

G629 6749

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



center registration sticker



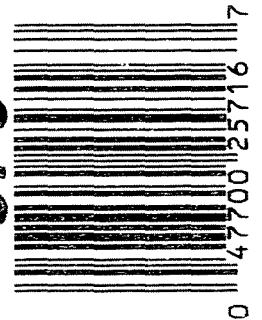
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296749

UPC



Remington®

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO. J
G6296749

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

46

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.



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M/24 7.62 NATO S.W.S. (COMPLETE SYST

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SERIAL NO.



G6296749

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6296749

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1/30/03	RW
600	PROOF		1/30/03	RW
607	CHECK HEADSPACE	MAGNA - FLUX	1/30/03	RW
610	DIS-ASSEMBLE GUN	INSPECTED	1/30/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 04 2003 OPERATOR <i>BR</i>		
615	ROLLMARK CALIBER		2/6/03	AB
617	DRILL AND TAP SIGHT HOLES		2-6-03	TRL
620	APPLY COATINGS (BARREL ACTION)		2-18	TA
	(BOLT)		2-18	TA
625	FINAL ASSEMBLY		2-25-03	DA
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-25-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-25-03	DA
	D) OIL FIRING PIN ASSEMBLY		2-25-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-7-03	RFL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>6.0</u> <u>6.0</u>	3-7-03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>3.0</u> <u>3.0</u>	3-7-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		3-7-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.022</u>	3-7-03	DA
	J) ASSEMBLE STOCK		2/25/03	RTL
	K) ASSEMBLE SWIVEL STUDS		4-23-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-23-03	RTL
	M) IRON SIGHT ALIGNMENT		4-23-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-23-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	2-28-03	TRW
	MALFUNCTION	CORRECTION	2-28-03	TRW
	MALFUNCTION	CORRECTION	2-28-03	TRW
	MALFUNCTION	CORRECTION	2-28-03	TRW
	MALFUNCTION	CORRECTION	2-28-03	TRW
645	INSPECT FOR LIVE AMMO		2-28-03	TRW
655	FINAL INSPECTION A) HEADSPACE		4-23-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.36</u> <u>2.38</u> <u>2.42</u> <u>2.45</u> <u>2.41</u>	3-7-03	DA
	C) FUNCTION		4-23-03	RTL
660	PACK		4/24/03	DA

INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

DATE 2-24-03TESTER TRLW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.45	2.35	2.41	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.55	2.27	2.29	
PULL #3	2.52	2.29	2.32	
PULL #4	2.56	2.43	2.33	
PULL #5	2.53	2.41	2.24	
TOTAL	12.61	11.75	11.59	
AVG.	2.52	2.35	2.31	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.32	3.05	
PULL #2	3.28	3.09	
PULL #3	3.41	3.08	
PULL #4	3.34	3.13	
PULL #5	3.37	3.20	
TOTAL	16.72	15.55	
AVG.	3.34	3.11	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FC TARGET & ACCUR.
PULL #1	4.16	4.20		4.36
PULL #2	4.37	4.18		4.41
PULL #3	4.30	4.45		4.48
PULL #4	4.32	4.47		4.18
PULL #5	4.06	4.20		4.15
TOTAL	21.21	21.50		21.58
AVG.	4.24	4.30		4.31

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296749.___0
FILE DATE AND TIME: 03/01/2003 14:27

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

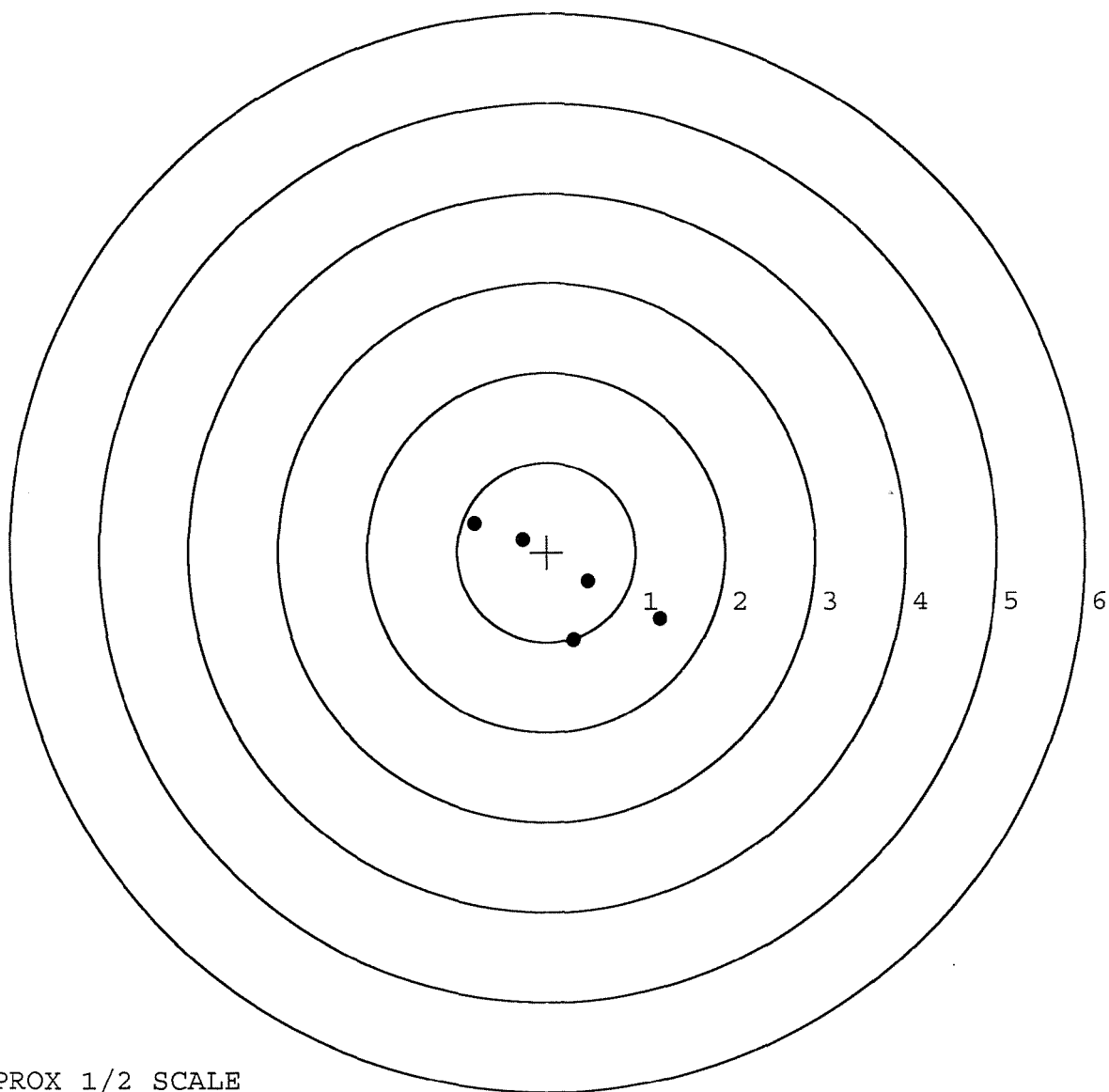
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .847

SERIAL NUMBER: G6296749. __0
TARGET NUMBER: 1
FILE DATE: 03/01/2003
FILE TIME: 14:27

POINT#	X	Y
1:	0.464	-0.325
2:	1.273	-0.750
3:	0.304	-0.979
4:	-0.269	0.135
5:	-0.812	0.317

X CENTROID: 0.192
Y CENTROID: -0.320
POA TO CENTROID: 0.374
HORZ SPREAD: 2.085
VERT SPREAD: 1.296
GROUP SPREAD: 2.342
MIN RADIUS: 0.272
MAX RADIUS: 1.189
MEAN RADIUS: 0.788
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

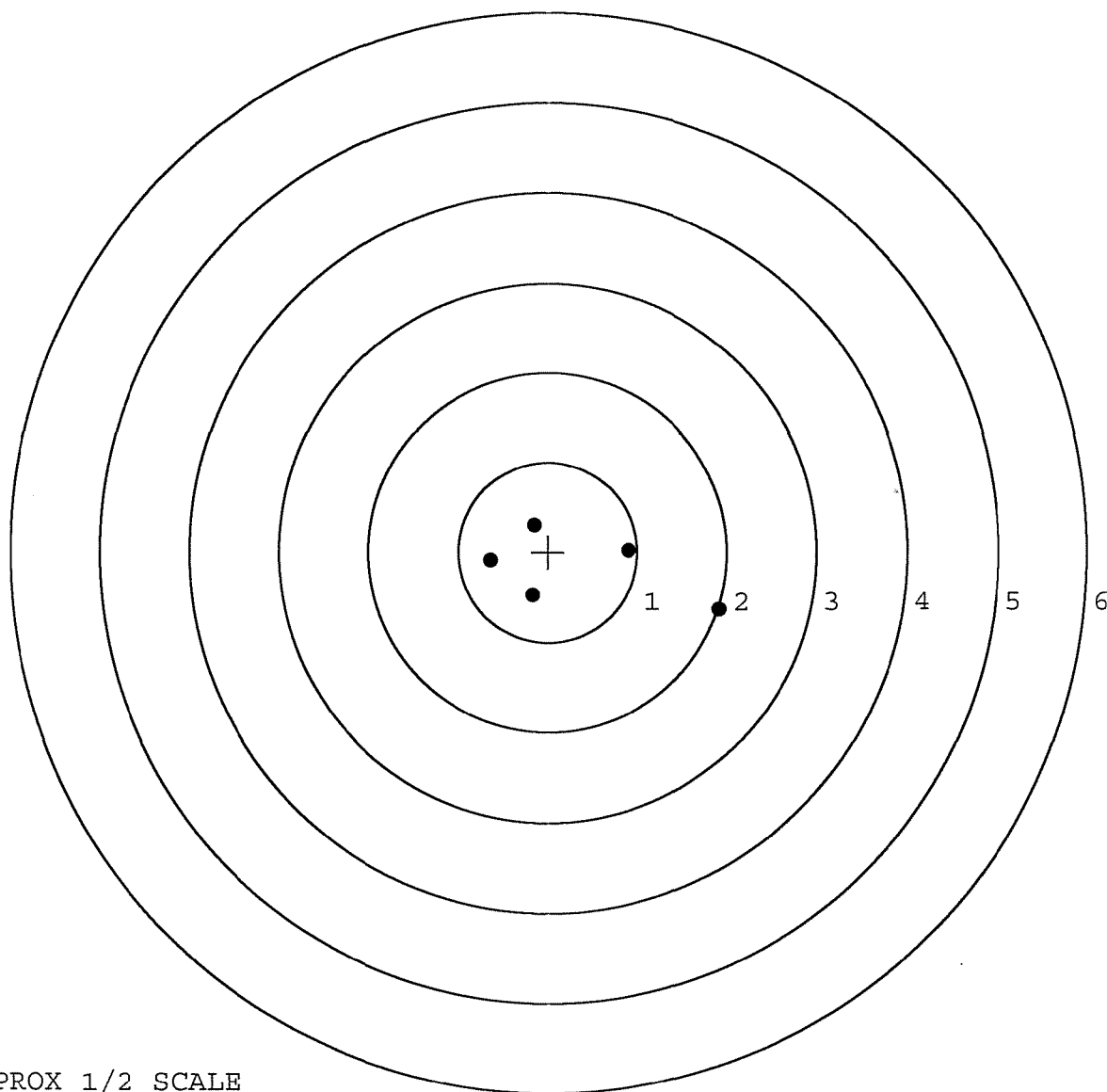


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296749. __0
TARGET NUMBER: 2
FILE DATE: 03/01/2003
FILE TIME: 14:27

POINT#	X	Y
1:	0.904	0.015
2:	1.914	-0.640
3:	-0.157	0.294
4:	-0.175	-0.484
5:	-0.645	-0.096

X CENTROID: 0.368
Y CENTROID: -0.182
POA TO CENTROID: 0.411
HORZ SPREAD: 2.559
VERT SPREAD: 0.934
GROUP SPREAD: 2.616
MIN RADIUS: 0.571
MAX RADIUS: 1.612
MEAN RADIUS: 0.906
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE