

G629 6744

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



46 FORM

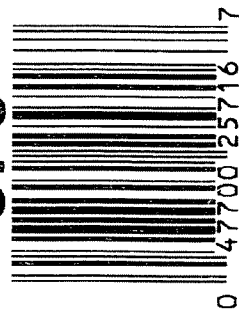
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

G6296744

UPC



VERY IMPORTANT
 INSTRUCTIONS BOOK
 SHOULD BE ASSURED
 PROPER USE OF THIS
 WEAPON

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee

SERIAL NO. **J**
66296744

ORDER NO.
25716

46

29CX

5716 66296744

ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296744

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1/30/03	RW
600	PROOF		1/30/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX	1/30/03	RW
610	DIS-ASSEMBLE GUN	INSPECTED	1/30/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 04 2003 OPERATOR <i>BR</i>	2/4/03	RB
615	ROLLMARK CALIBER		2-6-03 ✓	✓
617	DRILL AND TAP SIGHT HOLES		2-6-03	TRW
620	APPLY COATINGS (BARREL ACTION)		3-18	TA
	(BOLT)		3-18	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-20-03	RFL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-20-03	RFL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-20-03	RFL
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-1-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.0</u> <u>9.0</u> <u>9.0</u>	4-1-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>2.75</u> <u>3.0</u>	4-1-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-24-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.0235</u> <u>.022</u> <u>.021</u>	4-1-03	TRW
	J) ASSEMBLE STOCK		3-24-03	RLW
	K) ASSEMBLE SWIVEL STUDS		4-24-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-24-03	RTL
	M) IRON SIGHT ALIGNMENT		4-24-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-23-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-24-03	A
	MALFUNCTION	CORRECTION	3-24-03	A
	MALFUNCTION	CORRECTION	3-24-03	A
	MALFUNCTION	CORRECTION	3-24-03	A
	MALFUNCTION	CORRECTION	3-24-03	A
645	INSPECT FOR LIVE AMMO		3-24-03	A
655	FINAL INSPECTION A) HEADSPACE		4-24-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.26</u> <u>2.16</u> <u>2.12</u> <u>2.19</u> <u>2.17</u>	4-1-03	TRW
	C) FUNCTION		4-24-03	RL
660	PACK		1/24/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____

DATE 12-19-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.61	2.63		2.63	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN
PULL #2	2.60	2.56		2.64	
PULL #3	2.65	2.51		2.58	
PULL #4	2.61	2.55		2.63	
PULL #5	2.66	2.54		2.61	
TOTAL	13.13	12.79		13.09	
AVG.	2.62	2.55		2.61	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.14	3.48		
PULL #2	3.15	3.28		
PULL #3	3.12	3.30		
PULL #4	3.17	3.31		
PULL #5	3.15	3.29		
TOTAL	15.73	16.66		
AVG.	3.14	3.33		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.14	4.44		4.05
PULL #2	4.05	4.36		4.07
PULL #3	4.08	4.26		3.95
PULL #4	4.00	4.20		4.00
PULL #5	4.02	4.24		3.99
TOTAL	20.29	21.50		20.06
AVG.	4.05	4.30		4.01

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296744.__0
FILE DATE AND TIME: 03/25/2003 14:35

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .7625

SERIAL NUMBER: G6296744. __0

TARGET NUMBER: 1

FILE DATE: 03/25/2003

FILE TIME: 14:35

POINT#	X	Y
1:	0.174	-1.227
2:	-0.270	-0.847
3:	0.014	-0.109
4:	0.114	0.801
5:	0.147	1.436

X CENTROID: 0.036

Y CENTROID: 0.011

POA TO CENTROID: 0.037

HORZ SPREAD: 0.444

VERT SPREAD: 2.663

GROUP SPREAD: 2.663

MIN RADIUS: 0.122

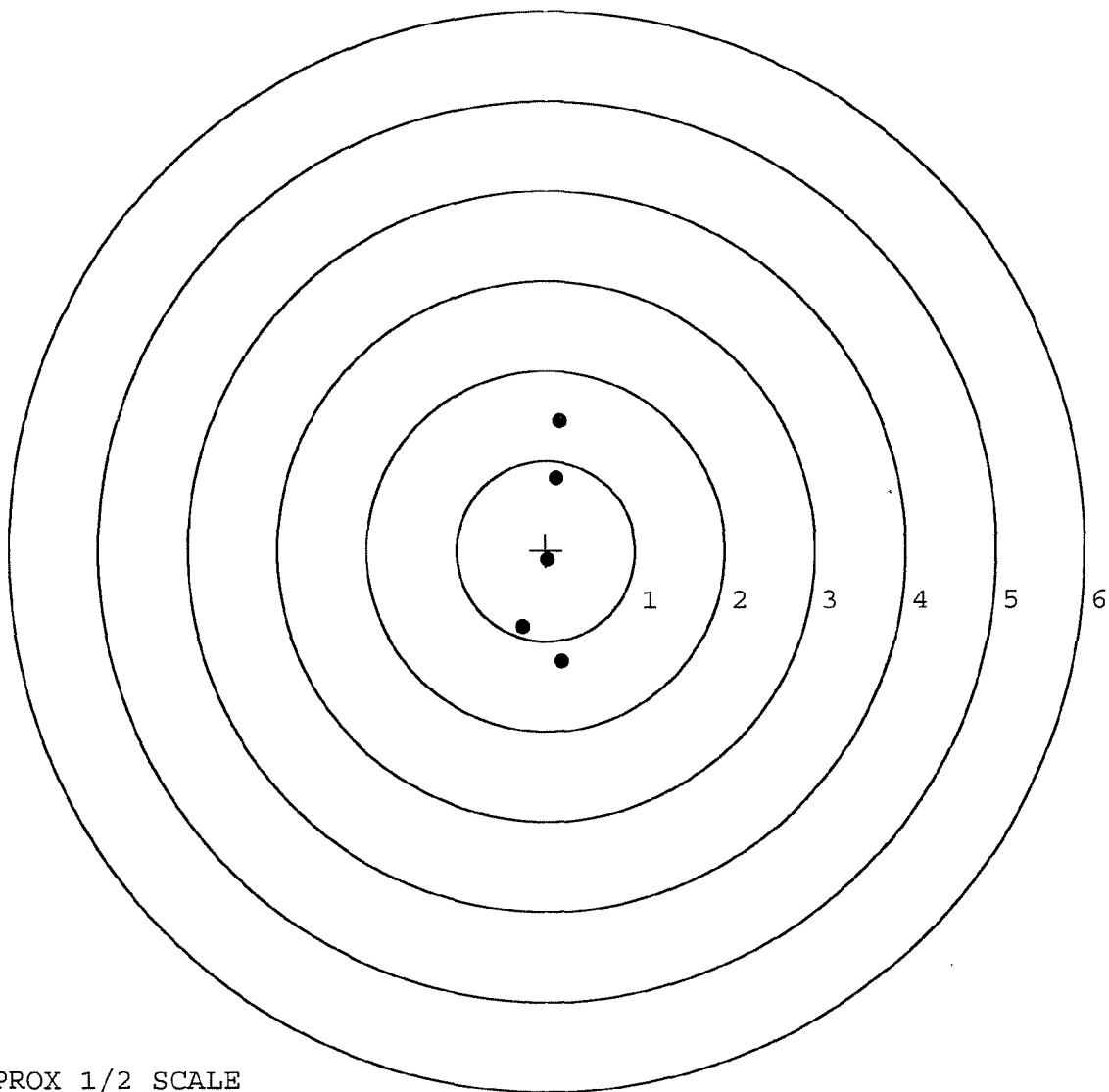
MAX RADIUS: 1.430

MEAN RADIUS: 0.900

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296744. __ 0

TARGET NUMBER: 2

FILE DATE: 03/25/2003

FILE TIME: 14:35

POINT#	X	Y
1:	0.259	-0.630
2:	-0.056	-0.533
3:	0.827	0.190
4:	0.017	0.586
5:	-0.439	0.221

X CENTROID: 0.122

Y CENTROID: -0.033

POA TO CENTROID: 0.126

HORZ SPREAD: 1.266

VERT SPREAD: 1.216

GROUP SPREAD: 1.266

MIN RADIUS: 0.530

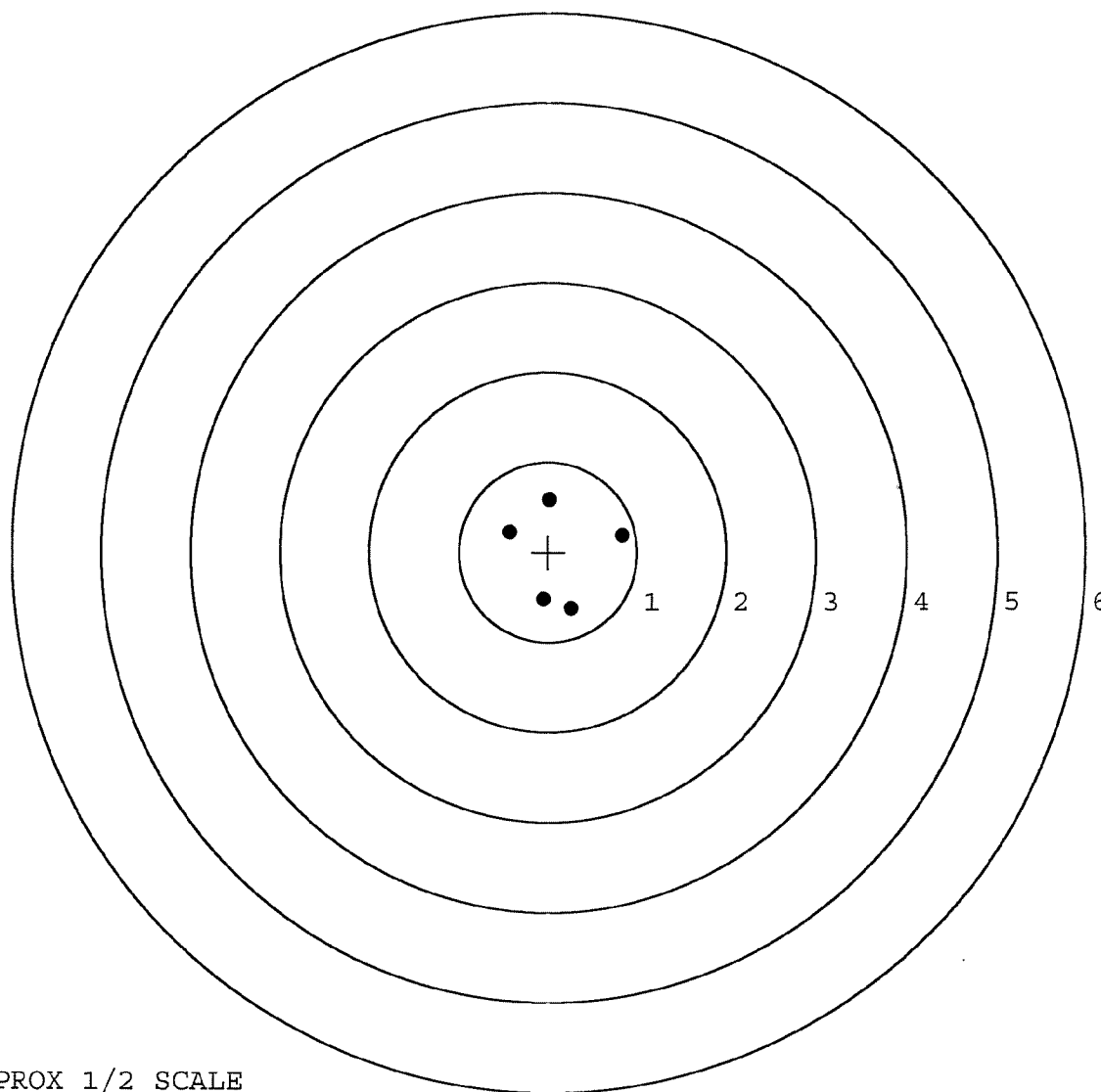
MAX RADIUS: 0.740

MEAN RADIUS: 0.625

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE