

G 6296754

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



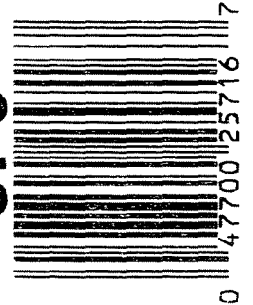
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6296754

UPC



46 FORM

VERY IMPORTANT
INSTRUCTION BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
FIREARM

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **J 66296754**
ORDER NO. **25716**

08KX

46

5716 66296754

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06296754

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/3/03	RW
600	PROOF		2/3/03	RW
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	2/3/03	RW
610	DIS-ASSEMBLE GUN	FEB 03 2003	2/3/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RR</u>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-14	TA
	(BOLT)		2-14	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-15-03	RA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-15-03	RA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/15-03	RA
	D) OIL FIRING PIN ASSEMBLY		2-15-03	RA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-3-03	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.2</u> <u>7.5</u> <u>7.5</u>	3-3-03	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	3-3-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		3-3-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.023</u> <u>.023</u>	3-3-03	DA
	J) ASSEMBLE STOCK		2-20-03	RW
	K) ASSEMBLE SWIVEL STUDS		5-5-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-5-03	RTL
	M) IRON SIGHT ALIGNMENT		5-5-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-5-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	2-25-03	A
	MALFUNCTION	CORRECTION	2-25-03	A
	MALFUNCTION	CORRECTION	2-25-03	A
	MALFUNCTION	CORRECTION	2-25-03	A
	MALFUNCTION	CORRECTION	2-25-03	A
645	INSPECT FOR LIVE AMMO		2-25-03	A
655	FINAL INSPECTION A) HEADSPACE		5-5-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.83</u> <u>2.83</u> <u>2.79</u> <u>2.79</u> <u>2.72</u>	3-5-03	DA
	C) FUNCTION		5-5-03	RTL
660	PACK		5/5/03	DA

INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

DATE 2-7-03

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.59	2.73		2.52	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.61	2.76		2.65	
PULL #3	2.65	2.74		2.72	
PULL #4	2.55	2.65		2.68	
PULL #5	2.64	2.74		2.66	
TOTAL	13.04	13.62		13.23	
AVG.	2.60	2.72		2.64	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.34	3.43		
PULL #2	3.43	3.15		
PULL #3	3.39	3.33		
PULL #4	3.40	3.38		
PULL #5	3.36	3.40		
TOTAL	16.92	16.69		
AVG.	3.38	3.33		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.23	4.10		4.05
PULL #2	4.28	4.30		4.09
PULL #3	4.38	4.24		4.05
PULL #4	4.39	4.13		4.18
PULL #5	4.26	4.21		4.00
TOTAL	21.54	20.98		20.37
AVG.	4.30	4.19		4.07

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296754.__0
FILE DATE AND TIME: 02/26/2003 14:51

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. Mean .9635

SERIAL NUMBER: G6296754. 0

TARGET NUMBER: 1

FILE DATE: 02/26/2003

FILE TIME: 14:51

POINT#	X	Y
1:	1.599	-0.037
2:	0.162	-0.199
3:	-0.613	-1.400
4:	-0.635	0.664
5:	-0.140	1.484

X CENTROID: 0.075

Y CENTROID: 0.102

POA TO CENTROID: 0.127

HORZ SPREAD: 2.234

VERT SPREAD: 2.884

GROUP SPREAD: 2.923

MIN RADIUS: 0.314

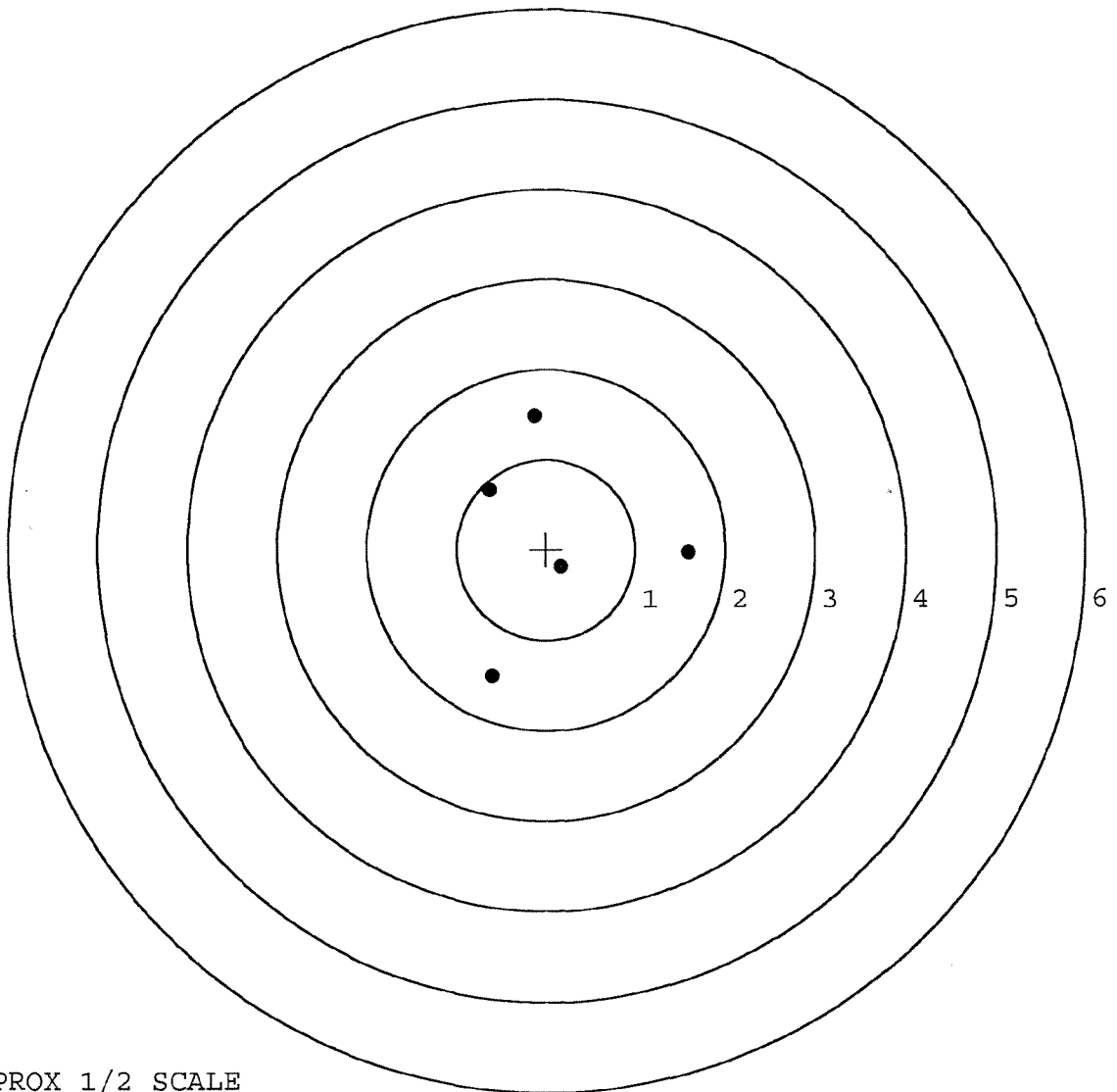
MAX RADIUS: 1.652

MEAN RADIUS: 1.160

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 3

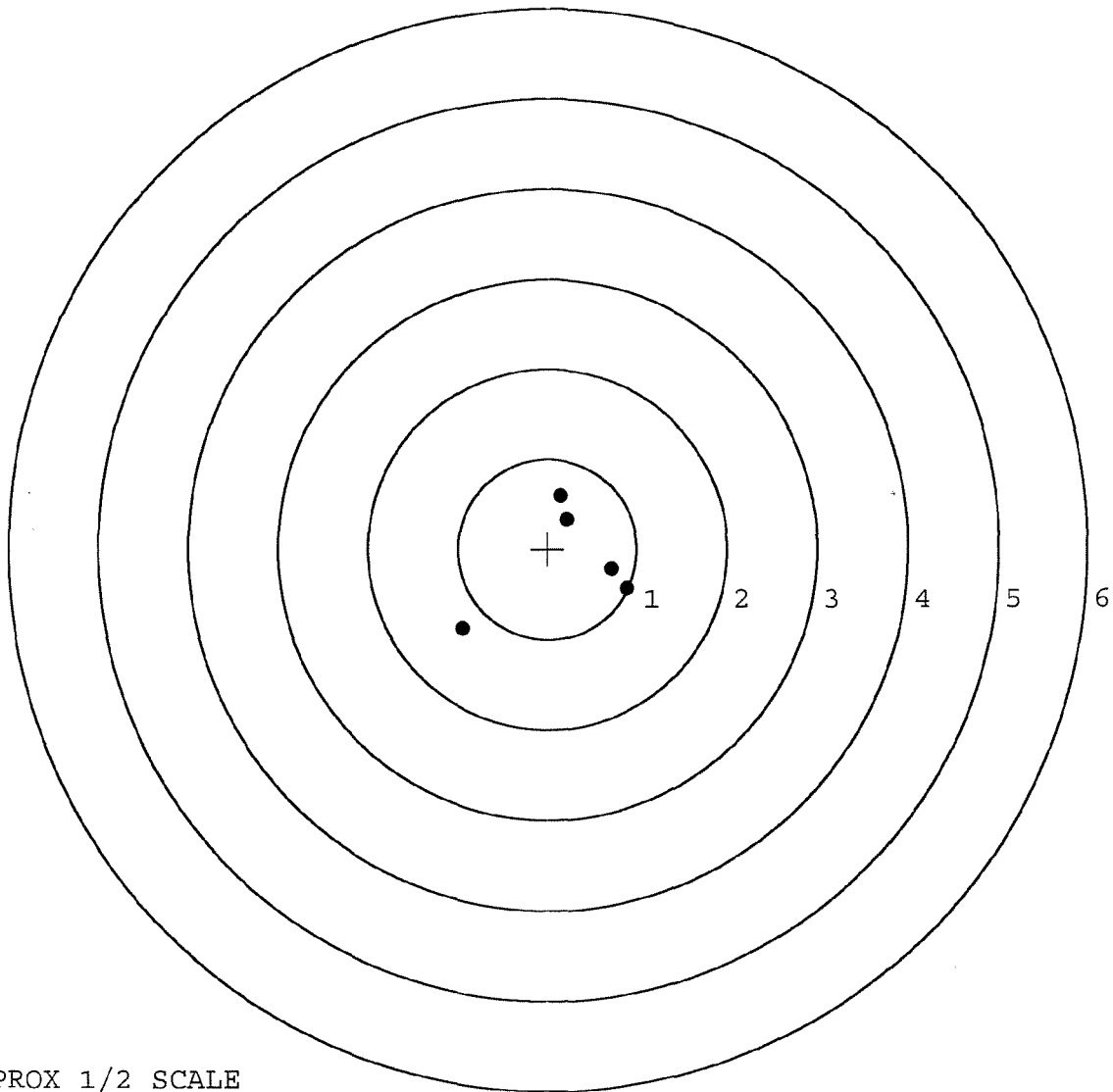


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296754. 0
TARGET NUMBER: 2
FILE DATE: 02/26/2003
FILE TIME: 14:51

POINT#	X	Y
1:	0.891	-0.445
2:	0.715	-0.226
3:	0.213	0.330
4:	0.143	0.587
5:	-0.952	-0.884

X CENTROID: 0.202
Y CENTROID: -0.128
POA TO CENTROID: 0.239
HORZ SPREAD: 1.843
VERT SPREAD: 1.471
GROUP SPREAD: 1.895
MIN RADIUS: 0.458
MAX RADIUS: 1.380
MEAN RADIUS: 0.767
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE