

G 6296715

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

**Remington®**

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

Serial No. **66296715**  
 Order No. **25716**  
 DD **17XX**

Made in U.S. Pat. & Inv. Off. Marca Registrada. Parquet Deposée.



5716 66296715

**ORDER 25716**  
 M/24 7.62 NATO S.W.S. (COMPLETE SYST  
**UPC**



**ORDER 25716**  
 M/24 7.62 NATO S.W.S. (COMPLETE SYST  
**UPC**



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



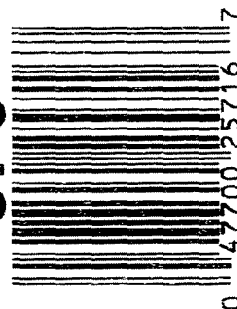
owner registration sticker



|               |       |
|---------------|-------|
| ORDER NO.     | 25716 |
| BARREL LENGTH | 24"   |
| CAPACITY      | 6     |

G6296715

UPC



M-24  
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296715

| OP #         | OPERATION NAME                                                                                                                         | READINGS                                       | DATE     | INITIAL |
|--------------|----------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------|----------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                                                                                           |                                                | 11-12-03 | RTL     |
| 600          | PROOF                                                                                                                                  |                                                | 11-12-03 | AC      |
| 607          | CHECK HEADSPACE                                                                                                                        |                                                | 11-12-03 | AC      |
| 610          | DIS-ASSEMBLE GUN                                                                                                                       |                                                |          |         |
| 612          | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 | INSPECTED<br>NOV 12 2003<br>OPERATOR <u>BS</u> |          |         |
| 615          | ROLLMARK CALIBER                                                                                                                       |                                                | 11-13-03 | AB      |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                                                | 11-13-03 | TRW     |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                                                |          |         |
|              | (BOLT)                                                                                                                                 |                                                |          |         |
| 625          | FINAL ASSEMBLY<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                  |                                                | 11/20/03 | RU      |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                                                | 11/20/03 | RU      |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                                                | 11/20/03 | RU      |
|              | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                                                | 11/20/03 | RU      |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                                                |          |         |



| OP #  | OPERATION NAME                                                           | READINGS                                                    | DATE            | INITIAL     |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|-----------------|-------------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>6 lbs</u> <u>6 lbs</u> <u><del>6</del> 6 lbs</u>         | <u>12-11-03</u> | <u>AC</u>   |
| CONT. |                                                                          |                                                             |                 |             |
|       | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>3 lbs</u> <u>3 lbs</u> <u>3 lbs</u>                      | <u>12-11-03</u> | <u>AC</u>   |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |                 |             |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.022</u> <u>.023</u> <u>.023</u>                         | <u>12-11-03</u> | <u>AC</u>   |
|       | J) ASSEMBLE STOCK                                                        |                                                             | <u>11/20/03</u> | <u>RW</u>   |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | <u>12/11/03</u> | <u>RW</u>   |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | <u>11/20/03</u> | <u>RW</u>   |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | <u>11/20/03</u> | <u>RW</u>   |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | <u>11/20/03</u> | <u>RW</u>   |
| 640   | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                                   | <u>12-2-03</u>  | <u>AC</u>   |
|       | MALFUNCTION <i>open's hard</i>                                           | CORRECTION <u>OK AC 12/10/03</u>                            | <u>12-2-03</u>  | <u>A</u>    |
|       | MALFUNCTION                                                              | CORRECTION                                                  | <u>12-2-03</u>  | <u>A</u>    |
|       | MALFUNCTION                                                              | CORRECTION                                                  | <u>12-2-03</u>  | <u>A</u>    |
|       | MALFUNCTION                                                              | CORRECTION                                                  | <u>12-2-03</u>  | <u>A</u>    |
| 645   | INSPECT FOR LIVE AMMO                                                    |                                                             | <u>12-2-03</u>  | <u>A</u>    |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | <u>12/11/03</u> | <u>RW</u>   |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.83</u> <u>2.82</u> <u>2.60</u> <u>2.65</u> <u>2.63</u> | <u>12-11-03</u> | <u>RTL</u>  |
|       | C) FUNCTION                                                              |                                                             | <u>12/11/03</u> | <u>RW</u>   |
| 660   | PACK                                                                     |                                                             | <u>12/15/03</u> | <u>198A</u> |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)  
3.00 LBS (plus or minus 0.75 LBS)  
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. \_\_\_\_\_

DATE 11-20-03

TESTER TRW

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER<br>50 CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |       | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|-------|----------|
| PULL #1 | 2.59                | 2.86                        |                                   | 2.76  |          |
| PULL #2 | 2.56                | 2.70                        |                                   | 2.95  |          |
| PULL #3 | 2.92                | 2.78                        |                                   | 2.69  |          |
| PULL #4 | 2.89                | 2.70                        |                                   | 2.70  |          |
| PULL #5 | 2.22                | 2.49                        |                                   | 2.75  |          |
| TOTAL   | 13.18               | 13.53                       |                                   | 13.85 |          |
| AVERAGE | 2.63                | 2.70                        |                                   | 2.77  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER<br>20 CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 3.46                | 3.39                        |  |          |
| PULL #2 | 3.45                | 3.58                        |  |          |
| PULL #3 | 3.47                | 3.48                        |  |          |
| PULL #4 | 3.30                | 3.33                        |  |          |
| PULL #5 | 3.27                | 3.51                        |  |          |
| TOTAL   | 16.95               | 17.29                       |  |          |
| AVERAGE | 3.39                | 3.45                        |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER<br>20 CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 4.32                | 4.49                        |                                   | 4.12                                    |
| PULL #2 | 4.52                | 4.38                        |                                   | 3.73                                    |
| PULL #3 | 4.48                | 4.24                        |                                   | 3.83                                    |
| PULL #4 | 4.50                | 4.29                        |                                   | 3.78                                    |
| PULL #5 | 4.27                | 4.10                        |                                   | 3.85                                    |
| TOTAL   | 22.09               | 21.50                       |                                   | 19.31                                   |
| AVERAGE | 4.41                | 4.30                        |                                   | 3.86                                    |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296715.\_\_\_0

FILE DATE AND TIME: 12/02/2003 11:23

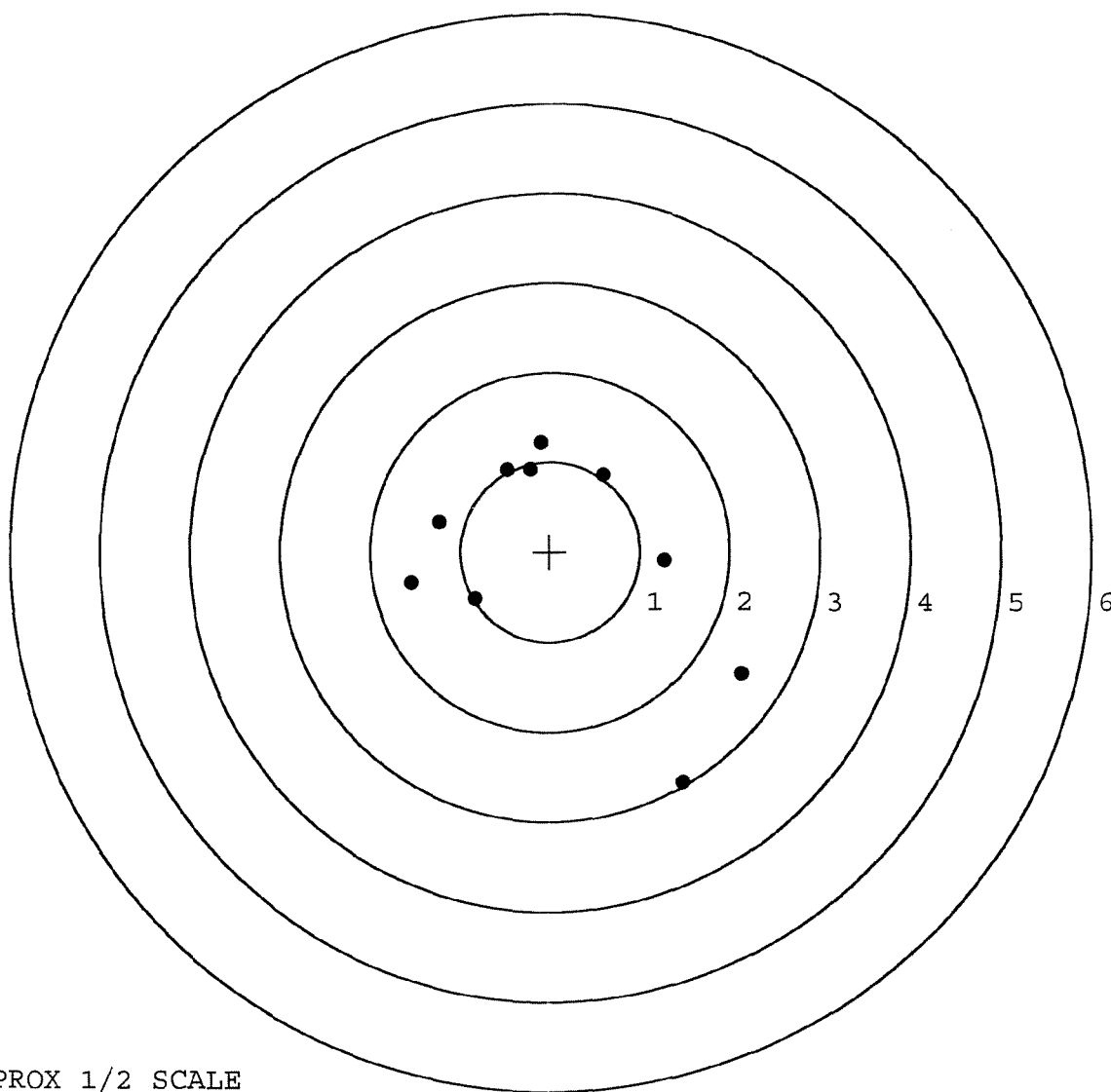
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

|                                                             |        |
|-------------------------------------------------------------|--------|
| The Average X Centroid of the Five Target Set:              | -0.072 |
| The Average Y Centroid of the Five Target Set:              | -0.016 |
| The Average Point of Impact of the Five Target Set:         | 0.074  |
| The Average Mean Radius of the Five Target Set:             | 0.974  |
| The Distance from POA to Centroid Target #1:                | 0.126  |
| The Distance from Centroid Target #2 to Centroid Target #1: | 0.175  |
| The Distance from Centroid Target #3 to Centroid Target #1: | 0.304  |
| The Distance from Centroid Target #4 to Centroid Target #1: | 0.246  |
| The Distance from Centroid Target #5 to Centroid Target #1: | 0.427  |

SERIAL NUMBER: G6296715. \_\_0  
TARGET NUMBER: 1  
FILE DATE: 12/02/2003  
FILE TIME: 11:23

X CENTROID: 0.107  
Y CENTROID: -0.067  
POA TO CENTROID: 0.126  
HORZ SPREAD: 3.674  
VERT SPREAD: 3.779  
GROUP SPREAD: 4.102  
MIN RADIUS: 1.037  
MAX RADIUS: 2.852  
MEAN RADIUS: 1.507  
# IN 1 IN DIAMETER: 0  
# IN 2 IN DIAMETER: 0  
# in 3 IN DIAMETER: 7

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.108 | 1.216  |
| 2:     | -0.214 | 0.919  |
| 3:     | -0.474 | 0.907  |
| 4:     | -1.238 | 0.332  |
| 5:     | -1.543 | -0.348 |
| 6:     | -0.839 | -0.524 |
| 7:     | 0.594  | 0.858  |
| 8:     | 1.276  | -0.105 |
| 9:     | 2.131  | -1.359 |
| 10:    | 1.487  | -2.563 |



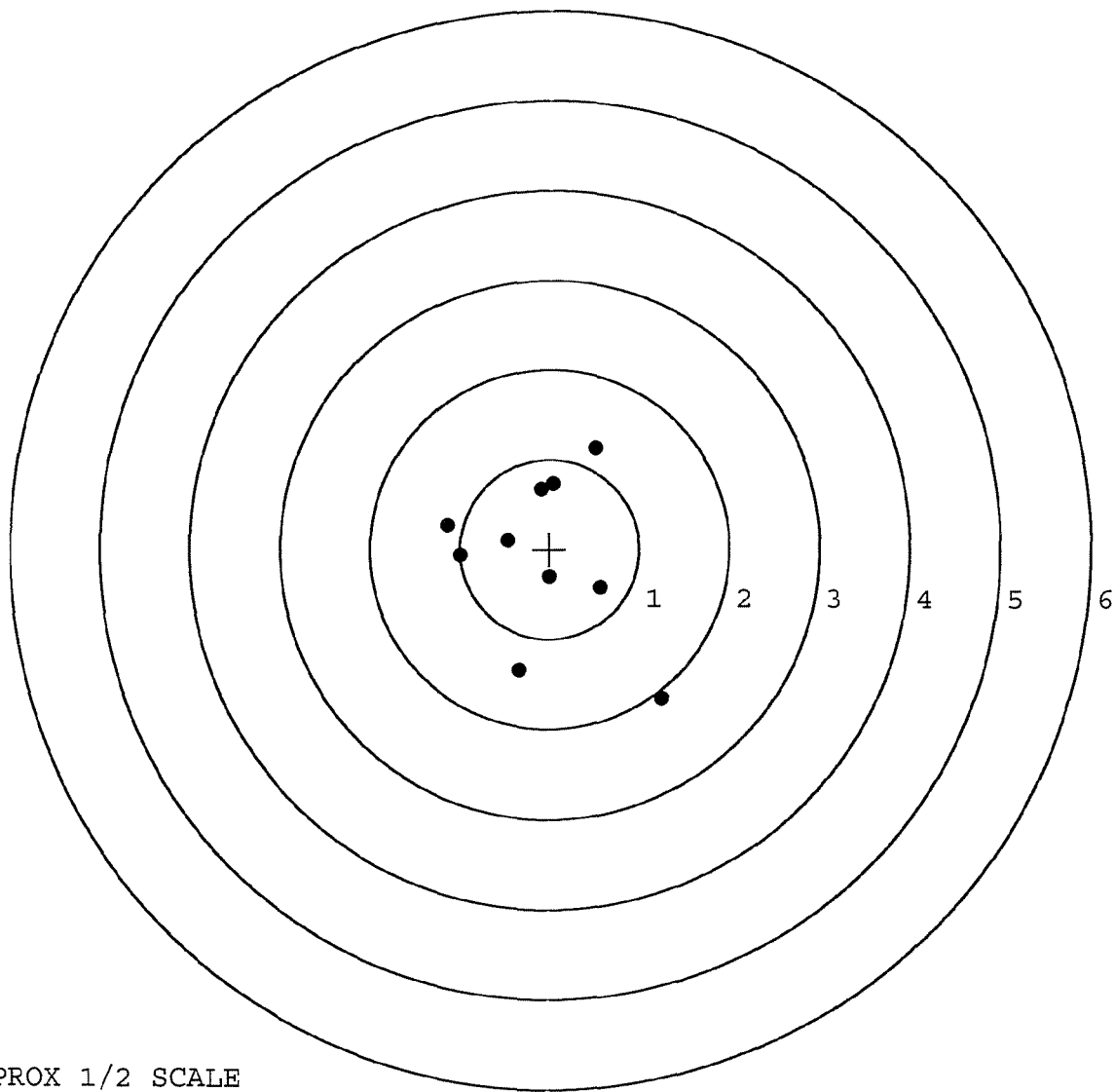
TARGET APPROX 1/2 SCALE



SERIAL NUMBER: G6296715. \_\_0  
TARGET NUMBER: 2  
FILE DATE: 12/02/2003  
FILE TIME: 11:23

X CENTROID: -0.066  
Y CENTROID: -0.092  
POA TO CENTROID: 0.113  
HORZ SPREAD: 2.400  
VERT SPREAD: 2.792  
GROUP SPREAD: 3.084  
MIN RADIUS: 0.225  
MAX RADIUS: 2.057  
MEAN RADIUS: 0.973  
# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 6  
# in 3 IN DIAMETER: 9

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.507  | 1.125  |
| 2:     | 0.043  | 0.730  |
| 3:     | -0.097 | 0.673  |
| 4:     | -0.462 | 0.098  |
| 5:     | -1.142 | 0.269  |
| 6:     | -0.999 | -0.067 |
| 7:     | 0.003  | -0.307 |
| 8:     | 0.567  | -0.431 |
| 9:     | -0.337 | -1.347 |
| 10:    | 1.258  | -1.667 |

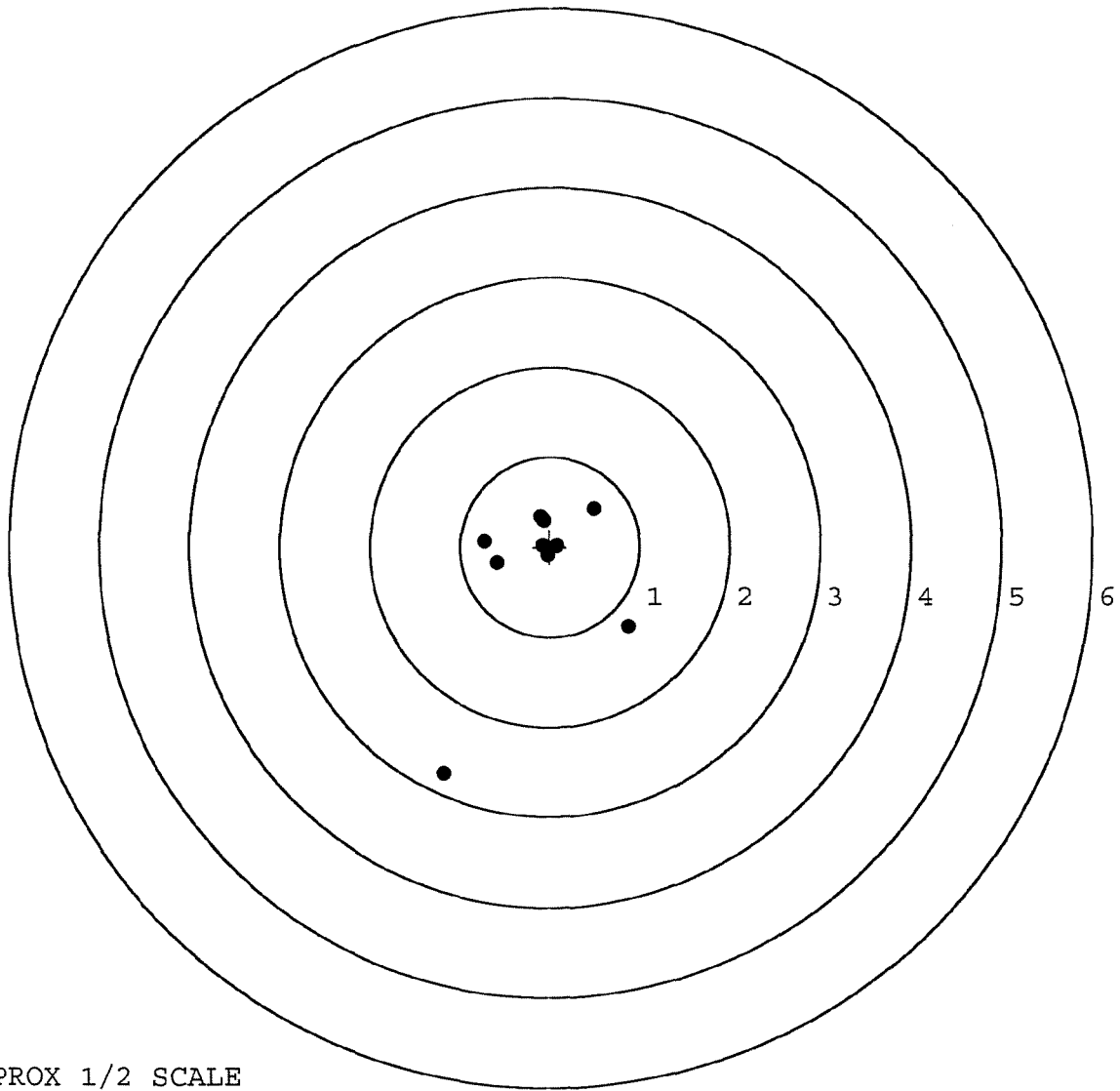


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296715. \_\_0  
TARGET NUMBER: 3  
FILE DATE: 12/02/2003  
FILE TIME: 11:23

X CENTROID: -0.133  
Y CENTROID: -0.253  
POA TO CENTROID: 0.286  
HORZ SPREAD: 2.054  
VERT SPREAD: 2.949  
GROUP SPREAD: 3.390  
MIN RADIUS: 0.189  
MAX RADIUS: 2.500  
MEAN RADIUS: 0.771  
# IN 1 IN DIAMETER: 4  
# IN 2 IN DIAMETER: 8  
# in 3 IN DIAMETER: 9

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.493  | 0.425  |
| 2:     | 0.876  | -0.893 |
| 3:     | -1.178 | -2.524 |
| 4:     | -0.730 | 0.069  |
| 5:     | -0.593 | -0.176 |
| 6:     | -0.112 | 0.337  |
| 7:     | -0.026 | -0.097 |
| 8:     | -0.074 | 0.017  |
| 9:     | 0.084  | 0.019  |
| 10:    | -0.070 | 0.289  |

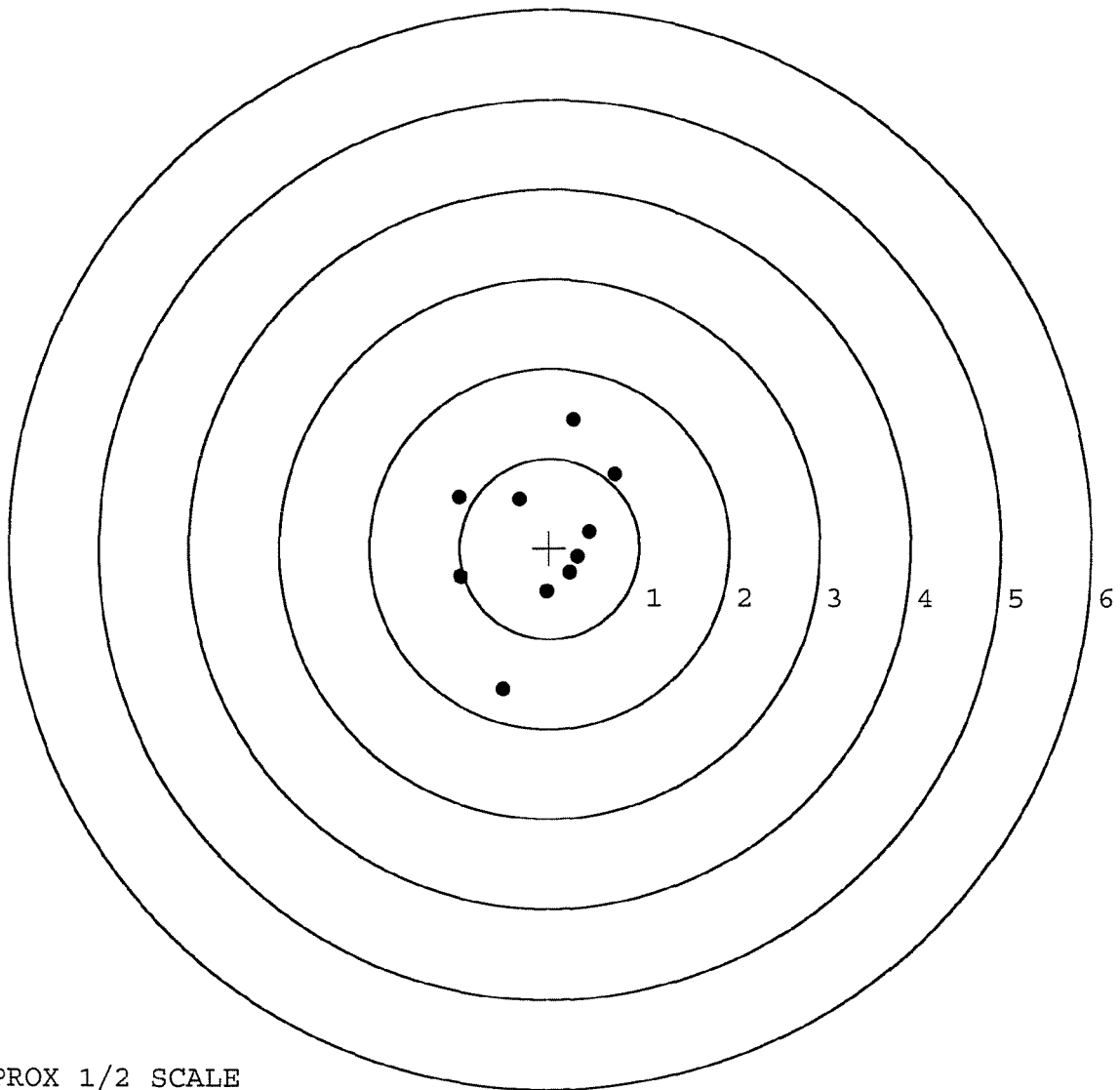


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296715. \_\_0  
TARGET NUMBER: 4  
FILE DATE: 12/02/2003  
FILE TIME: 11:23

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.262  | 1.434  |
| 2:     | 0.732  | 0.822  |
| 3:     | -0.339 | 0.542  |
| 4:     | -1.007 | 0.564  |
| 5:     | -0.993 | -0.315 |
| 6:     | -0.510 | -1.562 |
| 7:     | -0.028 | -0.483 |
| 8:     | 0.229  | -0.273 |
| 9:     | 0.443  | 0.182  |
| 10:    | 0.315  | -0.098 |

X CENTROID: -0.090  
Y CENTROID: 0.081  
POA TO CENTROID: 0.121  
HORZ SPREAD: 1.739  
VERT SPREAD: 2.996  
GROUP SPREAD: 3.094  
MIN RADIUS: 0.443  
MAX RADIUS: 1.696  
MEAN RADIUS: 0.878  
# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 6  
# in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296715.\_\_\_0

TARGET NUMBER: 5

FILE DATE: 12/02/2003

FILE TIME: 11:23

| POINT# | X | Y |
|--------|---|---|
|--------|---|---|

|    |       |       |
|----|-------|-------|
| 1: | 0.527 | 0.710 |
|----|-------|-------|

|    |       |       |
|----|-------|-------|
| 2: | 0.055 | 0.492 |
|----|-------|-------|

|    |        |       |
|----|--------|-------|
| 3: | -0.049 | 0.261 |
|----|--------|-------|

|    |       |        |
|----|-------|--------|
| 4: | 0.402 | -0.367 |
|----|-------|--------|

|    |       |        |
|----|-------|--------|
| 5: | 0.096 | -0.444 |
|----|-------|--------|

|    |        |        |
|----|--------|--------|
| 6: | -0.201 | -0.305 |
|----|--------|--------|

|    |        |        |
|----|--------|--------|
| 7: | -0.904 | -0.188 |
|----|--------|--------|

|    |        |       |
|----|--------|-------|
| 8: | -0.915 | 0.601 |
|----|--------|-------|

|    |        |       |
|----|--------|-------|
| 9: | -0.754 | 1.954 |
|----|--------|-------|

|     |        |        |
|-----|--------|--------|
| 10: | -0.035 | -0.199 |
|-----|--------|--------|

X CENTROID: -0.178

Y CENTROID: 0.252

POA TO CENTROID: 0.308

HORZ SPREAD: 1.442

VERT SPREAD: 2.398

GROUP SPREAD: 2.593

MIN RADIUS: 0.129

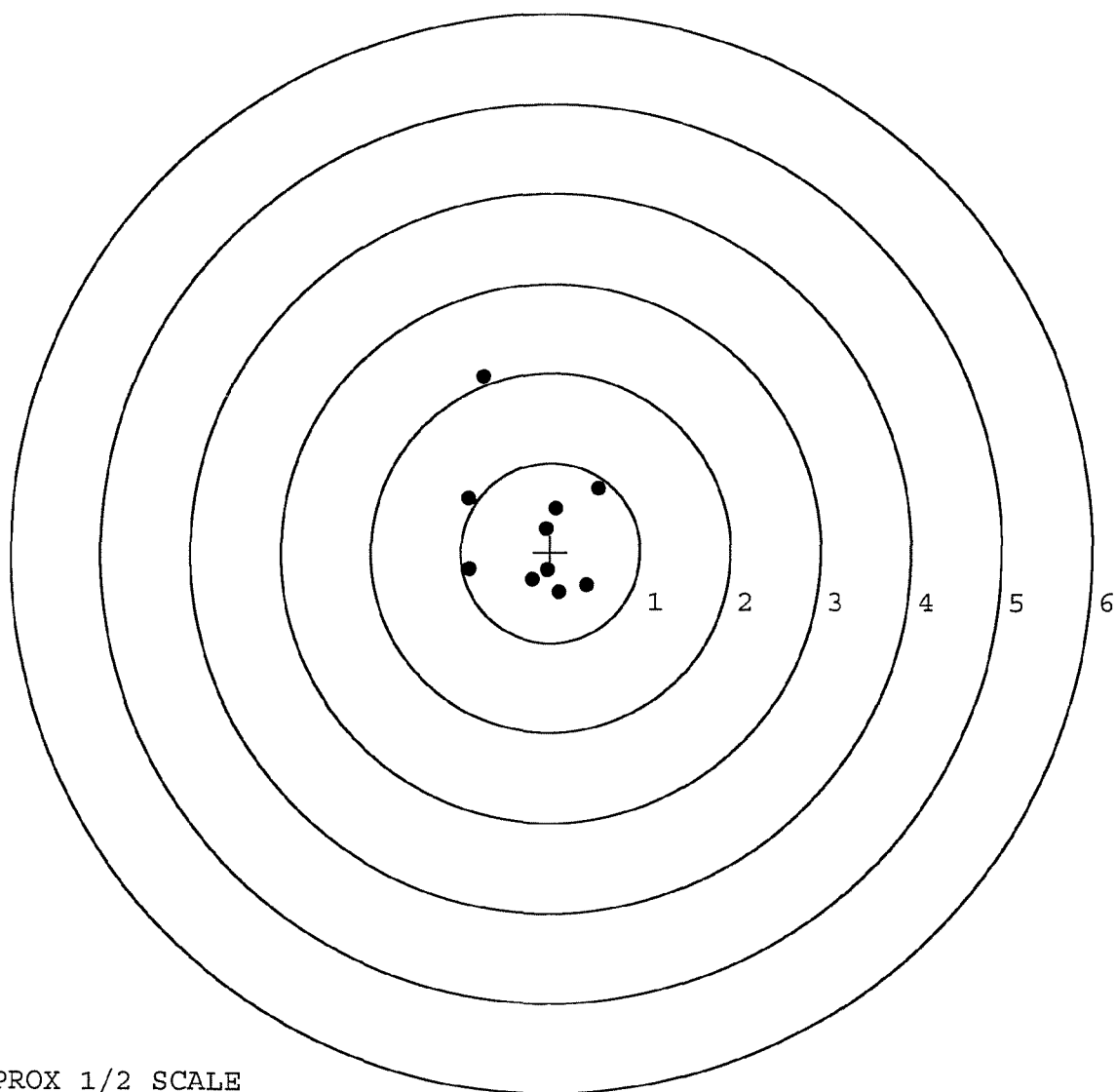
MAX RADIUS: 1.797

MEAN RADIUS: 0.739

# IN 1 IN DIAMETER: 3

# IN 2 IN DIAMETER: 9

# in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE