

G-6896756

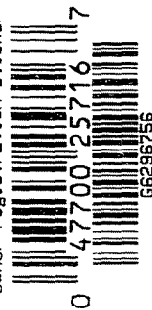
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



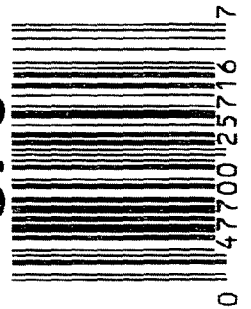
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296756

UPC



46 FORM

VERY IMPORTANT
INSTRUCTION BOOK
ATTACHED TO ASSURE
SAFE USE OF THE
RIFLE

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Serial No. **66296756**
Order No. **25716**

Made in Union, N.Y. Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

08KX

5716 66296756

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296756

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RTL
600	PROOF		3-24-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-24-03	RW
610	DIS-ASSEMBLE GUN	MAR 24 2003	3-25-03	AC
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>PK</u>		
615	ROLLMARK CALIBER		3/27/03	K3
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-2	TA
	(BOLT)		4-2	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-3-03	A
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-3-03	A
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-3-03	A
	D) OIL FIRING PIN ASSEMBLY		4-3-03	A
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		5-7-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7 lbs</u> <u>7 lbs</u> <u>7 lbs</u>	5-7-03	AC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5 lbs</u> <u>2.5 lbs</u> <u>3 lbs</u>	5-7-03	AC
	H) TRIGGER PULL TEST AND RETAINABILITY		5-7-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.022</u>	5-7-03	AC
	J) ASSEMBLE STOCK		4-3-03	RLW
	K) ASSEMBLE SWIVEL STUDS		5-7-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-7-03	RTL
	M) IRON SIGHT ALIGNMENT		5-7-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-7-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-4-03	TRLW
	MALFUNCTION	CORRECTION	4-4-03	TRLW
	MALFUNCTION	CORRECTION	4-4-03	TRLW
	MALFUNCTION	CORRECTION	4-4-03	TRLW
	MALFUNCTION	CORRECTION	4-4-03	TRLW
645	INSPECT FOR LIVE AMMO		4-4-03	TRLW
655	FINAL INSPECTION A) HEADSPACE		5-7-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.82</u> <u>2.92</u> <u>2.79</u> <u>2.96</u> <u>2.89</u>	5-7-03	TRLW
	C) FUNCTION		5-7-03	RTL
660	PACK		5/9/03	RAA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____

DATE 12-17-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.64	2.18		2.34	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.54	2.13		2.24	
PULL #3	2.23	2.23		2.22	
PULL #4	2.32	2.08		2.27	
PULL #5	2.31	2.07		2.17	
TOTAL	12.04	10.69		11.24	
AVG.	2.40	2.13		2.24	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.25	3.27		
PULL #2	3.24	3.28		
PULL #3	3.34	3.31		
PULL #4	3.19	3.35		
PULL #5	3.26	3.31		
TOTAL	16.28	16.52		
AVG.	3.25	3.30		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.16	4.22		4.11
PULL #2	4.11	4.09		4.10
PULL #3	4.10	4.03		4.09
PULL #4	4.12	3.99		4.12
PULL #5	4.13	3.97		4.13
TOTAL	20.62	20.30		20.55
AVG.	4.12	4.06		4.11

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296756.__0
FILE DATE AND TIME: 04/05/2003 02:12

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

ave. mean 9955

SERIAL NUMBER: G6296756. 0

TARGET NUMBER: 1

FILE DATE: 04/05/2003

FILE TIME: 02:12

POINT#	X	Y
1:	1.368	-0.236
2:	-0.118	0.268
3:	-0.281	-0.237
4:	-0.305	-0.819
5:	0.180	1.218

X CENTROID: 0.169

Y CENTROID: 0.039

POA TO CENTROID: 0.173

HORZ SPREAD: 1.673

VERT SPREAD: 2.037

GROUP SPREAD: 1.878

MIN RADIUS: 0.367

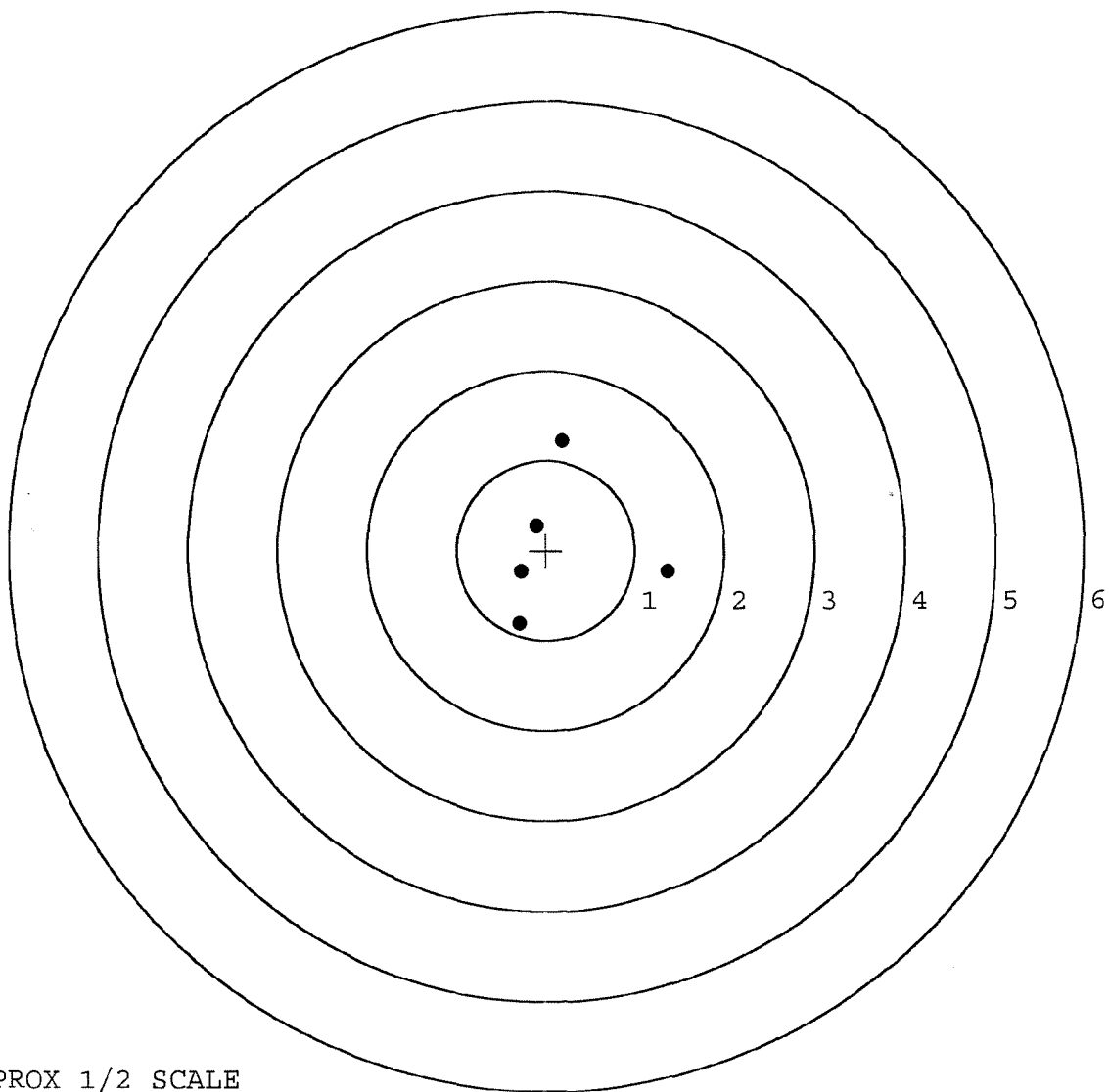
MAX RADIUS: 1.230

MEAN RADIUS: 0.857

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5

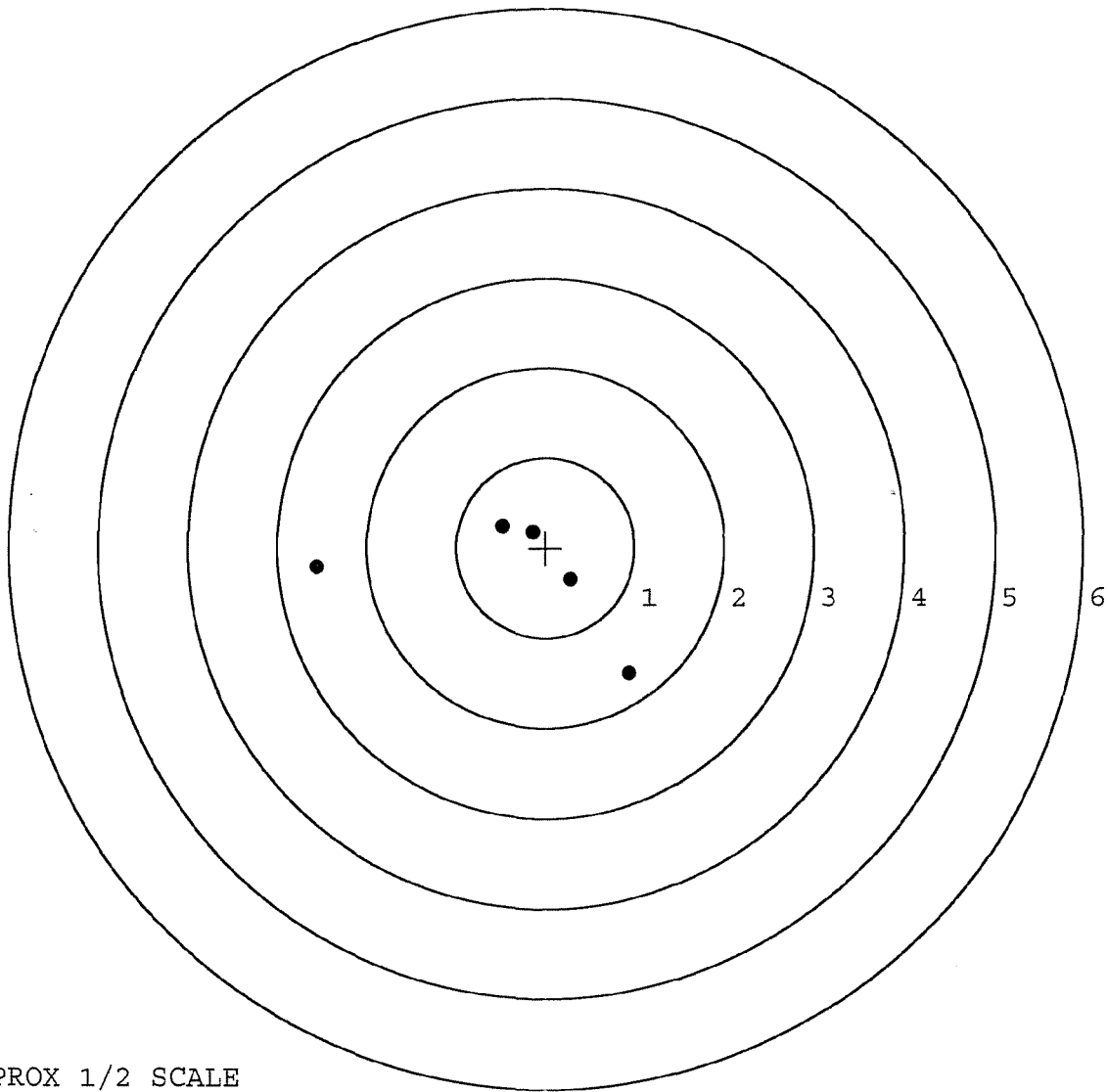


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296756. __0
TARGET NUMBER: 2
FILE DATE: 04/05/2003
FILE TIME: 02:12

POINT#	X	Y
1:	0.939	-1.397
2:	0.283	-0.355
3:	-0.151	0.175
4:	-0.491	0.234
5:	-2.560	-0.231

X CENTROID: -0.396
Y CENTROID: -0.315
POA TO CENTROID: 0.506
HORZ SPREAD: 3.499
VERT SPREAD: 1.631
GROUP SPREAD: 3.688
MIN RADIUS: 0.548
MAX RADIUS: 2.166
MEAN RADIUS: 1.134
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 3



TARGET APPROX 1/2 SCALE