

G629 6764

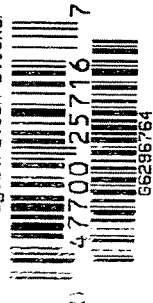
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



order registration sticker



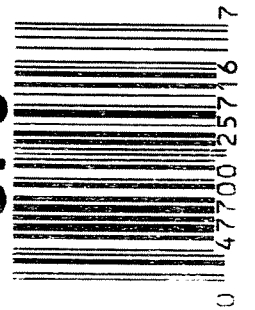
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

G6296764

UPC



46 FORM

NEVER FORGOTTEN
 INSTRUCTION BOOK
 ENCLOSED TO ASSURE
 SAFE USE OF THIS
 REMINGTON

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. J
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ORDER NO.
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SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296764

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RTL
600	PROOF		3-24-03	PW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-24-03	PW
610	DIS-ASSEMBLE GUN		3-25-03	AC
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RK</u>		
615	ROLLMARK CALIBER		3/27/03	JB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRL
620	APPLY COATINGS (BARREL ACTION)		4-2	TA
	(BOLT)		4-2	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-2-03	AC
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-2-03	A
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-2-03	AC
	D) OIL FIRING PIN ASSEMBLY		4-2-03	AC
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-3-03	TRL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.0</u> <u>9.0</u> <u>9.25</u>	4-3-03	RTL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>2.75</u>	4-3-03	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY		4-3-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.0225</u> <u>.023</u> <u>.0225</u>	4-3-03	RTL
	J) ASSEMBLE STOCK		4-2-03	FW
	K) ASSEMBLE SWIVEL STUDS		04-14-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		04-14-03	RTL
	M) IRON SIGHT ALIGNMENT		04-14-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		04-14-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-3-03	A
	MALFUNCTION	CORRECTION	4-3-03	A
	MALFUNCTION	CORRECTION	4-3-03	A
	MALFUNCTION	CORRECTION	4-3-03	A
	MALFUNCTION	CORRECTION	4-3-03	A
645	INSPECT FOR LIVE AMMO		4-3-03	A
655	FINAL INSPECTION A) HEADSPACE		04-14-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.10</u> <u>2.31</u> <u>2.26</u> <u>2.31</u>	4-3-03	TRC
	C) FUNCTION		04-14-03	RTL
660	PACK		4/15/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO.

DATE 3-31-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.46	2.12		2.13	MIN. SETTING,
PULL #2	2.48	2.15		2.15	NO AVG. OF 5
PULL #3	2.37	2.12		2.19	READINGS ACCEPT-
PULL #4	2.42	2.23		2.24	ABLE LESS THAN 2
PULL #5	2.48	2.25		2.19	
TOTAL	12.21	10.87		10.90	
AVG.	2.44	2.17		2.18	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.30	3.34		
PULL #2	3.32	3.30		
PULL #3	3.41	3.23		
PULL #4	3.33	3.27		
PULL #5	3.26	3.33		
TOTAL	16.62	16.47		
AVG.	3.32	3.29		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR.
PULL #1	4.44	4.07		4.21
PULL #2	4.34	4.03		4.15
PULL #3	4.15	3.99		4.19
PULL #4	4.16	4.10		4.05
PULL #5	4.23	4.05		4.09
TOTAL	21.32	20.24		20.69
AVG.	4.26	4.04		4.13

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296764.___0
FILE DATE AND TIME: 04/04/2003 02:27

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .7665

SERIAL NUMBER: G6296764. __0

TARGET NUMBER: 1

FILE DATE: 04/04/2003

FILE TIME: 02:27

POINT#	X	Y
1:	0.616	-0.852
2:	0.265	-0.331
3:	0.169	0.177
4:	0.509	0.895
5:	-0.985	0.050

X CENTROID: 0.115

Y CENTROID: -0.012

POA TO CENTROID: 0.115

HORZ SPREAD: 1.601

VERT SPREAD: 1.747

GROUP SPREAD: 1.838

MIN RADIUS: 0.197

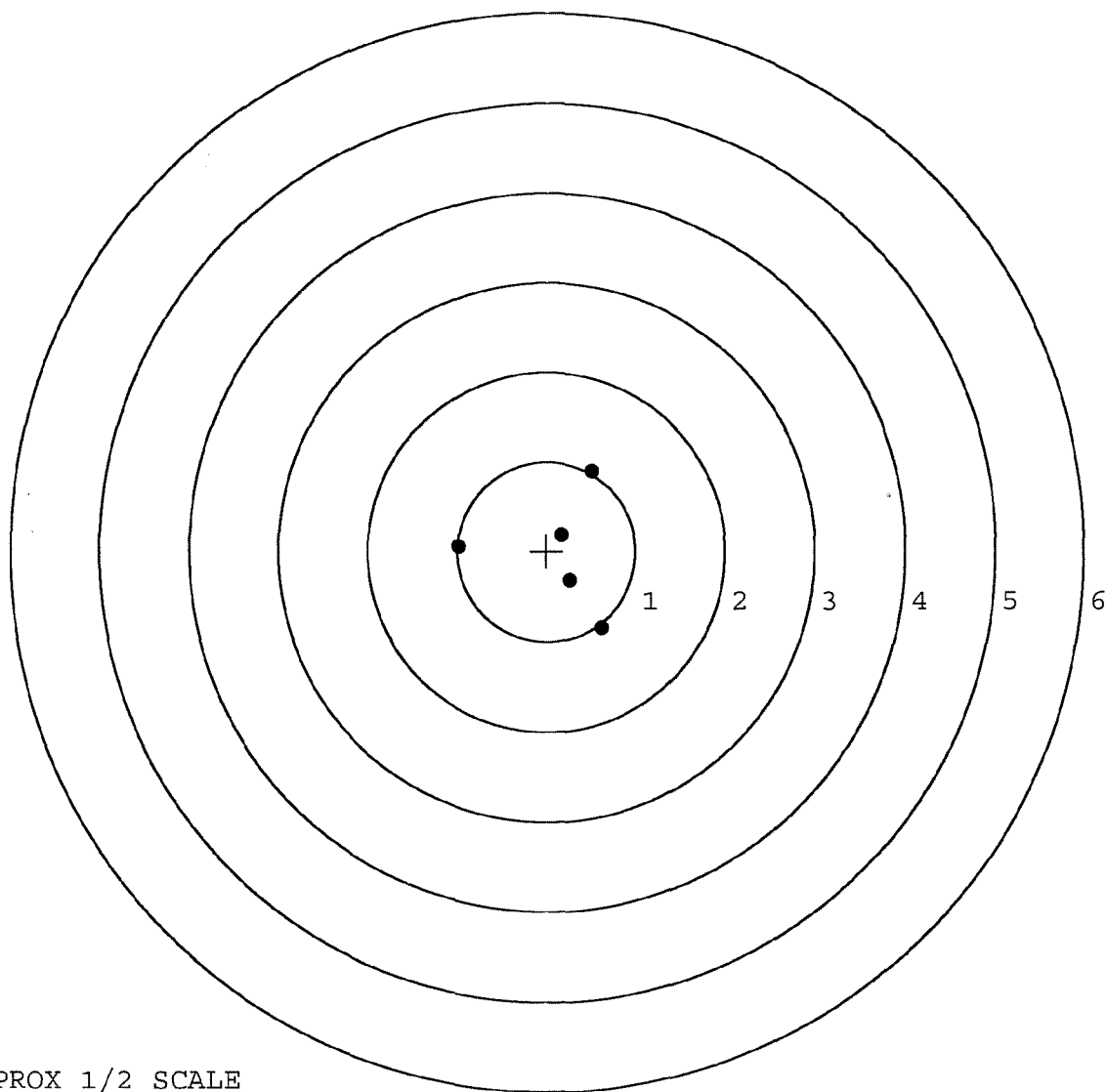
MAX RADIUS: 1.102

MEAN RADIUS: 0.724

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5

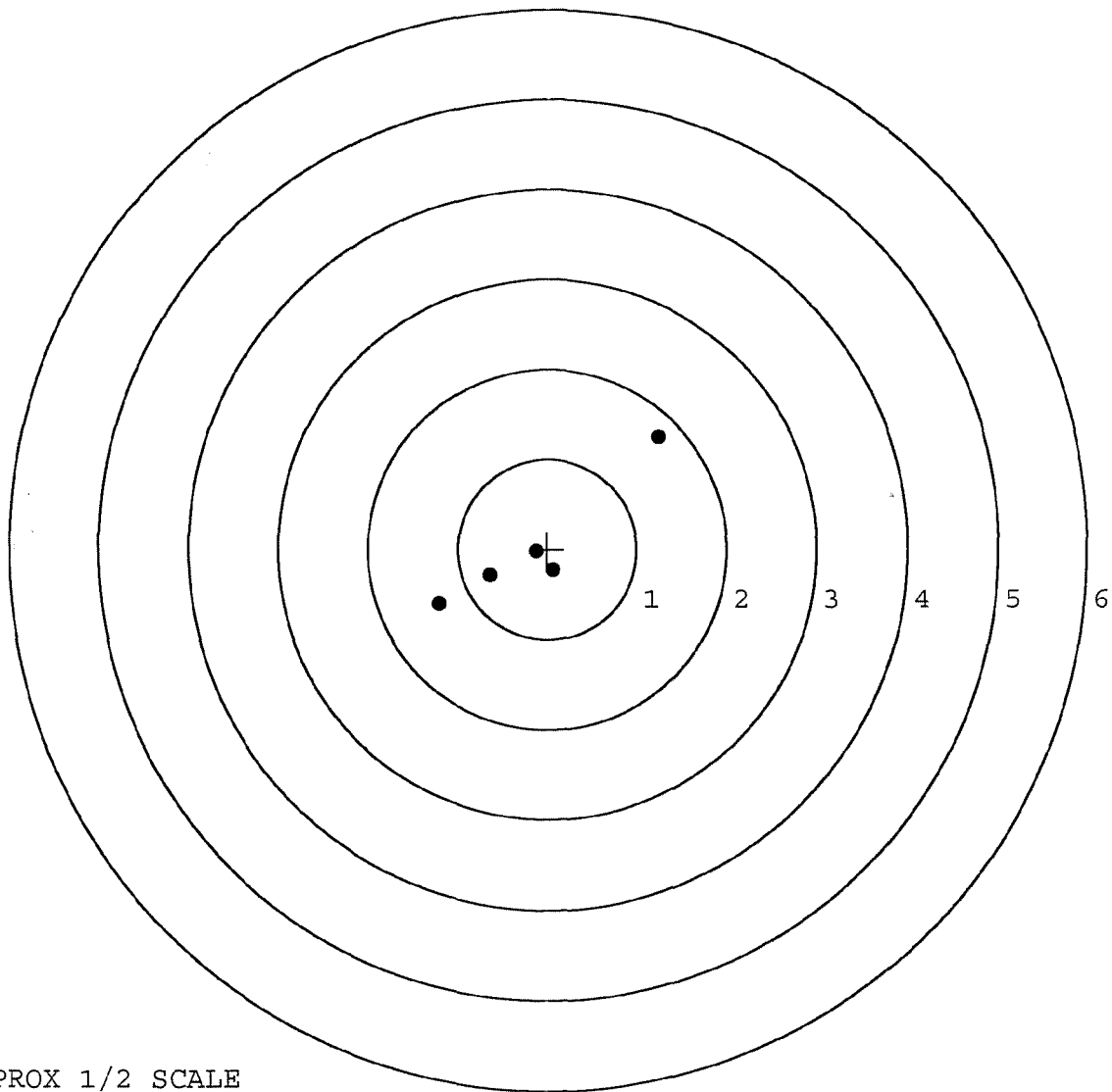


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296764. __0
TARGET NUMBER: 2
FILE DATE: 04/04/2003
FILE TIME: 02:27

POINT#	X	Y
1:	0.063	-0.239
2:	-0.129	-0.033
3:	-0.640	-0.287
4:	-1.208	-0.617
5:	1.243	1.242

X CENTROID: -0.134
Y CENTROID: 0.013
POA TO CENTROID: 0.135
HORZ SPREAD: 2.451
VERT SPREAD: 1.859
GROUP SPREAD: 3.076
MIN RADIUS: 0.046
MAX RADIUS: 1.846
MEAN RADIUS: 0.809
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE