

84696748

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



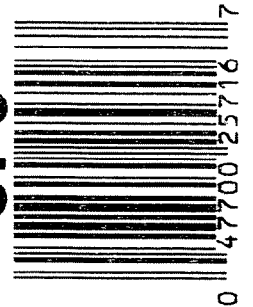
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296748

UPC



VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Marks Reg'd. Trade Marke Deposee.

SERIAL NO. J
66296748

ORDER NO.
25716

46

07KX

5716 66296748

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296 748

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/3/03	RW
600	PROOF		2/3/03	RW
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	2/3/03	RW
610	DIS-ASSEMBLE GUN	FEB 03 2003	2/3/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RE</u>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-14	TA
	(BOLT)		2-14	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		2/19/03	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/19/03	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/19/03	RTL
	D) OIL FIRING PIN ASSEMBLY		2/19/03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-5-03	RTL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>5.5</u>	3-5-03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	3-5-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		3-5-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.023</u>	3-5-03	DA
	J) ASSEMBLE STOCK		2/19/03	RTL
	K) ASSEMBLE SWIVEL STUDS		4-30-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-30-03	RTL
	M) IRON SIGHT ALIGNMENT		4-30-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-30-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	2-25-03	A
	MALFUNCTION	CORRECTION	2-25-03	A
	MALFUNCTION	CORRECTION	2-25-03	A
	MALFUNCTION	CORRECTION	2-25-03	A
	MALFUNCTION	CORRECTION	2-25-03	A
645	INSPECT FOR LIVE AMMO		2-25-03	A
655	FINAL INSPECTION A) HEADSPACE		4-30-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.82</u> <u>2.84</u> <u>2.84</u> <u>2.86</u> <u>2.88</u>	3-5-03	DA
	C) FUNCTION		4-30-03	RTL
660	PACK		4/30/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO.

DATE 2-11-03

TESTER TRL

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.44	2.54		2.72	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.67	2.42		2.78	
PULL #3	2.43	2.41		2.82	
PULL #4	2.31	2.59		2.79	
PULL #5	2.43	2.42		2.76	
TOTAL	12.28	12.38		13.87	
AVG.	2.45	2.47		2.77	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.39	3.45		
PULL #2	3.33	3.42		
PULL #3	3.37	3.36		
PULL #4	3.40	3.42		
PULL #5	3.48	3.30		
TOTAL	16.97	16.95		
AVG.	3.39	3.39		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.13	4.25		4.35
PULL #2	4.15	4.32		4.38
PULL #3	4.18	4.27		4.40
PULL #4	4.27	4.21		4.43
PULL #5	4.15	4.17		4.50
TOTAL	20.88	21.22		22.06
AVG.	4.17	4.24		4.41

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296748.__0
FILE DATE AND TIME: 02/26/2003 15:05

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. Mean 1.042

SERIAL NUMBER: G6296748. __0

TARGET NUMBER: 1

FILE DATE: 02/26/2003

FILE TIME: 15:05

POINT#	X	Y
1:	0.742	-0.623
2:	0.525	-0.195
3:	0.112	-0.465
4:	-0.538	0.861
5:	-1.775	0.601

X CENTROID: -0.187

Y CENTROID: 0.036

POA TO CENTROID: 0.190

HORZ SPREAD: 2.517

VERT SPREAD: 1.484

GROUP SPREAD: 2.799

MIN RADIUS: 0.583

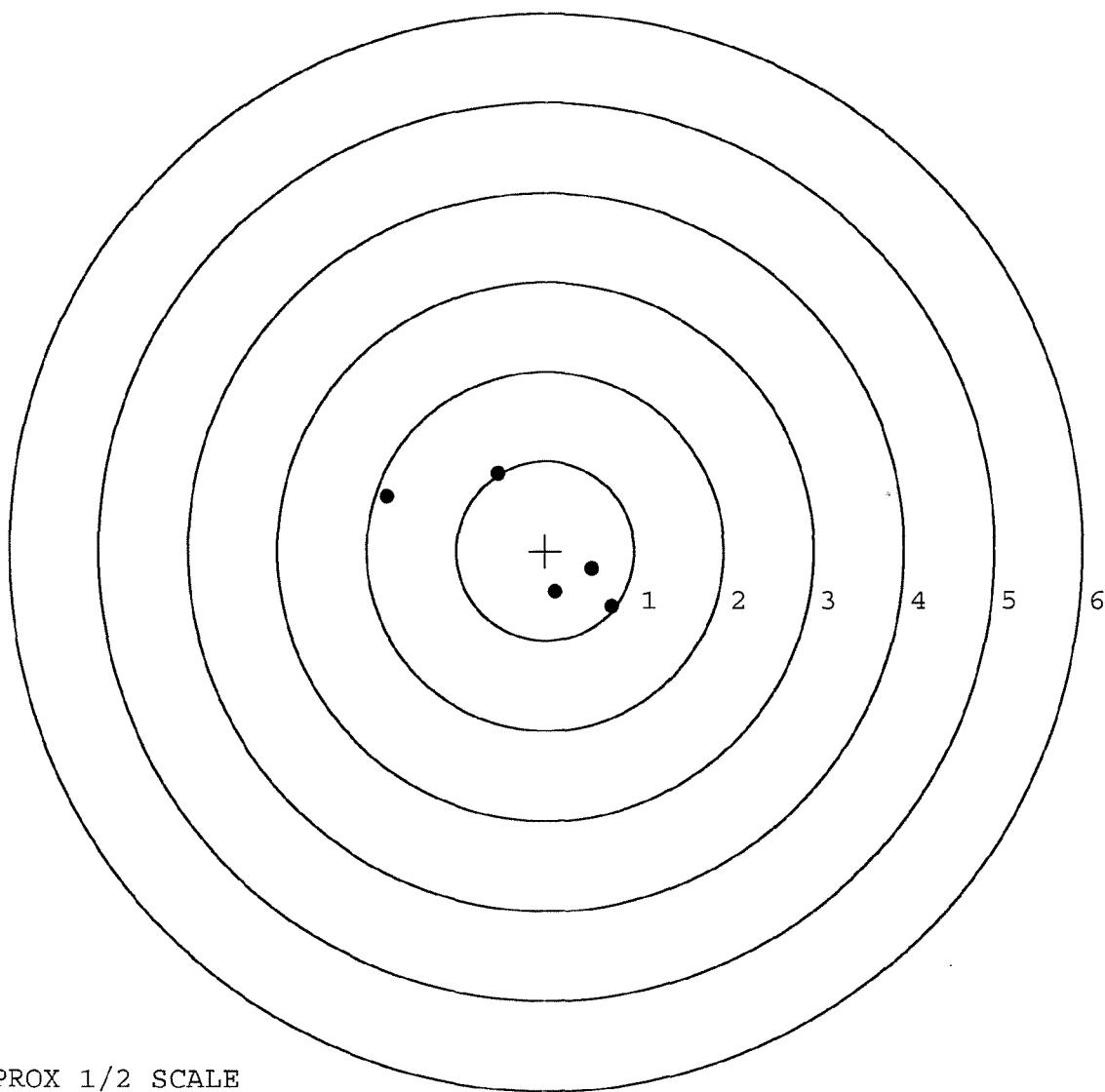
MAX RADIUS: 1.686

MEAN RADIUS: 1.011

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4

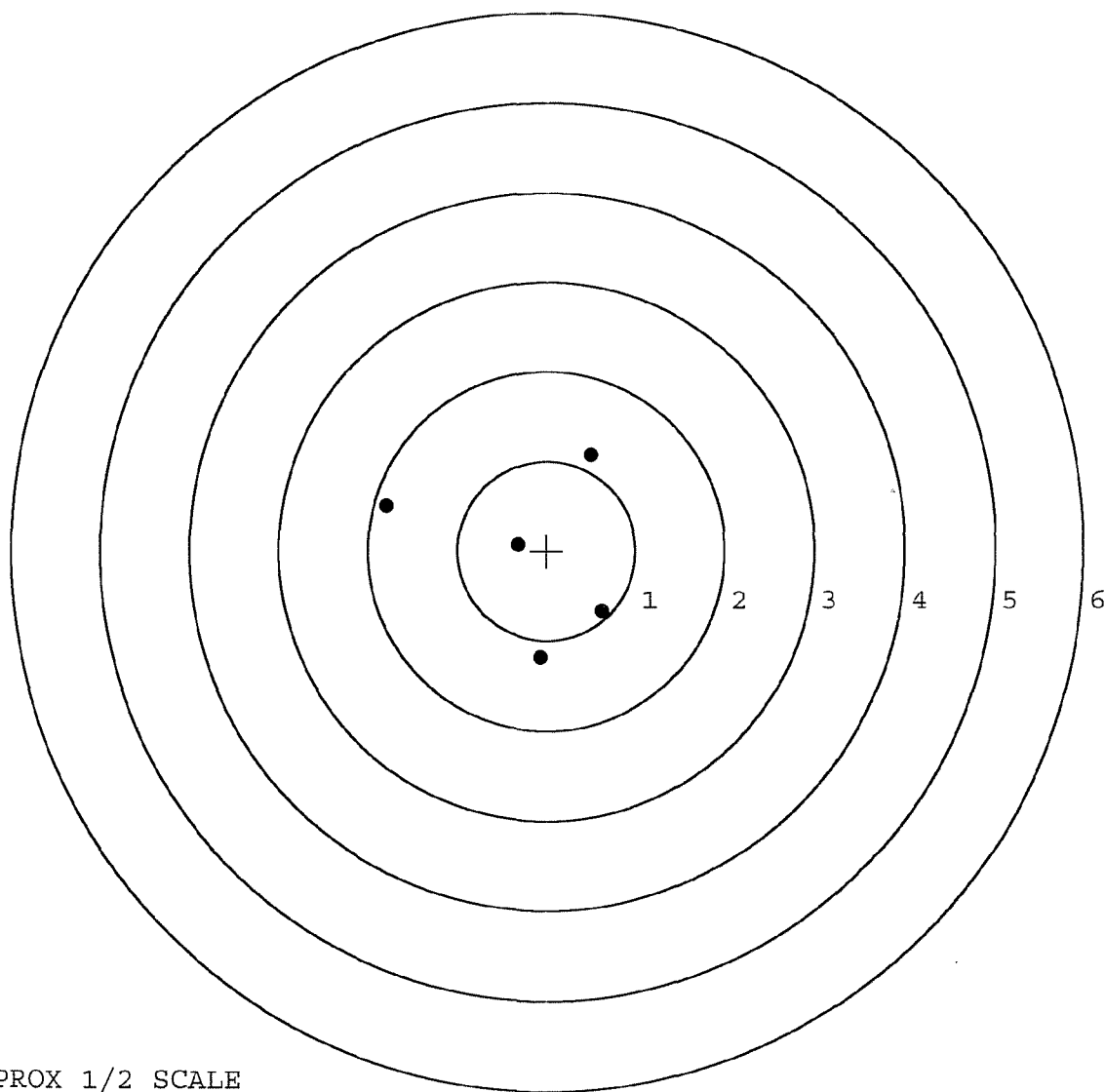


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296748. 0
TARGET NUMBER: 2
FILE DATE: 02/26/2003
FILE TIME: 15:05

POINT#	X	Y
1:	0.622	-0.678
2:	-0.074	-1.194
3:	-0.326	0.071
4:	0.499	1.072
5:	-1.795	0.495

X CENTROID: -0.215
Y CENTROID: -0.047
POA TO CENTROID: 0.220
HORZ SPREAD: 2.417
VERT SPREAD: 2.266
GROUP SPREAD: 2.687
MIN RADIUS: 0.162
MAX RADIUS: 1.671
MEAN RADIUS: 1.073
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 1
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE