

56296746

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



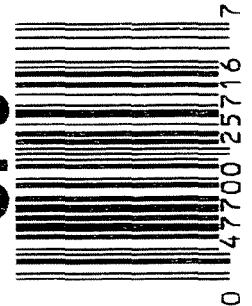
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6296746

UPC



VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Serial No. **J**
66296746

Order No. **25716**

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

07XX

5716 66296746

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M/24 7.62 NATO S.W.S. (COMPLETE SYST
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UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296746

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-30-03	RL
600	PROOF		1-30-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-30-03	RL
610	DIS-ASSEMBLE GUN		1-30-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 05 2003 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		2/6/03	RL
617	DRILL AND TAP SIGHT HOLES		2-6-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-18	TR
	(BOLT)		2-18	TR
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		2/24/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/24/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/24/03	DA
	D) OIL FIRING PIN ASSEMBLY		2/24/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-5-03	RTL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.9</u>	3-5-03	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	3-5-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		3-5-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.022</u>	3-5-03	DA
	J) ASSEMBLE STOCK		2/24/03	RTL
	K) ASSEMBLE SWIVEL STUDS		4-30-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-30-03	RTL
	M) IRON SIGHT ALIGNMENT		4-30-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-30-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	2-27-03	TRW
	MALFUNCTION	CORRECTION	2-27-03	TRW
	MALFUNCTION	CORRECTION	2-27-03	TRW
	MALFUNCTION	CORRECTION	2-27-03	TRW
	MALFUNCTION	CORRECTION	2-27-03	TRW
645	INSPECT FOR LIVE AMMO		2-27-03	TRW
655	FINAL INSPECTION A) HEADSPACE		4-30-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>227</u> DA <u>229</u> <u>2.38</u> <u>2.50</u> <u>2.52</u>	3-5-03	DA
	C) FUNCTION		4-30-03	RTL
660	PACK		4/30/03	DA

INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

DATE 2-4-03TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.57	2.61		2.56	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.58	2.44		2.52	
PULL #3	2.67	2.40		2.51	
PULL #4	2.27	2.43		2.57	
PULL #5	2.50	2.37		2.56	
TOTAL	12.59	12.25		12.72	
AVG.	2.51	2.45		2.54	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.38	3.40		
PULL #2	3.40	3.49		
PULL #3	3.48	3.36		
PULL #4	3.46	3.33		
PULL #5	3.45	3.28		
TOTAL	17.17	16.86		
AVG.	3.43	3.37		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.15	4.23		4.20
PULL #2	4.14	4.17		4.08
PULL #3	4.20	4.19		4.13
PULL #4	4.14	4.18		4.09
PULL #5	4.02	4.18		4.08
TOTAL	20.65	20.95		20.58
AVG.	4.13	4.19		4.11

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296746.__0
FILE DATE AND TIME: 02/28/2003 12:11

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

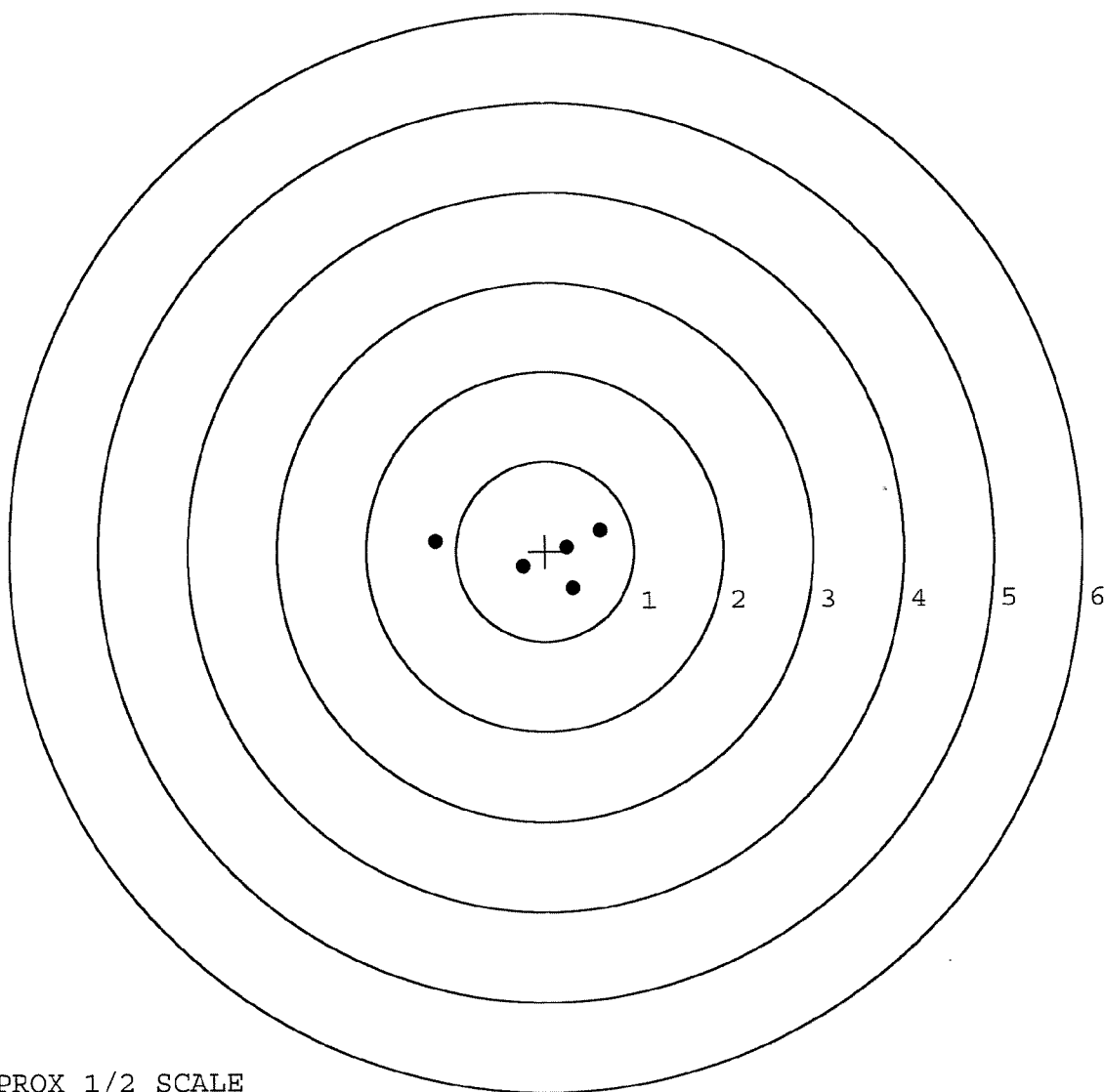
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .6045

SERIAL NUMBER: G6296746.___0
TARGET NUMBER: 1
FILE DATE: 02/28/2003
FILE TIME: 12:11

POINT#	X	Y
1:	0.307	-0.416
2:	0.245	0.045
3:	0.615	0.228
4:	-0.251	-0.167
5:	-1.227	0.119

X CENTROID: -0.062
Y CENTROID: -0.038
POA TO CENTROID: 0.073
HORZ SPREAD: 1.842
VERT SPREAD: 0.644
GROUP SPREAD: 1.845
MIN RADIUS: 0.229
MAX RADIUS: 1.175
MEAN RADIUS: 0.596
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

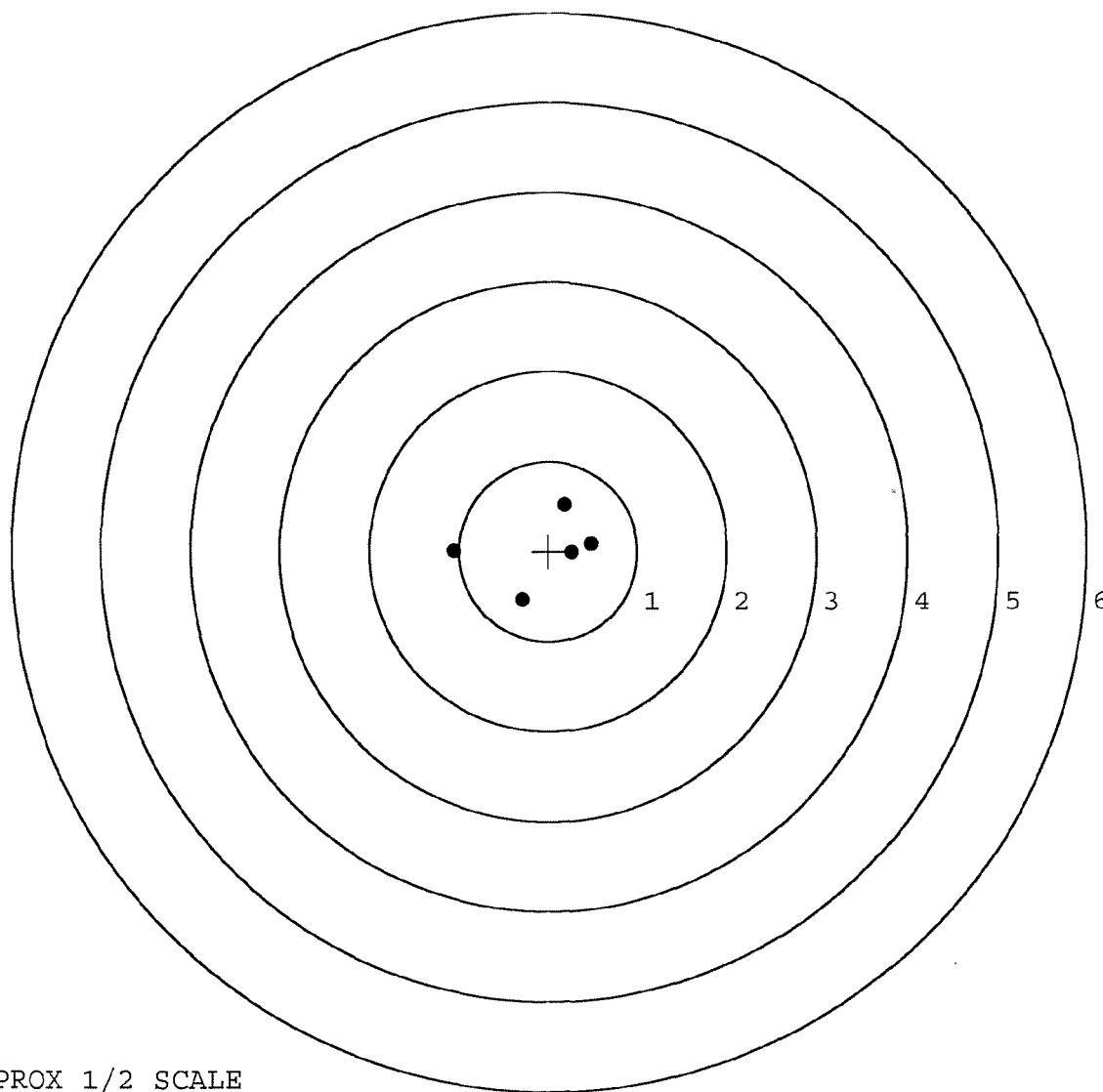


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296746. __0
TARGET NUMBER: 2
FILE DATE: 02/28/2003
FILE TIME: 12:11

POINT#	X	Y
1:	0.266	-0.017
2:	0.484	0.092
3:	0.176	0.518
4:	-1.058	0.006
5:	-0.295	-0.546

X CENTROID: -0.085
Y CENTROID: 0.011
POA TO CENTROID: 0.086
HORZ SPREAD: 1.542
VERT SPREAD: 1.064
GROUP SPREAD: 1.544
MIN RADIUS: 0.352
MAX RADIUS: 0.973
MEAN RADIUS: 0.613
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE