

66296728

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. J
66296728

ORDER NO.
25716

29CX

5716 66296728

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



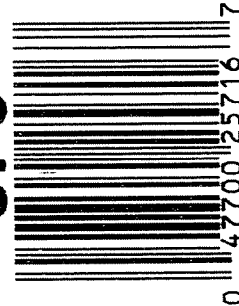
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296728

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06296728

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/3/03	FW
600	PROOF		2/3/03	FW
607	CHECK HEADSPACE	MAGNA-FLUX	2/3/03	FW
610	DIS-ASSEMBLE GUN	INSPECTED	2/3/03	FW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 08 2003 OPERATOR <u>RK</u>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-14	TA
	(BOLT)		2-14	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/15/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/15/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/15/03	DA
	D) OIL FIRING PIN ASSEMBLY		2/15/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	3-11-03	RK

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.0</u> <u>6.0</u>	3-11-03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	3-11-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		3-11-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.021</u>	3-11-03	DA
	J) ASSEMBLE STOCK		3-20-03	PW
	K) ASSEMBLE SWIVEL STUDS		4-25-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-25-03	RTL
	M) IRON SIGHT ALIGNMENT		4-25-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-25-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-25-03	TRW
	MALFUNCTION	CORRECTION	4-25-03	TRW
	MALFUNCTION	CORRECTION	4-25-03	TRW
	MALFUNCTION	CORRECTION	4-25-03	TRW
	MALFUNCTION	CORRECTION	4-25-03	TRW
645	INSPECT FOR LIVE AMMO		4-25-03	TRW
655	FINAL INSPECTION A) HEADSPACE		4-25-03	KL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.76</u> <u>2.23</u> <u>2.75</u> <u>2.75</u> <u>2.65</u>	3-11-03	DA
	C) FUNCTION		4-25-03	RTL
660	PACK		4/25/03	DA

INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

DATE 2-10-03TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.45	2.62		2.60	MIN. SETTING,
PULL #2	2.41	2.76		2.50	NO AVG. OF 5
PULL #3	2.67	2.66		2.62	READINGS ACCEPT
PULL #4	2.70	2.63		2.60	ABLE LESS THAN
PULL #5	2.66	2.72		2.55	
TOTAL	12.89	13.39		12.89	
AVG.	2.57	2.67		2.57	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.21	3.29		
PULL #2	3.39	3.44		
PULL #3	3.41	3.24		
PULL #4	3.32	3.41		
PULL #5	3.48	3.46		
TOTAL	16.81	16.84		
AVG.	3.36	3.36		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.20	4.08		4.34
PULL #2	4.17	4.18		4.46
PULL #3	4.05	4.07		4.47
PULL #4	4.18	3.96		4.25
PULL #5	4.13	4.17		4.44
TOTAL	20.73	20.46		21.96
AVG.	4.14	4.09		4.39

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296728.__0
FILE DATE AND TIME: 02/26/2003 14:38

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

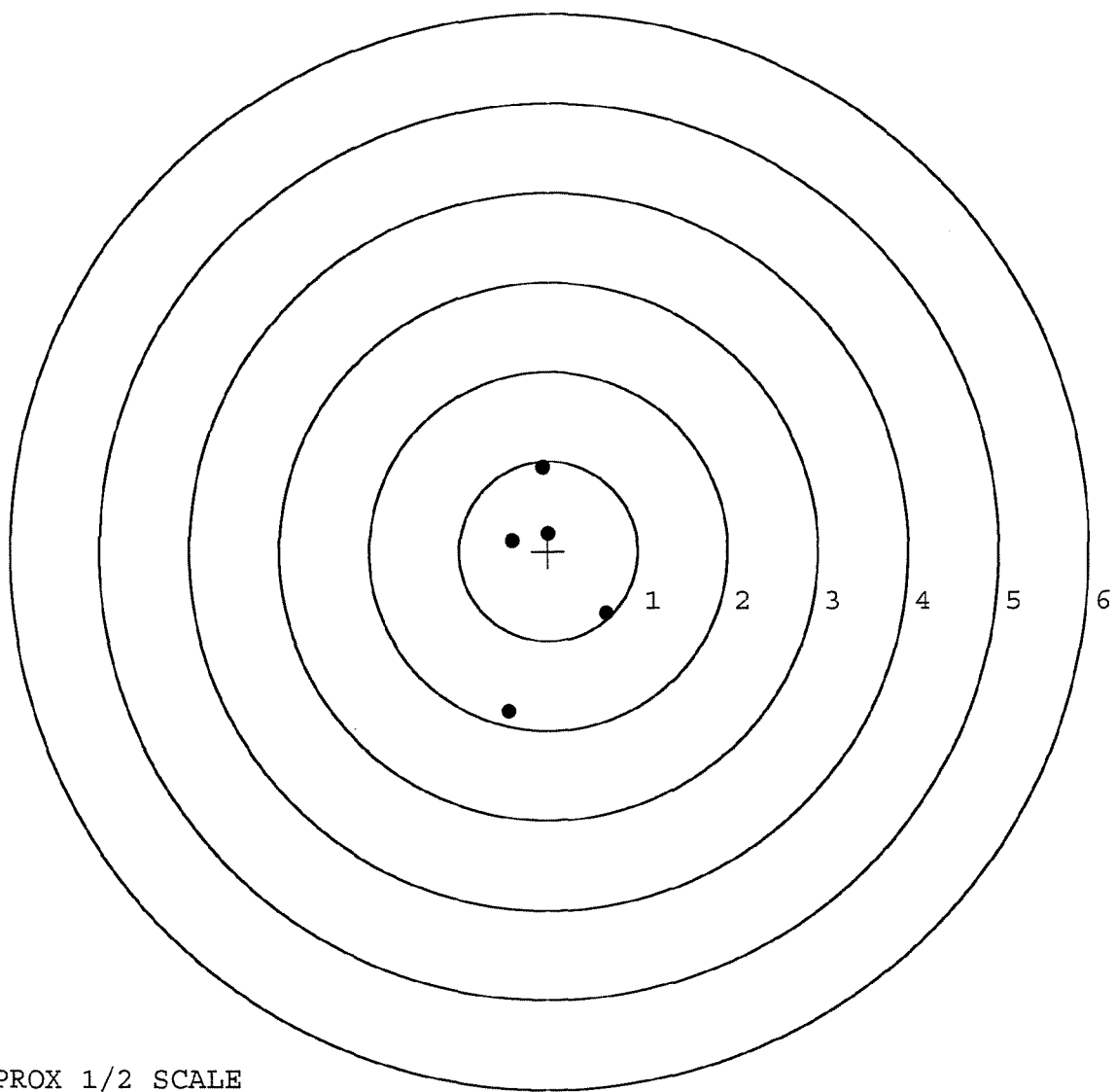
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

$$\begin{array}{r} .912 \\ .707 \\ \hline 2 \overline{) 1.619} \\ \underline{.8095} \end{array} \text{ MEAN RADIUS}$$

SERIAL NUMBER: G6296728. __0
TARGET NUMBER: 1
FILE DATE: 02/26/2003
FILE TIME: 14:38

POINT#	X	Y
1:	0.650	-0.695
2:	-0.446	-1.792
3:	-0.001	0.195
4:	-0.405	0.119
5:	-0.065	0.931

X CENTROID: -0.053
Y CENTROID: -0.248
POA TO CENTROID: 0.254
HORZ SPREAD: 1.096
VERT SPREAD: 2.723
GROUP SPREAD: 2.750
MIN RADIUS: 0.446
MAX RADIUS: 1.593
MEAN RADIUS: 0.912
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4

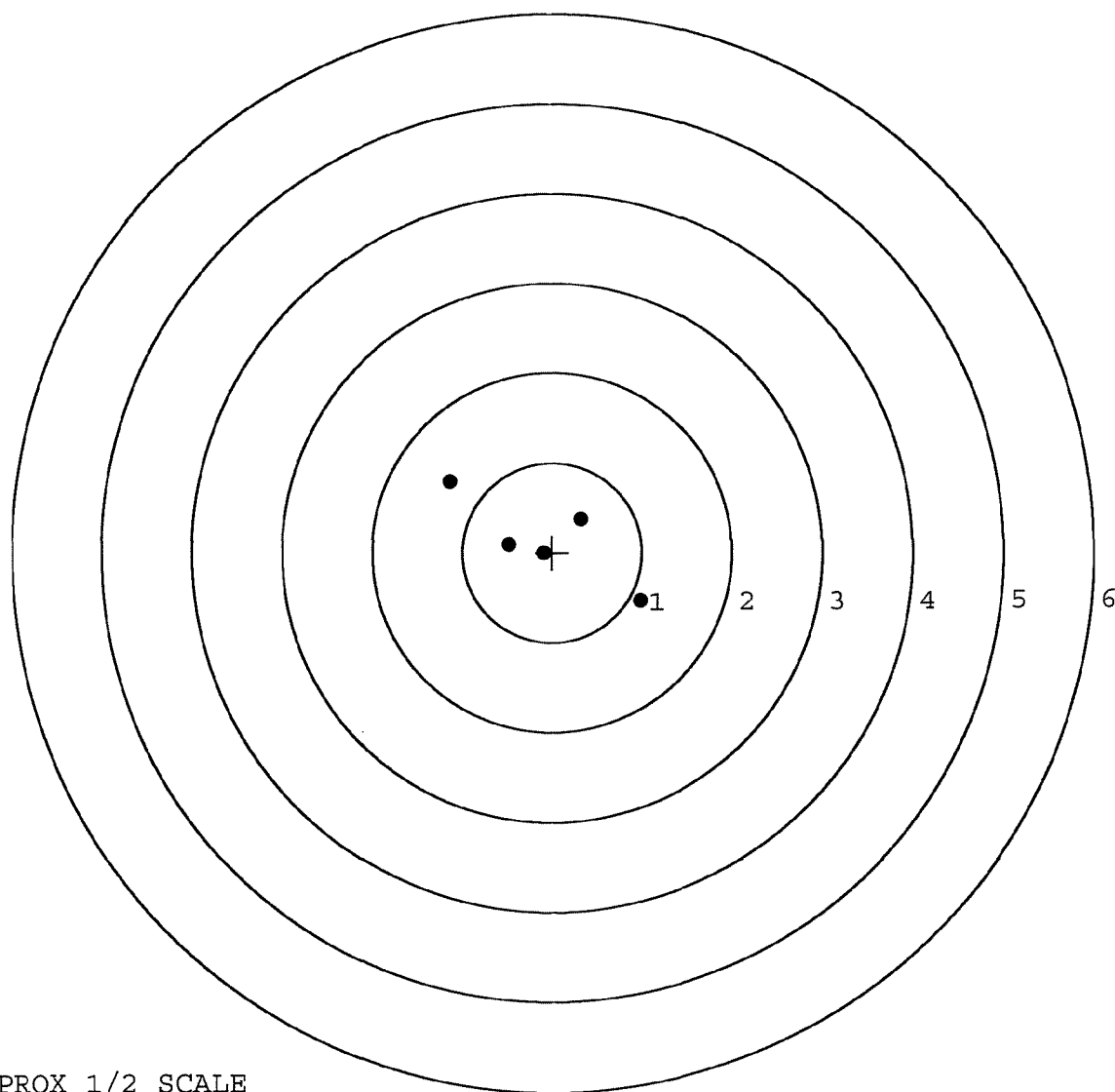


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296728. __0
TARGET NUMBER: 2
FILE DATE: 02/26/2003
FILE TIME: 14:38

POINT#	X	Y
1:	-0.094	-0.010
2:	0.327	0.373
3:	0.984	-0.546
4:	-0.486	0.093
5:	-1.133	0.796

X CENTROID: -0.080
Y CENTROID: 0.141
POA TO CENTROID: 0.162
HORZ SPREAD: 2.117
VERT SPREAD: 1.342
GROUP SPREAD: 2.507
MIN RADIUS: 0.152
MAX RADIUS: 1.267
MEAN RADIUS: 0.707
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE