

G 629 6745

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



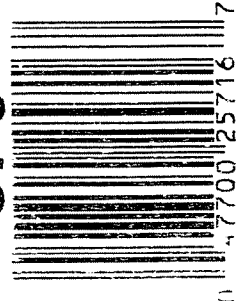
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296745

UPC



46 FORM

VERY IMPORTANT
INSTRUCTION BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
RIFLE

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. J
G6296745

Order No.
25716

46

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee

5716 G6296745

24CX

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6296745

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1/30/03	RW
600	PROOF		1/30/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1/30/03	RW
610	DIS-ASSEMBLE GUN		1/30/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 03 2003 OPERATOR <i>BK</i>		
615	ROLLMARK CALIBER		2/6/03	AB
617	DRILL AND TAP SIGHT HOLES		2-6-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-18	TA
	(BOLT)		2-18	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		2-24-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-24-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-24-03	RW
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		2-22-03	RW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.2</u> <u>5.2</u> <u>5.4</u>	3-7-03	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	3-7-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		4-22-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.024</u> <u>.021</u>	3-7-03	DA
	J) ASSEMBLE STOCK		2/25/03	RTL
	K) ASSEMBLE SWIVEL STUDS		4-22-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-22-03	RTL
	M) IRON SIGHT ALIGNMENT		4-22-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-22-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	2-28-03	A
	MALFUNCTION	CORRECTION	2-28-03	A
	MALFUNCTION	CORRECTION	2-28-03	A
	MALFUNCTION	CORRECTION	2-28-03	A
	MALFUNCTION	CORRECTION	2-28-03	A
645	INSPECT FOR LIVE AMMO		2-28-03	A
655	FINAL INSPECTION A) HEADSPACE		4-22-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u> <u>2.68</u> <u>2.72</u> <u>2.64</u> <u>2.67</u>	3-7-03	DA
	C) FUNCTION		4-22-03	RTL
660	PACK		4/23/03	DA

INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

DATE 2-24-03

TESTER _____

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.51	2.25		2.53	MIN. SETTING,
PULL #2	2.53	2.44		2.51	NO AVG. OF 5
PULL #3	2.48	2.47		2.29	READINGS ACCEPT-
PULL #4	2.45	2.45		2.35	ABLE LESS THAN 2
PULL #5	2.41	2.38		2.39	
TOTAL	12.38	11.99		12.07	
AVG.	2.47	2.39		2.41	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	3.41		
PULL #2	3.40	3.20		
PULL #3	3.46	3.31		
PULL #4	3.18	3.25		
PULL #5	3.11	3.24		
TOTAL	16.27	16.41		
AVG.	3.25	3.28		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FC TARGET & ACCUE
PULL #1	4.17	4.12		4.27
PULL #2	4.12	4.27		4.23
PULL #3	4.43	4.38		4.15
PULL #4	4.26	4.16		4.30
PULL #5	4.17	4.26		4.32
TOTAL	21.15	21.19		21.27
AVG.	4.23	4.23		4.25

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296745.__0
FILE DATE AND TIME: 03/01/2003 14:33

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

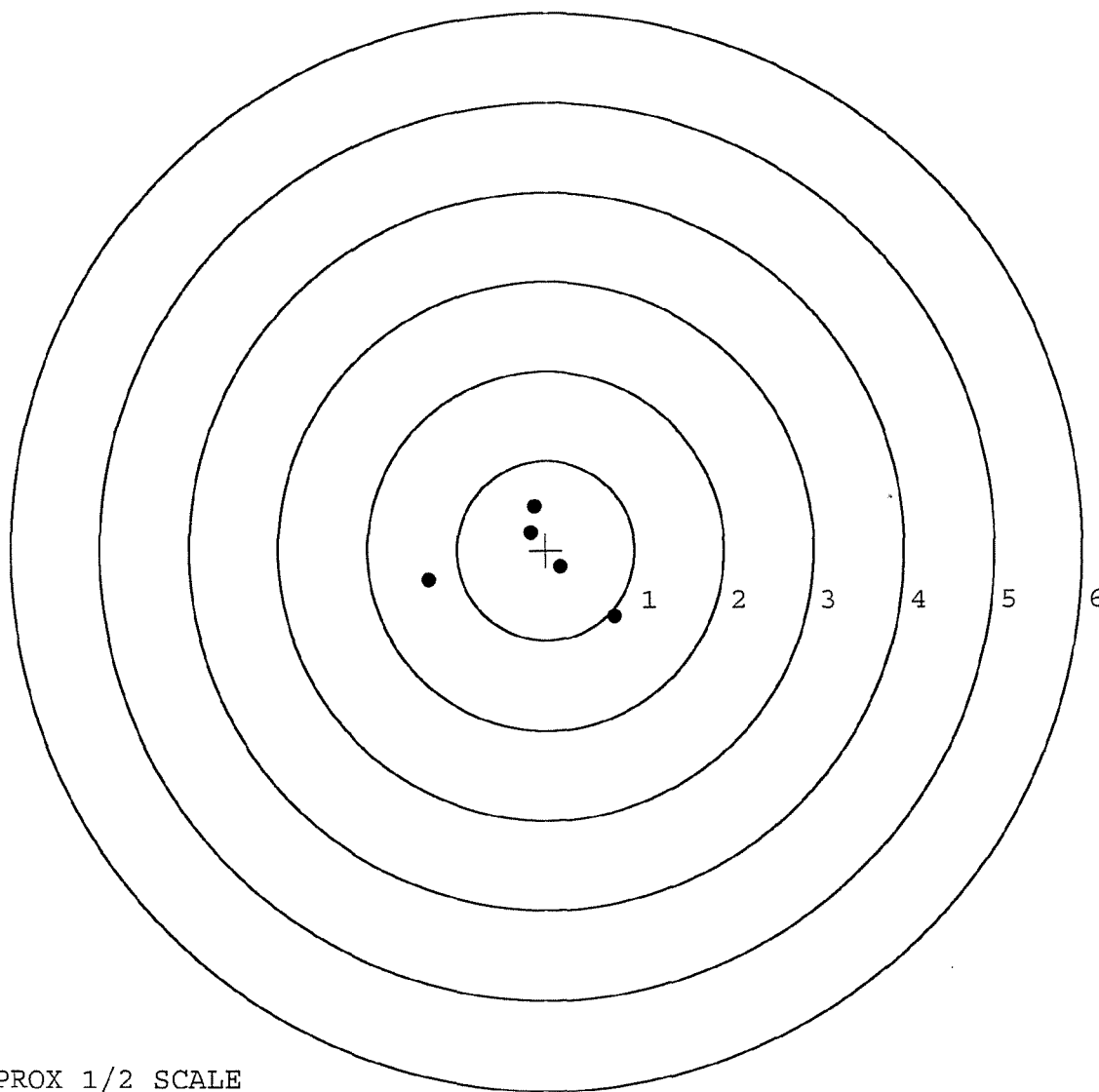
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN **.8085**

SERIAL NUMBER: G6296745. __0
TARGET NUMBER: 1
FILE DATE: 03/01/2003
FILE TIME: 14:33

POINT#	X	Y
1:	0.769	-0.740
2:	0.162	-0.191
3:	-0.179	0.197
4:	-0.135	0.487
5:	-1.314	-0.342

X CENTROID: -0.139
Y CENTROID: -0.118
POA TO CENTROID: 0.183
HORZ SPREAD: 2.083
VERT SPREAD: 1.227
GROUP SPREAD: 2.121
MIN RADIUS: 0.310
MAX RADIUS: 1.196
MEAN RADIUS: 0.706
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

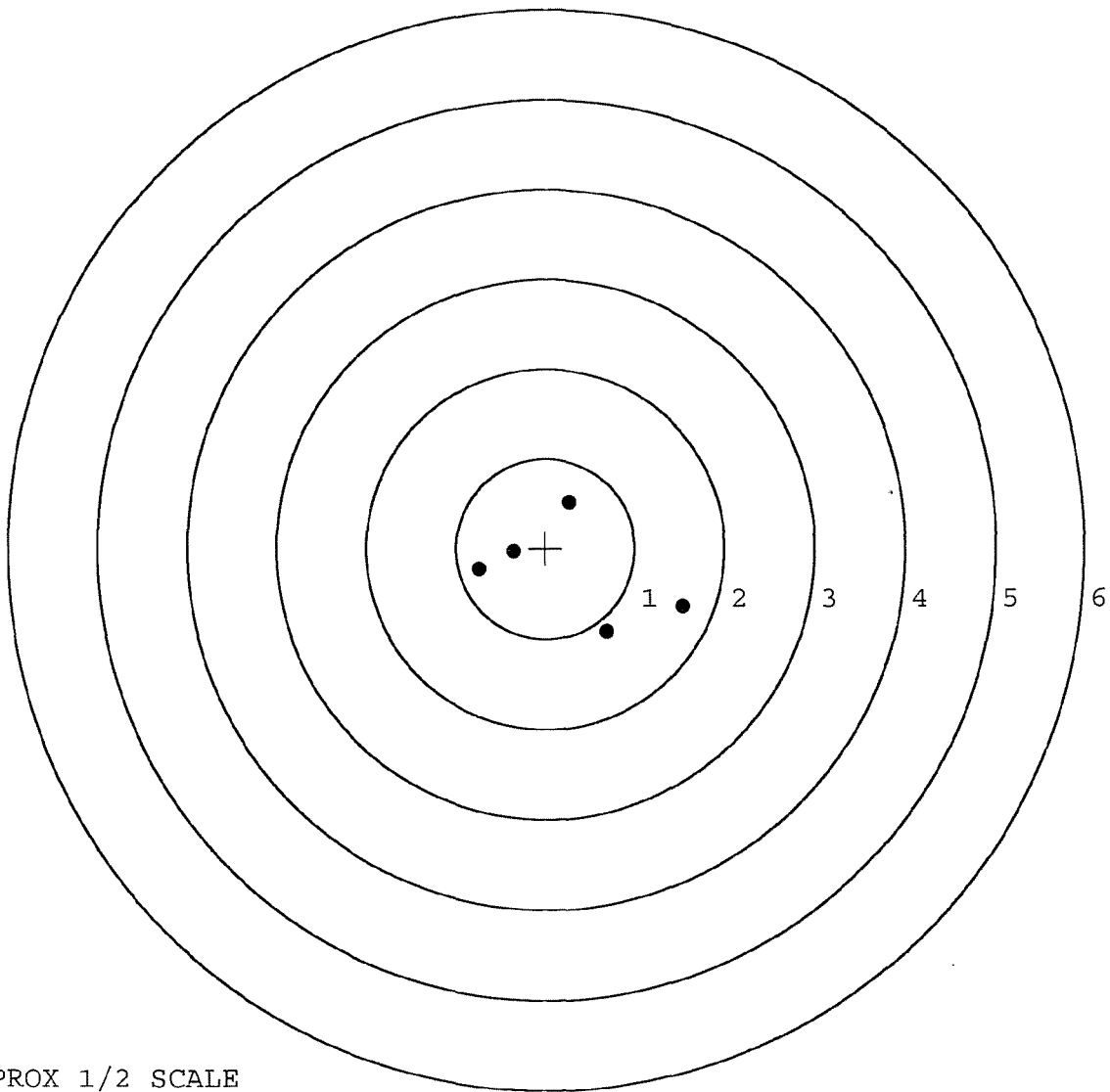


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296745. 0
TARGET NUMBER: 2
FILE DATE: 03/01/2003
FILE TIME: 14:33

POINT#	X	Y
1:	0.682	-0.922
2:	1.537	-0.642
3:	0.263	0.514
4:	-0.357	-0.045
5:	-0.742	-0.237

X CENTROID: 0.277
Y CENTROID: -0.266
POA TO CENTROID: 0.384
HORZ SPREAD: 2.279
VERT SPREAD: 1.436
GROUP SPREAD: 2.315
MIN RADIUS: 0.671
MAX RADIUS: 1.315
MEAN RADIUS: 0.911
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE