

G-629 6721

VERY IMPORTANT! Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Made in Union, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **J**
66296721

ORDER NO. **25716**

24CX



5716 66296721

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



46 FORM

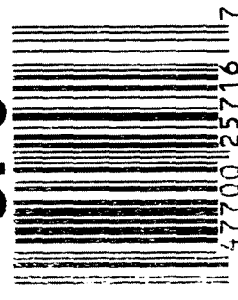
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296721

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296721

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-25-03	RTL
600	PROOF			
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-26-03	RTL
610	DIS-ASSEMBLE GUN	JAN 27 2003	3-26-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RTL</u>		
615	ROLLMARK CALIBER		3/27/03	BS
617	DRILL AND TAP SIGHT HOLES		3-26-03	TRL
620	APPLY COATINGS (BARREL ACTION)		4-4	TA
	(BOLT)		4-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/9/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/9/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/9/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/9/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		04-17-03	RTL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7.5</u> <u>8.0</u>	4/17/03	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>2.5</u> <u>3.0</u>	4/17/03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.021</u> <u>.021</u>	4/17/03	DA
	J) ASSEMBLE STOCK		04-17-03	RTL
	K) ASSEMBLE SWIVEL STUDS		04-17-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		04-17-03	RTL
	M) IRON SIGHT ALIGNMENT		04-17-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		04-17-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-15-03	A
	MALFUNCTION	CORRECTION	4-15-03	A
	MALFUNCTION	CORRECTION	4-15-03	A
	MALFUNCTION	CORRECTION	4-15-03	A
	MALFUNCTION	CORRECTION	4-15-03	A
645	INSPECT FOR LIVE AMMO		4-15-03	A
655	FINAL INSPECTION A) HEADSPACE		04-17-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.49</u> <u>2.59</u> <u>2.61</u> <u>2.52</u>	4/17/03	DA
	C) FUNCTION		04-17-03	RTL
660	PACK		4-17-03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____
DATE 12-2-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.31	2.23	2.35	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.44	2.26	2.38	
PULL #3	2.45	2.25	2.35	
PULL #4	2.35	2.21	2.36	
PULL #5	2.48	2.27	2.33	
TOTAL	12.03	11.22	11.77	
AVG.	2.40	2.24	2.35	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.10	3.07	
PULL #2	3.03	3.06	
PULL #3	3.08	3.11	
PULL #4	2.97	3.08	
PULL #5	3.04	3.05	
TOTAL	15.22	15.37	
AVG.	3.04	3.07	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# IF TARGET & ACCU
PULL #1	4.19	4.12		4.07
PULL #2	3.91	3.93		4.36
PULL #3	4.15	4.09		4.27
PULL #4	4.14	4.13		4.41
PULL #5	4.16	4.14		4.40
TOTAL	20.55	20.41		21.51
AVG.	4.11	4.08		4.30

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296721.___0
FILE DATE AND TIME: 04/16/2003 01:12

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

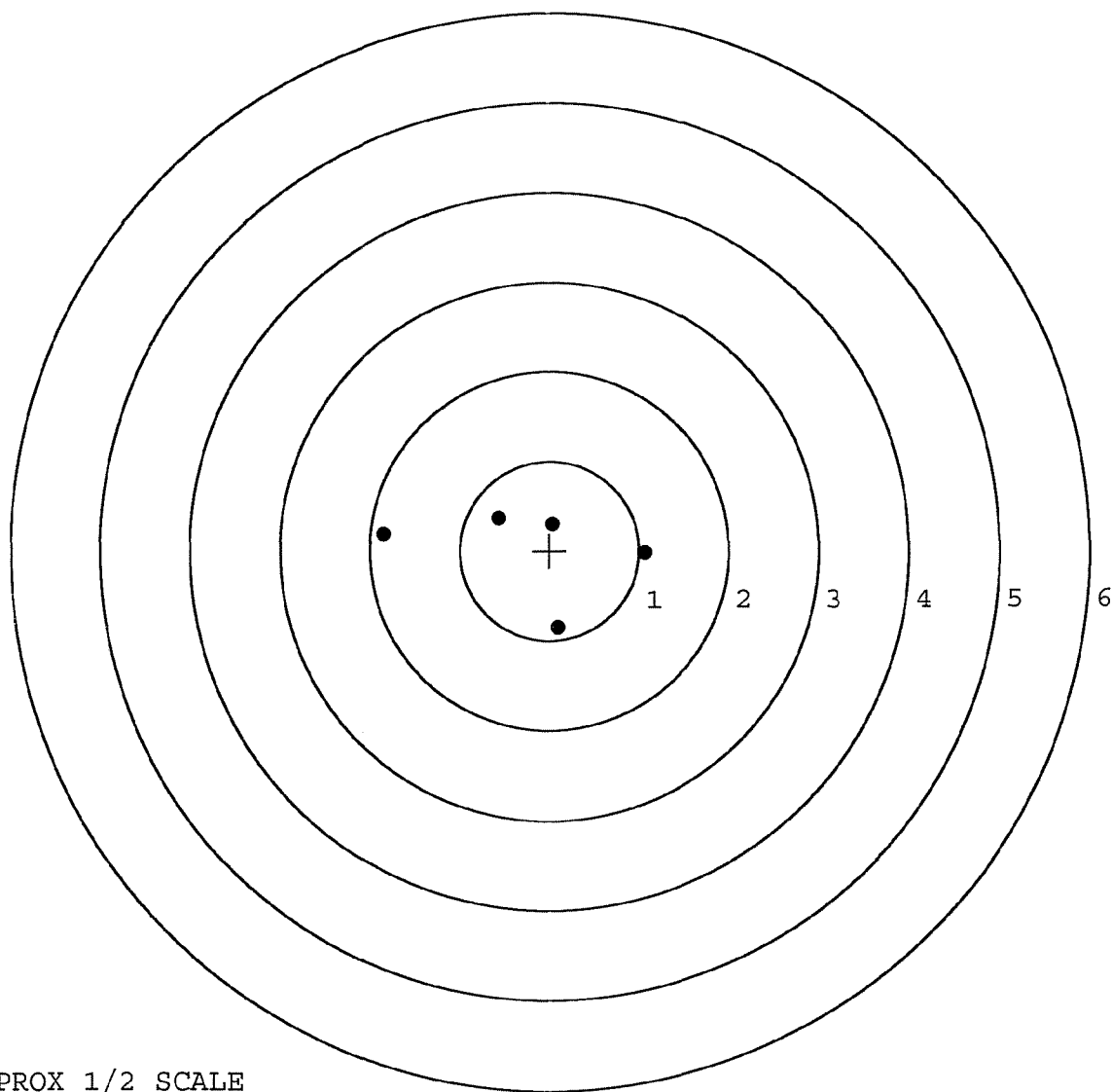
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean ✓ ~~0.8035~~

SERIAL NUMBER: G6296721. __0
TARGET NUMBER: 1
FILE DATE: 04/16/2003
FILE TIME: 01:12

POINT#	X	Y
1:	1.066	-0.032
2:	0.045	0.298
3:	-0.561	0.361
4:	-1.840	0.193
5:	0.100	-0.861

X CENTROID: -0.238
Y CENTROID: -0.008
POA TO CENTROID: 0.238
HORZ SPREAD: 2.906
VERT SPREAD: 1.222
GROUP SPREAD: 2.915
MIN RADIUS: 0.417
MAX RADIUS: 1.615
MEAN RADIUS: 0.949
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4

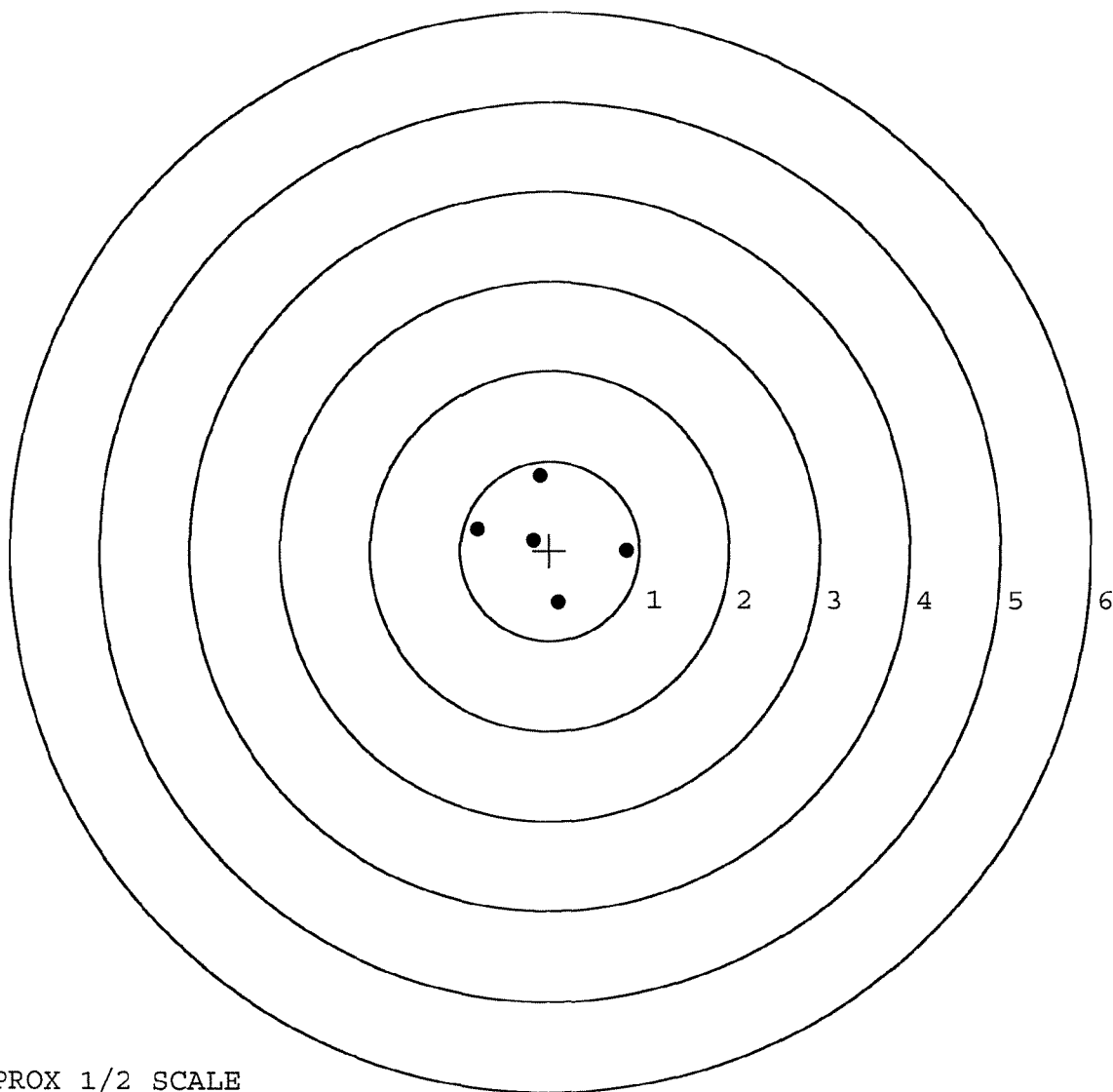


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296721. __0
TARGET NUMBER: 2
FILE DATE: 04/16/2003
FILE TIME: 01:12

POINT#	X	Y
1:	0.866	0.004
2:	0.102	-0.585
3:	-0.184	0.114
4:	-0.811	0.246
5:	-0.111	0.836

X CENTROID: -0.028
Y CENTROID: 0.123
POA TO CENTROID: 0.126
HORZ SPREAD: 1.677
VERT SPREAD: 1.421
GROUP SPREAD: 1.694
MIN RADIUS: 0.157
MAX RADIUS: 0.901
MEAN RADIUS: 0.658
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE