

G-6296726

VERY IMPORTANT!
 Instruction Book
 enclosed to assure
 safe use of this
 item.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Serial No. **66296726**
 Order No. **25716**

31AX

5716 66296726

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Patent Registered Trade Mark Deposited

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



UPC registration sticker



46 FORM

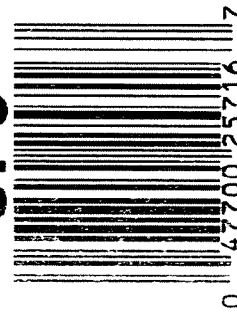
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296726

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296726

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/4/03	RW
600	PROOF		2/4/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX	2/4/03	RW
610	DIS-ASSEMBLE GUN	INSPECTED	2/4/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 06 2003 OPERATOR <u>RW</u>	2/4/03	SB
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-24	TA
	(BOLT)		2-24	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/27/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/27/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/27/03	DA
	D) OIL FIRING PIN ASSEMBLY		2/27/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-21-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9 lbs</u> <u>9 lbs</u> <u>8 lbs</u>	3-21-03	AC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3 lbs</u> <u>3 lbs</u> <u>3 lbs</u>	3-21-03	AC
	H) TRIGGER PULL TEST AND RETAINABILITY		3-25-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.028</u> <u>.023</u> <u>.023</u>	3-21-03	AC
	J) ASSEMBLE STOCK		3-11-03	RW
	K) ASSEMBLE SWIVEL STUDS		3-25-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-11-03	RW
	M) IRON SIGHT ALIGNMENT		3-11-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-11-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	3-12-03	AC
	MALFUNCTION	CORRECTION	3-12-03	AC
	MALFUNCTION	CORRECTION	3-12-03	AC
	MALFUNCTION	CORRECTION	3-12-03	AC
	MALFUNCTION	CORRECTION	3-12-03	AC
645	INSPECT FOR LIVE AMMO		3-12-03	AC
655	FINAL INSPECTION A) HEADSPACE		3-25-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.73</u> <u>2.58</u> <u>2.56</u> <u>2.60</u> <u>2.54</u>	3-21-03	TRW
	C) FUNCTION		3-25-03	RTL
660	PACK		3-25-03	AC

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____
DATE 3-11-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.43	2.36	2.08	MIN. SETTING,
PULL #2	2.22	2.28	2.16	NO AVG. OF 5
PULL #3	2.49	2.40	2.45	READINGS ACCEPT-
PULL #4	2.35	2.47	2.29	ABLE LESS THAN 2
PULL #5	2.27	2.35	2.15	
TOTAL	11.76	11.86	11.13	
AVG.	2.35	2.37	2.22	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.19	3.04	
PULL #2	3.10	3.49	
PULL #3	3.13	3.23	
PULL #4	3.06	3.24	
PULL #5	2.92	3.47	
TOTAL	15.40	16.47	
AVG.	3.08	3.29	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# .50 TARGET & ACCUR.
PULL #1	4.08	4.39		4.04
PULL #2	4.40	4.31		4.23
PULL #3	4.14	4.13		4.21
PULL #4	4.36	4.25		4.27
PULL #5	4.07	4.45		4.24
TOTAL	21.05	21.53		20.99
AVG.	4.21	4.30		4.19

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296726.___0
FILE DATE AND TIME: 03/13/2003 12:48

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .6555

SERIAL NUMBER: G6296726. __0

TARGET NUMBER: 1

FILE DATE: 03/13/2003

FILE TIME: 12:48

POINT#	X	Y
1:	0.370	0.672
2:	0.312	-0.190
3:	0.031	-0.035
4:	-0.141	0.259
5:	-0.496	-1.004

X CENTROID: 0.015

Y CENTROID: -0.060

POA TO CENTROID: 0.062

HORZ SPREAD: 0.866

VERT SPREAD: 1.676

GROUP SPREAD: 1.887

MIN RADIUS: 0.029

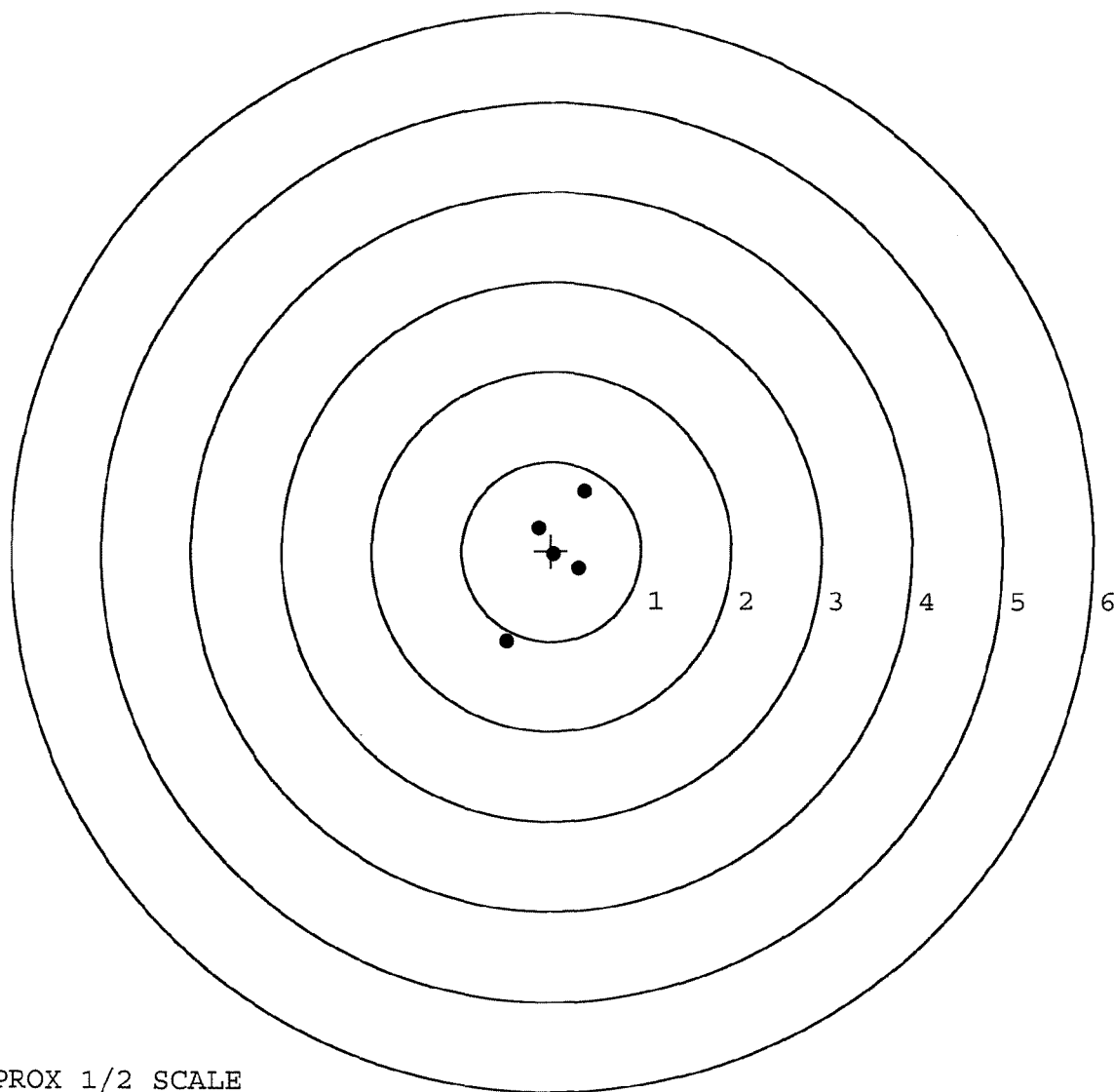
MAX RADIUS: 1.074

MEAN RADIUS: 0.519

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5

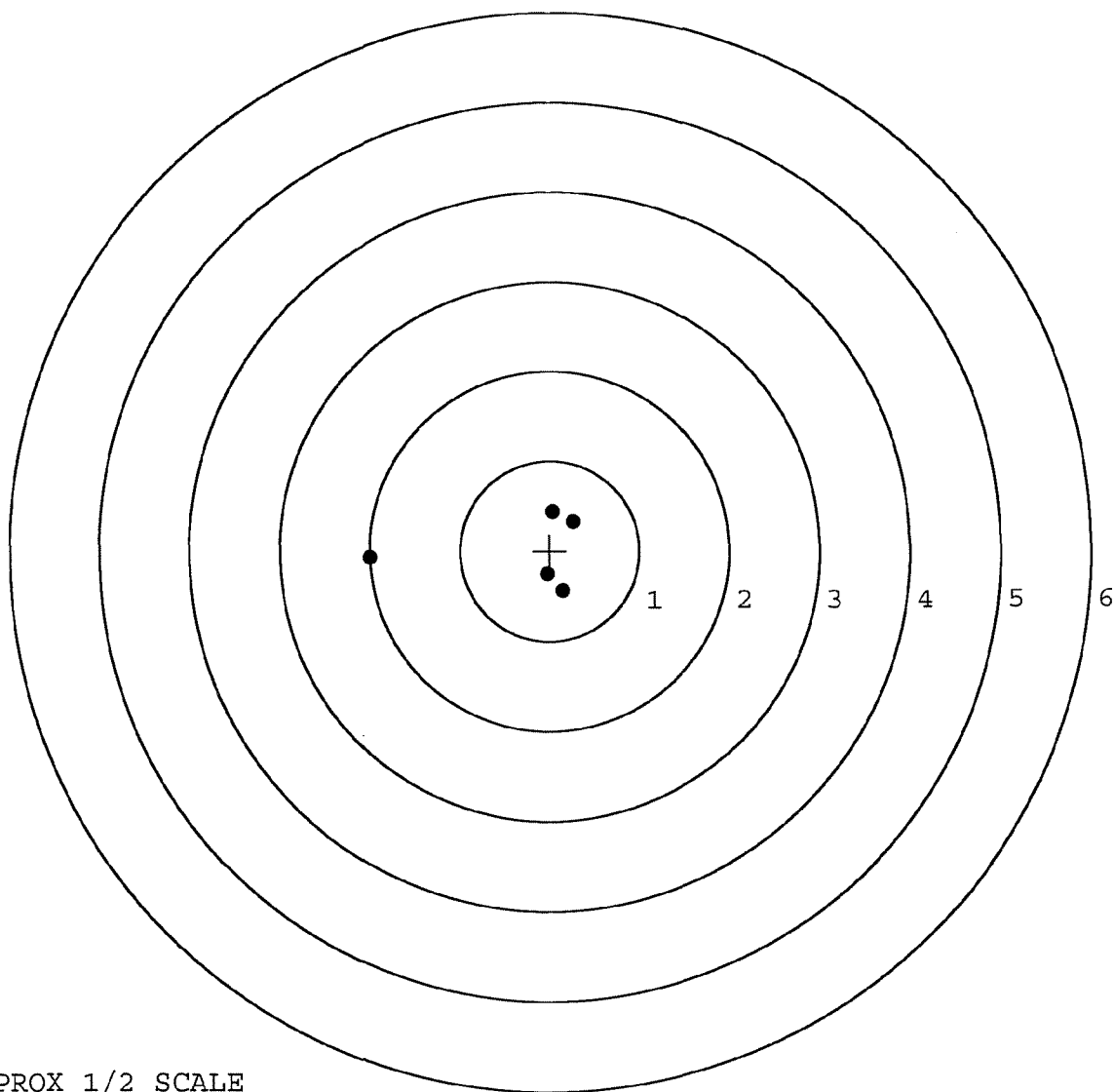


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296726. __0
TARGET NUMBER: 2
FILE DATE: 03/13/2003
FILE TIME: 12:48

POINT#	X	Y
1:	0.150	-0.453
2:	-0.032	-0.266
3:	0.272	0.321
4:	0.046	0.438
5:	-2.005	-0.070

X CENTROID: -0.314
Y CENTROID: -0.006
POA TO CENTROID: 0.314
HORZ SPREAD: 2.277
VERT SPREAD: 0.891
GROUP SPREAD: 2.310
MIN RADIUS: 0.383
MAX RADIUS: 1.692
MEAN RADIUS: 0.792
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE