

G6296723

VERY IMPORTANT!
 INSTRUCTION BOOK
 ENCLOSED TO ASSURE
 SAFE USE OF THIS
 WEAPON

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66296723**
 Order No. **25716**

46

22CX

5716 66296723

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marks Registered Trade Dress

ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



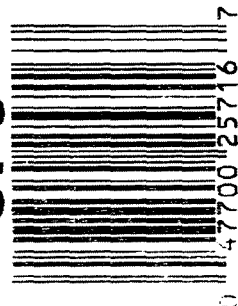
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296723

UPC



46 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6296723

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1/30/03	RW
600	PROOF		1/30/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1/30/03	RW
610	DIS-ASSEMBLE GUN	SEP 04 2003	1/30/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RK</u>		
615	ROLLMARK CALIBER		2/1/03	AB
617	DRILL AND TAP SIGHT HOLES		2-6-03	TRW
620	APPLY COATINGS (BARREL ACTION)		3-18	TA
	(BOLT)		3-18	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-21-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-21-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-21-03	RW
	D) OIL FIRING PIN ASSEMBLY		3-21-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-8-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>10</u> <u>10</u> <u>10</u>	4-7-03	RTL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>3.0</u> <u>2.5</u>	4-8-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-8-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.020</u> <u>.023</u>	4-8-03	TRW
	J) ASSEMBLE STOCK		3-21-03	PLW
	K) ASSEMBLE SWIVEL STUDS		04-14-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		04-14-03	RTL
	M) IRON SIGHT ALIGNMENT		04-14-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		04-14-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-3-03	✓
	MALFUNCTION	CORRECTION	4-3-03	✓
	MALFUNCTION	CORRECTION	4-3-03	✓
	MALFUNCTION	CORRECTION	4-3-03	✓
	MALFUNCTION	CORRECTION	4-3-03	✓
645	INSPECT FOR LIVE AMMO		4-3-03	✓
655	FINAL INSPECTION A) HEADSPACE		04-14-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u> <u>2.25</u> <u>2.33</u> <u>2.25</u> <u>2.35</u>	4-8-03	TRW
	C) FUNCTION		04-14-03	RTL
660	PACK		4/14/03	DP

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO.

DATE 12-18-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.62	2.73		2.53	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.60	2.62		2.49	
PULL #3	2.61	2.31		2.51	
PULL #4	2.37	2.40		2.47	
PULL #5	2.68	2.41		2.65	
TOTAL	12.88	12.47		12.65	
AVG.	2.57	2.49		2.53	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.42	3.25		
PULL #2	3.43	3.27		
PULL #3	3.48	3.20		
PULL #4	3.39	3.16		
PULL #5	3.42	3.26		
TOTAL	17.14	16.14		
AVG.	3.42	3.22		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.10	4.37		4.08
PULL #2	4.17	4.17		4.09
PULL #3	4.24	4.13		4.11
PULL #4	4.18	4.03		4.07
PULL #5	4.17	4.00		4.17
TOTAL	20.86	20.70		20.52
AVG.	4.17	4.14		4.10

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296723.__0
FILE DATE AND TIME: 04/04/2003 02:45

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

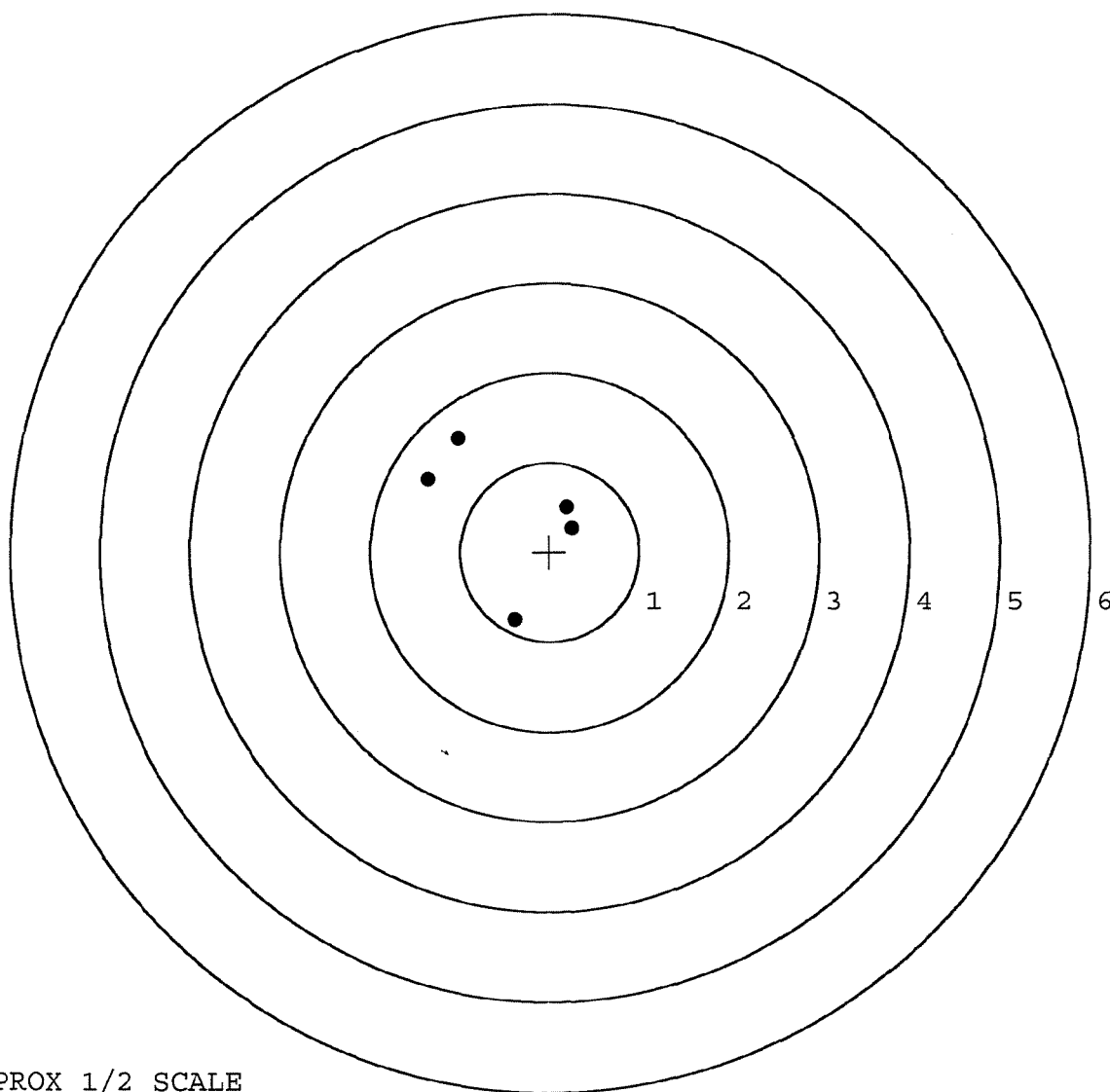
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .838

SERIAL NUMBER: G6296723. 0
TARGET NUMBER: 1
FILE DATE: 04/04/2003
FILE TIME: 02:45

POINT#	X	Y
1:	-0.388	-0.764
2:	0.249	0.267
3:	0.187	0.502
4:	-1.026	1.267
5:	-1.358	0.818

X CENTROID: -0.467
Y CENTROID: 0.418
POA TO CENTROID: 0.627
HORZ SPREAD: 1.607
VERT SPREAD: 2.031
GROUP SPREAD: 2.129
MIN RADIUS: 0.660
MAX RADIUS: 1.185
MEAN RADIUS: 0.914
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

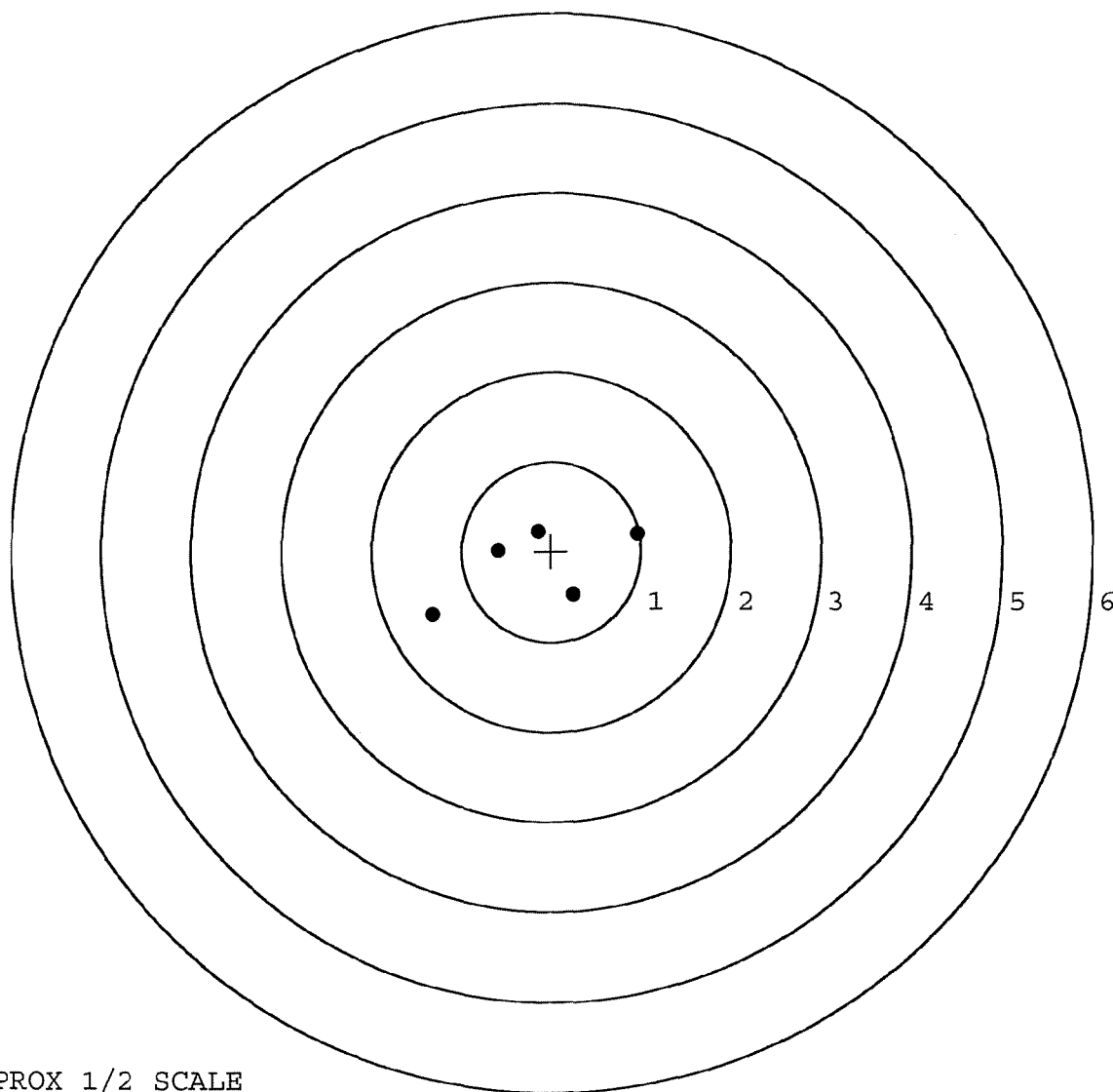


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296723. 0
TARGET NUMBER: 2
FILE DATE: 04/04/2003
FILE TIME: 02:45

POINT#	X	Y
1:	0.955	0.196
2:	0.249	-0.480
3:	-0.149	0.218
4:	-0.590	0.013
5:	-1.324	-0.701

X CENTROID: -0.172
Y CENTROID: -0.151
POA TO CENTROID: 0.229
HORZ SPREAD: 2.279
VERT SPREAD: 0.919
GROUP SPREAD: 2.449
MIN RADIUS: 0.370
MAX RADIUS: 1.277
MEAN RADIUS: 0.762
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE