

G 6296761

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



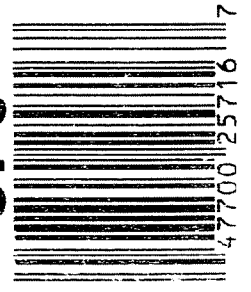
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

**G6296761**

**UPC**



46 F15M

VERY IMPORTANT  
INSTRUCTION BOOK  
ENCLOSED TO ASSURE  
SAFE USE OF THIS  
WEAPON

**Remington®**

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

46

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.  
Made in Dixon, NY

SERIAL NO. J  
**66296761**

ORDER NO.  
**25716**

**24CX**

5716 66296761

**ORDER 25716**

M/24 7.62 NATO S.W.S. (COMPLETE SYST

**UPC**



0 47700 25716 7

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M/24 7.62 NATO S.W.S. (COMPLETE SYST

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SERIAL NO.



66296761

**M-24**  
**INSPECTION CHECKLIST-NEW GUNS**

GUN SERIAL # G 6296761

| OP #      | OPERATION NAME                                                                                                                         | READINGS             | DATE    | INITIAL |
|-----------|----------------------------------------------------------------------------------------------------------------------------------------|----------------------|---------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                                                                                              |                      | 1/30/03 | RW      |
| 600       | PROOF                                                                                                                                  |                      | 1/30/03 | RW      |
| 607       | CHECK HEADSPACE                                                                                                                        | MAGNA-FLUX INSPECTED | 1/30/03 | RW      |
| 610       | DIS-ASSEMBLE GUN                                                                                                                       | FEB 04 2003          | 1/30/03 | RW      |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 | OPERATOR <i>RLB</i>  |         |         |
| 615       | ROLLMARK CALIBER                                                                                                                       |                      | 2/4/03  | JB      |
| 617       | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                      | 2-6-03  | TRW     |
| 620       | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                      | 2-18    | TA      |
|           | (BOLT)                                                                                                                                 |                      | 2-18    | TR      |
| 625       | FINAL ASSEMBLY<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                  |                      | 2/24/03 | RA      |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                      | 2/24/03 | RA      |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                      | 2/24/03 | RA      |
|           | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                      | 2/27/03 | RA      |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                      | 2-23-02 | RTL     |

| OP #  | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>8.9</u> <u>8.9</u> <u>8.9</u>                            | 3-7-03  | DA      |
| CONT. | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>3.9</u> <u>3.9</u> <u>2.5</u>                            | 3-7-03  | DA      |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             | 4-23-03 | RTL     |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.024</u> <u>.024</u> <u>.023</u>                         | 3-7-03  | DA      |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 2/24/03 | RTL     |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 4-23-03 | RTL     |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 4-23-03 | RTL     |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 4-23-03 | RTL     |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | 4-23-03 | RTL     |
| 640   | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                                   | 2-28-03 | A       |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 2-28-03 | A       |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 2-28-03 | A       |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 2-28-03 | A       |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 2-28-03 | A       |
| 645   | INSPECT FOR LIVE AMMO                                                    |                                                             | 2-28-03 | A       |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 4-23-03 | RTL     |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.20</u> <u>2.19</u> <u>2.14</u> <u>2.20</u> <u>2.23</u> | 3-7-03  | DA      |
|       | C) FUNCTION                                                              |                                                             | 4-23-03 | RTL     |
| 660   | PACK                                                                     |                                                             | 4/23/03 | DA      |

## INITIAL &amp; CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

DATE 2-24-03TESTER TRW

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |       | COMMENTS                                                              |
|---------|------------------|--------------------------|--------------------------------|-------|-----------------------------------------------------------------------|
| PULL #1 | 2.30             | 2.46                     |                                | 2.64  | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2 |
| PULL #2 | 2.52             | 2.56                     |                                | 2.60  |                                                                       |
| PULL #3 | 2.54             | 2.54                     |                                | 2.61  |                                                                       |
| PULL #4 | 2.50             | 2.50                     |                                | 2.53  |                                                                       |
| PULL #5 | 2.31             | 2.54                     |                                | 2.52  |                                                                       |
| TOTAL   | 12.17            | 12.60                    |                                | 12.90 |                                                                       |
| AVG.    | 2.43             | 2.52                     |                                | 2.58  |                                                                       |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.36             | 3.34                     |  |          |
| PULL #2 | 3.41             | 3.30                     |  |          |
| PULL #3 | 3.38             | 3.30                     |  |          |
| PULL #4 | 3.46             | 3.31                     |  |          |
| PULL #5 | 3.50             | 3.32                     |  |          |
| TOTAL   | 17.11            | 16.57                    |  |          |
| AVG.    | 3.42             | 3.31                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCUR. |
|---------|------------------|--------------------------|--------------------------------|------------------------------------|
| PULL #1 | 4.16             | 4.39                     |                                | 4.40                               |
| PULL #2 | 4.04             | 4.30                     |                                | 4.25                               |
| PULL #3 | 4.28             | 4.25                     |                                | 4.26                               |
| PULL #4 | 4.17             | 4.37                     |                                | 4.32                               |
| PULL #5 | 4.33             | 4.42                     |                                | 4.28                               |
| TOTAL   | 20.98            | 21.73                    |                                | 21.51                              |
| AVG.    | 4.19             | 4.34                     |                                | 4.30                               |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296761. \_\_0  
FILE DATE AND TIME: 03/01/2003 14:25

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA  
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

*Ave. Mean .8125*

SERIAL NUMBER: G6296761. \_\_0

TARGET NUMBER: 1

FILE DATE: 03/01/2003

FILE TIME: 14:25

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.183  | -1.293 |
| 2:     | 0.356  | -0.319 |
| 3:     | 0.185  | 0.003  |
| 4:     | -0.400 | 0.753  |
| 5:     | -0.830 | -0.068 |

X CENTROID: -0.101

Y CENTROID: -0.185

POA TO CENTROID: 0.211

HORZ SPREAD: 1.186

VERT SPREAD: 2.046

GROUP SPREAD: 2.127

MIN RADIUS: 0.342

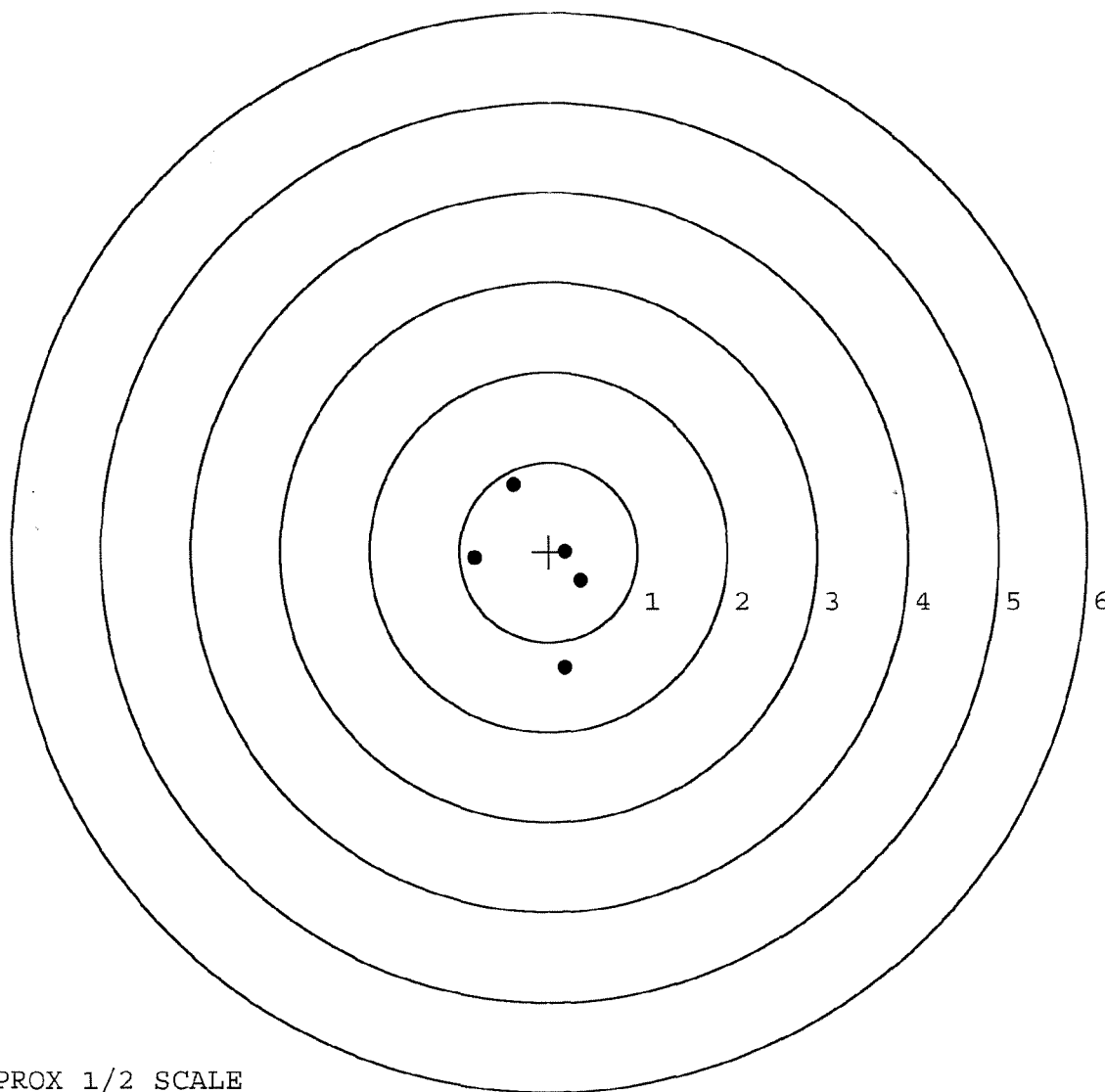
MAX RADIUS: 1.144

MEAN RADIUS: 0.737

# IN 1 IN DIAMETER: 2

# IN 2 IN DIAMETER: 4

# in 3 IN DIAMETER: 5

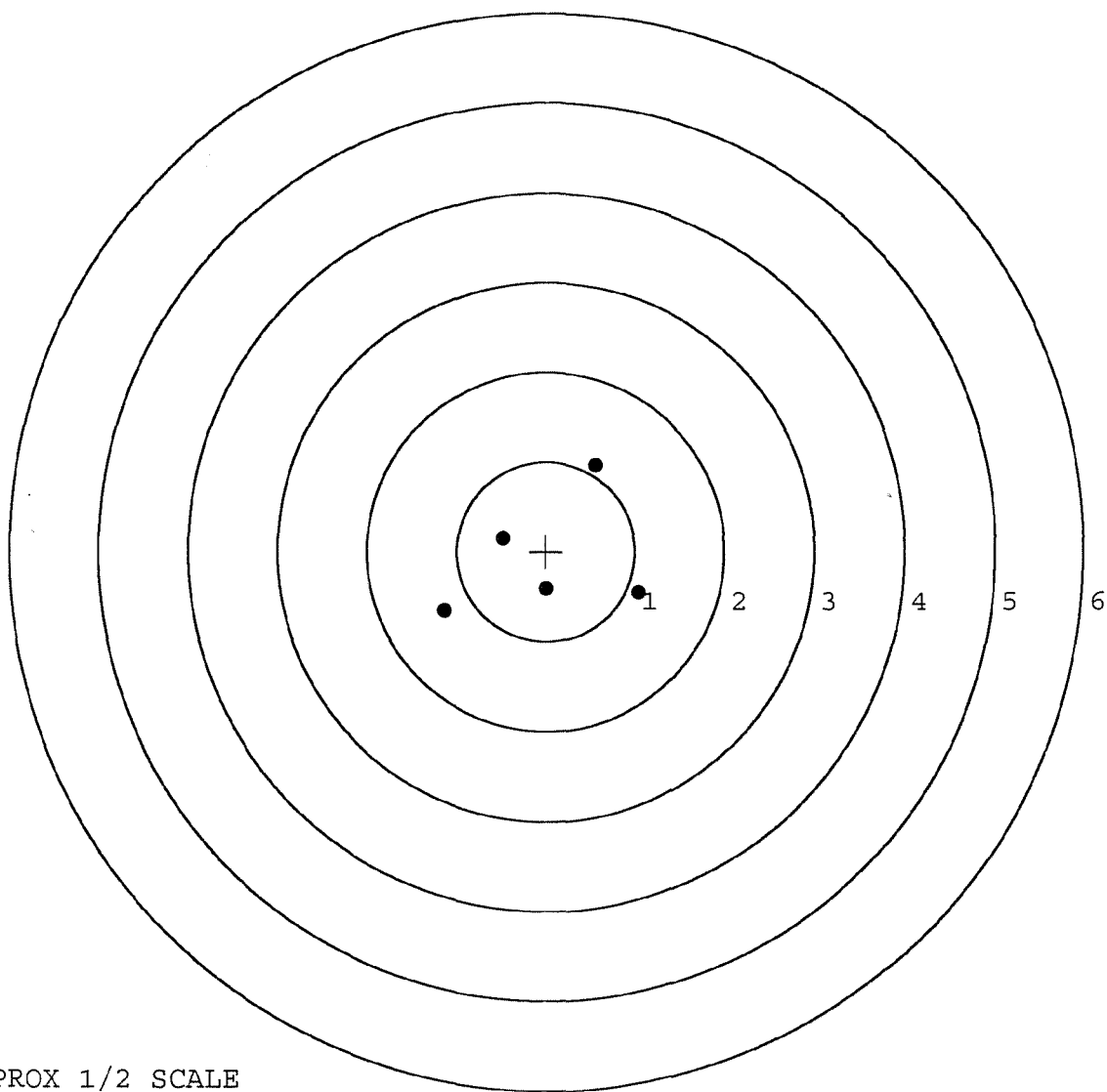


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296761. \_\_0  
TARGET NUMBER: 2  
FILE DATE: 03/01/2003  
FILE TIME: 14:25

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 1.041  | -0.460 |
| 2:     | 0.559  | 0.966  |
| 3:     | -0.485 | 0.143  |
| 4:     | 0.000  | -0.420 |
| 5:     | -1.136 | -0.667 |

X CENTROID: -0.004  
Y CENTROID: -0.088  
POA TO CENTROID: 0.088  
HORZ SPREAD: 2.177  
VERT SPREAD: 1.633  
GROUP SPREAD: 2.354  
MIN RADIUS: 0.332  
MAX RADIUS: 1.271  
MEAN RADIUS: 0.888  
# IN 1 IN DIAMETER: 1  
# IN 2 IN DIAMETER: 2  
# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE