

G-6296731

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO

Serial No. **66296731**
 Order No. **25716**

DD

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

17XX

5716 66296731

ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



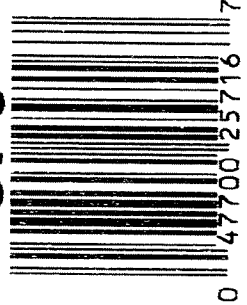
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6296731

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66296731

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-12-03	RTL
600	PROOF		11-12-03	RTL
607	CHECK HEADSPACE		11-12-03	RTL
610	DIS-ASSEMBLE GUN		11-13-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTED NOV 14 2003 OPERATOR <u>BS</u>		
615	ROLLMARK CALIBER		11-14-03	RL
617	DRILL AND TAP SIGHT HOLES		11-13-03	TRLW
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6/5/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/5/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/5/03	DA
	D) OIL FIRING PIN ASSEMBLY		12/5/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7⁰</u> <u>7⁰</u> <u>6³⁰</u>	12-8-03	RT
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3⁰</u> <u>3⁰</u> <u>3⁰</u>	12-8-03	RT
	H) TRIGGER PULL TEST AND RETAINABILITY		12-8-03	RT
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	12-8-03	RT
	J) ASSEMBLE STOCK		12-4-03	RT
	K) ASSEMBLE SWIVEL STUDS		12-4-03	RT
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12-4-03	RT
	M) IRON SIGHT ALIGNMENT		12-4-03	RT
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12-4-03	RT
640	GALLERY TEST AND TARGET	PASS FAIL	12-4-03	A
	MALFUNCTION	CORRECTION	12-4-03	A
	MALFUNCTION	CORRECTION	12-4-03	A
	MALFUNCTION	CORRECTION	12-4-03	A
	MALFUNCTION	CORRECTION	12-4-03	A
645	INSPECT FOR LIVE AMMO		12-4-03	A
655	FINAL INSPECTION A) HEADSPACE		12-9-03	RT
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.89</u> <u>2.62</u> <u>2.74</u> <u>2.51</u> <u>2.67</u>	12/6/03	RT
	C) FUNCTION		12-9-03	RT
660	PACK		12/6/03	DA

AVERAGE PULL FORCE BETWEEN
 INITIAL & CYCLE TESTS
 2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____
 DATE 12-4-03
 TESTER CD

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.53	2.41		2.52	
PULL #2	2.65	2.34		2.68	
PULL #3	2.59	2.40		2.54	
PULL #4	2.80	2.53		2.73	
PULL #5	2.68	2.56		2.77	
TOTAL	13.25	12.24		13.24	
AVERAGE	2.65	2.44		2.64	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.64	3.50		
PULL #2	3.42	3.56		
PULL #3	3.62	3.46		
PULL #4	3.49	3.56		
PULL #5	3.55	3.48		
TOTAL	17.72	16.56		
AVERAGE	3.54	3.31		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.33	4.44		4.81
PULL #2	4.38	4.62		4.68
PULL #3	4.59	4.47		4.82
PULL #4	4.39	4.45		4.60
PULL #5	4.45	4.49		4.86
TOTAL	22.14	22.47		23.77
AVERAGE	4.42	4.49		4.75

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296731.___0

FILE DATE AND TIME: 12/04/2003 11:47

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.107
The Average Y Centroid of the Five Target Set:	-0.076
The Average Point of Impact of the Five Target Set:	0.131
The Average Mean Radius of the Five Target Set:	0.933
The Distance from POA to Centroid Target #1:	0.327
The Distance from Centroid Target #2 to Centroid Target #1:	0.375
The Distance from Centroid Target #3 to Centroid Target #1:	0.612
The Distance from Centroid Target #4 to Centroid Target #1:	0.180
The Distance from Centroid Target #5 to Centroid Target #1:	0.301

SERIAL NUMBER: G6296731. __0

TARGET NUMBER: 1

FILE DATE: 12/04/2003

FILE TIME: 11:47

POINT#	X	Y
1:	1.035	0.863
2:	0.395	0.347
3:	-0.258	0.791
4:	-0.180	0.249
5:	-1.055	0.903
6:	-0.829	0.334
7:	-1.833	-0.859
8:	-0.457	-0.757
9:	-0.230	-0.418
10:	0.287	-0.490

X CENTROID: -0.312

Y CENTROID: 0.096

POA TO CENTROID: 0.327

HORZ SPREAD: 2.868

VERT SPREAD: 1.762

GROUP SPREAD: 3.345

MIN RADIUS: 0.202

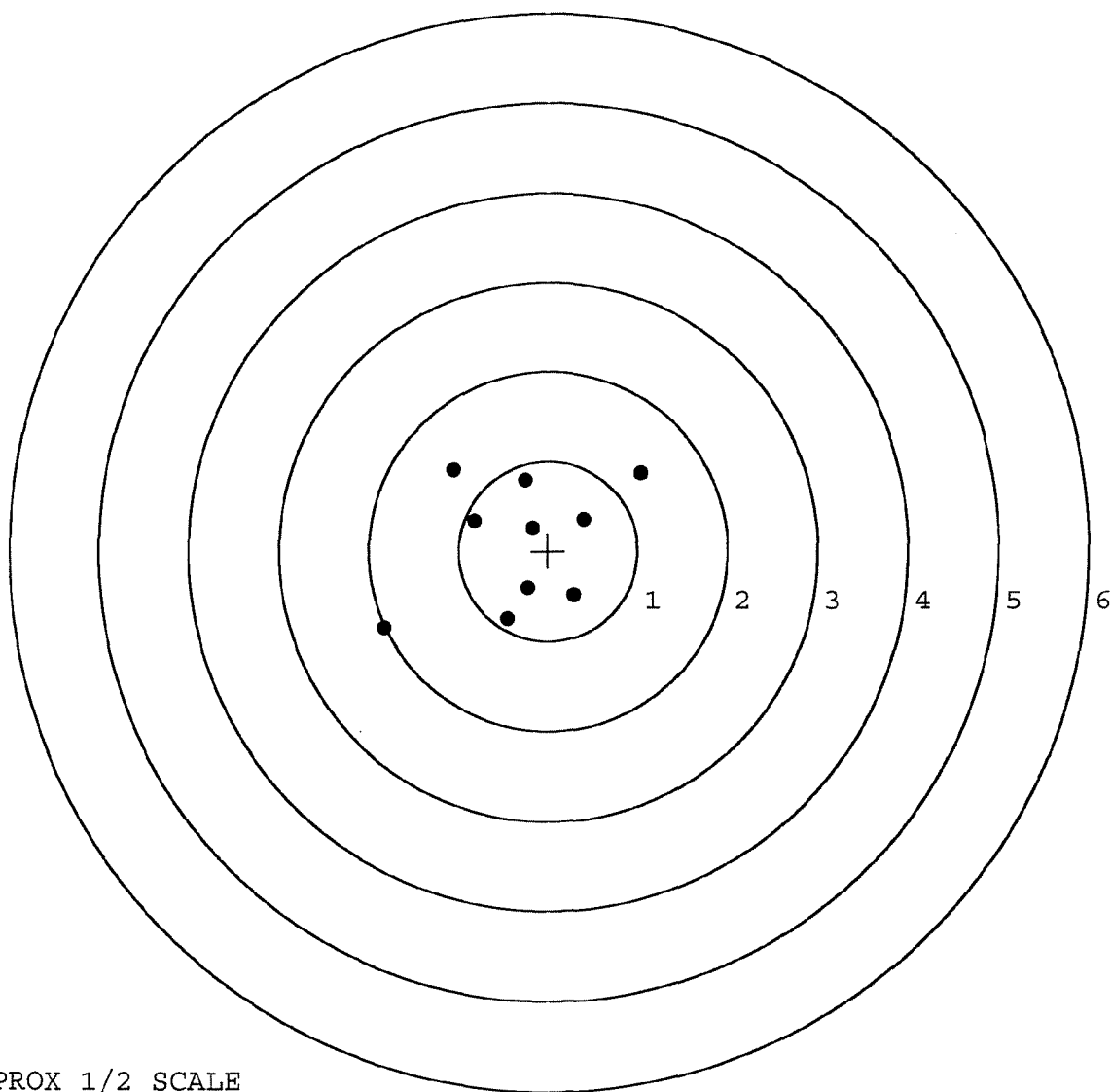
MAX RADIUS: 1.796

MEAN RADIUS: 0.889

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 8

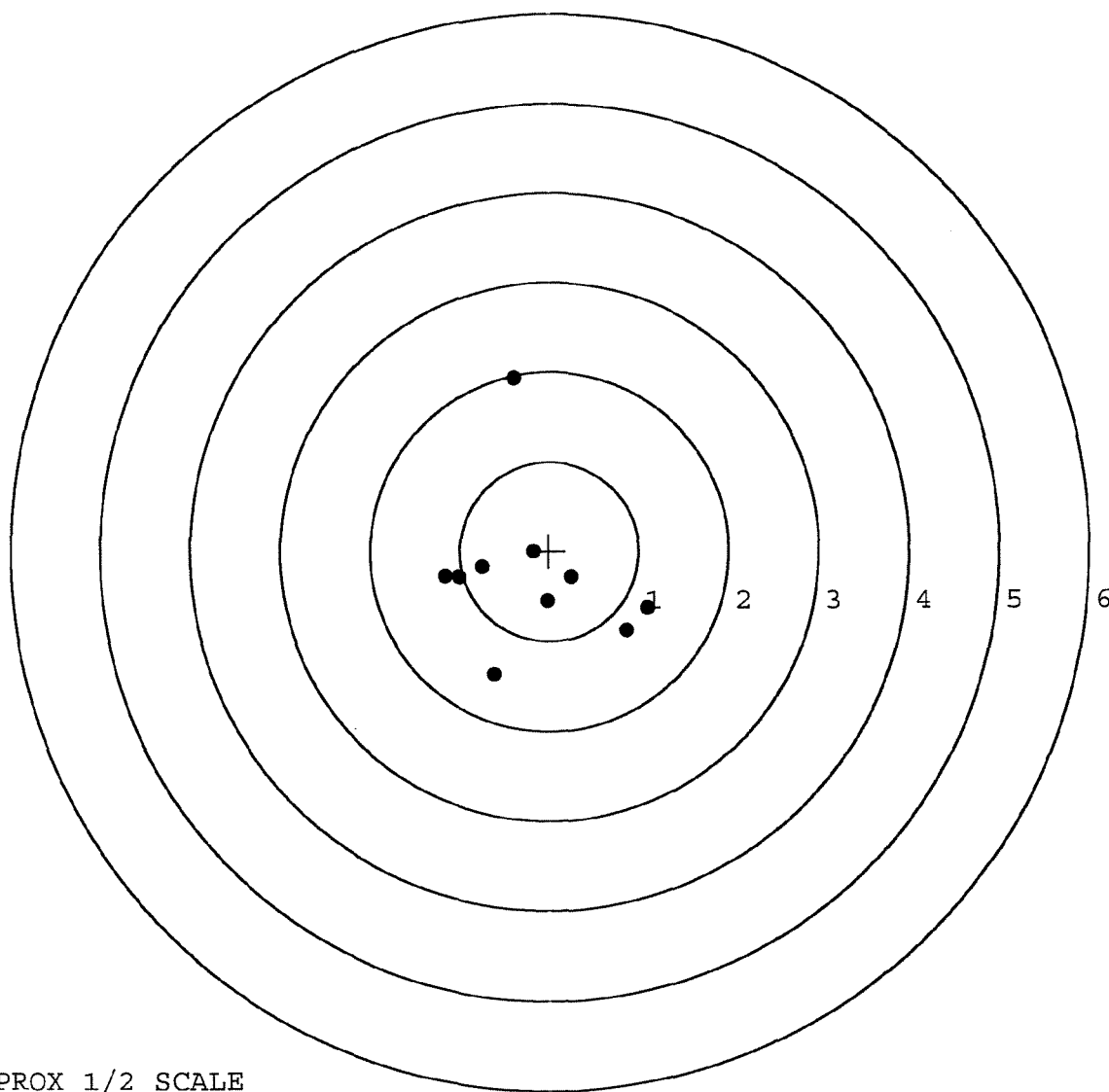


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296731. __0
TARGET NUMBER: 2
FILE DATE: 12/04/2003
FILE TIME: 11:47

X CENTROID: -0.192
Y CENTROID: -0.259
POA TO CENTROID: 0.322
HORZ SPREAD: 2.264
VERT SPREAD: 3.296
GROUP SPREAD: 3.304
MIN RADIUS: 0.247
MAX RADIUS: 2.195
MEAN RADIUS: 0.935
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.395	1.927
2:	-0.177	-0.012
3:	-0.749	-0.177
4:	-1.008	-0.292
5:	-1.165	-0.282
6:	-0.619	-1.369
7:	-0.023	-0.561
8:	0.253	-0.287
9:	1.099	-0.643
10:	0.861	-0.891

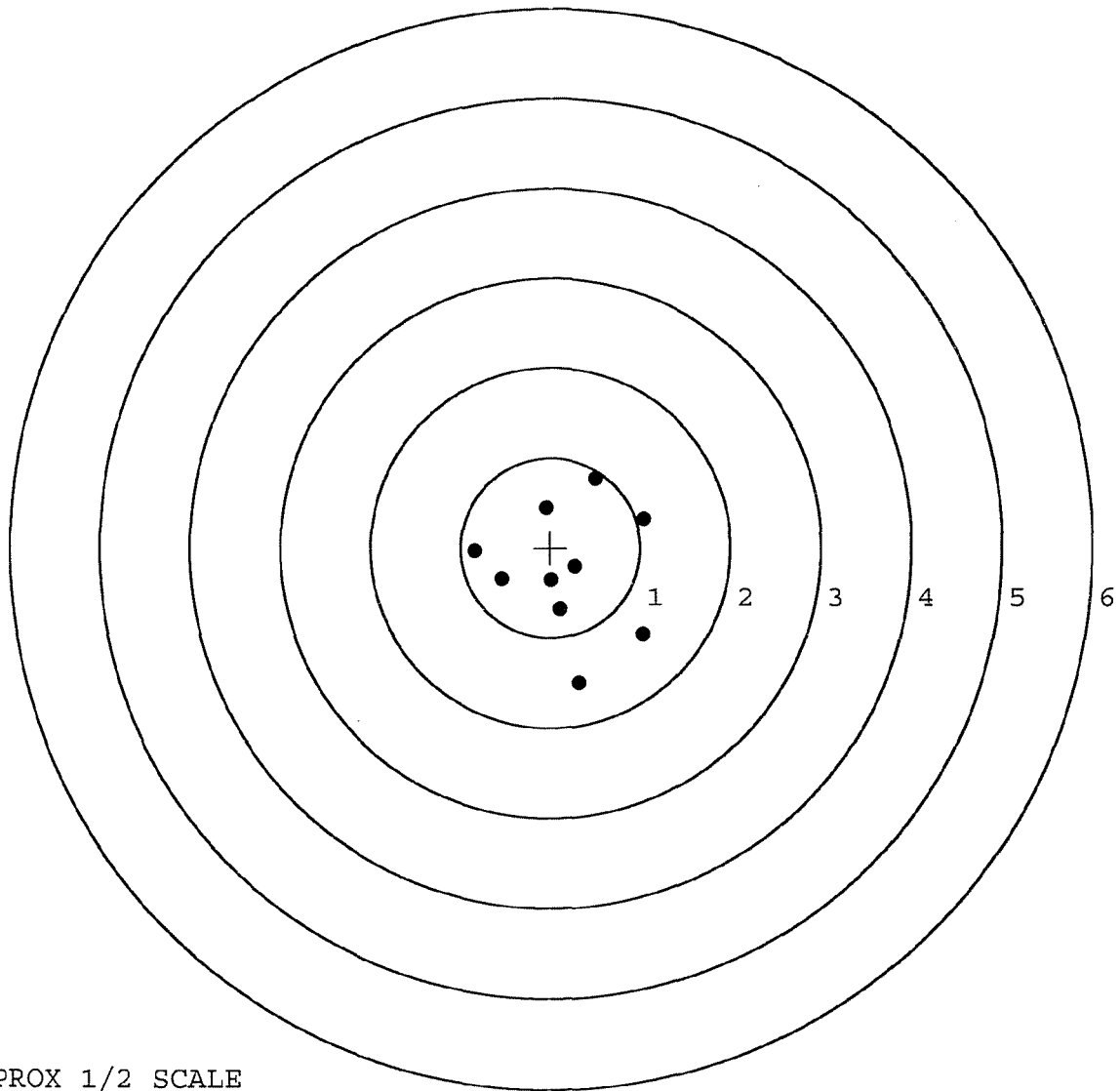


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296731. __0
TARGET NUMBER: 3
FILE DATE: 12/04/2003
FILE TIME: 11:47

X CENTROID: 0.186
Y CENTROID: -0.259
POA TO CENTROID: 0.319
HORZ SPREAD: 1.877
VERT SPREAD: 2.284
GROUP SPREAD: 2.291
MIN RADIUS: 0.102
MAX RADIUS: 1.261
MEAN RADIUS: 0.773
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.504	0.772
2:	-0.050	0.442
3:	-0.843	-0.036
4:	-0.542	-0.348
5:	1.034	0.315
6:	0.274	-0.207
7:	0.013	-0.361
8:	0.112	-0.688
9:	1.032	-0.968
10:	0.325	-1.512



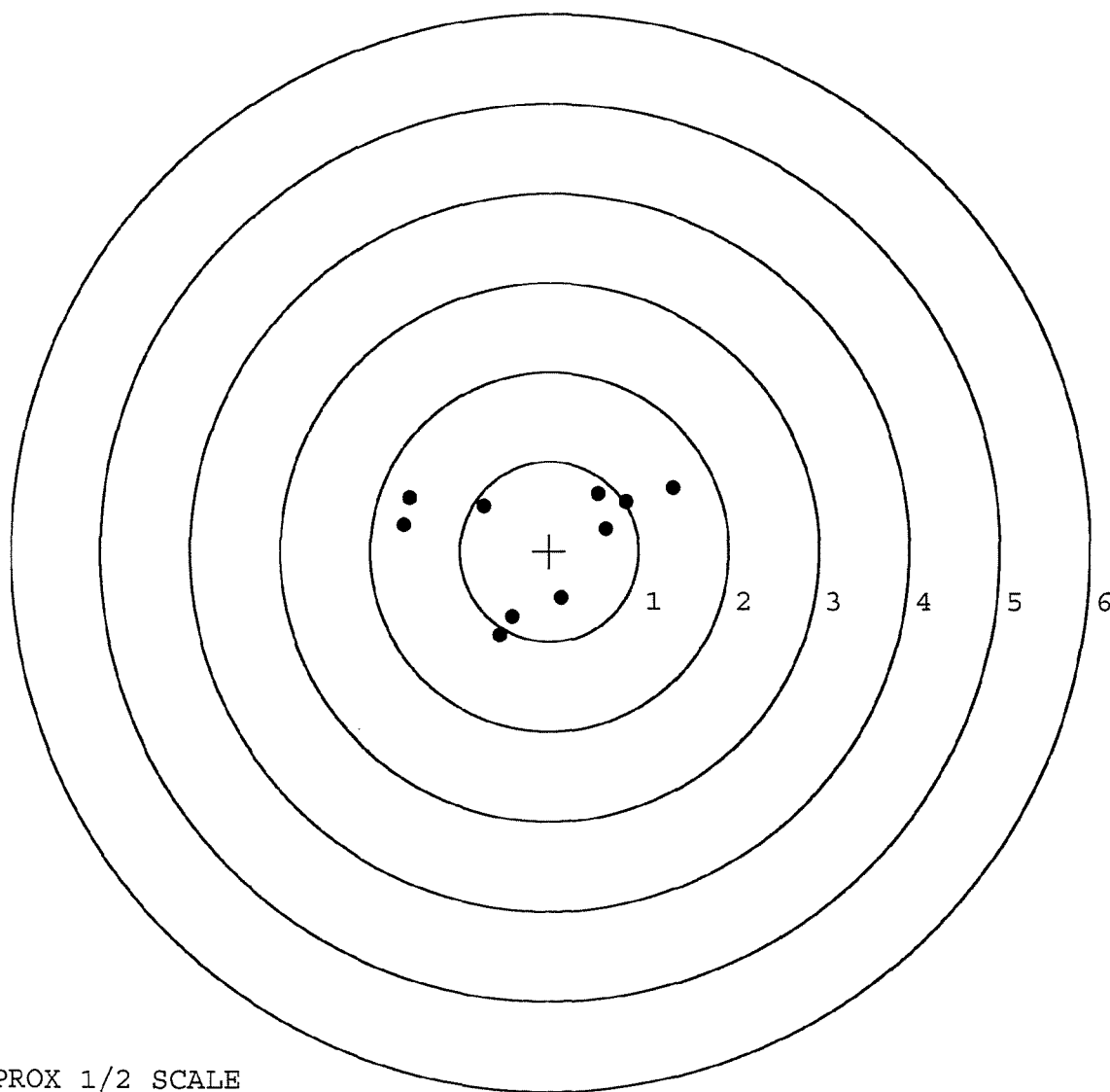
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296731. __0
TARGET NUMBER: 4
FILE DATE: 12/04/2003
FILE TIME: 11:47

X CENTROID: -0.137
Y CENTROID: 0.134
POA TO CENTROID: 0.191
HORZ SPREAD: 3.003
VERT SPREAD: 1.644
GROUP SPREAD: 3.031
MIN RADIUS: 0.703
MAX RADIUS: 1.616
MEAN RADIUS: 1.079

POINT#	X	Y
1:	1.375	0.704
2:	0.859	0.548
3:	0.543	0.643
4:	0.628	0.249
5:	0.136	-0.522
6:	-0.419	-0.731
7:	-0.558	-0.940
8:	-0.736	0.500
9:	-1.566	0.592
10:	-1.628	0.293

IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296731. __0

TARGET NUMBER: 5

FILE DATE: 12/04/2003

FILE TIME: 11:47

POINT#	X	Y
1:	1.179	0.562
2:	0.983	0.110
3:	0.373	0.035
4:	0.912	-0.672
5:	-0.116	-0.568
6:	-0.387	-0.076
7:	-1.337	-0.686
8:	-1.100	-1.177
9:	-0.308	0.637
10:	-0.970	0.919

X CENTROID: -0.077

Y CENTROID: -0.092

POA TO CENTROID: 0.120

HORZ SPREAD: 2.516

VERT SPREAD: 2.096

GROUP SPREAD: 2.867

MIN RADIUS: 0.310

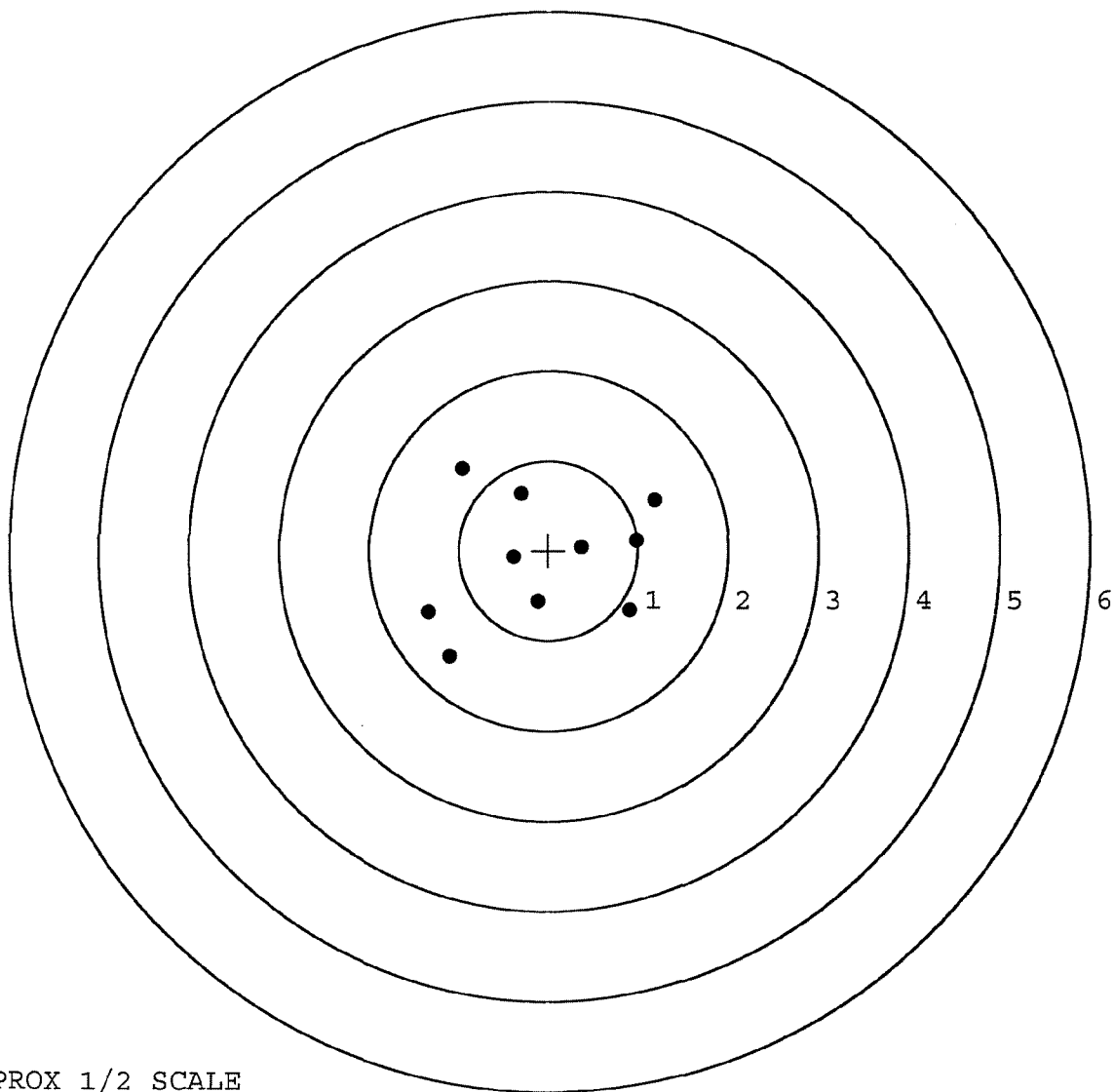
MAX RADIUS: 1.491

MEAN RADIUS: 0.990

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE