

G 6296735

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Dillon, NY. Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. **J**
66296735

ORDER NO.
25716

07KX

46

5716 66296735

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



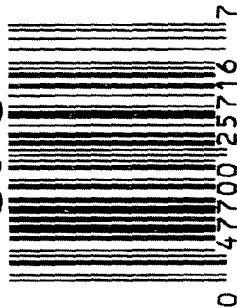
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296735

UPC



46 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296735

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-26-03	RTL
600	PROOF		3-27-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-27-03	RTL
610	DIS-ASSEMBLE GUN		3-27-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 27 2003 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		4-3-03	JB
617	DRILL AND TAP SIGHT HOLES		3-27-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-5	TA
	(BOLT)		4-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		5-1-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.25</u> <u>7.5</u> <u>7.25</u>	5-1-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>2.75</u> <u>3.0</u>	5-1-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		5-1-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.021⁵</u> <u>.023</u> <u>.023</u>	5-1-03	TRW
	J) ASSEMBLE STOCK		4-16-03	RW
	K) ASSEMBLE SWIVEL STUDS		5-5-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-16-03	RW
	M) IRON SIGHT ALIGNMENT		4-16-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-16-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	4-21-03	TRW
	MALFUNCTION	CORRECTION	4-21-03	TRW
	MALFUNCTION	CORRECTION	4-21-03	TRW
	MALFUNCTION	CORRECTION	4-21-03	TRW
	MALFUNCTION	CORRECTION	4-21-03	TRW
645	INSPECT FOR LIVE AMMO		4-21-03	TRW
655	FINAL INSPECTION A) HEADSPACE		5-5-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.80</u> <u>2.63</u> <u>2.54</u> <u>2.43</u> <u>2.38</u>	5-1-03	TRW
	C) FUNCTION		5-5-03	RTL
660	PACK		5/5/03	RW

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____

DATE 12-12-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.61	2.25		2.16	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.40	2.43		2.21	
PULL #3	2.37	2.30		2.13	
PULL #4	2.29	2.27		2.07	
PULL #5	2.28	2.28		2.16	
TOTAL	11.95	11.53		10.73	
AVG.	2.39	2.30		2.14	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.24		
PULL #2	3.01	3.22		
PULL #3	3.15	3.14		
PULL #4	3.31	3.12		
PULL #5	3.06	3.20		
TOTAL	15.64	15.92		
AVG.	3.12	3.18		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.03	4.20		4.15
PULL #2	4.01	4.04		4.16
PULL #3	4.12	4.07		4.09
PULL #4	4.07	4.10		4.17
PULL #5	4.20	4.19		4.12
TOTAL	20.43	20.60		20.69
AVG.	4.08	4.12		4.13

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296735.___0
FILE DATE AND TIME: 04/22/2003 01:05

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

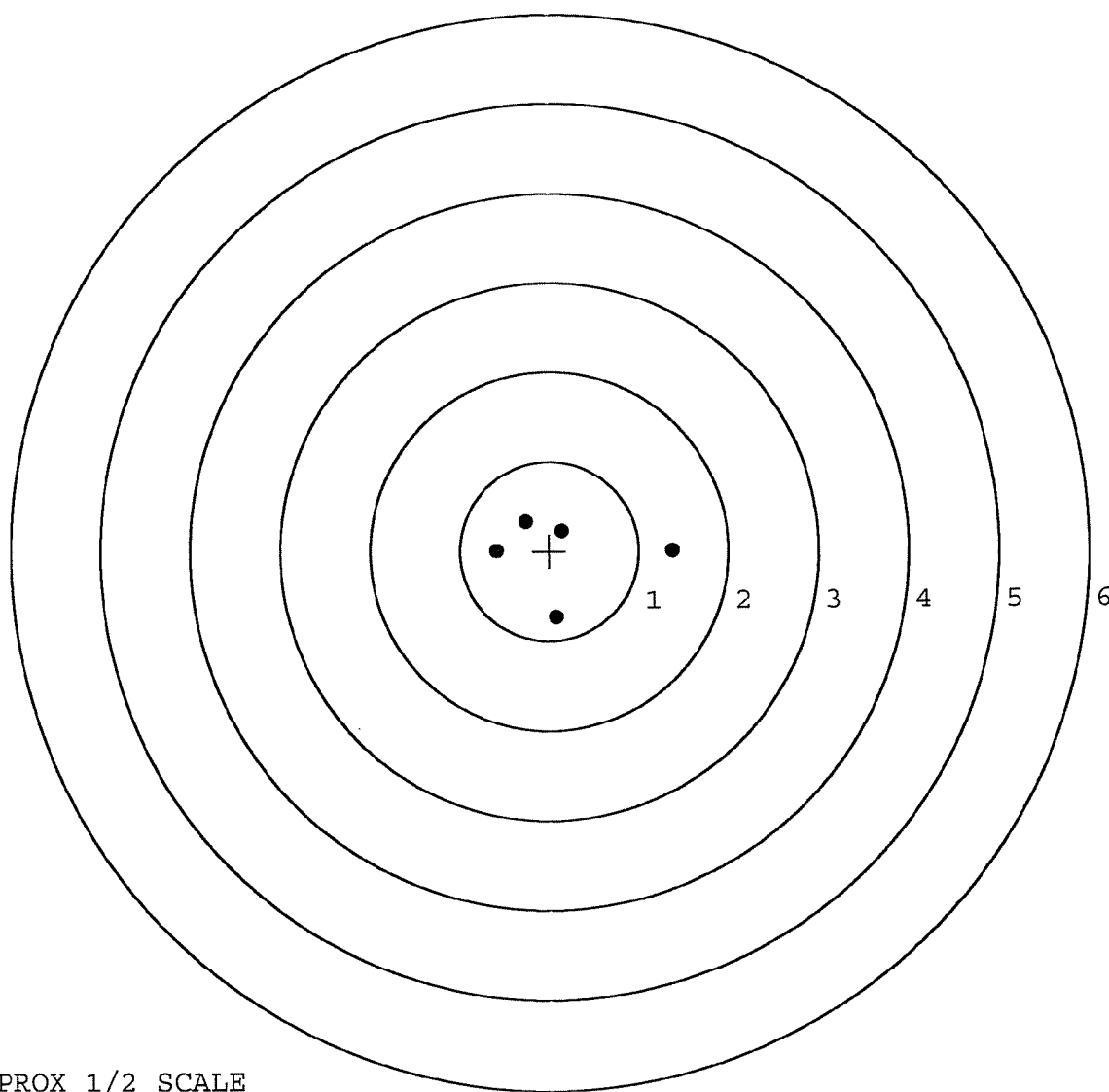
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .7115

SERIAL NUMBER: G6296735. __0
TARGET NUMBER: 1
FILE DATE: 04/22/2003
FILE TIME: 01:05

POINT#	X	Y
1:	1.377	-0.004
2:	0.078	-0.743
3:	0.146	0.221
4:	-0.265	0.329
5:	-0.592	-0.006

X CENTROID: 0.149
Y CENTROID: -0.041
POA TO CENTROID: 0.154
HORZ SPREAD: 1.969
VERT SPREAD: 1.072
GROUP SPREAD: 1.969
MIN RADIUS: 0.262
MAX RADIUS: 1.229
MEAN RADIUS: 0.699
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

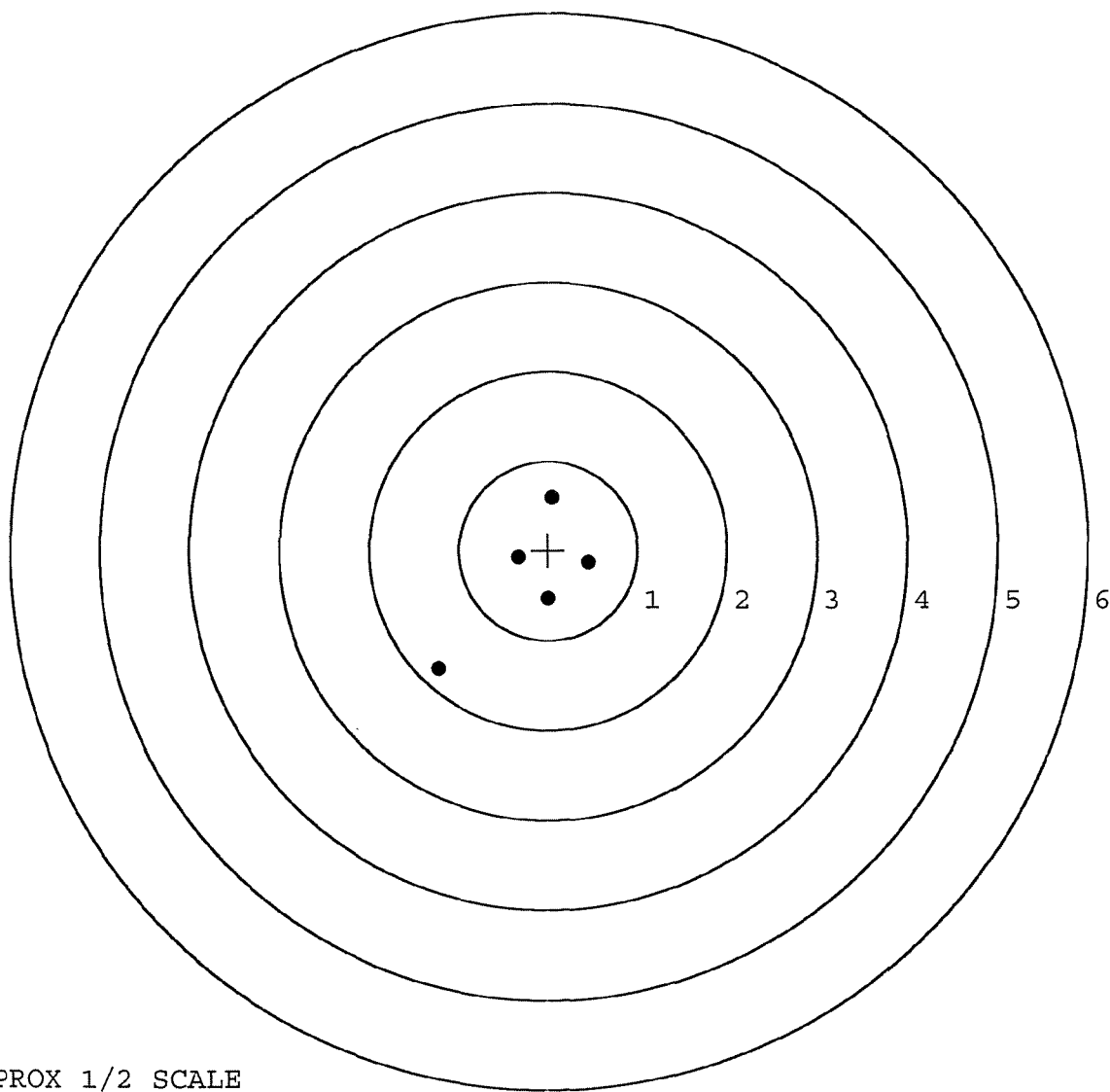


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296735. __0
TARGET NUMBER: 2
FILE DATE: 04/22/2003
FILE TIME: 01:05

POINT#	X	Y
1:	0.454	-0.135
2:	0.042	0.588
3:	-0.332	-0.084
4:	0.006	-0.542
5:	-1.225	-1.321

X CENTROID: -0.211
Y CENTROID: -0.299
POA TO CENTROID: 0.366
HORZ SPREAD: 1.679
VERT SPREAD: 1.909
GROUP SPREAD: 2.291
MIN RADIUS: 0.247
MAX RADIUS: 1.440
MEAN RADIUS: 0.724
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

195
28
174
244