

0629 6742

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



canal registration sticker



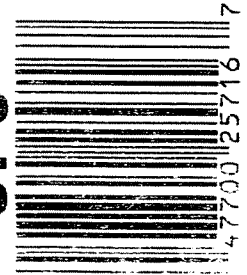
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296742

UPC



46 5024

VERY IMPORTANT: Instruction Book enclosed to assist you in the use of this item.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **G6296742**
Order No. **25716**

46

Made in Union, N.Y. Reg. U.S. Pat. & Inv. Off. Marca Registrada. Marque Deposee.

24CX

5716 G6296742

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

SERIAL NO.



G6296742

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G629 6742

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-30-03	RL
600	PROOF		1-30-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-30-03	RL
610	DIS-ASSEMBLE GUN	FEB 04 2003	1-30-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		2-6-03	RL
617	DRILL AND TAP SIGHT HOLES		2-6-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-18	TA
	(BOLT)		2-18	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		3-25-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-25-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-25-03	RW
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-2-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.5</u> <u>10.0</u> <u>10.0</u>	4-2-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.75</u> <u>4.0</u> <u>3.75</u>	4-2-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-2-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.020</u> <u>.021</u>	4-2-03	TRW
	J) ASSEMBLE STOCK		2-27-03	RW
	K) ASSEMBLE SWIVEL STUDS		04-21-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		04-21-03	RTL
	M) IRON SIGHT ALIGNMENT		04-21-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		04-21-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	2-28-03	TRW
	MALFUNCTION	CORRECTION	2-28-03	TRW
	MALFUNCTION	CORRECTION	2-28-03	TRW
	MALFUNCTION	CORRECTION	2-28-03	TRW
	MALFUNCTION	CORRECTION	2-28-03	TRW
645	INSPECT FOR LIVE AMMO		2-28-03	TRW
655	FINAL INSPECTION A) HEADSPACE		04-21-03	RT
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.63</u> <u>2.27</u> <u>2.53</u> <u>2.26</u> <u>2.66</u>	4-2-03	TRW
	C) FUNCTION		04-21-03	RT
660	PACK		4/21/03	RA

INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

DATE 2-27-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.57	2.59		2.62	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.63	2.54		2.60	
PULL #3	2.70	2.59		2.70	
PULL #4	2.44	2.43		2.67	
PULL #5	2.61	2.58		2.80	
TOTAL	12.95	12.73		13.39	
AVG.	2.59	2.54		2.67	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.33	3.38		
PULL #2	3.37	3.19		
PULL #3	3.36	3.18		
PULL #4	3.42	3.02		
PULL #5	3.15	3.26		
TOTAL	16.63	16.03		
AVG.	3.32	3.20		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FC TARGET & ACCUR
PULL #1	4.12	4.31		4.03
PULL #2	4.13	4.18		4.26
PULL #3	4.19	4.20		4.09
PULL #4	4.11	4.26		4.14
PULL #5	4.08	4.27		4.09
TOTAL	20.63	21.22		20.61
AVG.	4.12	4.24		4.12

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296742.__0
FILE DATE AND TIME: 03/01/2003 14:35

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .5645

SERIAL NUMBER: G6296742. 0

TARGET NUMBER: 1

FILE DATE: 03/01/2003

FILE TIME: 14:35

POINT#	X	Y
1:	0.226	-0.520
2:	-0.069	-0.399
3:	-0.101	0.198
4:	0.361	0.526
5:	-0.132	0.862

X CENTROID: 0.057

Y CENTROID: 0.133

POA TO CENTROID: 0.145

HORZ SPREAD: 0.493

VERT SPREAD: 1.382

GROUP SPREAD: 1.428

MIN RADIUS: 0.171

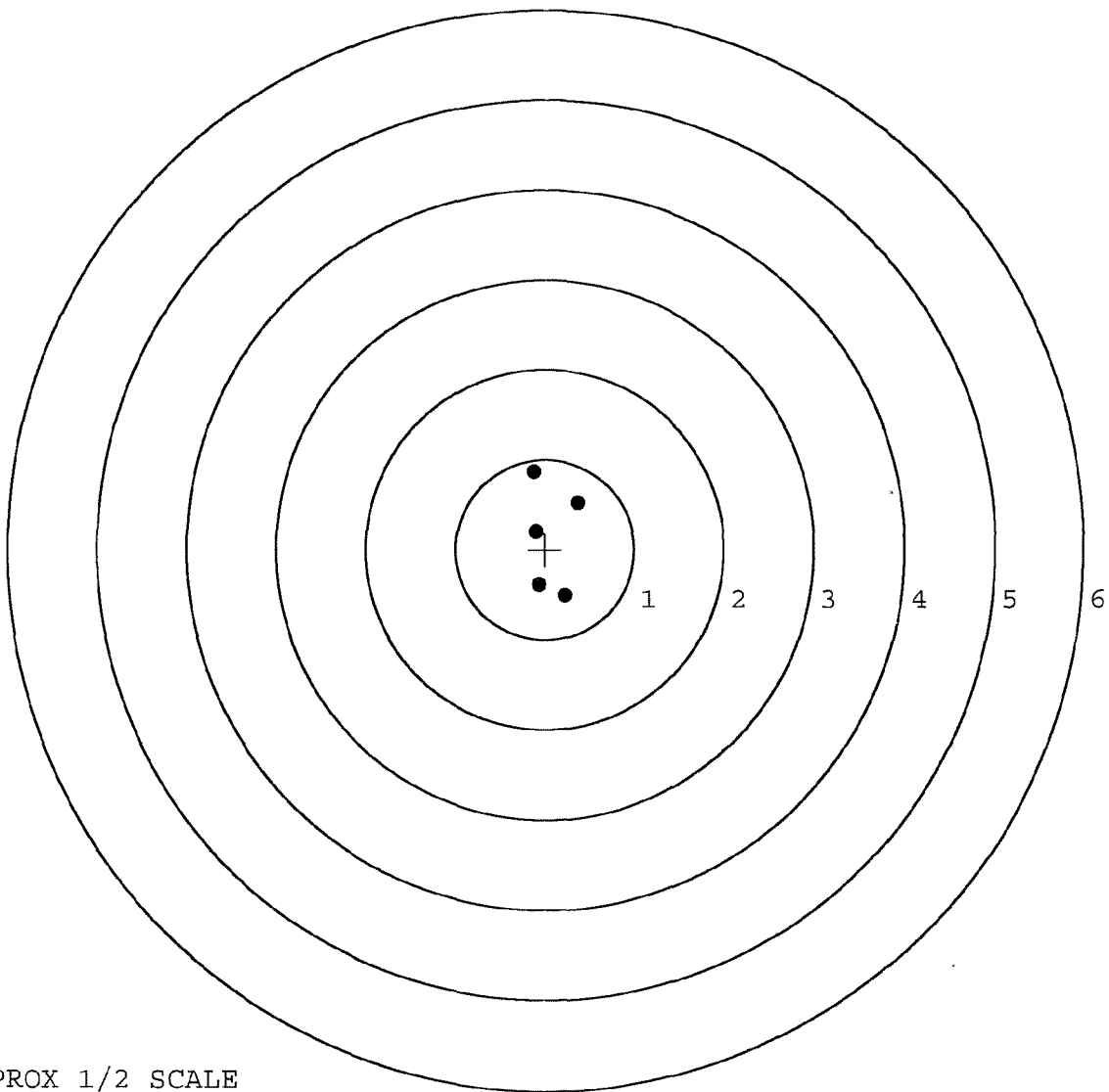
MAX RADIUS: 0.753

MEAN RADIUS: 0.528

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

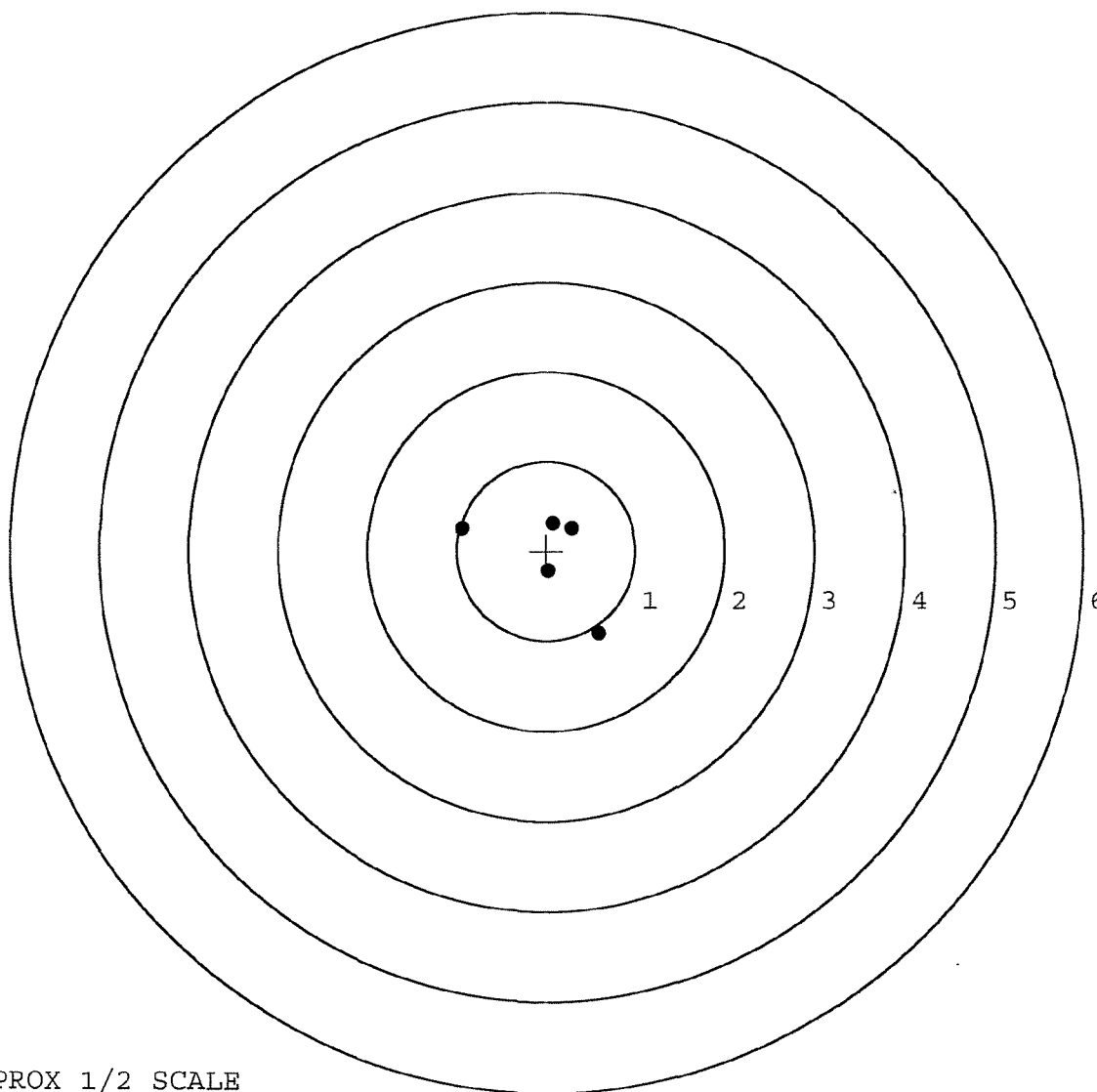


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296742. 0
TARGET NUMBER: 2
FILE DATE: 03/01/2003
FILE TIME: 14:35

POINT#	X	Y
1:	0.593	-0.925
2:	0.022	-0.224
3:	0.284	0.255
4:	0.067	0.307
5:	-0.945	0.247

X CENTROID: 0.004
Y CENTROID: -0.068
POA TO CENTROID: 0.068
HORZ SPREAD: 1.538
VERT SPREAD: 1.232
GROUP SPREAD: 1.934
MIN RADIUS: 0.157
MAX RADIUS: 1.040
MEAN RADIUS: 0.601
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE