

G6296757

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



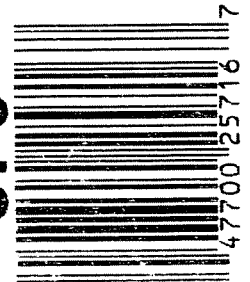
serial registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6296757

UPC



VERY IMPORTANT
 INSTRUCTIONS: READ
 CAREFULLY TO ASSURE
 SAFE USE OF THIS
 PRODUCT

Remington

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.	J
66296757	
ORDER NO.	25716

46

20AX

5716 66296757

ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYST)

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ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYST)

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SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296 757

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/4/03	RW
600	PROOF		2/4/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	2/4/03	RW
610	DIS-ASSEMBLE GUN	FEB 16 2003	2/4/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-24	TA
	(BOLT)		2-24	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/24/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/26/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/26/03	DA
	D) OIL FIRING PIN ASSEMBLY		2/26/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-18-03	RJC

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.0</u> <u>6.0</u>	3-15-03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	3-15-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		3-18-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>215</u> <u>023</u> <u>1024</u>	3-15-03	DA
	J) ASSEMBLE STOCK		3-3-03	RTL
	K) ASSEMBLE SWIVEL STUDS		3-18-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-18-03	RTL
	M) IRON SIGHT ALIGNMENT		3-18-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-18-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-4-03	A
	MALFUNCTION	CORRECTION	3-4-03	A
	MALFUNCTION	CORRECTION	3-4-03	A
	MALFUNCTION	CORRECTION	3-4-03	A
	MALFUNCTION	CORRECTION	3-4-03	A
645	INSPECT FOR LIVE AMMO		3-4-03	A
655	FINAL INSPECTION A) HEADSPACE		3-18-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.64</u> <u>2.65</u> <u>2.39</u> <u>2.71</u> <u>2.71</u>	3-15-03	DA
	C) FUNCTION		3-18-03	RTL
660	PACK		3-18-03	DA

2.50# ± .50#
 3.00# ± .75#
 4.00# ± 1.00#

TESTER

1-23-03

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.39	2.39		2.40	MIN. SETTING
PULL #2	2.55	2.60		2.44	NO AVG. OF 5
PULL #3	2.40	2.35		2.40	READINGS ACCEPT
PULL #4	2.37	2.34		2.42	ABLE LESS THAN
PULL #5	2.33	2.38		2.43	
TOTAL	12.04	12.06		12.09	
AVG.	2.40	2.41		2.41	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.15		
PULL #2	3.13	3.27		
PULL #3	3.17	3.05		
PULL #4	3.07	3.15		
PULL #5	3.17	3.16		
TOTAL	15.65	15.78		
AVG.	3.13	3.15		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.11	4.10		4.21
PULL #2	4.24	4.20		4.12
PULL #3	4.22	4.24		4.10
PULL #4	4.21	4.09		3.99
PULL #5	4.22	4.26		4.13
TOTAL	21.00	20.89		20.55
AVG.	4.20	4.17		4.11

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296757.__0
FILE DATE AND TIME: 03/05/2003 08:46

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .682

SERIAL NUMBER: G6296757. __0

TARGET NUMBER: 1

FILE DATE: 03/05/2003

FILE TIME: 08:46

POINT#	X	Y
1:	0.577	-0.702
2:	0.444	0.069
3:	-0.253	-0.147
4:	-0.754	0.059
5:	0.048	0.672

X CENTROID: 0.012

Y CENTROID: -0.010

POA TO CENTROID: 0.016

HORZ SPREAD: 1.331

VERT SPREAD: 1.374

GROUP SPREAD: 1.533

MIN RADIUS: 0.299

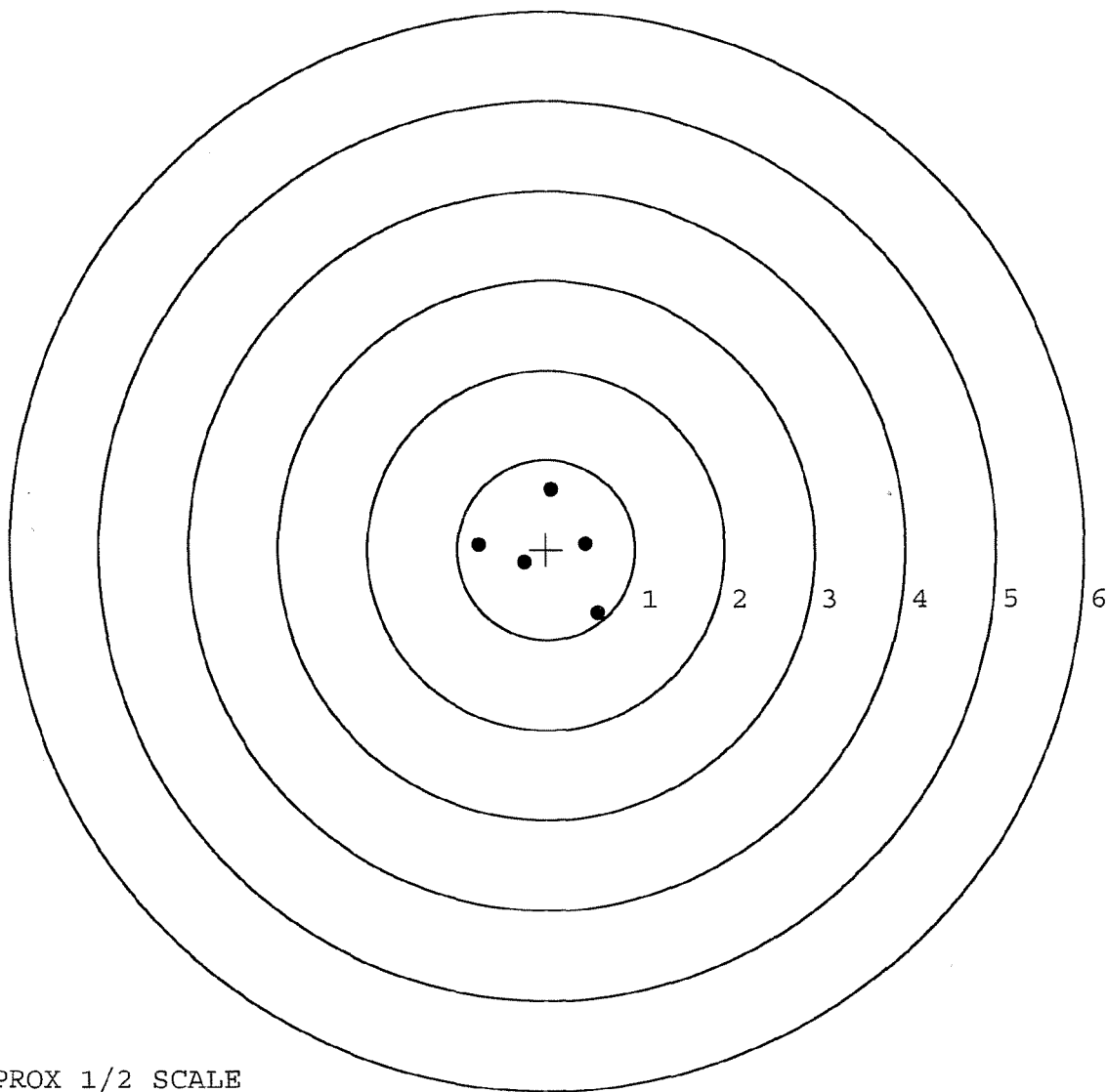
MAX RADIUS: 0.893

MEAN RADIUS: 0.617

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

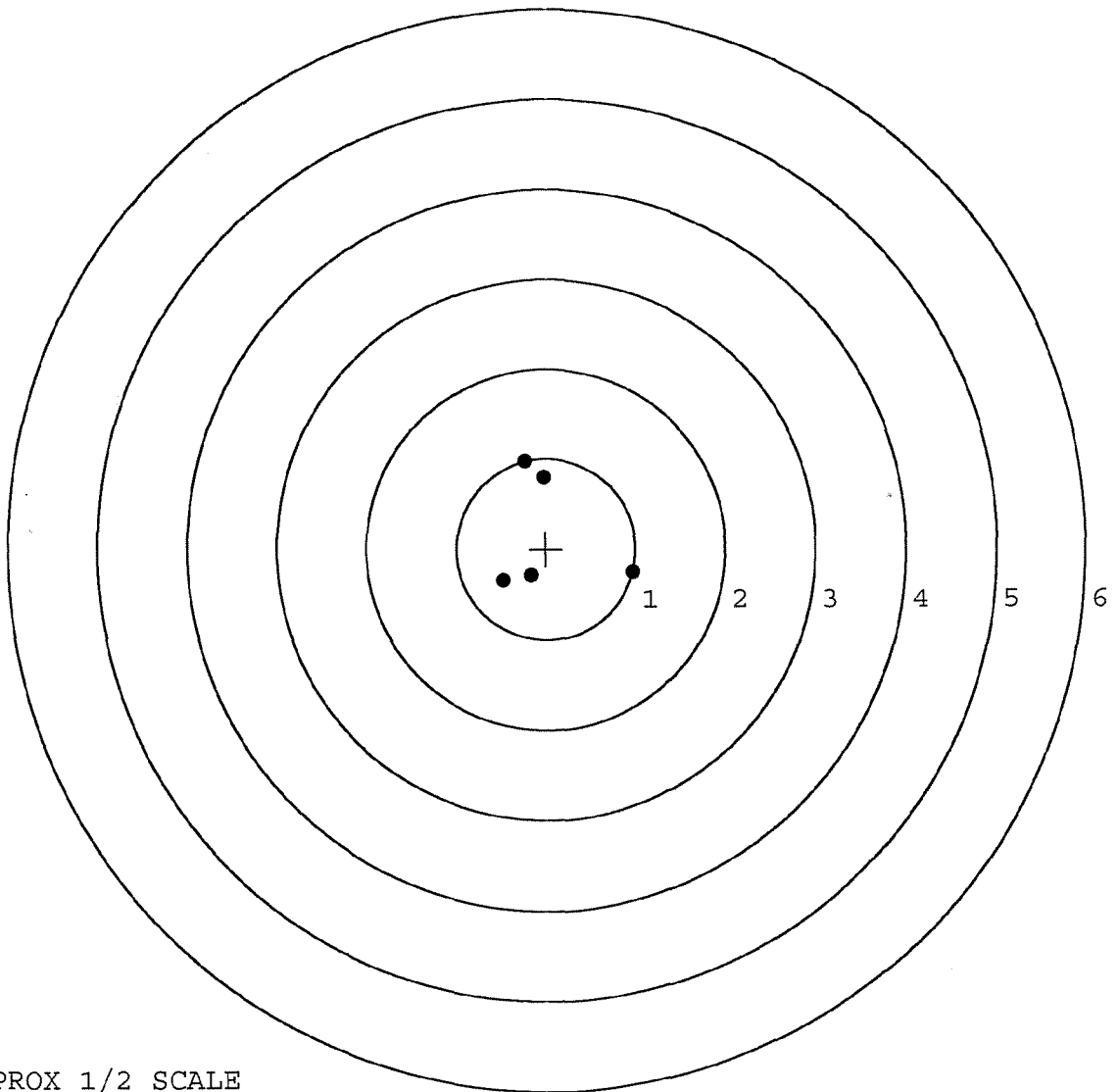


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296757. __0
TARGET NUMBER: 2
FILE DATE: 03/05/2003
FILE TIME: 08:46

POINT#	X	Y
1:	0.978	-0.256
2:	-0.171	-0.294
3:	-0.486	-0.352
4:	-0.032	0.790
5:	-0.239	0.970

X CENTROID: 0.010
Y CENTROID: 0.172
POA TO CENTROID: 0.172
HORZ SPREAD: 1.464
VERT SPREAD: 1.322
GROUP SPREAD: 1.727
MIN RADIUS: 0.500
MAX RADIUS: 1.058
MEAN RADIUS: 0.747
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE