

G-6296747

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



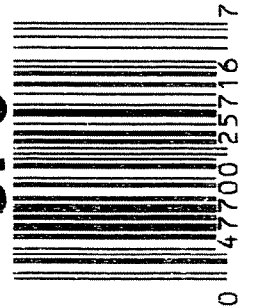
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296747

UPC



VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Serial No. **G6296747**
Order No. **25716**

Made in Illinois, U.S.A. Pat. & Reg. U.S. Pat. & Reg. Office. Trade Registered Mark of Remington-Union Metallic Cartridge Co.

29CX

5716 G6296747

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

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UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66296747

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1/30/03	RW
600	PROOF		1/30/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1/30/03	RW
610	DIS-ASSEMBLE GUN	FEB 2 2003	1/30/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>PK</u>		
615	ROLLMARK CALIBER		2-6-03	B
617	DRILL AND TAP SIGHT HOLES		2-6-03	TRW
620	APPLY COATINGS (BARREL ACTION)		3-18	TA
	(BOLT)		3-18	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-19-03	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-19-03	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-19-03	RTL
	D) OIL FIRING PIN ASSEMBLY		3-19-03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-2-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.5</u> <u>8.0</u> <u>8.25</u>	4-2-03	TRW
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.25</u>	4-2-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0225</u> <u>.0225</u> <u>.022</u>	4-2-03	TRW
	J) ASSEMBLE STOCK		3-21-03	RLW
	K) ASSEMBLE SWIVEL STUDS		4-21-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-21-03	RTL
	M) IRON SIGHT ALIGNMENT		4-21-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-21-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-24-03	TRW
	MALFUNCTION	CORRECTION	3-24-03	TRW
	MALFUNCTION	CORRECTION	3-24-03	TRW
	MALFUNCTION	CORRECTION	3-24-03	TRW
	MALFUNCTION	CORRECTION	3-24-03	TRW
645	INSPECT FOR LIVE AMMO		3-24-03	TRW
655	FINAL INSPECTION A) HEADSPACE		4-21-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u> <u>2.75</u> <u>2.80</u> <u>2.78</u> <u>2.75</u>	4-2-03	TRW
	C) FUNCTION		4-21-03	RL
660	PACK		4/24/03	RA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____

DATE 12-19-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.68	2.58	2.57	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.56	2.43	2.60	
PULL #3	2.64	2.42	2.54	
PULL #4	2.56	2.57	2.61	
PULL #5	2.64	2.59	2.64	
TOTAL	13.08	12.59	12.96	
AVG.	2.61	2.51	2.59	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.49	3.24		
PULL #2	3.36	3.21		
PULL #3	3.40	3.18		
PULL #4	3.41	3.19		
PULL #5	3.39	3.15		
TOTAL	17.05	15.97		
AVG.	3.41	3.19		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# PC TARGET & ACCU
PULL #1	4.18	4.12		4.00
PULL #2	4.13	4.18		4.01
PULL #3	4.04	4.10		4.18
PULL #4	4.09	4.09		4.14
PULL #5	4.08	4.19		4.15
TOTAL	20.52	20.60		20.48
AVG.	4.10	4.12		4.09

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296747.__0
FILE DATE AND TIME: 03/25/2003 12:53

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

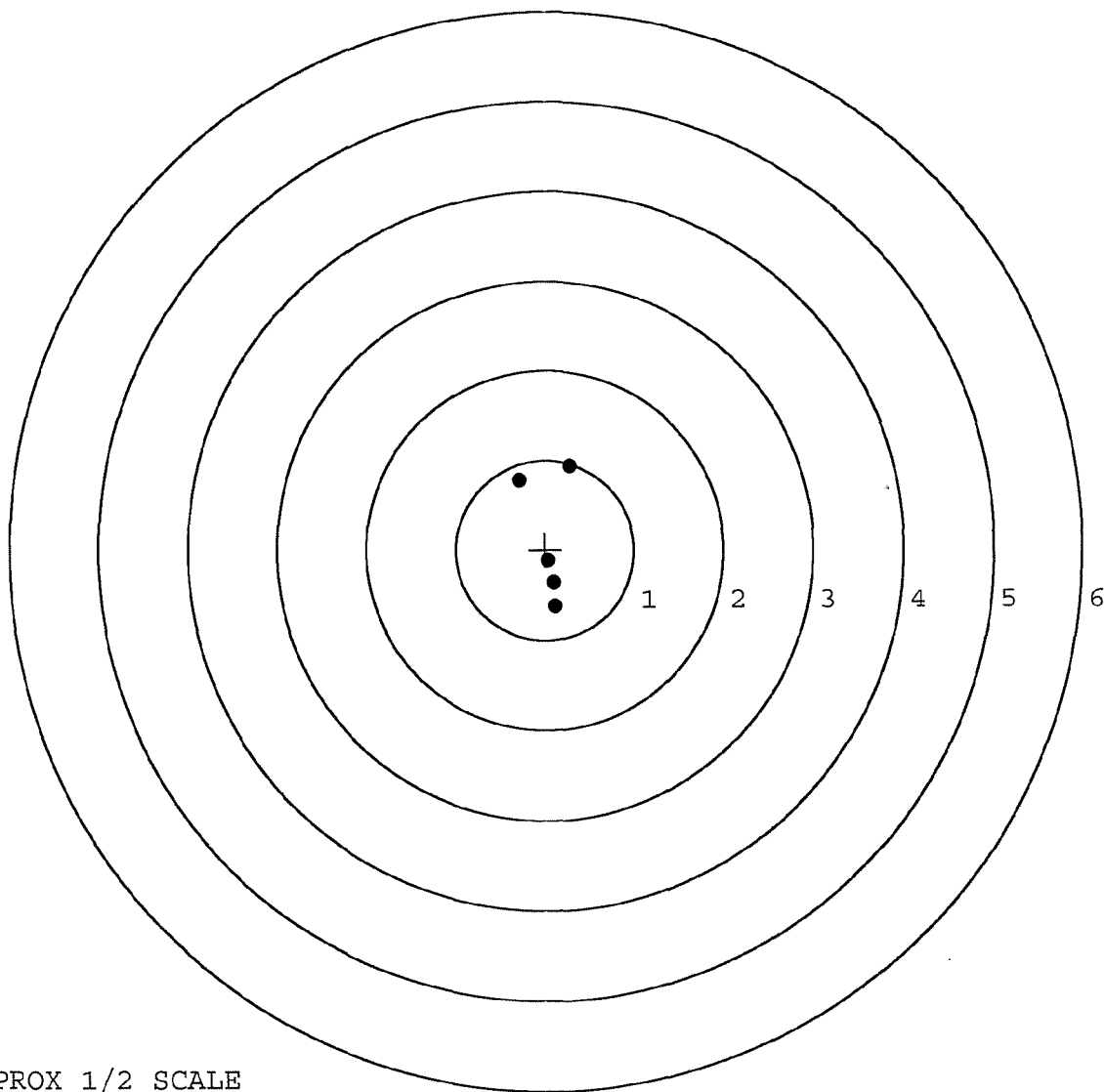
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .753

SERIAL NUMBER: G6296747. __0
TARGET NUMBER: 1
FILE DATE: 03/25/2003
FILE TIME: 12:53

POINT#	X	Y
1:	0.110	-0.632
2:	0.100	-0.368
3:	0.028	-0.124
4:	-0.295	0.777
5:	0.278	0.939

X CENTROID: 0.044
Y CENTROID: 0.118
POA TO CENTROID: 0.126
HORZ SPREAD: 0.573
VERT SPREAD: 1.571
GROUP SPREAD: 1.580
MIN RADIUS: 0.243
MAX RADIUS: 0.853
MEAN RADIUS: 0.616
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

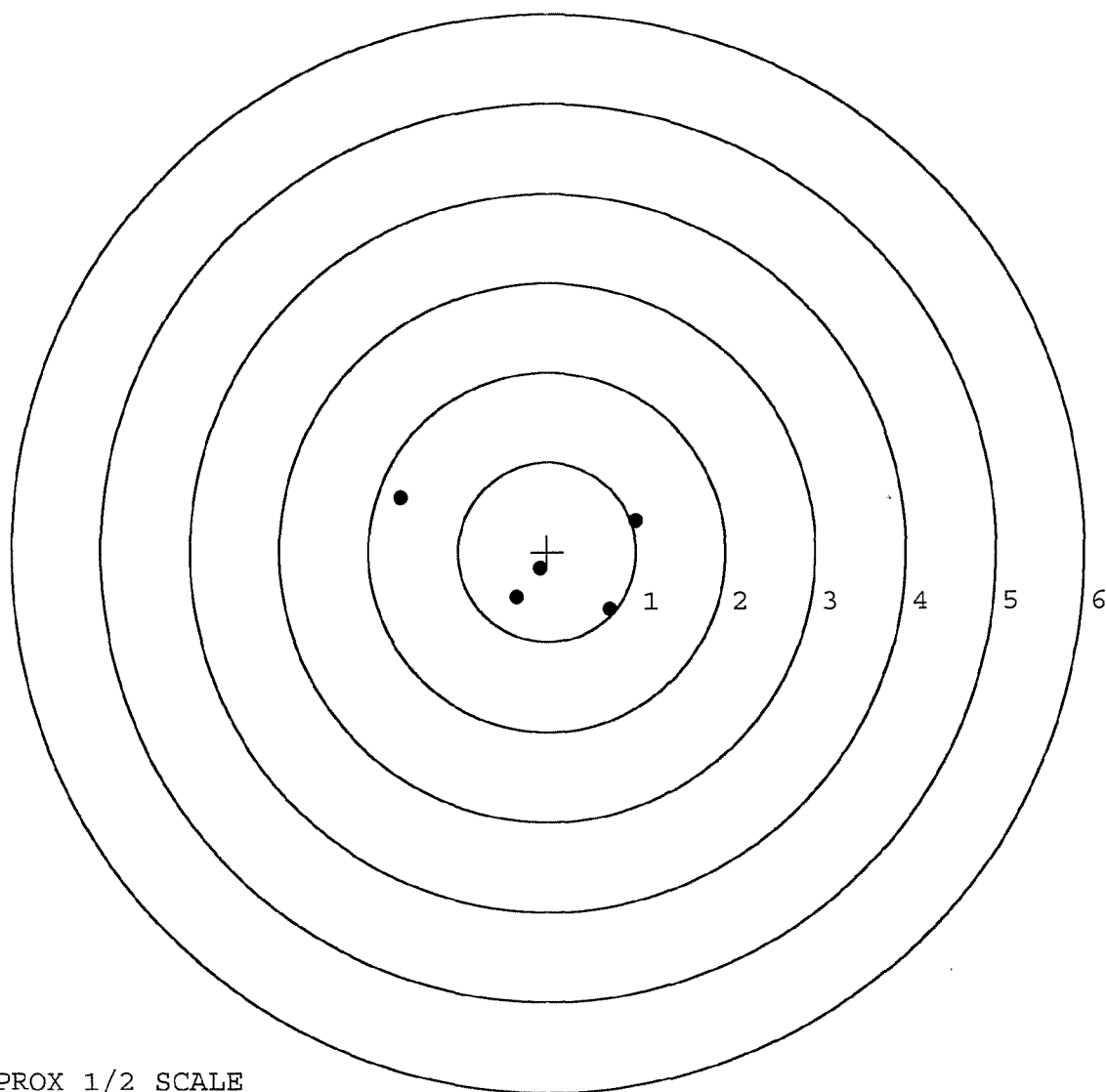


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296747. 0
TARGET NUMBER: 2
FILE DATE: 03/25/2003
FILE TIME: 12:53

POINT#	X	Y
1:	0.701	-0.643
2:	-0.086	-0.191
3:	-0.351	-0.513
4:	0.996	0.348
5:	-1.645	0.601

X CENTROID: -0.077
Y CENTROID: -0.080
POA TO CENTROID: 0.111
HORZ SPREAD: 2.641
VERT SPREAD: 1.244
GROUP SPREAD: 2.655
MIN RADIUS: 0.112
MAX RADIUS: 1.709
MEAN RADIUS: 0.890
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE