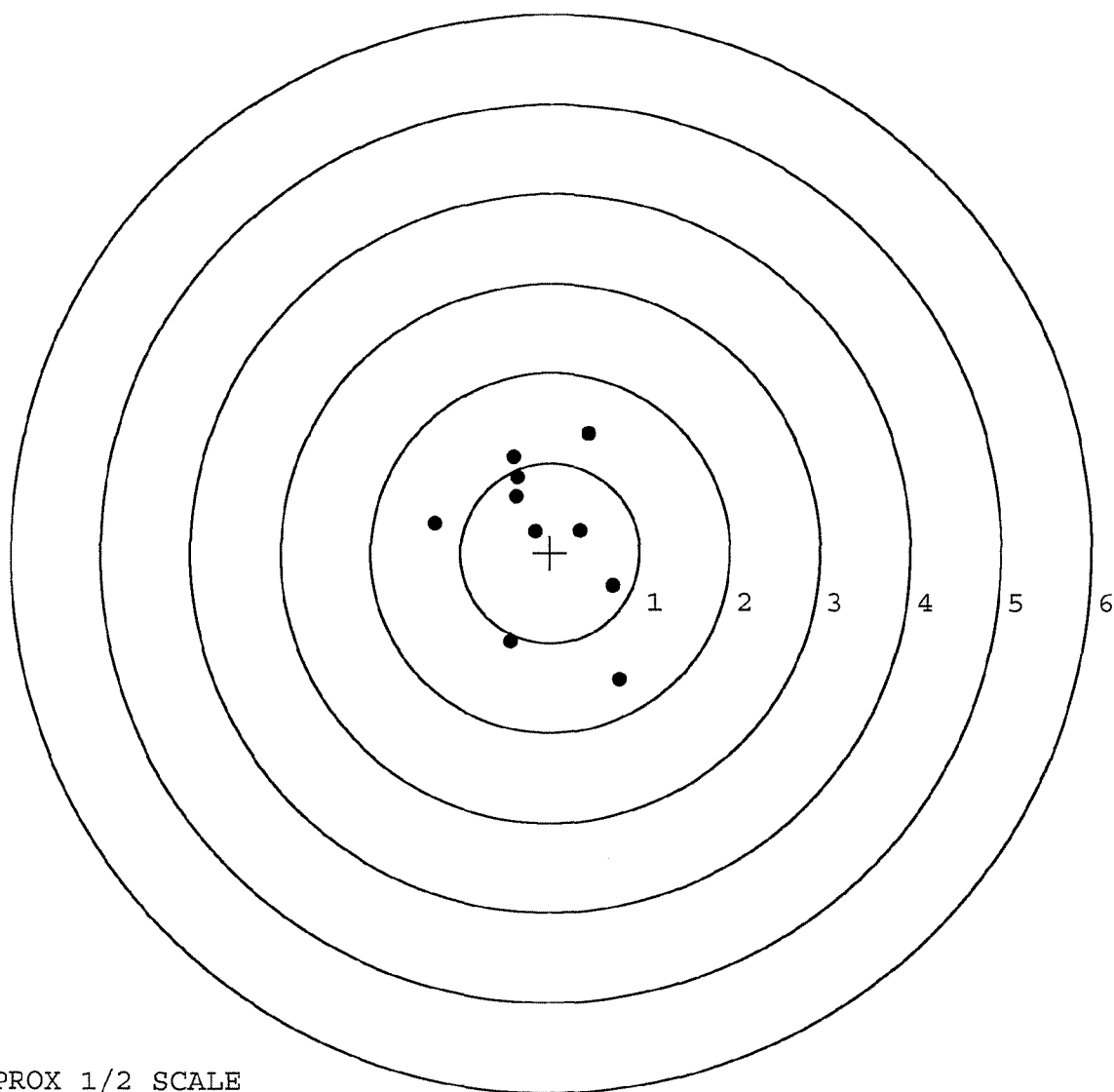
MAX RADIUS: 1.825

MEAN RADIUS: 0.919

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 9

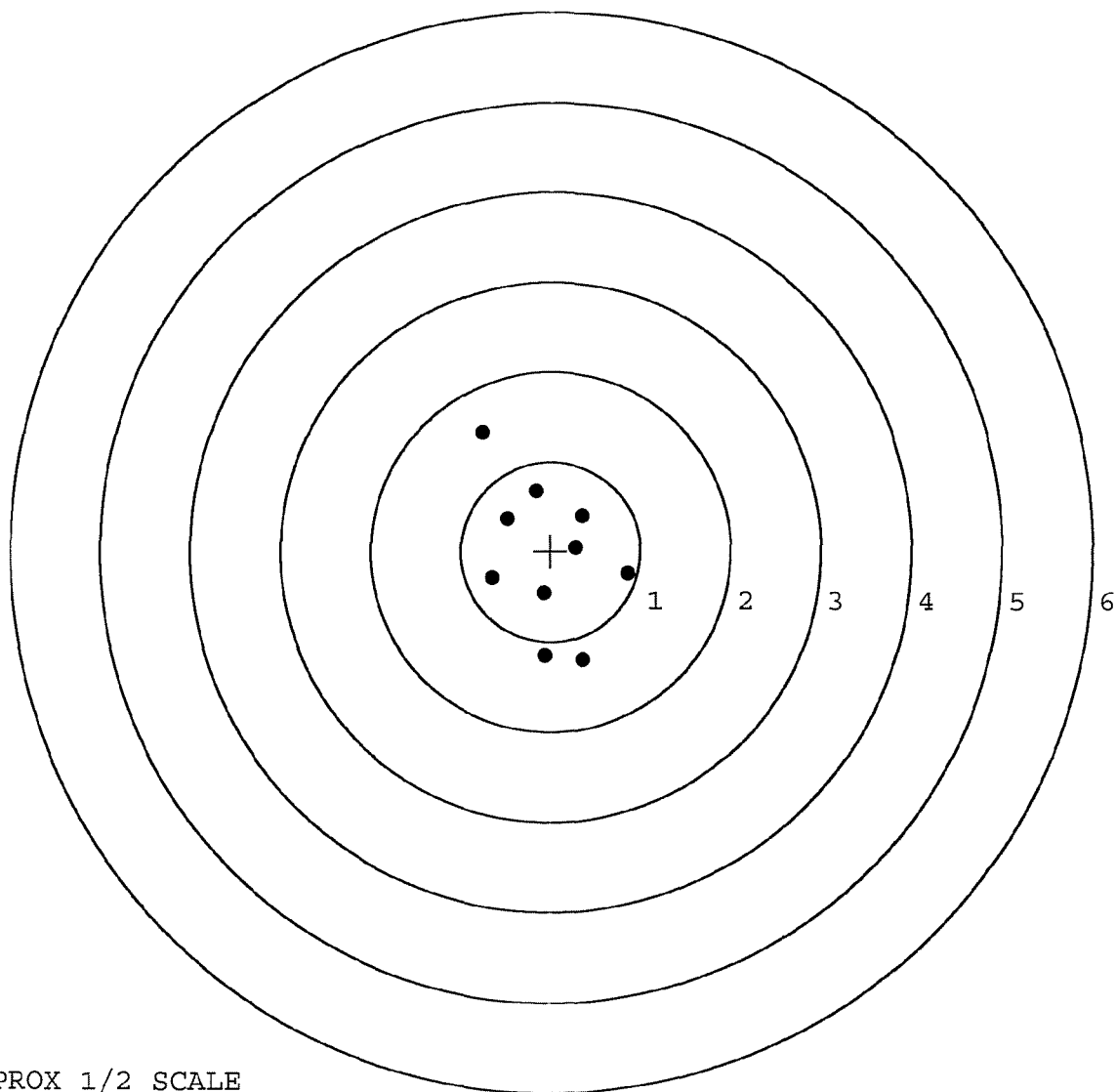


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296712. 0
TARGET NUMBER: 3
FILE DATE: 12/07/2003
FILE TIME: 07:51

POINT#	X	Y
1:	0.362	-1.203
2:	0.863	-0.260
3:	-0.066	-1.166
4:	-0.080	-0.470
5:	-0.647	-0.300
6:	0.285	0.043
7:	0.349	0.396
8:	-0.481	0.363
9:	-0.162	0.671
10:	-0.765	1.329

X CENTROID: -0.034
Y CENTROID: -0.060
POA TO CENTROID: 0.069
HORZ SPREAD: 1.628
VERT SPREAD: 2.532
GROUP SPREAD: 2.771
MIN RADIUS: 0.335
MAX RADIUS: 1.569
MEAN RADIUS: 0.816
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9



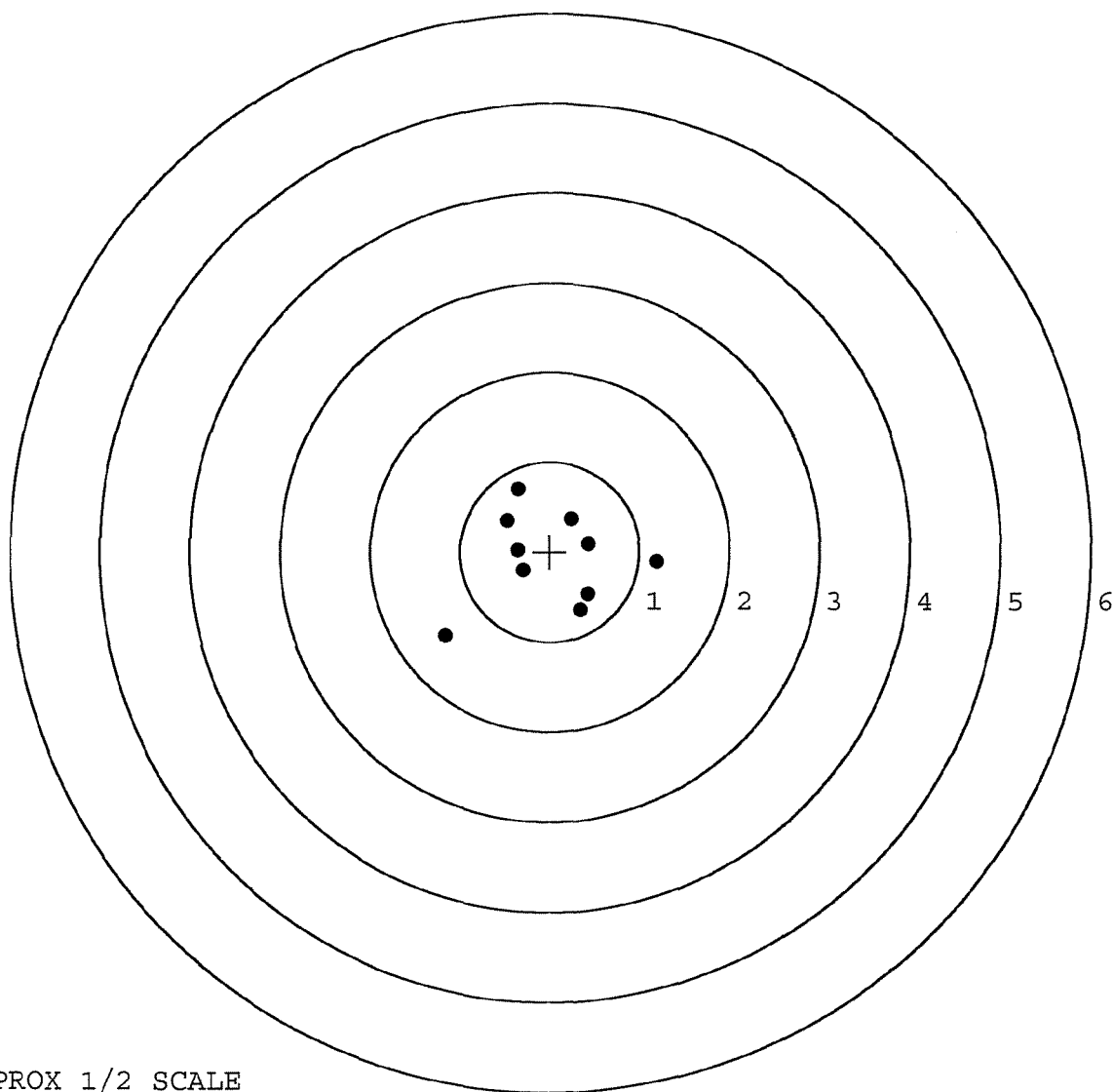
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296712. __0
TARGET NUMBER: 4
FILE DATE: 12/07/2003
FILE TIME: 07:51

X CENTROID: -0.001
Y CENTROID: -0.086
POA TO CENTROID: 0.086
HORZ SPREAD: 2.358
VERT SPREAD: 1.633
GROUP SPREAD: 2.497
MIN RADIUS: 0.324
MAX RADIUS: 1.438
MEAN RADIUS: 0.706

POINT#	X	Y
1:	1.197	-0.114
2:	0.430	-0.471
3:	0.345	-0.650
4:	-1.161	-0.935
5:	0.437	0.091
6:	0.235	0.363
7:	-0.355	0.698
8:	-0.480	0.349
9:	-0.358	0.025
10:	-0.299	-0.212

IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

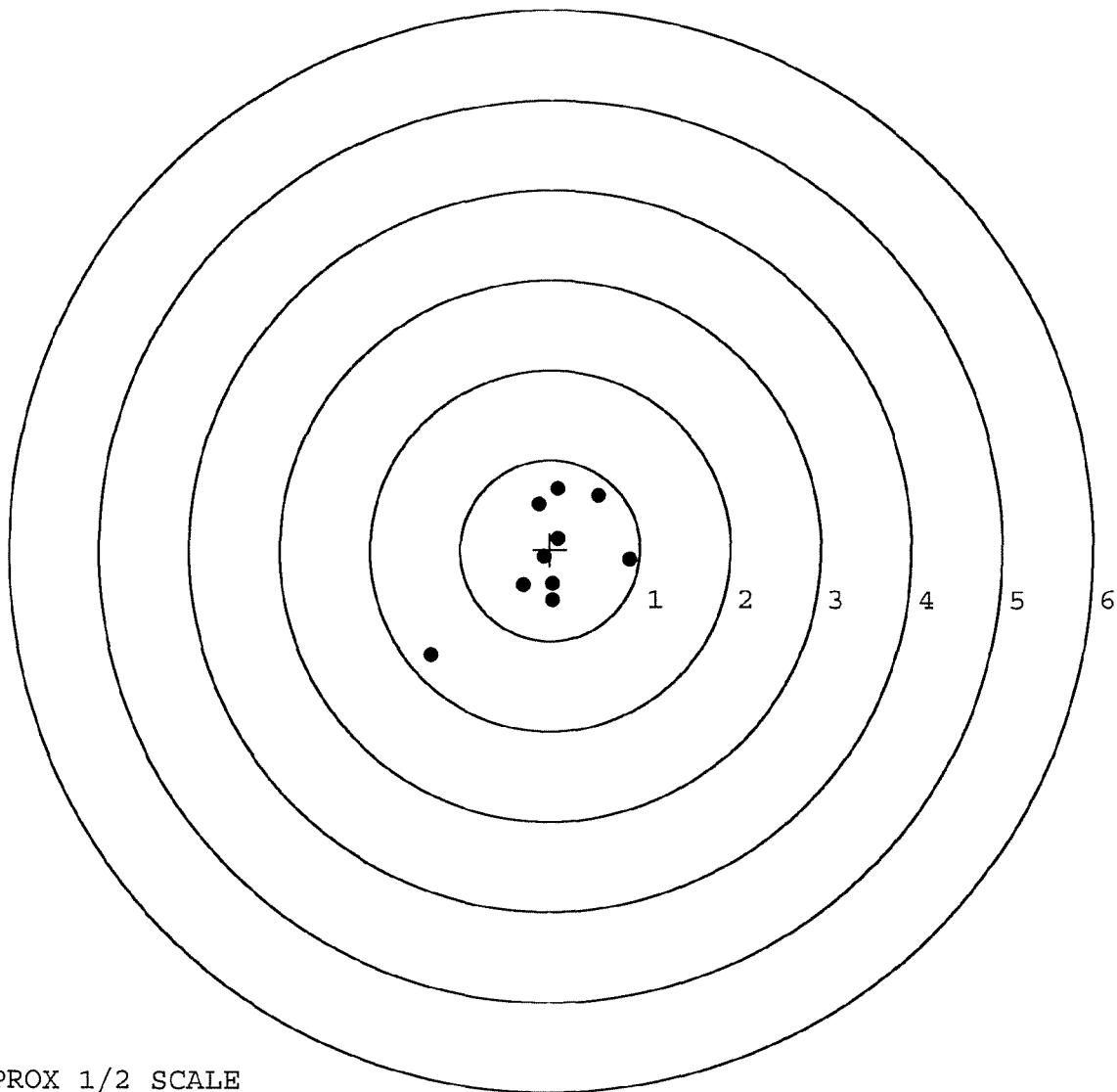


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296712.___0
TARGET NUMBER: 5
FILE DATE: 12/07/2003
FILE TIME: 07:51

POINT#	X	Y
1:	0.888	-0.114
2:	-1.318	-1.166
3:	0.538	0.606
4:	0.085	0.674
5:	-0.131	0.502
6:	0.090	0.125
7:	-0.072	-0.082
8:	0.027	-0.386
9:	0.031	-0.565
10:	-0.298	-0.397

X CENTROID: -0.016
Y CENTROID: -0.080
POA TO CENTROID: 0.082
HORZ SPREAD: 2.206
VERT SPREAD: 1.840
GROUP SPREAD: 2.566
MIN RADIUS: 0.056
MAX RADIUS: 1.695
MEAN RADIUS: 0.634
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE