

G 629 6716

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **66296716**
ORDER NO. **25716**

20AX

5716 66296716

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



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UPC



SERIAL NO.



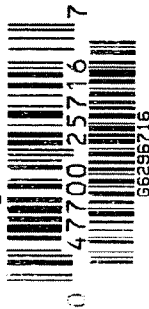
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



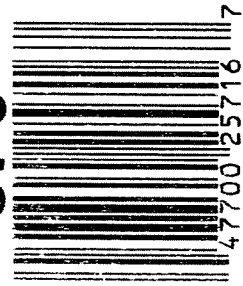
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296716

UPC



46 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06296716

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/5/03	RW
600	PROOF		2/5/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX	2/5/03	RW
610	DIS-ASSEMBLE GUN	INSPECTED	2/5/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 07 2003 OPERATOR <i>RW</i>		
615	ROLLMARK CALIBER		2/7/03	LB
617	DRILL AND TAP SIGHT HOLES			
620	APPLY COATINGS (BARREL ACTION)		2/11	HP
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-17-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-17-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-17-03	DA
	D) OIL FIRING PIN ASSEMBLY		3-17-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	3-18-03	TKW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.75</u> <u>7.75</u> <u>7.25</u>	3-18-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	3-18-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.0215</u> <u>.021</u>	3-18-03	TRW
	J) ASSEMBLE STOCK		3-17-03	RTL
	K) ASSEMBLE SWIVEL STUDS		3-18-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-18-03	RTL
	M) IRON SIGHT ALIGNMENT		3-18-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-18-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-18-03	TRW
	MALFUNCTION	CORRECTION	3-18-03	TRW
	MALFUNCTION	CORRECTION	3-18-03	TRW
	MALFUNCTION	CORRECTION	3-18-03	TRW
	MALFUNCTION	CORRECTION	3-18-03	TRW
645	INSPECT FOR LIVE AMMO		3-18-03	TRW
655	FINAL INSPECTION A) HEADSPACE		3-18-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u> <u>2.77</u> <u>2.73</u> <u>2.78</u> <u>2.80</u>	3-18-03	TRW
	C) FUNCTION		3-18-03	RTL
660	PACK		3-19-03	IAA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____
DATE 1-06-03
TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.52	2.36		2.28	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN
PULL #2	2.36	2.27		2.31	
PULL #3	2.38	2.23		2.32	
PULL #4	2.36	2.13		2.29	
PULL #5	2.43	2.08		2.28	
TOTAL	12.05	11.07		11.48	
AVG.	2.41	2.21		2.29	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.28	3.45		
PULL #2	3.49	3.42		
PULL #3	3.27	3.33		
PULL #4	3.30	3.39		
PULL #5	3.23	3.32		
TOTAL	16.57	16.91		
AVG.	3.31	3.38		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.28	4.42		4.31
PULL #2	4.07	4.14		4.35
PULL #3	4.20	4.32		4.28
PULL #4	4.21	4.17		4.29
PULL #5	4.15	4.29		4.09
TOTAL	20.91	21.34		21.32
AVG.	4.18	4.26		4.26

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296716.__0

FILE DATE AND TIME: 03/19/2003 11:39

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .683

SERIAL NUMBER: G6296716. 0

TARGET NUMBER: 1

FILE DATE: 03/19/2003

FILE TIME: 11:39

POINT#	X	Y
1:	0.358	-0.067
2:	-0.076	0.132
3:	0.037	0.687
4:	0.528	-0.988
5:	-0.985	-0.046

X CENTROID: -0.028

Y CENTROID: -0.056

POA TO CENTROID: 0.063

HORZ SPREAD: 1.513

VERT SPREAD: 1.675

GROUP SPREAD: 1.782

MIN RADIUS: 0.195

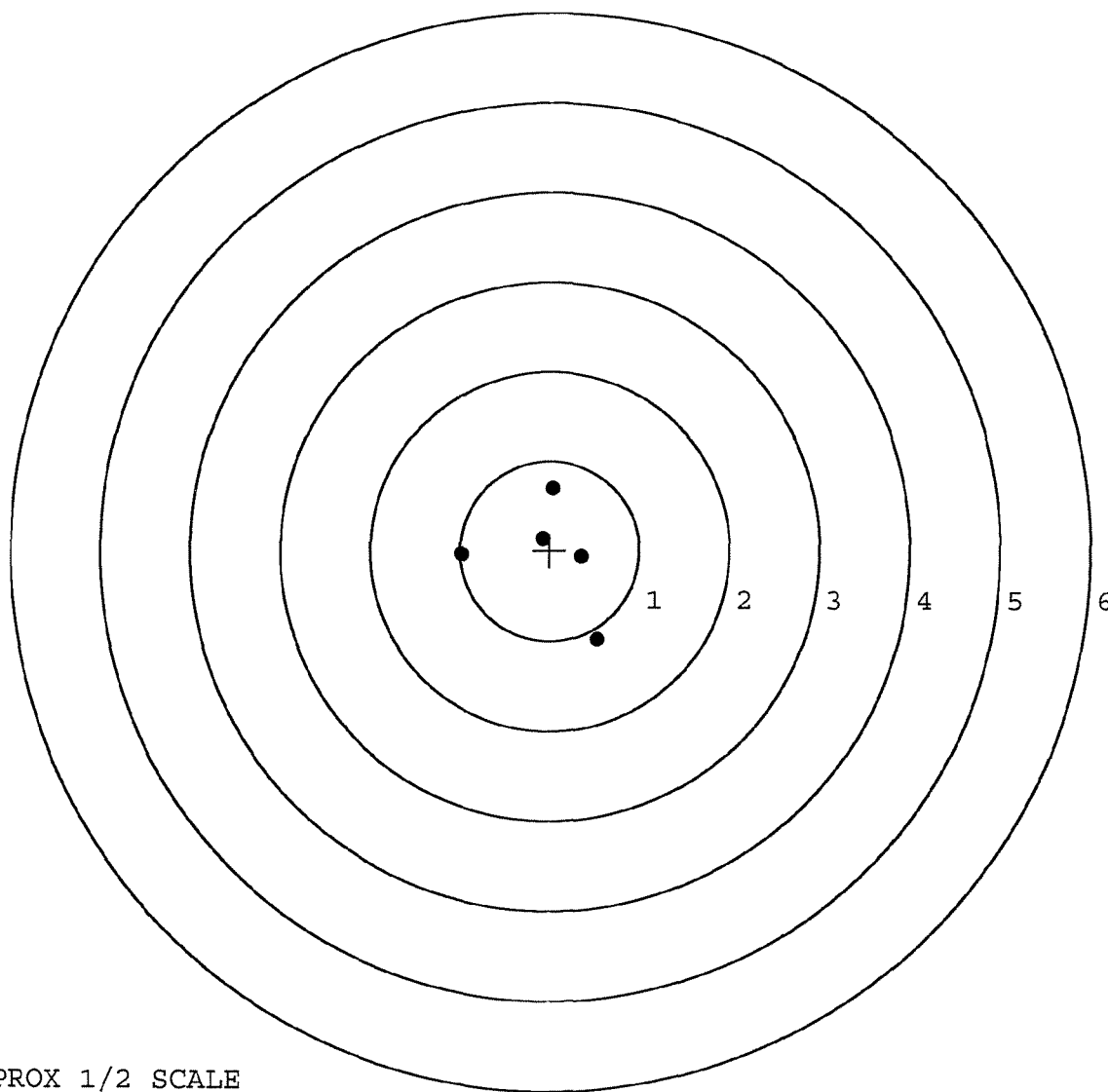
MAX RADIUS: 1.085

MEAN RADIUS: 0.674

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5

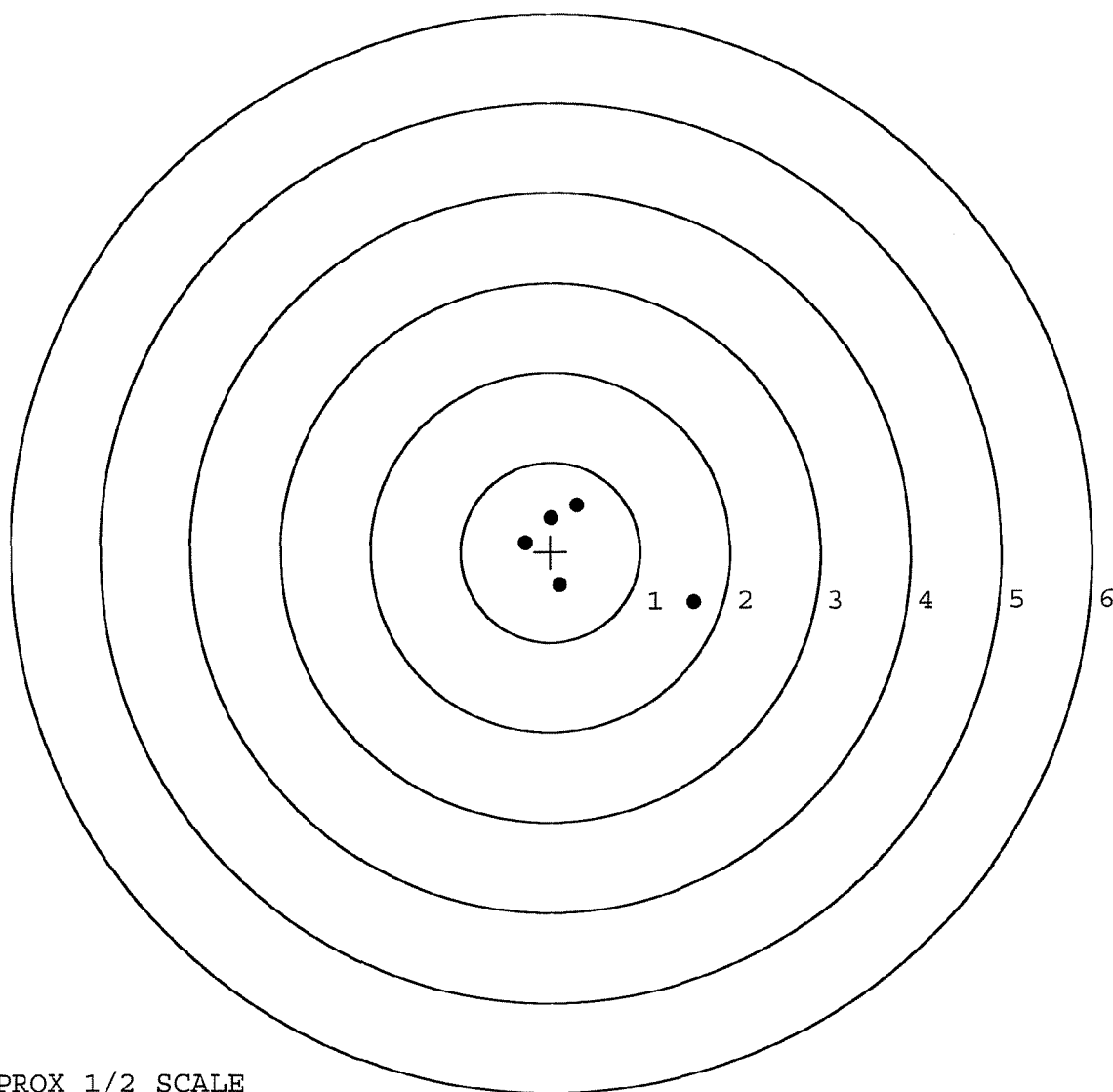


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296716.___0
TARGET NUMBER: 2
FILE DATE: 03/19/2003
FILE TIME: 11:39

POINT#	X	Y
1:	1.593	-0.577
2:	0.101	-0.367
3:	-0.276	0.103
4:	0.014	0.375
5:	0.303	0.514

X CENTROID: 0.347
Y CENTROID: 0.010
POA TO CENTROID: 0.347
HORZ SPREAD: 1.869
VERT SPREAD: 1.091
GROUP SPREAD: 1.989
MIN RADIUS: 0.450
MAX RADIUS: 1.377
MEAN RADIUS: 0.692
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE