

56296741

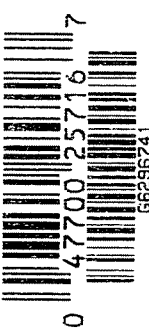
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



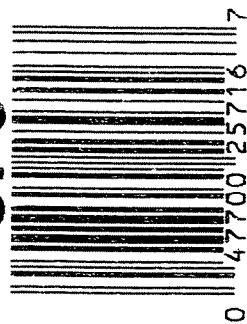
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6296741

UPC



DD FORM

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Mar que Deposee.

SERIAL NO.
G6296741

ORDER NO.
25716

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5716 G6296741

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M/24 7.62 NATO S.W.S. (COMPLETE SYST

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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC

SERIAL NO.



66296741

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400159010

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296741

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-12-03	RTZ
600	PROOF		11-12-03	AC
607	CHECK HEADSPACE		11-12-03	AC
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>BD</u>		
615	ROLLMARK CALIBER		11-13-03	TR
617	DRILL AND TAP SIGHT HOLES		11-13-03	TRW
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11/21/03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11/21/03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11/21/03	RW
	D) OIL FIRING PIN ASSEMBLY		11/21/03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.50</u> <u>7.75</u> <u>7.50</u>	12-9-03	RTL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.50</u> <u>2.50</u> <u>2.50</u>	12-9-03	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY		4-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.022</u> <u>.022</u>	12-9-03	RTL
	J) ASSEMBLE STOCK		11/21/03	RTL
	K) ASSEMBLE SWIVEL STUDS		12-10-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11/21/03	RTL
	M) IRON SIGHT ALIGNMENT		11/21/03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11/21/03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	12-6-03	A
	MALFUNCTION	CORRECTION	12-6-03	A
	MALFUNCTION	CORRECTION	12-6-03	A
	MALFUNCTION	CORRECTION	12-6-03	A
	MALFUNCTION	CORRECTION	12-6-03	A
645	INSPECT FOR LIVE AMMO		12-6-03	A
655	FINAL INSPECTION A) HEADSPACE		12-10-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>239</u> <u>248</u> <u>240</u> <u>240</u> <u>235</u>	12-9-03	RTL
	C) FUNCTION		12-10-03	RTL
660	PACK		12/11/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 11-21-03

TESTER TRLW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.59	2.57		2.56	
PULL #2	2.59	2.48		2.50	
PULL #3	2.53	2.52		2.51	
PULL #4	2.35	2.60		2.50	
PULL #5	2.31	2.94		2.44	
TOTAL	12.37	13.11		12.51	
AVERAGE	2.47	2.62		2.50	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.03	3.05		
PULL #2	3.05	2.92		
PULL #3	3.07	3.05		
PULL #4	3.28	2.90		
PULL #5	3.12	2.83		
TOTAL	15.55	14.75		
AVERAGE	3.11	2.95		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.10	4.13		4.37
PULL #2	4.26	4.21		4.20
PULL #3	4.21	4.32		4.22
PULL #4	4.10	4.23		4.28
PULL #5	4.37	4.19		4.07
TOTAL	21.04	21.08		21.14
AVERAGE	4.20	4.21		4.22

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296741.___0
FILE DATE AND TIME: 12/06/2003 07:09

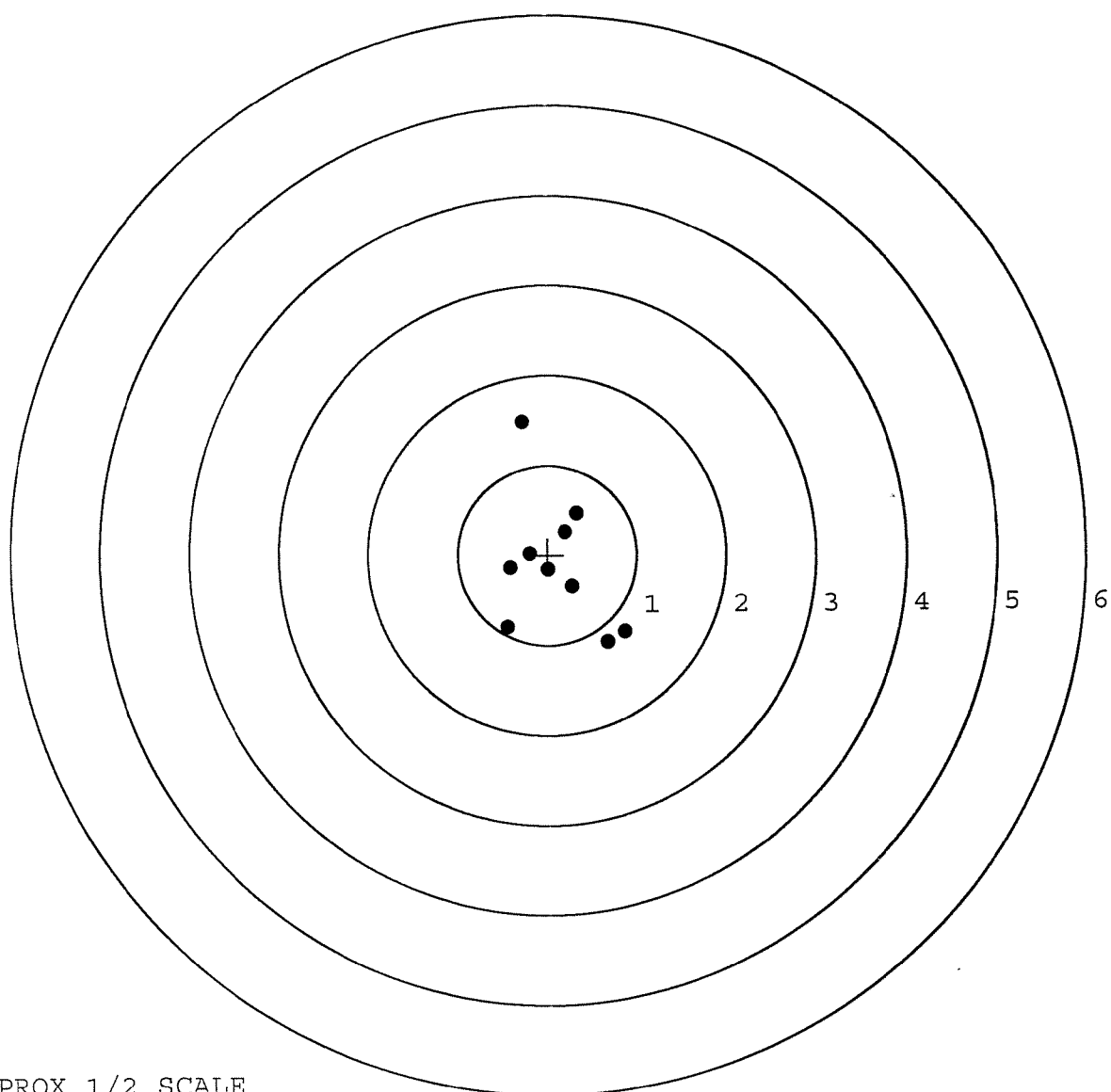
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.042
The Average Y Centroid of the Five Target Set:	0.057
The Average Point of Impact of the Five Target Set:	0.071
The Average Mean Radius of the Five Target Set:	0.733
The Distance from POA to Centroid Target #1:	0.144
The Distance from Centroid Target #2 to Centroid Target #1:	0.343
The Distance from Centroid Target #3 to Centroid Target #1:	0.253
The Distance from Centroid Target #4 to Centroid Target #1:	0.056
The Distance from Centroid Target #5 to Centroid Target #1:	0.235

SERIAL NUMBER: G6296741.____0
TARGET NUMBER: 1
FILE DATE: 12/06/2003
FILE TIME: 07:09

POINT#	X	Y
1:	-0.281	1.482
2:	0.329	0.465
3:	0.199	0.258
4:	-0.203	0.018
5:	-0.426	-0.143
6:	0.004	-0.161
7:	0.279	-0.348
8:	0.863	-0.859
9:	0.672	-0.967
10:	-0.458	-0.805

X CENTROID: 0.098
Y CENTROID: -0.106
POA TO CENTROID: 0.144
HORZ SPREAD: 1.321
VERT SPREAD: 2.449
GROUP SPREAD: 2.628
MIN RADIUS: 0.109
MAX RADIUS: 1.633
MEAN RADIUS: 0.689
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9

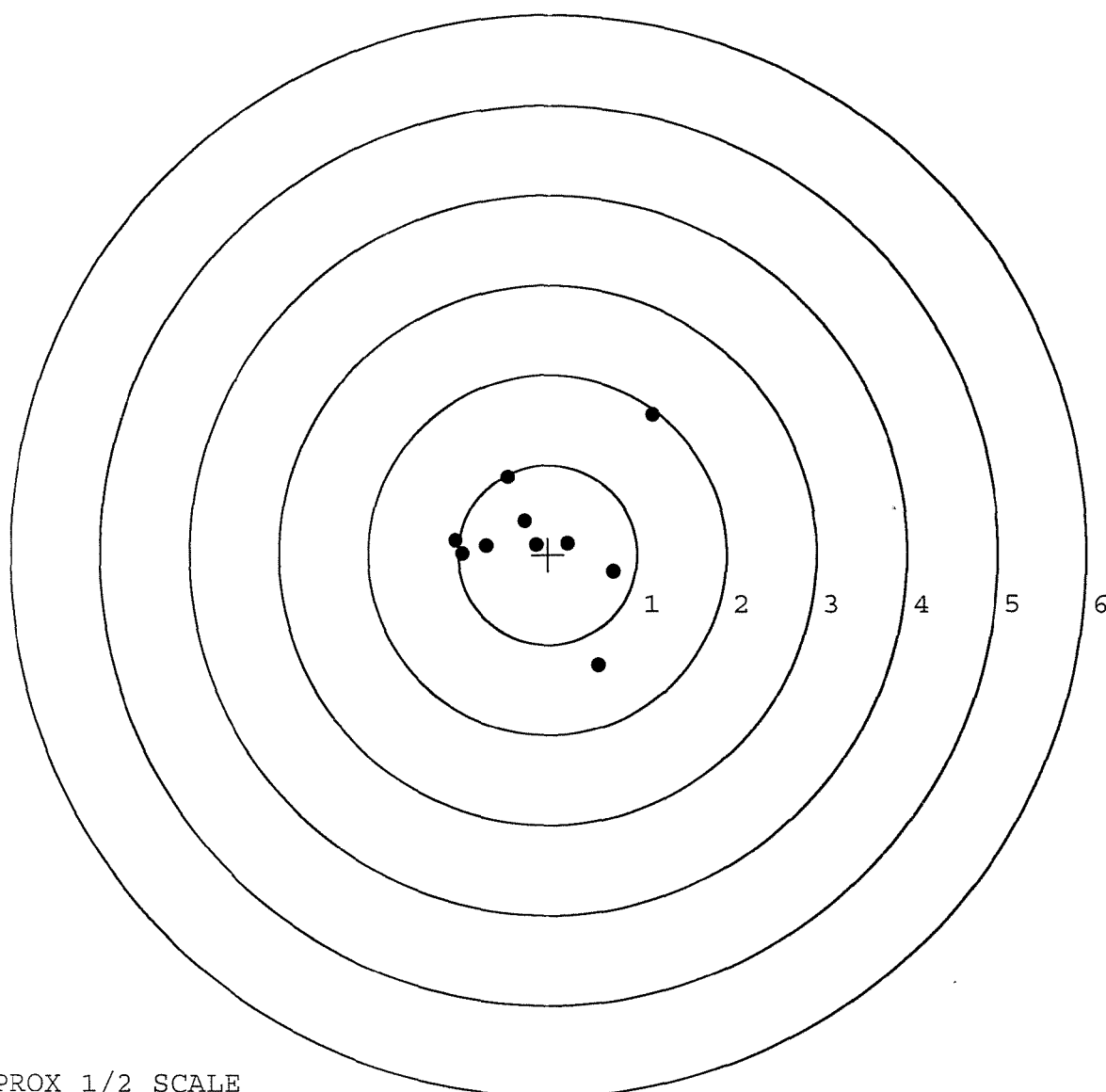


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296741. __ 0
TARGET NUMBER: 2
FILE DATE: 12/06/2003
FILE TIME: 07:09

POINT#	X	Y
1:	-0.460	0.864
2:	-1.036	0.151
3:	-0.690	0.098
4:	-0.956	-0.003
5:	-0.266	0.372
6:	-0.134	0.101
7:	0.221	0.126
8:	0.737	-0.190
9:	0.571	-1.233
10:	1.171	1.560

X CENTROID: -0.084
Y CENTROID: 0.185
POA TO CENTROID: 0.203
HORZ SPREAD: 2.207
VERT SPREAD: 2.793
GROUP SPREAD: 2.857
MIN RADIUS: 0.097
MAX RADIUS: 1.862
MEAN RADIUS: 0.823
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 8

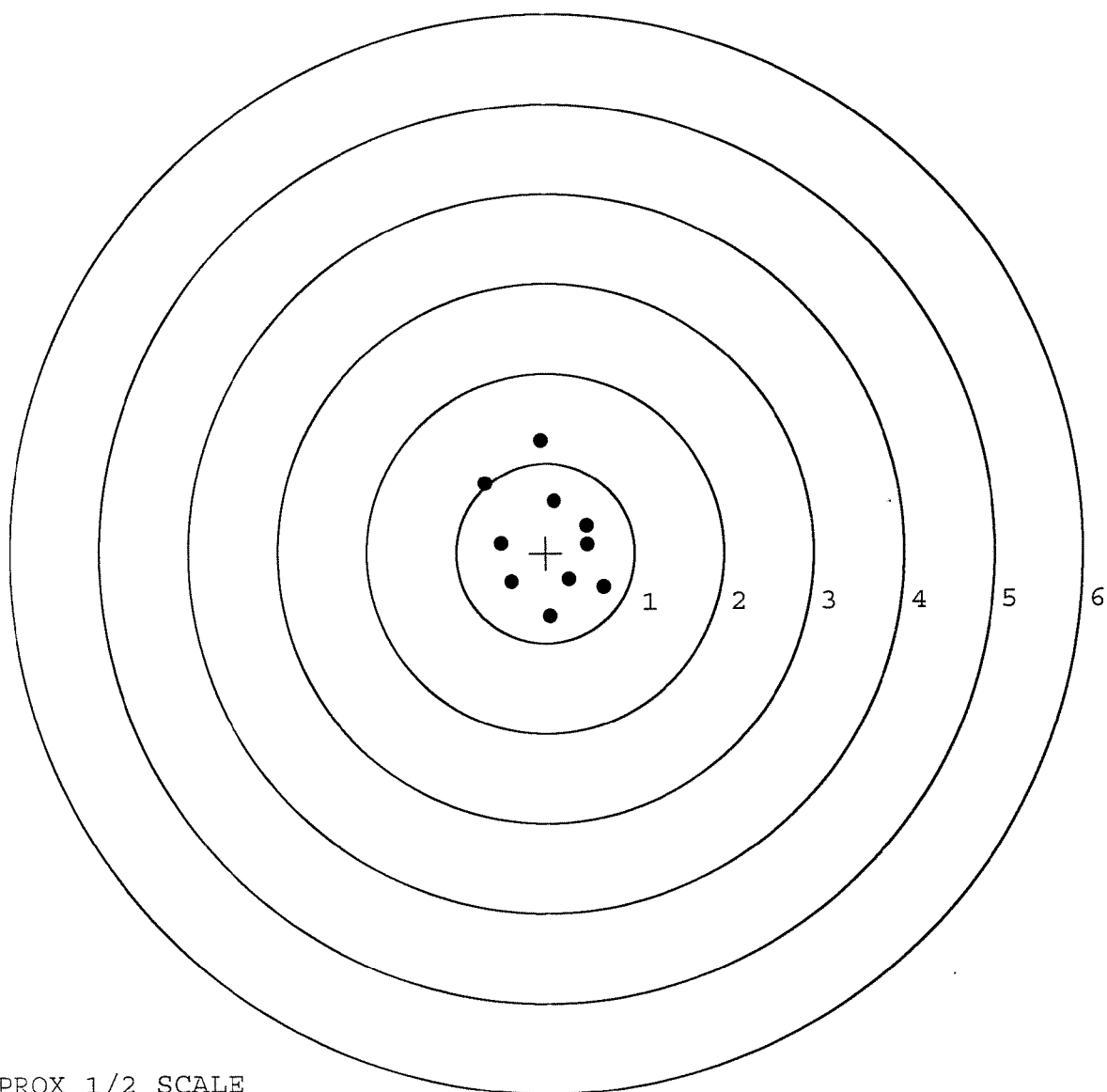


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296741. __0
TARGET NUMBER: 3
FILE DATE: 12/06/2003
FILE TIME: 07:09

POINT#	X	Y
1:	0.094	0.574
2:	0.462	0.302
3:	0.470	0.096
4:	0.651	-0.383
5:	0.261	-0.296
6:	0.046	-0.713
7:	-0.393	-0.320
8:	-0.503	0.112
9:	-0.674	0.774
10:	-0.055	1.250

X CENTROID: 0.036
Y CENTROID: 0.140
POA TO CENTROID: 0.144
HORZ SPREAD: 1.325
VERT SPREAD: 1.963
GROUP SPREAD: 1.966
MIN RADIUS: 0.436
MAX RADIUS: 1.114
MEAN RADIUS: 0.672
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

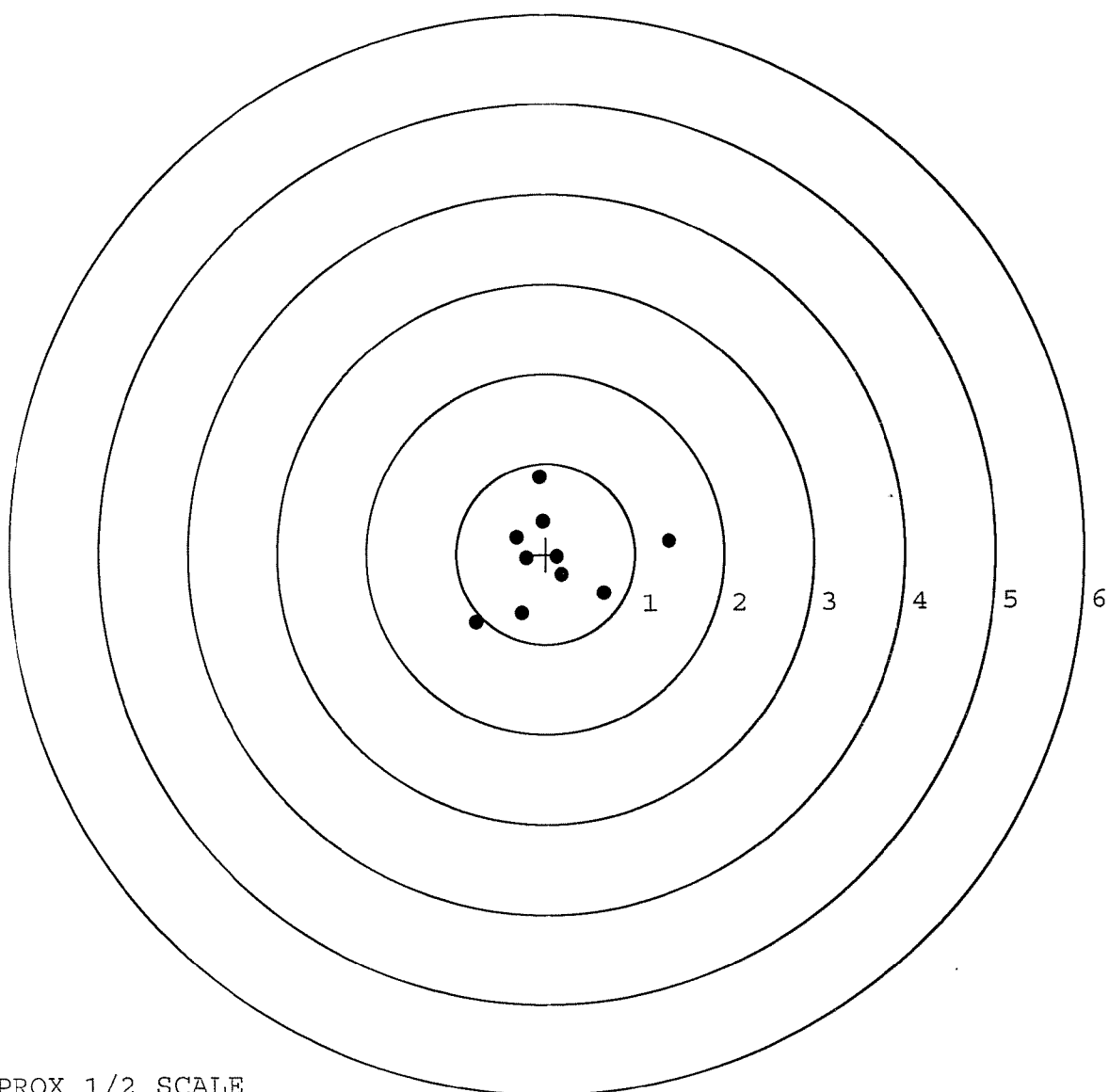


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296741. __0
TARGET NUMBER: 4
FILE DATE: 12/06/2003
FILE TIME: 07:09

X CENTROID: 0.061
Y CENTROID: -0.063
POA TO CENTROID: 0.088
HORZ SPREAD: 2.164
VERT SPREAD: 1.609
GROUP SPREAD: 2.341
MIN RADIUS: 0.070
MAX RADIUS: 1.337
MEAN RADIUS: 0.620
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.071	0.849
2:	1.384	0.134
3:	-0.780	-0.760
4:	-0.278	-0.657
5:	0.652	-0.438
6:	0.179	-0.231
7:	0.123	-0.030
8:	-0.037	0.360
9:	-0.333	0.187
10:	-0.224	-0.043



TARGET APPROX 1/2 SCALE