

G6296720

VERY IMPORTANT
Instruction
enclosed to a
safe use of
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Parque Deposee.

SERIAL NO.
G6296720

ORDER NO.
25716

24CX

46



5716 G6296720

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



www.registration.sticker



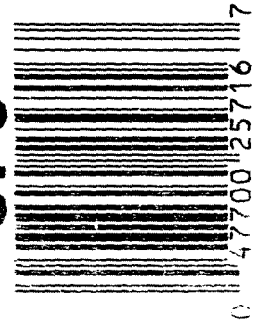
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296720

UPC



42 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6296720

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1/30/03	RW
600	PROOF		1/30/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1/30/03	RW
610	DIS-ASSEMBLE GUN	FEB 04 2003	1/30/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>PK</u>		
615	ROLLMARK CALIBER		2/6/03	JB
617	DRILL AND TAP SIGHT HOLES		2-6-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-18	TA
	(BOLT)		2-18	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		2-25-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-25-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-25-03	RW
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-22-03	RTK

OP #	OPERATION NAME	2 LBS MIN 10 LBS MAX	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE		<u>9.0</u> <u>9.0</u> <u>9.0</u>	3-12-03	DA
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.5</u>	3-12-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			4-22-03	RTL
	I) FIRING PIN INDENT	.020 MIN	<u>.020</u> <u>.021</u> <u>.021</u>	3-12-03	DA
	J) ASSEMBLE STOCK			2-27-03	TRW
	K) ASSEMBLE SWIVEL STUDS			4-22-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			4-22-03	RTL
	M) IRON SIGHT ALIGNMENT			4-22-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			4-22-03	RTL
640	GALLERY TEST AND TARGET		PASS FAIL	2-28-03	TRW
	MALFUNCTION		CORRECTION	2-28-03	TRW
	MALFUNCTION		CORRECTION	2-28-03	TRW
	MALFUNCTION		CORRECTION	2-28-03	TRW
	MALFUNCTION		CORRECTION	2-28-03	TRW
645	INSPECT FOR LIVE AMMO			2-28-03	TRW
655	FINAL INSPECTION A) HEADSPACE			4-22-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u> <u>2.65</u> <u>2.58</u> <u>2.61</u> <u>2.66</u>	3-12-03	DA
	C) FUNCTION			4-22-03	RTL
660	PACK			4/22/03	DA

3.00# + .75#
4.00# + 1.00#

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.56	2.20	2.24	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.58	2.15	2.37	
PULL #3	2.56	2.13	2.33	
PULL #4	2.37	2.08	2.37	
PULL #5	2.38	2.13	2.31	
TOTAL	12.45	10.69	11.62	
AVG.	2.49	2.13	2.32	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.23	3.41	
PULL #2	3.24	3.50	
PULL #3	3.27	3.33	
PULL #4	3.31	3.45	
PULL #5	3.26	3.25	
TOTAL	16.31	16.94	
AVG.	3.26	3.38	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.24	4.44		4.27
PULL #2	4.22	4.29		4.36
PULL #3	4.23	4.31		4.24
PULL #4	4.03	4.24		4.22
PULL #5	4.14	4.20		4.43
TOTAL	20.86	21.48		21.52
AVG.	4.17	4.29		4.30

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296720.___0

FILE DATE AND TIME: 03/01/2003 14:38

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

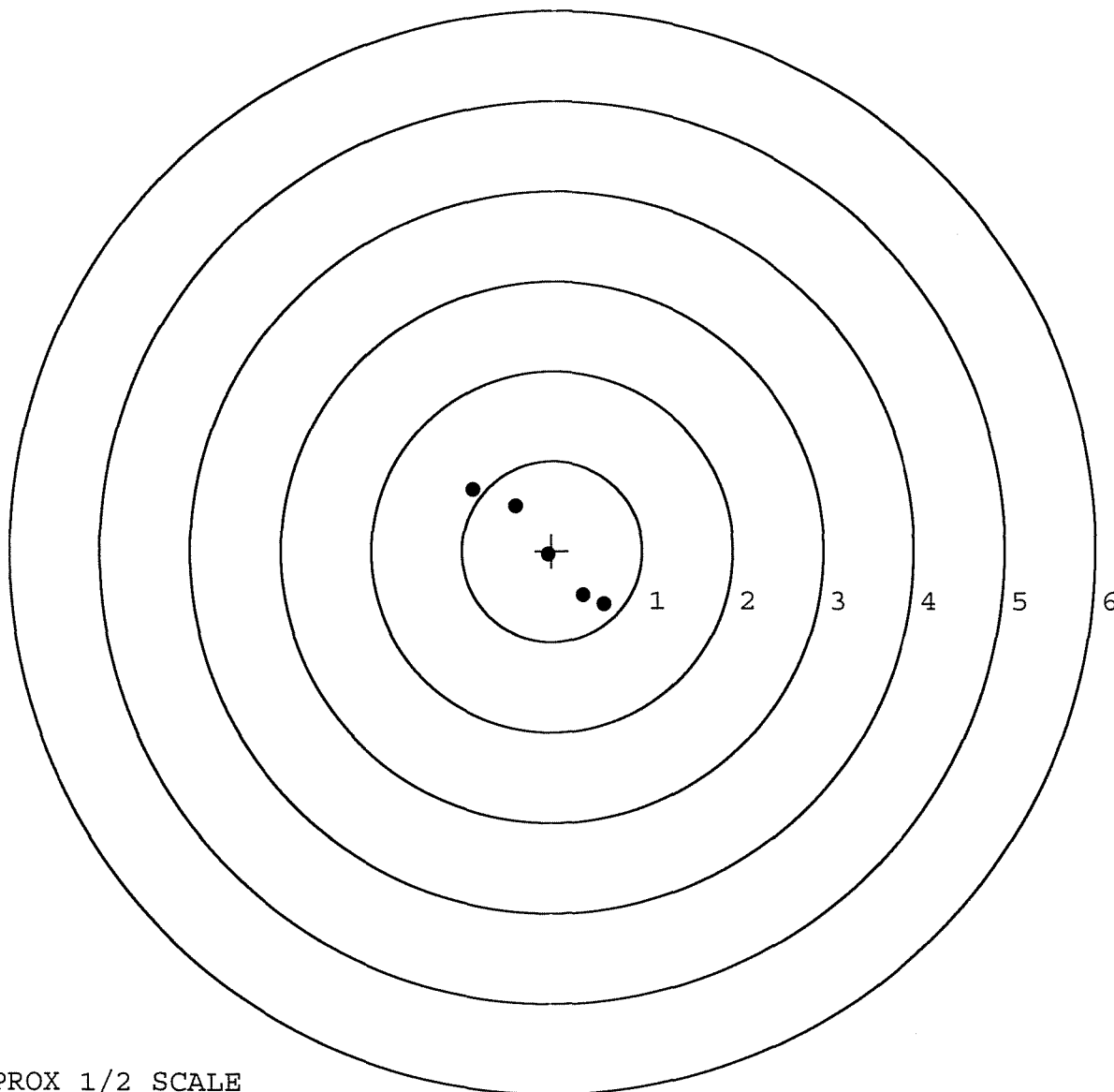
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. Mean .7075

SERIAL NUMBER: G6296720. __0
TARGET NUMBER: 1
FILE DATE: 03/01/2003
FILE TIME: 14:38

X CENTROID: -0.079
Y CENTROID: 0.012
POA TO CENTROID: 0.080
HORZ SPREAD: 1.467
VERT SPREAD: 1.275
GROUP SPREAD: 1.944
MIN RADIUS: 0.066
MAX RADIUS: 1.046
MEAN RADIUS: 0.651
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

POINT#	X	Y
1:	0.586	-0.592
2:	0.348	-0.487
3:	-0.041	-0.042
4:	-0.408	0.498
5:	-0.881	0.683

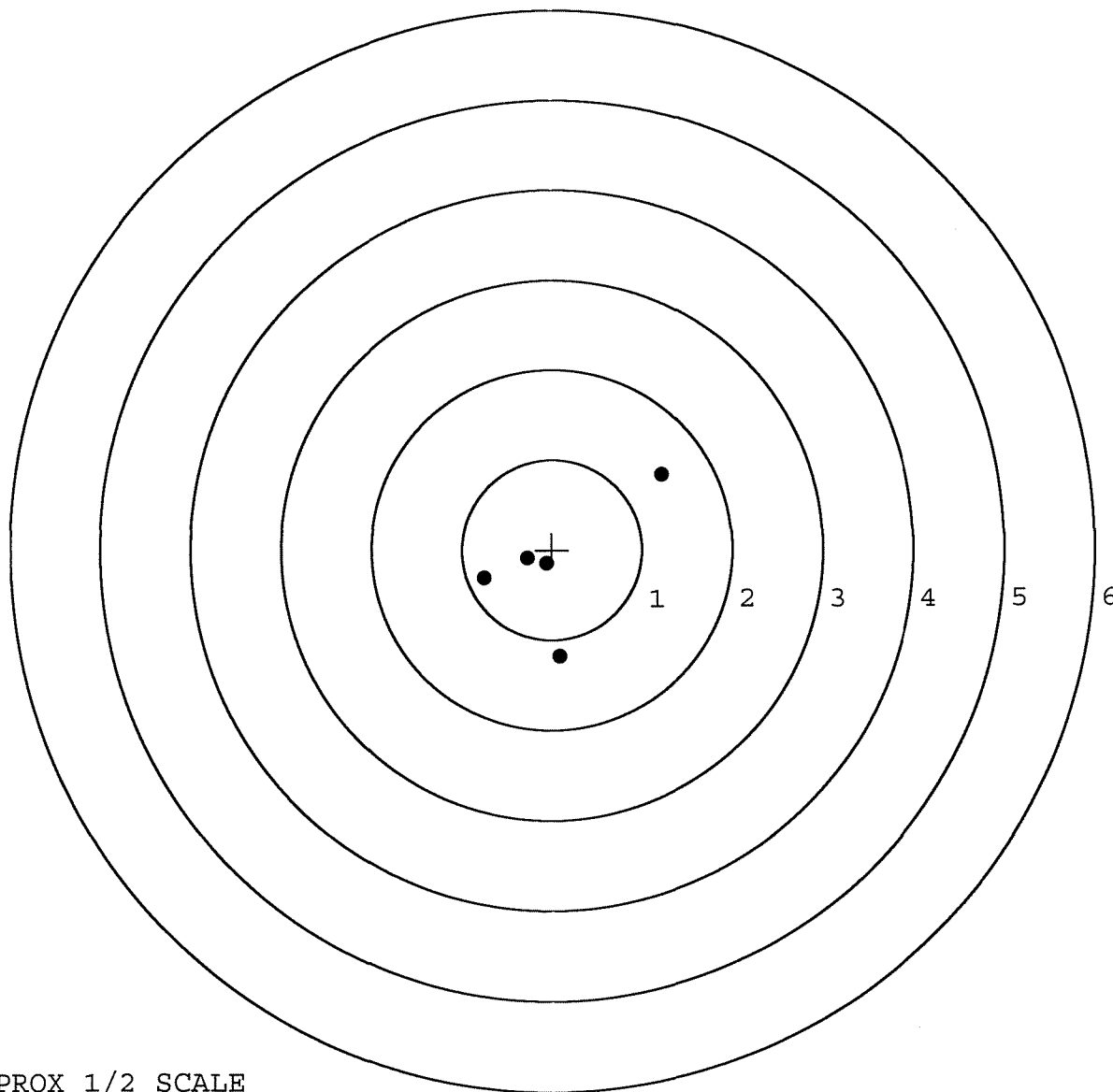


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296720. __0
TARGET NUMBER: 2
FILE DATE: 03/01/2003
FILE TIME: 14:38

POINT#	X	Y
1:	0.090	-1.192
2:	-0.063	-0.159
3:	-0.274	-0.096
4:	-0.754	-0.317
5:	1.226	0.832

X CENTROID: 0.045
Y CENTROID: -0.186
POA TO CENTROID: 0.192
HORZ SPREAD: 1.980
VERT SPREAD: 2.024
GROUP SPREAD: 2.321
MIN RADIUS: 0.111
MAX RADIUS: 1.559
MEAN RADIUS: 0.764
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE