

G 60296727

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
G6296727

ORDER NO.
25716

17XX



5716 66296727

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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

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NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

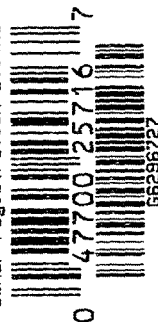
- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



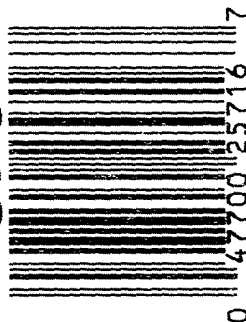
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6296727

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296727

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-12-03	RTL
600	PROOF		11-12-03	RTL
607	CHECK HEADSPACE		11-12-03	RTL
610	DIS-ASSEMBLE GUN		11-13-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 14 2003 OPERATOR <u>BS</u>		
615	ROLLMARK CALIBER		11-14-03	BS
617	DRILL AND TAP SIGHT HOLES		11-13-03	TRW
620	APPLY COATINGS (BARREL ACTION)		11-13-03	
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12/3/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/3/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/3/03	DA
	D) OIL FIRING PIN ASSEMBLY		12/3/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

UP #	OPERATION NAME		READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7 lbs</u> <u>7 lbs</u> <u>7 lbs</u>	12-11-03	Ac
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3 lbs</u> <u>3 lbs</u> <u>3 lbs</u>	12-11-03	Ac
	H) TRIGGER PULL TEST AND RETAINABILITY			12-11-03	RT
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u> <u>.023</u> <u>.022</u>	12-11-03	Ac
	J) ASSEMBLE STOCK			12-3-03	RT
	K) ASSEMBLE SWIVEL STUDS			12-15-03	RT
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			12-3-03	RT
	M) IRON SIGHT ALIGNMENT			12-3-03	RT
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			12-3-03	RT
640	GALLERY TEST AND TARGET		PASS FAIL	12-4-03	Ac
	MALFUNCTION <i>SBC</i>		CORRECTION <i>OK Ac 12/10/03</i>	12-4-03	Ac
	MALFUNCTION		CORRECTION	12-4-03	Ac
	MALFUNCTION		CORRECTION	12-4-03	Ac
	MALFUNCTION		CORRECTION	12-4-03	Ac
	MALFUNCTION		CORRECTION	12-4-03	Ac
645	INSPECT FOR LIVE AMMO			12-4-03	Ac
655	FINAL INSPECTION A) HEADSPACE			12-15-03	RT
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u> <u>2.55</u> <u>2.52</u> <u>2.60</u> <u>2.89</u>	12/10/03	Ac
	C) FUNCTION			12-15-03	RT
660	PACK			12/10/03	Ac

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

12-3-03

TESTER

CD

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.53	2.22		2.20	
PULL #2	2.63	2.55		2.17	
PULL #3	2.44	2.57		2.28	
PULL #4	2.51	2.53		2.25	
PULL #5	2.68	2.20		2.04	
TOTAL	12.79	12.07		10.94	
AVERAGE	2.55	2.41		2.18	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.24	2.83		
PULL #2	3.18	2.82		
PULL #3	3.22	2.87		
PULL #4	3.09	2.86		
PULL #5	3.12	2.79		
TOTAL	15.85	14.17		
AVERAGE	3.17	2.83		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.16	3.66		3.82
PULL #2	3.98	3.54		3.62
PULL #3	4.05	3.62		3.65
PULL #4	3.84	3.68		3.58
PULL #5	4.27	3.65		3.65
TOTAL	20.30	18.15		18.32
AVERAGE	4.06	3.63		3.66

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296727.___0

FILE DATE AND TIME: 12/04/2003 11:35

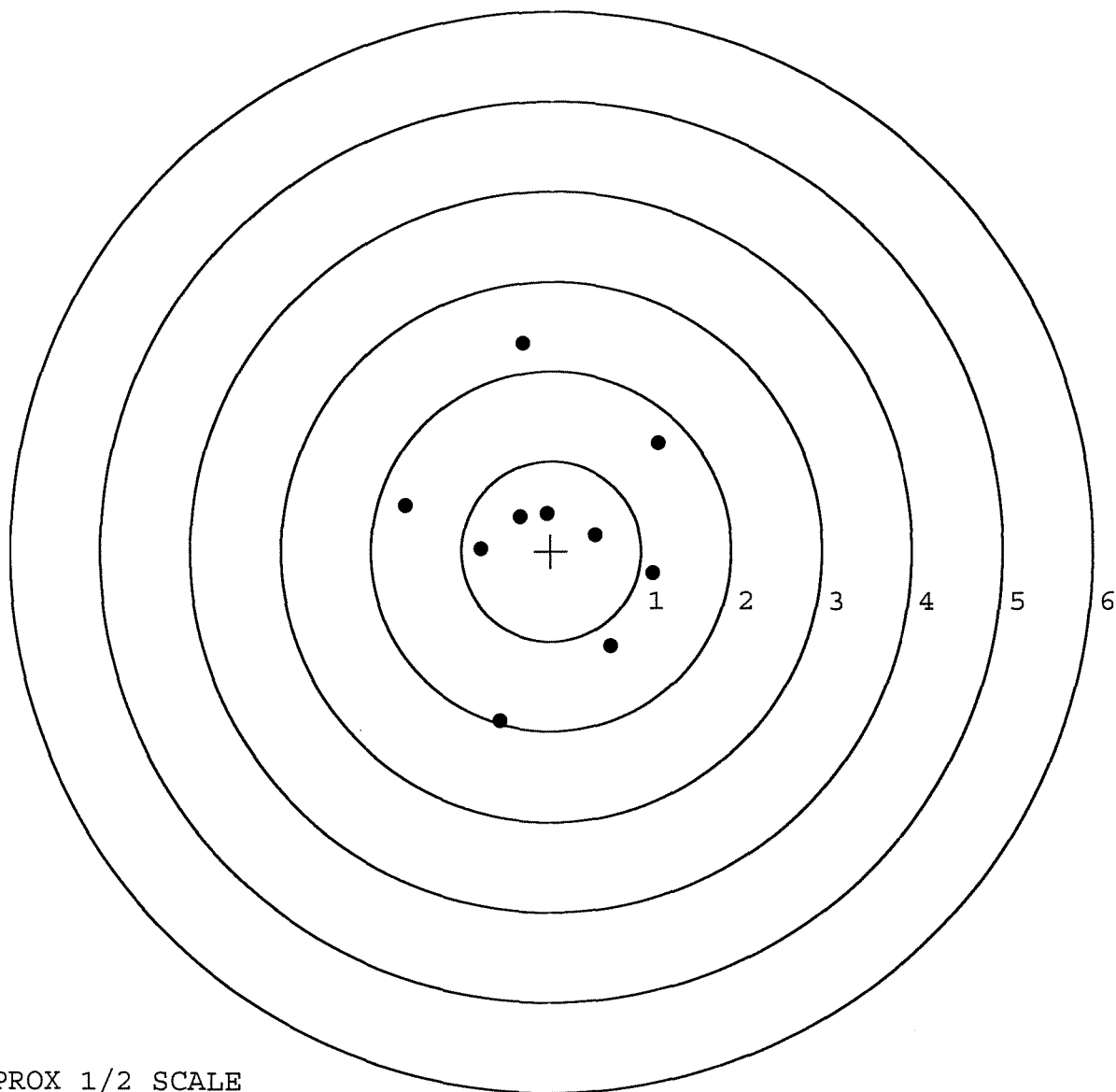
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.036
The Average Y Centroid of the Five Target Set:	0.091
The Average Point of Impact of the Five Target Set:	0.098
The Average Mean Radius of the Five Target Set:	1.066
The Distance from POA to Centroid Target #1:	0.182
The Distance from Centroid Target #2 to Centroid Target #1:	0.332
The Distance from Centroid Target #3 to Centroid Target #1:	0.253
The Distance from Centroid Target #4 to Centroid Target #1:	0.174
The Distance from Centroid Target #5 to Centroid Target #1:	0.129

SERIAL NUMBER: G6296727. __0
TARGET NUMBER: 1
FILE DATE: 12/04/2003
FILE TIME: 11:35

X CENTROID: -0.020
Y CENTROID: 0.181
POA TO CENTROID: 0.182
HORZ SPREAD: 2.805
VERT SPREAD: 4.206
GROUP SPREAD: 4.213
MIN RADIUS: 0.239
MAX RADIUS: 2.152
MEAN RADIUS: 1.208
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 6

POINT#	X	Y
1:	-0.320	2.312
2:	1.185	1.196
3:	1.133	-0.251
4:	0.670	-1.059
5:	-0.561	-1.894
6:	-1.620	0.503
7:	-0.786	0.024
8:	-0.348	0.381
9:	-0.049	0.418
10:	0.500	0.177

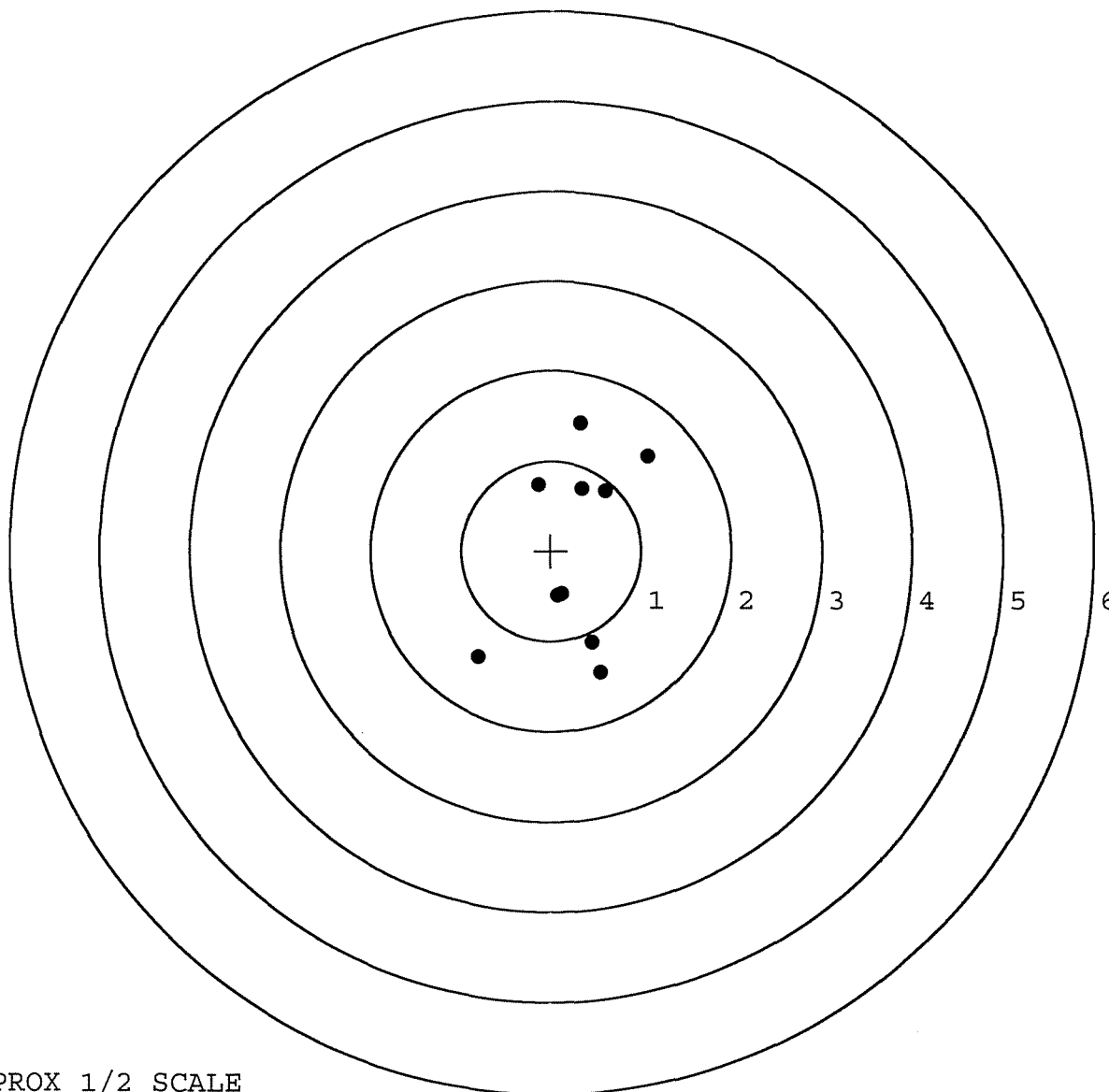


TARGET APPROX 1/2 SCALE

FILE TIME: 11:35

POINT#	X	Y
1:	-0.141	0.738
2:	0.343	0.698
3:	0.603	0.672
4:	1.073	1.052
5:	0.323	1.416
6:	0.075	-0.503
7:	-0.810	-1.178
8:	0.556	-1.351
9:	0.464	-1.018
10:	0.124	-0.485

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# in 3 IN DIAMETER: 9
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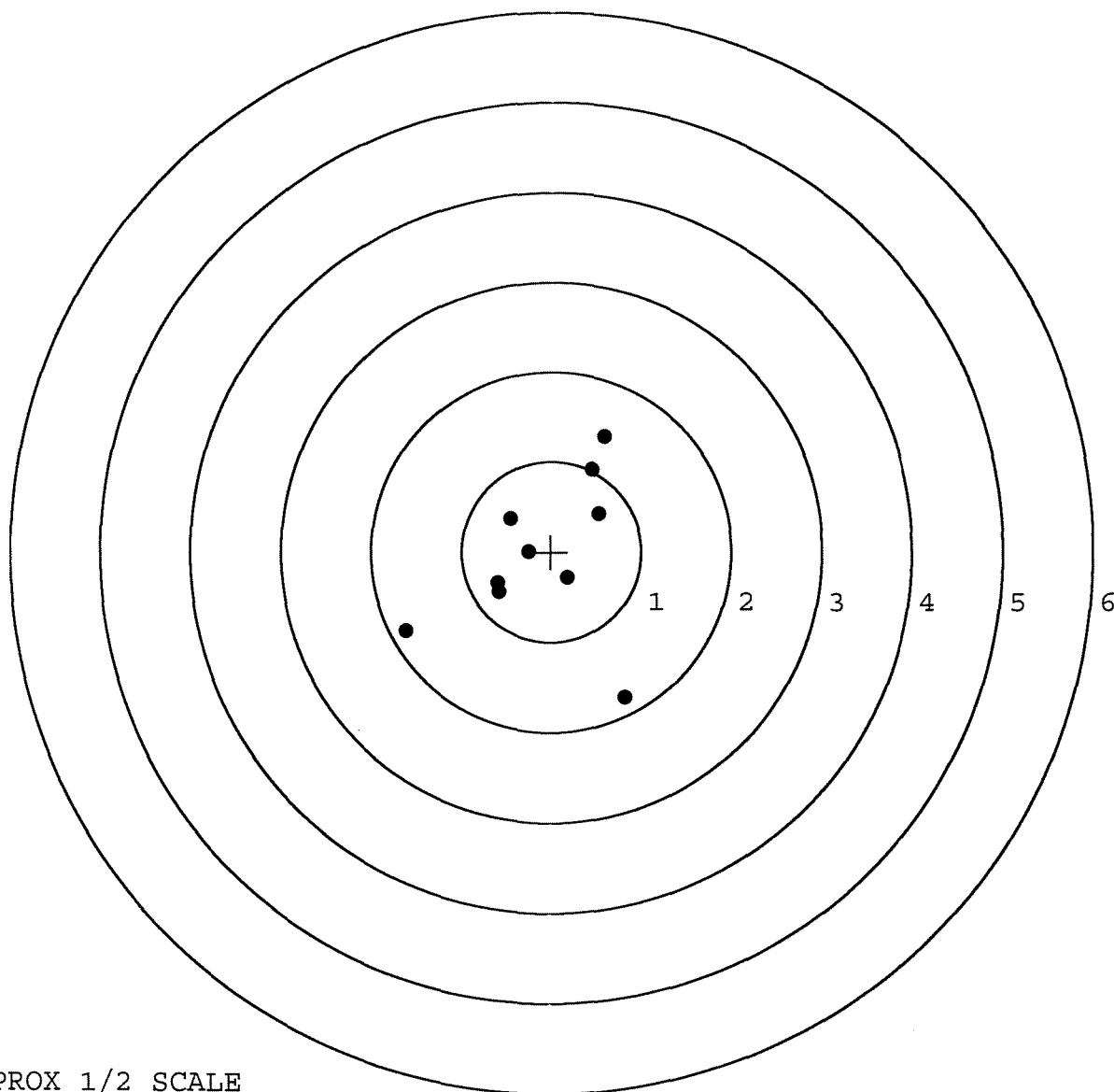


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296727. __0
TARGET NUMBER: 3
FILE DATE: 12/04/2003
FILE TIME: 11:35

X CENTROID: -0.091
Y CENTROID: -0.062
POA TO CENTROID: 0.110
HORZ SPREAD: 2.443
VERT SPREAD: 2.894
GROUP SPREAD: 2.904
MIN RADIUS: 0.170
MAX RADIUS: 1.808
MEAN RADIUS: 0.925
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 7

POINT#	X	Y
1:	0.593	1.277
2:	0.456	0.910
3:	0.533	0.426
4:	-0.456	0.365
5:	-0.248	0.001
6:	-0.585	-0.453
7:	-1.612	-0.885
8:	0.182	-0.290
9:	0.831	-1.617
10:	-0.600	-0.353

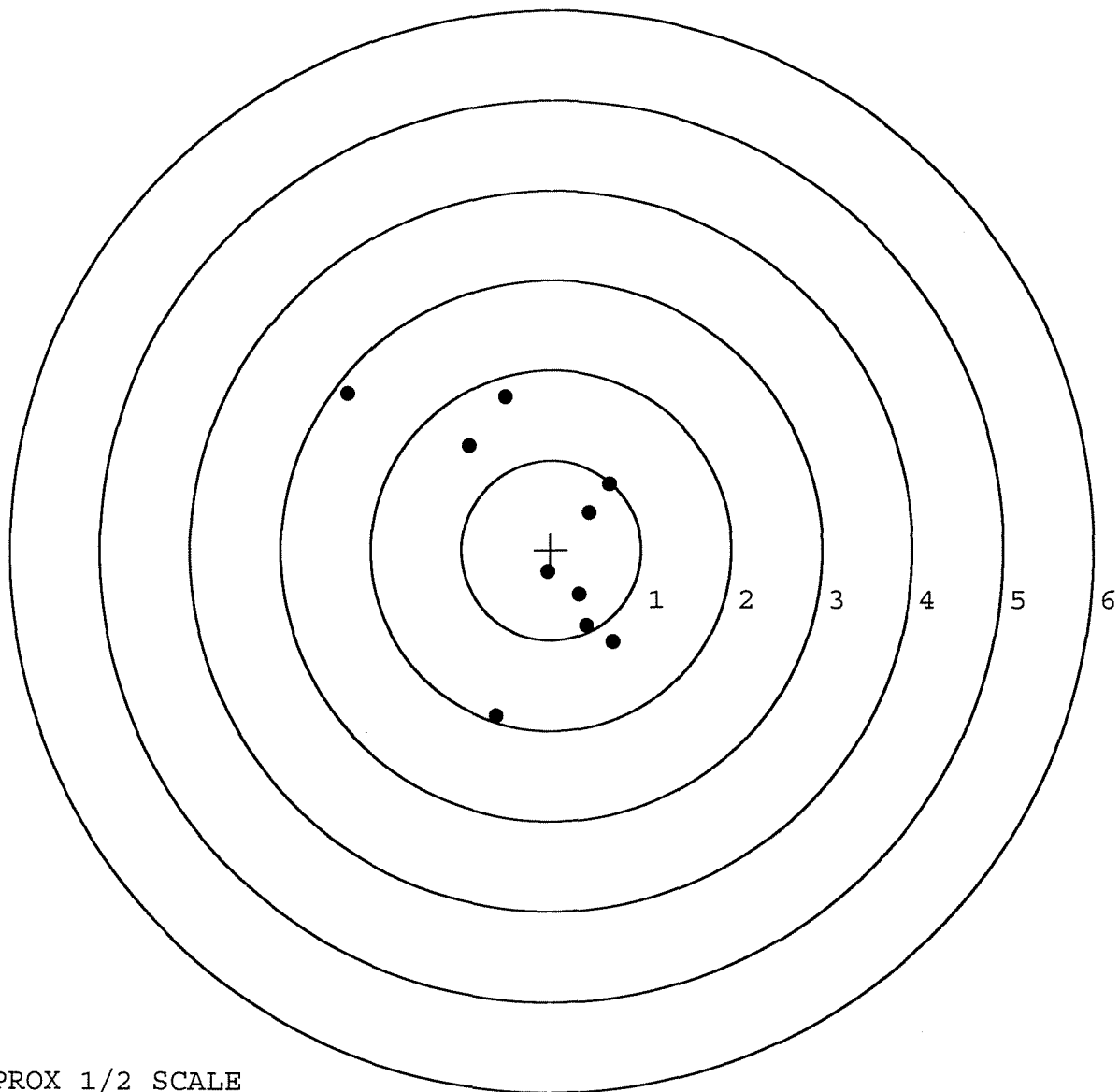


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296727.____0
TARGET NUMBER: 4
FILE DATE: 12/04/2003
FILE TIME: 11:35

X CENTROID: -0.186
Y CENTROID: 0.128
POA TO CENTROID: 0.226
HORZ SPREAD: 2.958
VERT SPREAD: 3.582
GROUP SPREAD: 4.046
MIN RADIUS: 0.409
MAX RADIUS: 2.625
MEAN RADIUS: 1.302
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 7

POINT#	X	Y
1:	-0.518	1.703
2:	-0.915	1.157
3:	-2.261	1.736
4:	0.651	0.734
5:	0.426	0.416
6:	-0.036	-0.252
7:	0.318	-0.497
8:	0.395	-0.844
9:	0.697	-1.024
10:	-0.613	-1.846

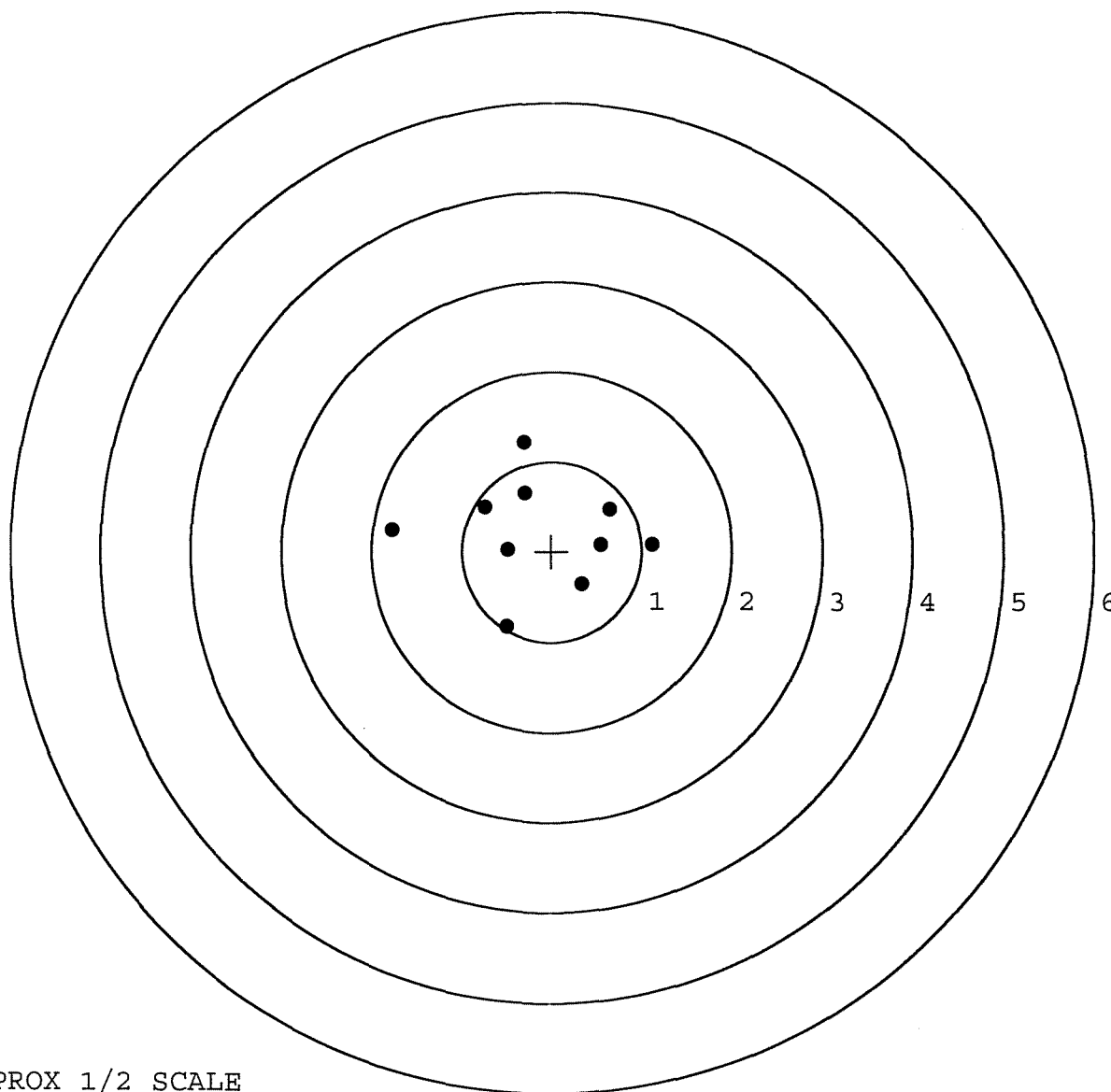


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296727. 0
TARGET NUMBER: 5
FILE DATE: 12/04/2003
FILE TIME: 11:35

X CENTROID: -0.147
Y CENTROID: 0.202
POA TO CENTROID: 0.250
HORZ SPREAD: 2.888
VERT SPREAD: 2.055
GROUP SPREAD: 2.892
MIN RADIUS: 0.393
MAX RADIUS: 1.623
MEAN RADIUS: 0.884
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.314	1.217
2:	-0.300	0.650
3:	-0.748	0.487
4:	-1.769	0.236
5:	-0.492	0.016
6:	-0.494	-0.838
7:	0.337	-0.368
8:	0.552	0.077
9:	0.644	0.470
10:	1.119	0.077



TARGET APPROX 1/2 SCALE