

G6296719

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

5716 G6296719

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

Made in Ilion, NY

SERIAL NO. J G6296719	ORDER NO. 25716
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29CX

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



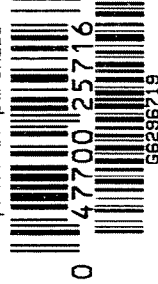
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase

owner registration sticker



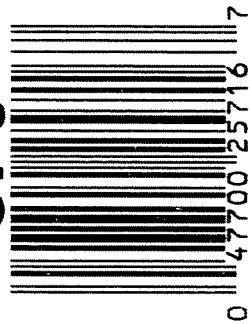
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296719

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296719

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/4/03	RW
600	PROOF		2/4/03	RW
607	CHECK HEADSPACE	MAGNA - FLUX	2/4/03	RW
610	DIS-ASSEMBLE GUN	INSPECTED	2/4/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 03 2003 OPERATOR <i>RK</i>		
615	ROLLMARK CALIBER		2/4/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-24	TA
	(BOLT)		2-24	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		3-3-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-3-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-3-03	DA
	D) OIL FIRING PIN ASSEMBLY		3-3-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-1-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>7.0</u> <u>6.5</u>	4-1-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.0</u> <u>3.0</u>	4-1-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-25-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.021</u> <u>.021</u>	4-1-03	TRW
	J) ASSEMBLE STOCK		3-3-03	RL
	K) ASSEMBLE SWIVEL STUDS		4-25-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-25-03	RTL
	M) IRON SIGHT ALIGNMENT		4-25-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-25-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-12-03	TRW
	MALFUNCTION	CORRECTION	3-12-03	TRW
	MALFUNCTION	CORRECTION	3-12-03	TRW
	MALFUNCTION	CORRECTION	3-12-03	TRW
	MALFUNCTION	CORRECTION	3-12-03	TRW
645	INSPECT FOR LIVE AMMO		3-12-03	TRW
655	FINAL INSPECTION A) HEADSPACE		4-25-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u> <u>2.36</u> <u>2.39</u> <u>2.42</u> <u>2.51</u>	4-1-03	
	C) FUNCTION		4-25-03	RTL
660	PACK		4/25/03	RA

INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

DATE 3-3-03

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.30	2.58		2.54	MIN. SETTING,
PULL #2	2.49	2.47		2.49	NO AVG. OF 5
PULL #3	2.41	2.49		2.52	READINGS ACCEPT-
PULL #4	2.47	2.11		2.57	ABLE LESS THAN 2
PULL #5	2.37	2.42		2.53	
TOTAL	12.04	12.05		12.65	
AVG.	2.40	2.41		2.53	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.18	3.09		
PULL #2	3.16	3.10		
PULL #3	3.22	3.07		
PULL #4	3.11	3.19		
PULL #5	3.15	3.27		
TOTAL	15.82	15.72		
AVG.	3.16	3.14		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR.
PULL #1	4.48	4.33		4.24
PULL #2	4.26	4.48		4.21
PULL #3	4.20	4.45		4.17
PULL #4	4.24	4.30		4.02
PULL #5	4.26	4.34		4.15
TOTAL	21.44	21.90		20.79
AVG.	4.28	4.38		4.15

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296719.___0
FILE DATE AND TIME: 03/13/2003 12:46

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

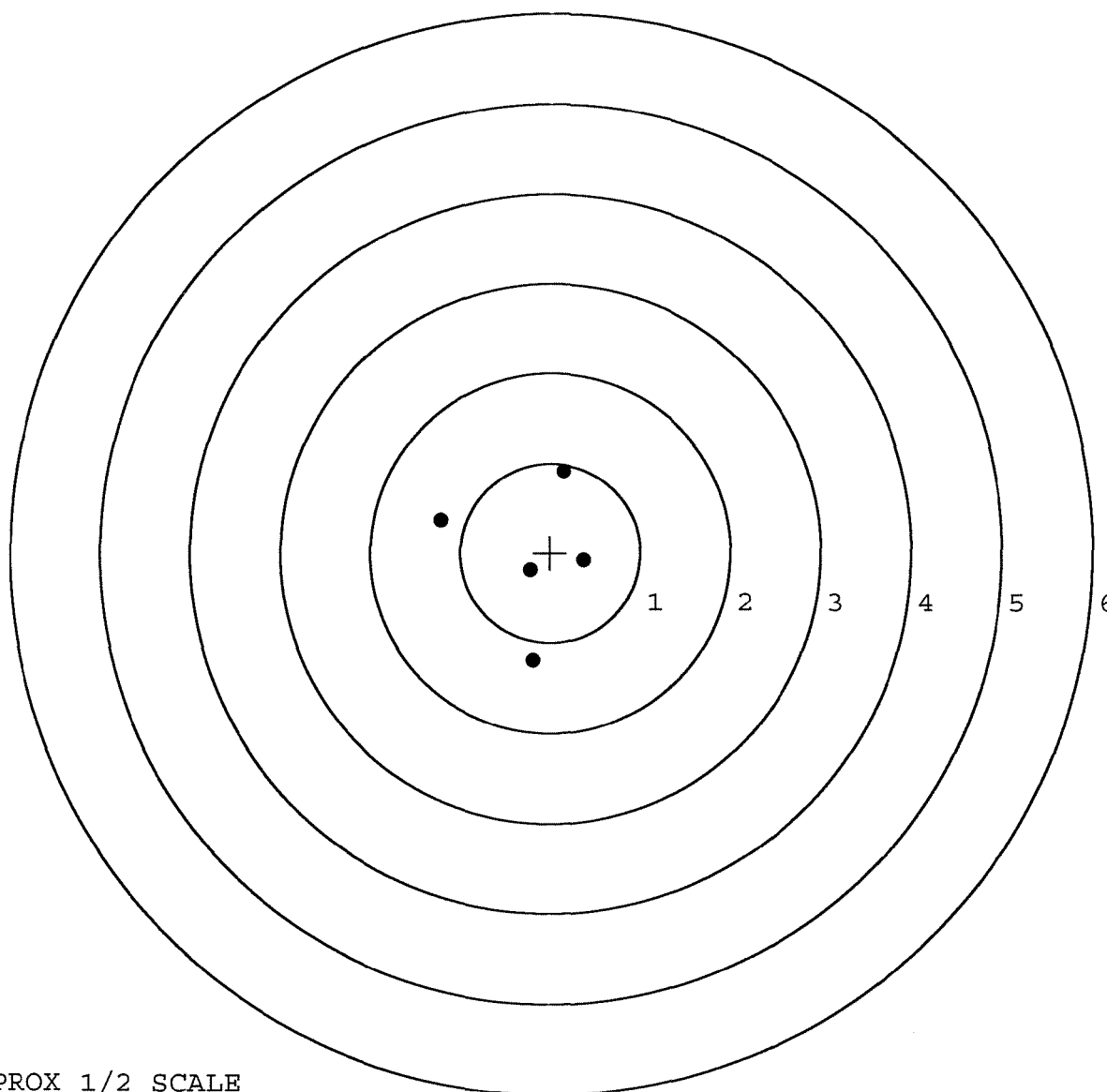
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean : 7635

SERIAL NUMBER: G6296719. __0
TARGET NUMBER: 1
FILE DATE: 03/13/2003
FILE TIME: 12:46

POINT#	X	Y
1:	-0.225	-0.196
2:	0.375	-0.081
3:	-0.190	-1.202
4:	-1.224	0.365
5:	0.148	0.907

X CENTROID: -0.223
Y CENTROID: -0.041
POA TO CENTROID: 0.227
HORZ SPREAD: 1.599
VERT SPREAD: 2.109
GROUP SPREAD: 2.136
MIN RADIUS: 0.155
MAX RADIUS: 1.161
MEAN RADIUS: 0.803
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 5

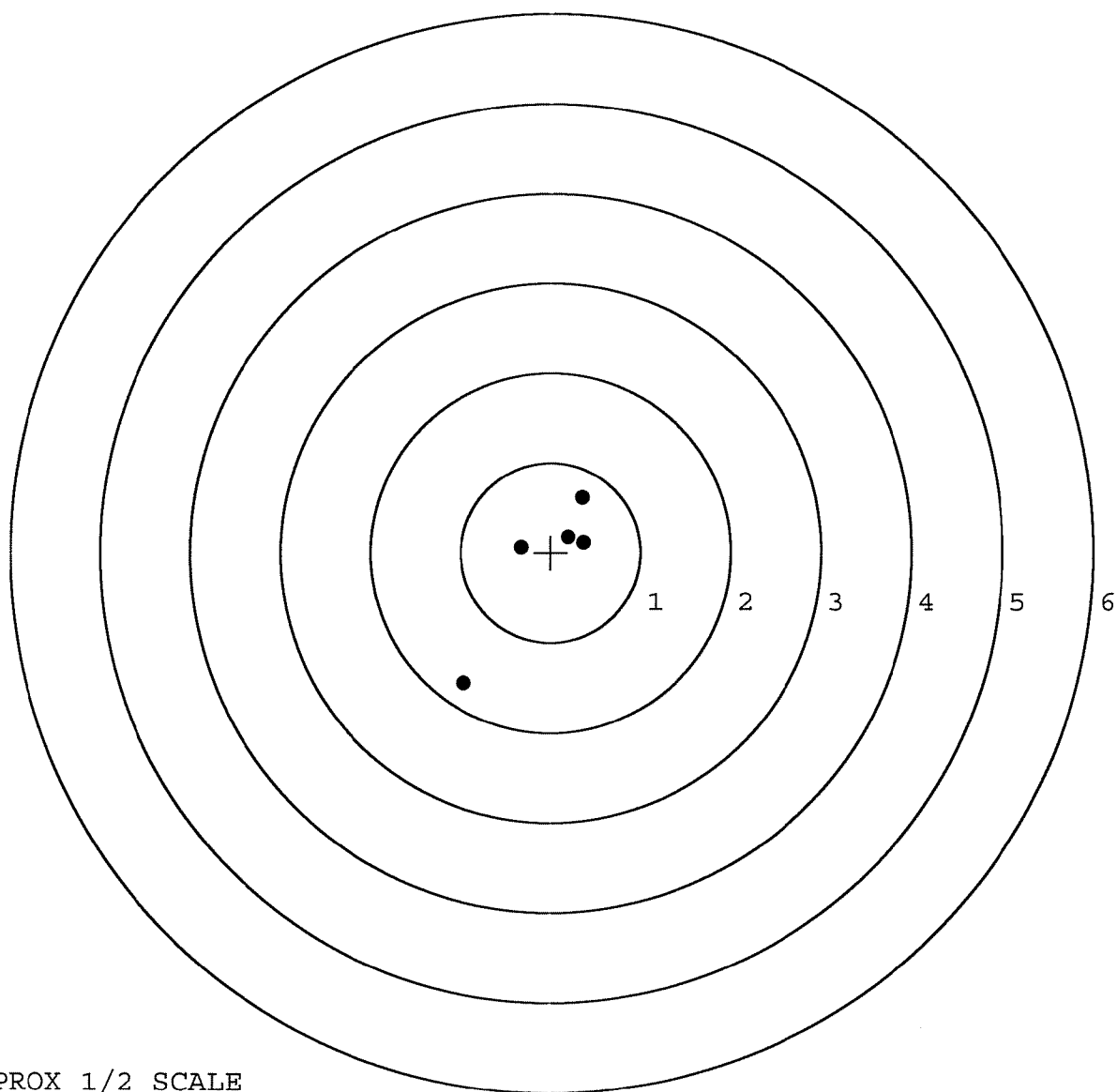


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296719. 0
TARGET NUMBER: 2
FILE DATE: 03/13/2003
FILE TIME: 12:46

POINT#	X	Y
1:	0.371	0.111
2:	0.194	0.168
3:	0.354	0.608
4:	-0.328	0.054
5:	-0.972	-1.448

X CENTROID: -0.076
Y CENTROID: -0.101
POA TO CENTROID: 0.127
HORZ SPREAD: 1.343
VERT SPREAD: 2.056
GROUP SPREAD: 2.447
MIN RADIUS: 0.296
MAX RADIUS: 1.617
MEAN RADIUS: 0.724
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE