

G6296729

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

**Remington®**

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

SERIAL NO. **66296729**  
ORDER NO. **25716**  
DD **17XX**

Made in Union, NY Reg. U.S. Pat. & Tar. Off. Marca Registrada. Marque Deposee.



5716 66296729

**ORDER 25716**  
M/24 7.62 NATO S.W.S. (COMPLETE SYST  
**UPC**



**ORDER 25716**  
M/24 7.62 NATO S.W.S. (COMPLETE SYST  
**UPC**



SERIAL NO.



**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



ORDER NO.

**25716**

BARREL LENGTH

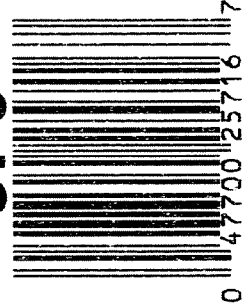
**24"**

CAPACITY

**6**

**G6296729**

**UPC**



**M-24**  
**INSPECTION CHECKLIST-NEW GUNS**

GUN SERIAL # 66296729

| OP #      | OPERATION NAME                                                                                                                         | READINGS                                                                                                | DATE     | INITIAL |
|-----------|----------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------|----------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                                                                                              |                                                                                                         | 11-12-03 | RTZ     |
| 600       | PROOF                                                                                                                                  |                                                                                                         | 11-12-03 | RTZ     |
| 607       | CHECK HEADSPACE                                                                                                                        |                                                                                                         | 11-12-03 | RTZ     |
| 610       | DIS-ASSEMBLE GUN                                                                                                                       |                                                                                                         | 11-13-03 | RTZ     |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 | NOV 14 2003<br>MAJOR  |          |         |
| 615       | ROLLMARK CALIBER                                                                                                                       |                                                                                                         | 11-14-03 | RB      |
| 617       | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                                                                                                         | 11-13-03 | TRW     |
| 620       | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                                                                                                         | 11-14-03 | RB      |
|           | (BOLT)                                                                                                                                 |                                                                                                         |          |         |
| 625       | FINAL ASSEMBLY                                                                                                                         |                                                                                                         |          |         |
|           | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                                                                                                         | 12/2/03  | RW      |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                                                                                                         | 12/2/03  | RW      |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                                                                                                         | 12/2/03  | RW      |
|           | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                                                                                                         | 12/4/03  | FW      |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                                                                                                         |          |         |

| OP #  | OPERATION NAME                                                           | READINGS                                                    | DATE            | INITIAL   |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|-----------------|-----------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>6.5</u> <u>6</u> <u>7</u>                                | <u>12/10/03</u> | <u>RW</u> |
| CONT. |                                                                          |                                                             |                 |           |
|       | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>3</u> <u>3</u> <u>3</u>                                  | <u>12/10/03</u> | <u>RW</u> |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |                 |           |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.0245</u> <u>.024</u> <u>.024</u>                        | <u>12/10/03</u> | <u>RW</u> |
|       | J) ASSEMBLE STOCK                                                        |                                                             | <u>12/10/03</u> | <u>RW</u> |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | <u>12-11-03</u> | <u>RK</u> |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | <u>12/12/03</u> | <u>RW</u> |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | <u>12/12/03</u> | <u>RW</u> |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | <u>12/12/03</u> | <u>RW</u> |
| 640   | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                                   | <u>12/18/03</u> | <u>RW</u> |
|       | MALFUNCTION                                                              | CORRECTION                                                  | <u>12/18/03</u> | <u>RW</u> |
|       | MALFUNCTION                                                              | CORRECTION                                                  | <u>12/18/03</u> | <u>RW</u> |
|       | MALFUNCTION                                                              | CORRECTION                                                  | <u>12/18/03</u> | <u>RW</u> |
|       | MALFUNCTION                                                              | CORRECTION                                                  | <u>12/18/03</u> | <u>RW</u> |
| 645   | INSPECT FOR LIVE AMMO                                                    |                                                             | <u>12/18/03</u> | <u>RW</u> |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | <u>12-11-03</u> | <u>RK</u> |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.89</u> <u>2.82</u> <u>2.72</u> <u>2.81</u> <u>2.32</u> | <u>12/19/03</u> | <u>RW</u> |
|       | C) FUNCTION                                                              |                                                             | <u>12-11-03</u> | <u>RK</u> |
| 660   | PACK                                                                     |                                                             | <u>12/19/03</u> | <u>DA</u> |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)  
3.00 LBS (plus or minus 0.75 LBS)  
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. \_\_\_\_\_

DATE 7-25-03

TESTER TRL

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER<br>50 CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |       | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|-------|----------|
| PULL #1 | 2.46                | 2.40                        |                                   | 2.81  |          |
| PULL #2 | 2.49                | 2.37                        |                                   | 2.79  |          |
| PULL #3 | 2.46                | 2.51                        |                                   | 2.89  |          |
| PULL #4 | 2.49                | 2.41                        |                                   | 2.87  |          |
| PULL #5 | 2.47                | 2.39                        |                                   | 2.92  |          |
| TOTAL   | 12.37               | 12.08                       |                                   | 14.28 |          |
| AVERAGE | 2.47                | 2.41                        |                                   | 2.85  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER<br>20 CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 3.39                | 3.36                        |  |          |
| PULL #2 | 3.27                | 3.34                        |  |          |
| PULL #3 | 3.39                | 3.38                        |  |          |
| PULL #4 | 3.30                | 3.45                        |  |          |
| PULL #5 | 3.31                | 3.50                        |  |          |
| TOTAL   | 16.66               | 17.03                       |  |          |
| AVERAGE | 3.33                | 3.40                        |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER<br>20 CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 4.32                | 4.18                        |                                   | 4.45                                    |
| PULL #2 | 4.27                | 4.24                        |                                   | 4.26                                    |
| PULL #3 | 4.17                | 4.28                        |                                   | 4.20                                    |
| PULL #4 | 4.39                | 4.37                        |                                   | 4.32                                    |
| PULL #5 | 4.07                | 4.44                        |                                   | 4.25                                    |
| TOTAL   | 21.22               | 21.51                       |                                   | 21.48                                   |
| AVERAGE | 4.24                | 4.30                        |                                   | 4.29                                    |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296729.\_\_\_0

FILE DATE AND TIME: 12/08/2003 20:18

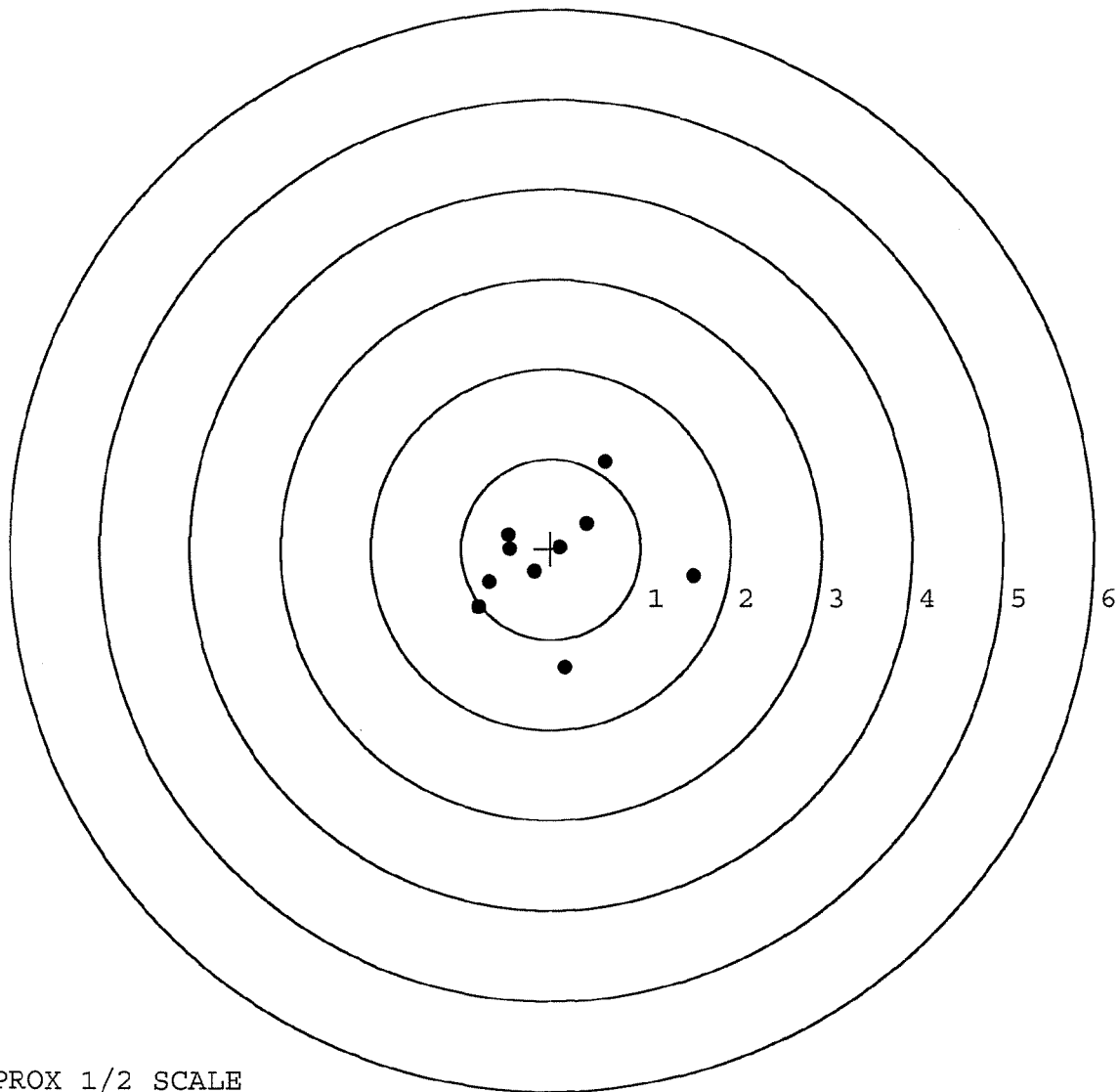
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

|                                                             |        |
|-------------------------------------------------------------|--------|
| The Average X Centroid of the Five Target Set:              | 0.007  |
| The Average Y Centroid of the Five Target Set:              | -0.211 |
| The Average Point of Impact of the Five Target Set:         | 0.211  |
| The Average Mean Radius of the Five Target Set:             | 1.026  |
| The Distance from POA to Centroid Target #1:                | 0.149  |
| The Distance from Centroid Target #2 to Centroid Target #1: | 0.124  |
| The Distance from Centroid Target #3 to Centroid Target #1: | 0.119  |
| The Distance from Centroid Target #4 to Centroid Target #1: | 0.062  |
| The Distance from Centroid Target #5 to Centroid Target #1: | 0.465  |

SERIAL NUMBER: G6296729. \_\_0  
TARGET NUMBER: 1  
FILE DATE: 12/08/2003  
FILE TIME: 20:18

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 1.583  | -0.305 |
| 2:     | 0.164  | -1.316 |
| 3:     | 0.611  | 0.968  |
| 4:     | 0.400  | 0.286  |
| 5:     | 0.105  | 0.016  |
| 6:     | -0.184 | -0.259 |
| 7:     | -0.808 | -0.646 |
| 8:     | -0.693 | -0.369 |
| 9:     | -0.457 | -0.002 |
| 10:    | -0.470 | 0.154  |

X CENTROID: 0.025  
Y CENTROID: -0.147  
POA TO CENTROID: 0.149  
HORZ SPREAD: 2.391  
VERT SPREAD: 2.284  
GROUP SPREAD: 2.415  
MIN RADIUS: 0.182  
MAX RADIUS: 1.566  
MEAN RADIUS: 0.780  
# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 7  
# in 3 IN DIAMETER: 9

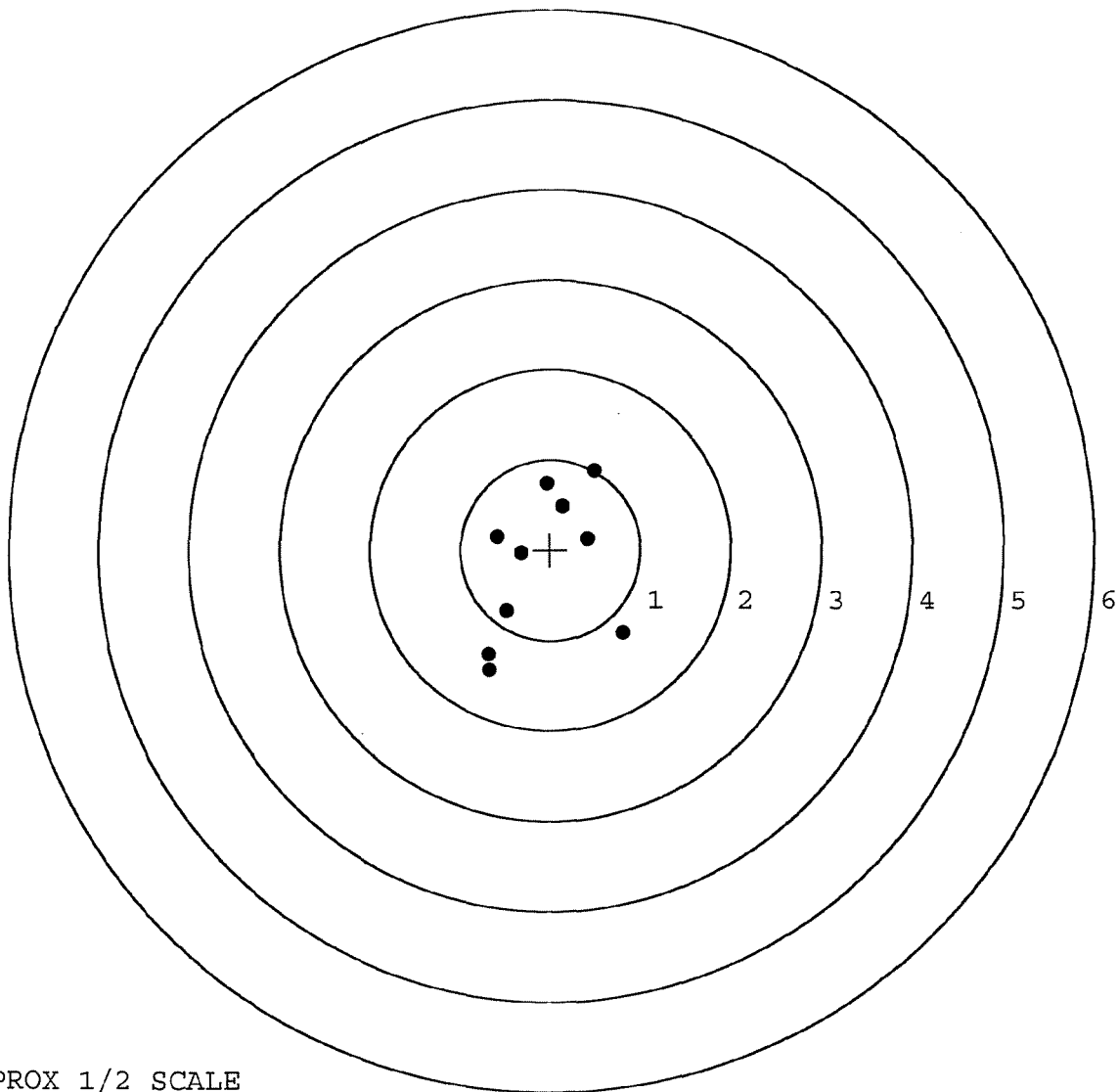


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296729. 0  
TARGET NUMBER: 2  
FILE DATE: 12/08/2003  
FILE TIME: 20:18

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.813  | -0.914 |
| 2:     | -0.674 | -1.331 |
| 3:     | -0.685 | -1.156 |
| 4:     | -0.492 | -0.679 |
| 5:     | -0.325 | -0.036 |
| 6:     | -0.596 | 0.149  |
| 7:     | 0.409  | 0.131  |
| 8:     | 0.139  | 0.486  |
| 9:     | -0.043 | 0.734  |
| 10:    | 0.493  | 0.882  |

X CENTROID: -0.096  
Y CENTROID: -0.173  
POA TO CENTROID: 0.198  
HORZ SPREAD: 1.498  
VERT SPREAD: 2.213  
GROUP SPREAD: 2.502  
MIN RADIUS: 0.267  
MAX RADIUS: 1.294  
MEAN RADIUS: 0.852  
# IN 1 IN DIAMETER: 1  
# IN 2 IN DIAMETER: 6  
# in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296729. 0

TARGET NUMBER: 3

FILE DATE: 12/08/2003

FILE TIME: 20:18

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.456  | -0.891 |
| 2:     | 0.444  | -0.563 |
| 3:     | 0.847  | -0.307 |
| 4:     | 0.789  | 0.408  |
| 5:     | 0.036  | 0.389  |
| 6:     | -0.411 | -0.145 |
| 7:     | -0.612 | -0.180 |
| 8:     | -0.792 | 0.107  |
| 9:     | -1.063 | -0.780 |
| 10:    | 0.512  | 1.683  |

X CENTROID: 0.021

Y CENTROID: -0.028

POA TO CENTROID: 0.035

HORZ SPREAD: 1.910

VERT SPREAD: 2.574

GROUP SPREAD: 2.924

MIN RADIUS: 0.417

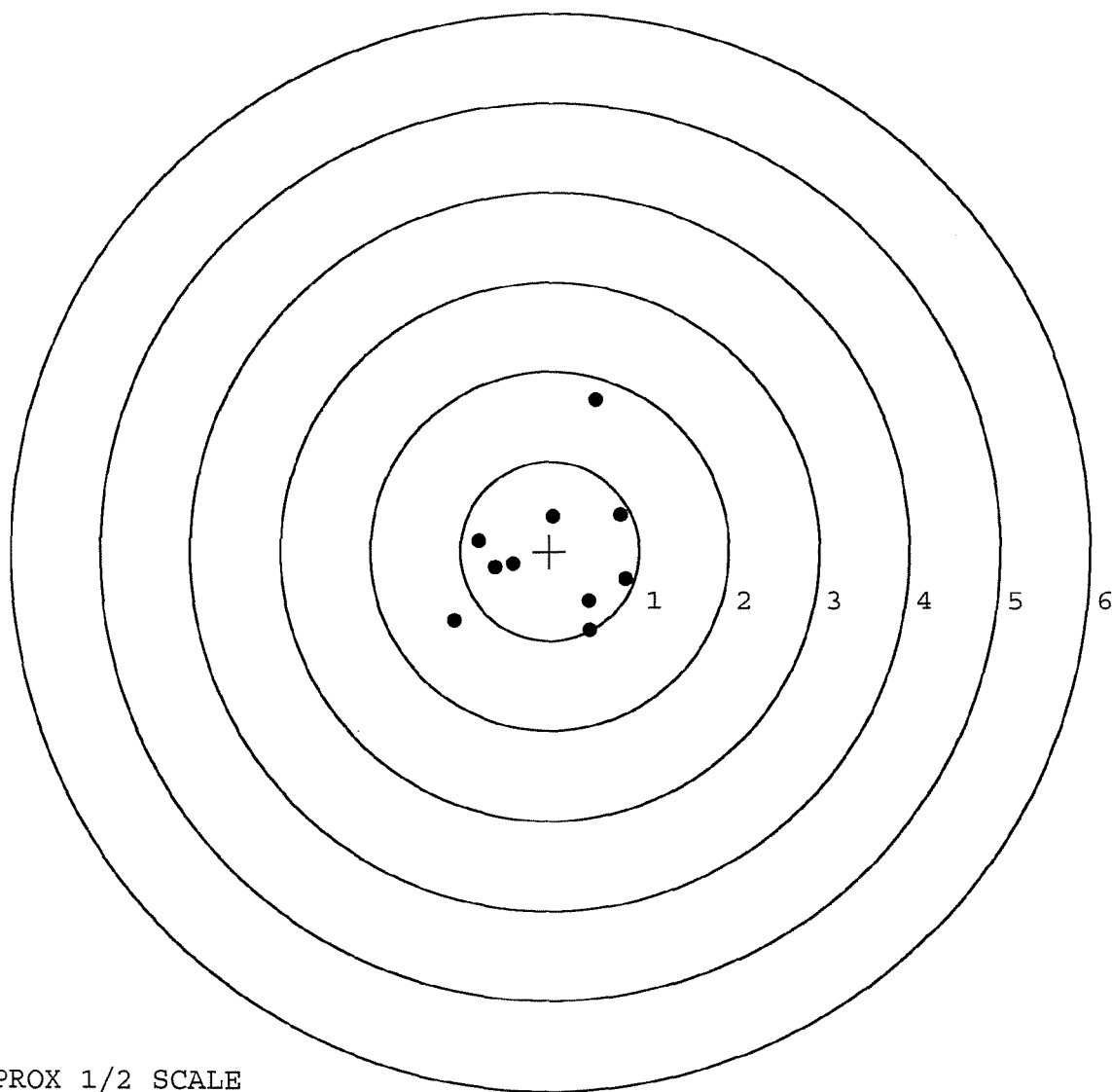
MAX RADIUS: 1.780

MEAN RADIUS: 0.884

# IN 1 IN DIAMETER: 2

# IN 2 IN DIAMETER: 8

# in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296729. \_\_0

TARGET NUMBER: 4

FILE DATE: 12/08/2003

FILE TIME: 20:18

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.139 | -2.109 |
| 2:     | -0.892 | -1.408 |
| 3:     | -0.466 | -1.008 |
| 4:     | -0.300 | -0.878 |
| 5:     | 1.450  | 0.254  |
| 6:     | 0.369  | 0.054  |
| 7:     | -0.044 | 0.544  |
| 8:     | 0.476  | 0.852  |
| 9:     | -0.592 | 0.686  |
| 10:    | -0.002 | 2.022  |

X CENTROID: -0.014

Y CENTROID: -0.099

POA TO CENTROID: 0.100

HORZ SPREAD: 2.342

VERT SPREAD: 4.131

GROUP SPREAD: 4.133

MIN RADIUS: 0.412

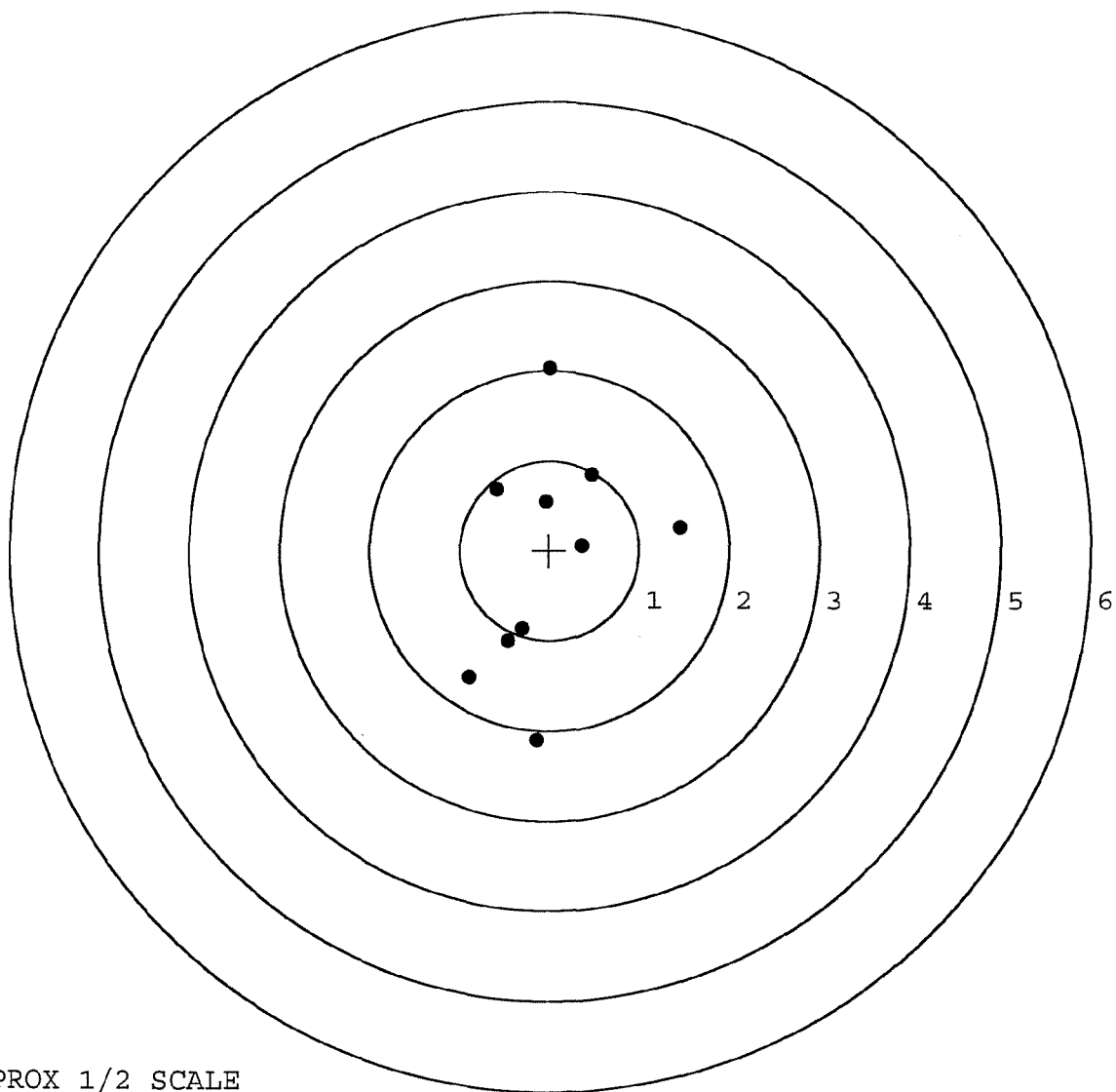
MAX RADIUS: 2.121

MEAN RADIUS: 1.216

# IN 1 IN DIAMETER: 1

# IN 2 IN DIAMETER: 4

# in 3 IN DIAMETER: 6

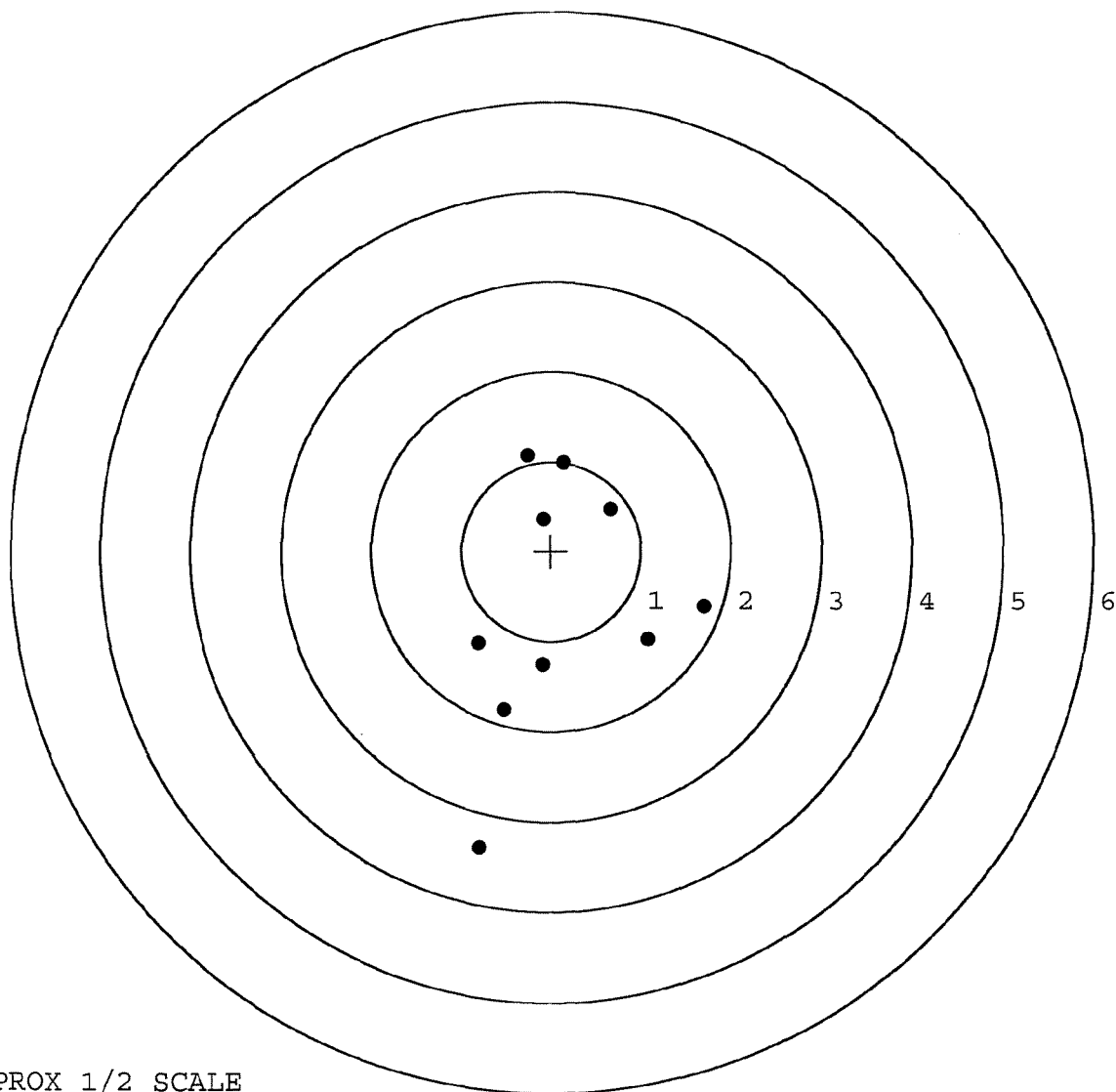


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296729. 0  
TARGET NUMBER: 5  
FILE DATE: 12/08/2003  
FILE TIME: 20:18

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 1.078  | -0.980 |
| 2:     | 1.702  | -0.616 |
| 3:     | 0.662  | 0.467  |
| 4:     | -0.092 | 0.355  |
| 5:     | 0.144  | 0.991  |
| 6:     | -0.264 | 1.067  |
| 7:     | -0.818 | -1.026 |
| 8:     | -0.092 | -1.264 |
| 9:     | -0.526 | -1.765 |
| 10:    | -0.795 | -3.291 |

X CENTROID: 0.100  
Y CENTROID: -0.606  
POA TO CENTROID: 0.614  
HORZ SPREAD: 2.520  
VERT SPREAD: 4.358  
GROUP SPREAD: 4.390  
MIN RADIUS: 0.685  
MAX RADIUS: 2.830  
MEAN RADIUS: 1.399  
# IN 1 IN DIAMETER: 0  
# IN 2 IN DIAMETER: 2  
# in 3 IN DIAMETER: 6



TARGET APPROX 1/2 SCALE