

G629 673d

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66296730**
Order No. **25716**

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

16LY

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



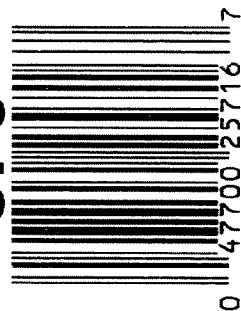
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6296730

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296730

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-9-04	RJL
600	PROOF		1-9-04	RJL
607	CHECK HEADSPACE		1-9-04	RJL
610	DIS-ASSEMBLE GUN	INSPECTED	1-9-04	RJL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 13 2004 OPERATOR <u>RJL</u>	1-12-04	TRW
615	ROLLMARK CALIBER		1-13-04	LB
617	DRILL AND TAP SIGHT HOLES		1-12-04	TRL
620	APPLY COATINGS (BARREL ACTION)		1-29	TA
	(BOLT)		1-29	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		2-5-04	WA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-5-04	WA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-5-04	WA
	D) OIL FIRING PIN ASSEMBLY		2-5-04	WA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>4.5</u>	<u>2/12/04</u>	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.0</u>	<u>2/12/04</u>	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		<u>2/12/04</u>	DA
	I) FIRING PIN INDENT .020 MIN	<u>1022</u> <u>1022</u> <u>1022</u>	<u>2/12/04</u>	DA
	J) ASSEMBLE STOCK		<u>2-6-04</u>	RW
	K) ASSEMBLE SWIVEL STUDS		<u>2-6-04</u>	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>2-6-04</u>	RW
	M) IRON SIGHT ALIGNMENT		<u>2-6-04</u>	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>2-6-04</u>	RW
640	GALLERY TEST AND TARGET	PASS FAIL	<u>2-6-04</u>	A
	MALFUNCTION	CORRECTION	<u>2-6-04</u>	A
	MALFUNCTION	CORRECTION	<u>2-6-04</u>	A
	MALFUNCTION	CORRECTION	<u>2-6-04</u>	A
	MALFUNCTION	CORRECTION	<u>2-6-04</u>	A
645	INSPECT FOR LIVE AMMO		<u>2-6-04</u>	A
655	FINAL INSPECTION A) HEADSPACE		<u>2-16-04</u>	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u> <u>2.77</u> <u>2.78</u> <u>2.81</u> <u>2.72</u>	<u>2/12/04</u>	DA
	C) FUNCTION		<u>2-16-04</u>	RW
660	PACK		<u>2/9/04</u>	DA

AVERAGE PULL FORCE BETWEEN

SERIAL NO. _____

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

DATE 2-5-04

3.00 LBS (plus or minus 0.75 LBS)

TESTER TRW

4.00 LBS (plus or minus 1.00 LBS)

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.85	2.77		2.54	
PULL #2	2.55	2.80		2.59	
PULL #3	2.78	2.82		2.64	
PULL #4	2.79	2.65		2.70	
PULL #5	2.83	2.65		2.75	
TOTAL	13.80	13.69		13.22	
AVERAGE	2.76	2.73		2.64	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.47	3.28		
PULL #2	3.11	3.42		
PULL #3	3.23	3.30		
PULL #4	3.34	3.08		
PULL #5	3.30	3.32		
TOTAL	16.45	16.40		
AVERAGE	3.29	3.28		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.24	4.46		4.76
PULL #2	4.06	4.09		4.31
PULL #3	4.45	4.42		4.30
PULL #4	4.13	4.21		4.24
PULL #5	4.54	4.53		4.26
TOTAL	21.42	21.71		21.87
AVERAGE	4.28	4.34		4.37

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296730.___0
FILE DATE AND TIME: 02/06/2004 07:04

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.060
The Average Y Centroid of the Five Target Set:	0.077
The Average Point of Impact of the Five Target Set:	0.097
The Average Mean Radius of the Five Target Set:	0.743
The Distance from POA to Centroid Target #1:	0.136
The Distance from Centroid Target #2 to Centroid Target #1:	0.095
The Distance from Centroid Target #3 to Centroid Target #1:	0.119
The Distance from Centroid Target #4 to Centroid Target #1:	0.210
The Distance from Centroid Target #5 to Centroid Target #1:	0.106

SERIAL NUMBER: G6296730. __0

TARGET NUMBER: 1

FILE DATE: 02/06/2004

FILE TIME: 07:04

POINT#	X	Y
1:	0.929	-0.373
2:	0.778	-0.003
3:	0.537	-0.315
4:	0.394	-0.242
5:	-0.497	0.119
6:	-0.704	0.403
7:	-0.392	0.539
8:	-0.689	0.639
9:	0.131	-1.079
10:	0.587	1.150

X CENTROID: 0.107

Y CENTROID: 0.084

POA TO CENTROID: 0.136

HORZ SPREAD: 1.633

VERT SPREAD: 2.229

GROUP SPREAD: 2.275

MIN RADIUS: 0.434

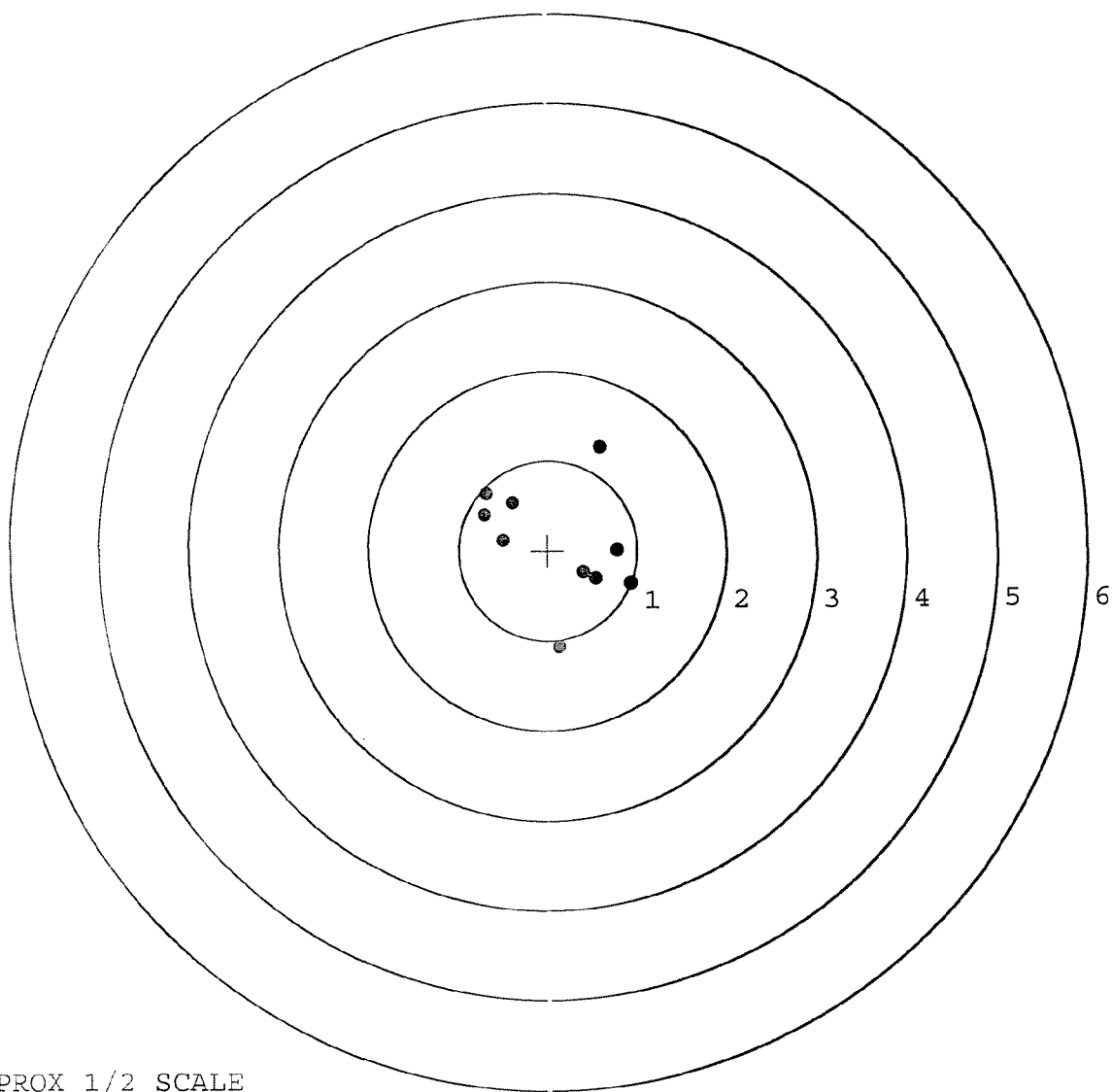
MAX RADIUS: 1.169

MEAN RADIUS: 0.809

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296730. 0

TARGET NUMBER: 2

FILE DATE: 02/06/2004

FILE TIME: 07:04

POINT#	X	Y
1:	1.018	-1.193
2:	0.817	-0.538
3:	-0.160	-0.503
4:	0.444	0.061
5:	-0.043	-0.013
6:	1.021	0.950
7:	0.058	0.726
8:	-0.046	0.481
9:	-0.465	0.793
10:	-1.094	0.900

X CENTROID: 0.155

Y CENTROID: 0.166

POA TO CENTROID: 0.227

HORZ SPREAD: 2.115

VERT SPREAD: 2.143

GROUP SPREAD: 2.973

MIN RADIUS: 0.267

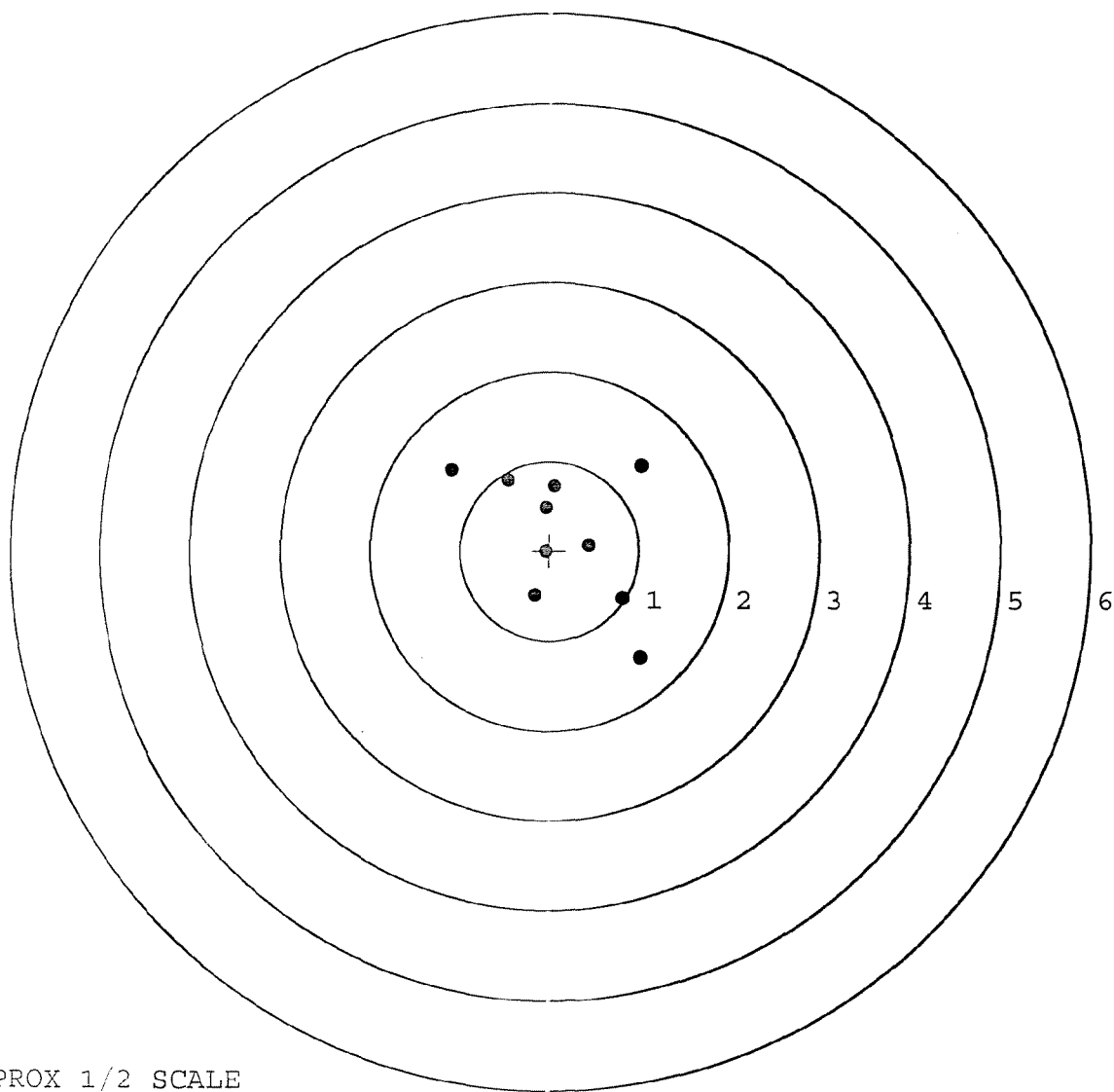
MAX RADIUS: 1.610

MEAN RADIUS: 0.833

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9



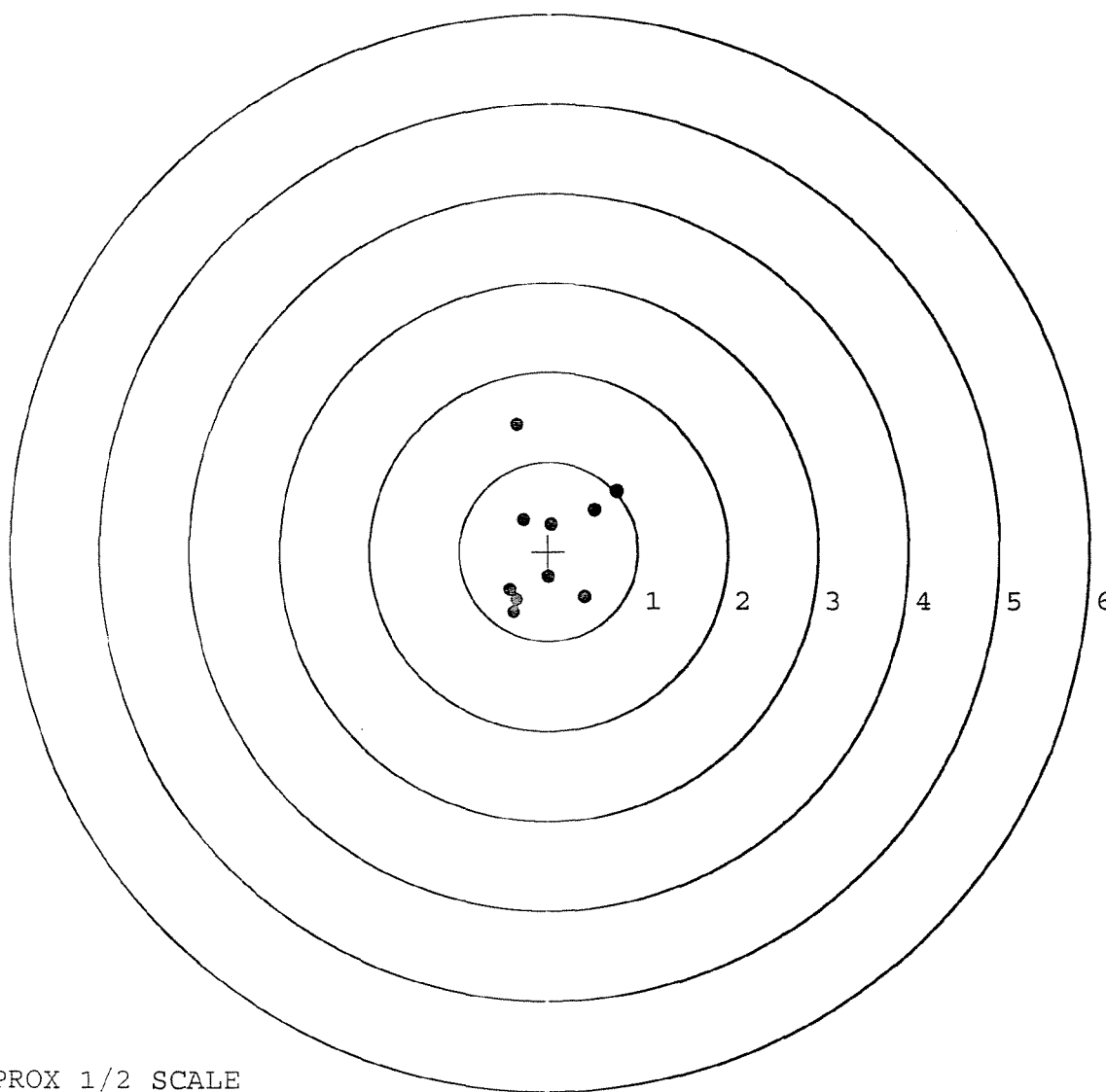
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296730. __0
TARGET NUMBER: 3
FILE DATE: 02/06/2004
FILE TIME: 07:04

POINT#	X	Y
1:	0.402	-0.510
2:	0.006	-0.285
3:	0.762	0.680
4:	0.508	0.471
5:	0.028	0.305
6:	-0.285	0.359
7:	-0.361	1.415
8:	-0.427	-0.429
9:	-0.358	-0.541
10:	-0.387	-0.685

X CENTROID: -0.011
Y CENTROID: 0.078
POA TO CENTROID: 0.079
HORZ SPREAD: 1.189
VERT SPREAD: 2.100
GROUP SPREAD: 2.100
MIN RADIUS: 0.230
MAX RADIUS: 1.382
MEAN RADIUS: 0.693

IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

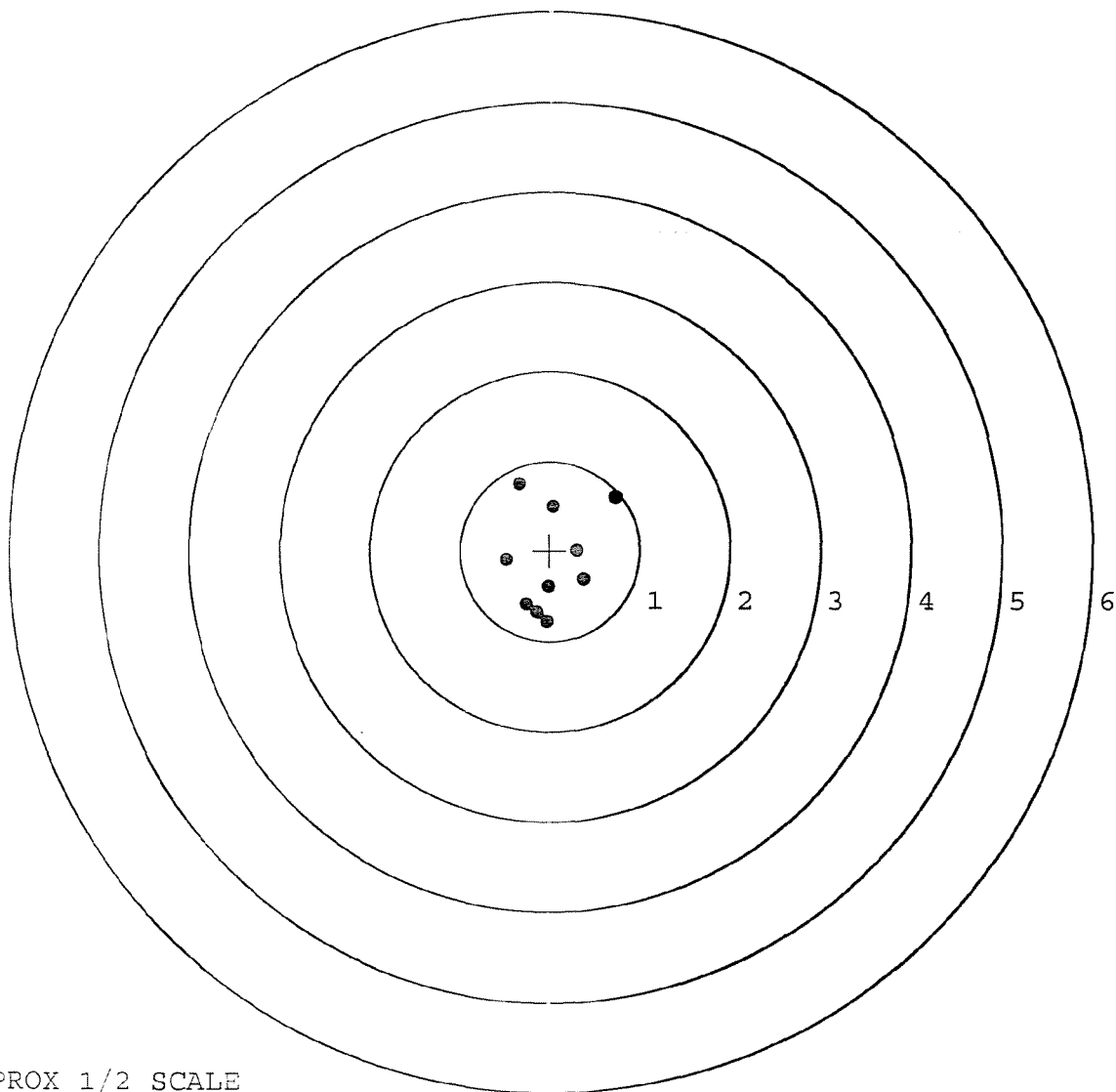


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296730. 0
TARGET NUMBER: 4
FILE DATE: 02/06/2004
FILE TIME: 07:04

POINT#	X	Y
1:	-0.039	-0.791
2:	-0.144	-0.693
3:	-0.264	-0.600
4:	0.379	-0.318
5:	-0.016	-0.404
6:	0.303	0.010
7:	0.727	0.603
8:	0.040	0.494
9:	-0.345	0.749
10:	-0.486	-0.102

X CENTROID: 0.015
Y CENTROID: -0.105
POA TO CENTROID: 0.106
HORZ SPREAD: 1.213
VERT SPREAD: 1.540
GROUP SPREAD: 1.591
MIN RADIUS: 0.300
MAX RADIUS: 1.004
MEAN RADIUS: 0.593
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

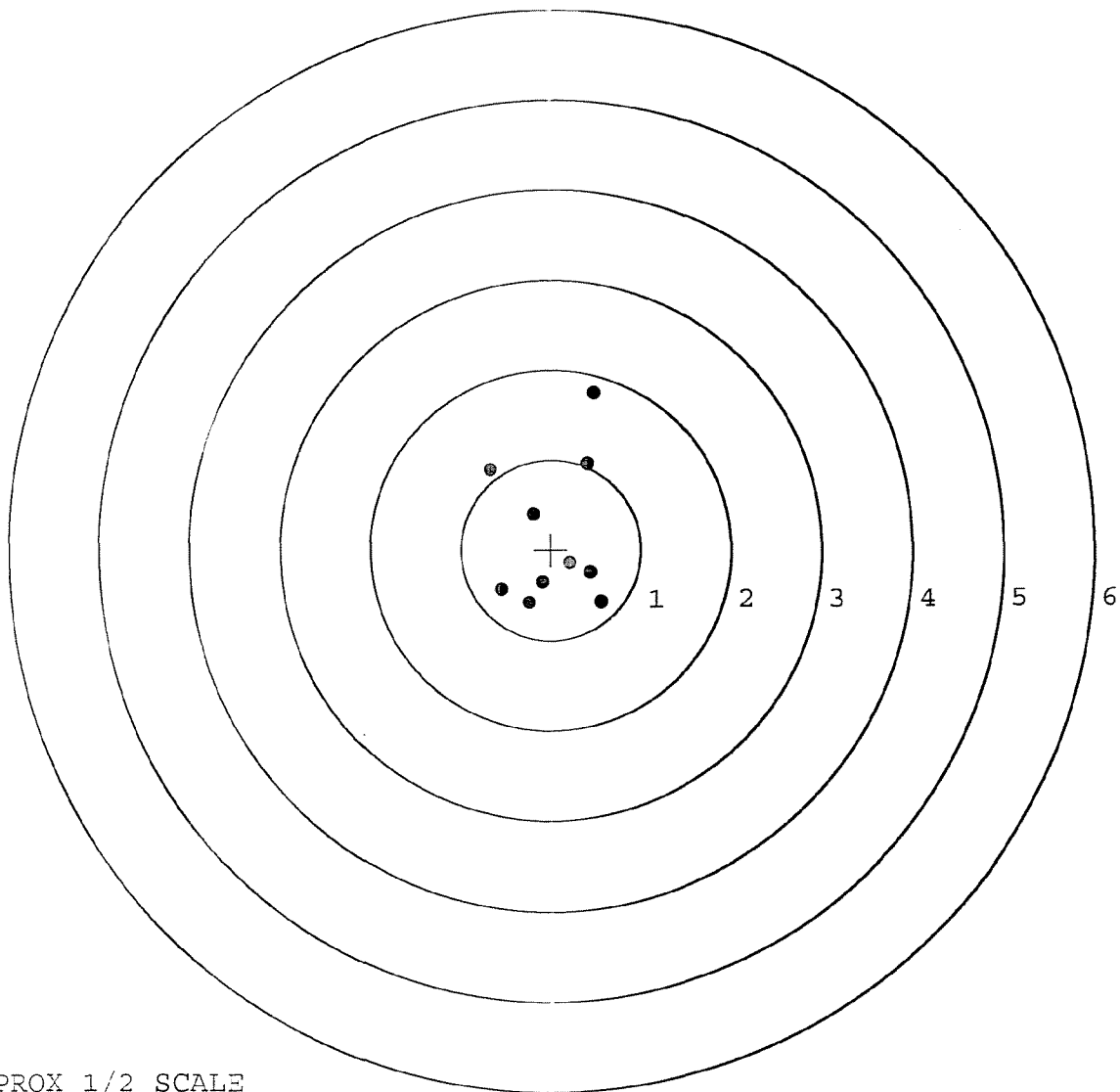


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296730. __0
TARGET NUMBER: 5
FILE DATE: 02/06/2004
FILE TIME: 07:04

POINT#	X	Y
1:	-0.188	0.394
2:	0.404	0.954
3:	-0.673	0.893
4:	0.486	1.741
5:	0.556	-0.584
6:	0.437	-0.255
7:	0.207	-0.149
8:	-0.097	-0.362
9:	-0.243	-0.591
10:	-0.551	-0.442

X CENTROID: 0.034
Y CENTROID: 0.160
POA TO CENTROID: 0.163
HORZ SPREAD: 1.229
VERT SPREAD: 2.332
GROUP SPREAD: 2.443
MIN RADIUS: 0.322
MAX RADIUS: 1.644
MEAN RADIUS: 0.788
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE