

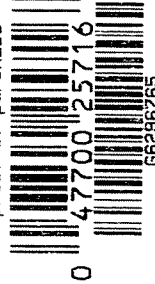
G6296765

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

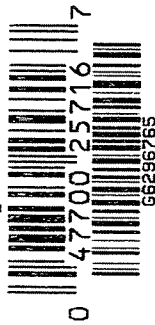
- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



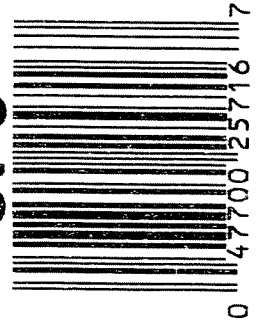
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6296765

UPC



Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYST
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marquee



5716 G6296765

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

SERIAL NO.



G6296765

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6296765

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1/30/03	RW
600	PROOF		1/30/03	RW
607	CHECK HEADSPACE	MAGNA - FLUX	1/30/03	RW
610	DIS-ASSEMBLE GUN	INSPECTED	1/30/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 04 2003 OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		2/6/03	JB
617	DRILL AND TAP SIGHT HOLES		2-6-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-18	TA
	(BOLT)		2-18	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/27/03	RA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/27/03	RA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/27/03	RA
	D) OIL FIRING PIN ASSEMBLY		2/27/03	RA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-7-03	RL

OP #	OPERATION NAME		READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7.0</u>	<u>7.5</u>	<u>7.5</u>	3-7-03	DA		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u>	<u>2.5</u>	<u>2.5</u>	3-7-03	DA		
	H) TRIGGER PULL TEST AND RETAINABILITY					3-7-03	RTL		
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.022</u>	<u>.023</u>	3-7-03	DA		
	J) ASSEMBLE STOCK					3-23-03	RTL		
	K) ASSEMBLE SWIVEL STUDS					4-23-03	RTL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					4-23-03	RTL		
	M) IRON SIGHT ALIGNMENT					4-23-03	RTL		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					4-23-03	RTL		
640	GALLERY TEST AND TARGET		PASS	FAIL		2-28-03	AC		
	MALFUNCTION		CORRECTION			2-28-03	A		
	MALFUNCTION		CORRECTION			2-28-03	A		
	MALFUNCTION		CORRECTION			2-28-03	A		
	MALFUNCTION		CORRECTION			2-28-03	A		
645	INSPECT FOR LIVE AMMO					2-28-03	A		
655	FINAL INSPECTION A) HEADSPACE					2-28-03	A		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.27</u>	<u>2.21</u>	<u>3.17</u>	<u>3.17</u>	<u>2.12</u>	3-8-03	DA
	C) FUNCTION					4-23-03	RTL		
660	PACK					4/24/03	DA		

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.41	2.50		2.41	MIN. SETTING
PULL #2	2.35	2.37		2.33	NO AVG. OF 5
PULL #3	2.29	2.33		2.43	READINGS ACCEPT
PULL #4	2.41	2.11		2.49	ABLE LESS THAN
PULL #5	2.38	2.19		2.42	
TOTAL	11.84	11.50		12.08	
AVG.	2.36	2.30		2.41	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.17	3.28		
PULL #2	3.08	3.29		
PULL #3	3.07	3.25		
PULL #4	3.11	3.15		
PULL #5	3.08	3.17		
TOTAL	15.51	16.14		
AVG.	3.10	3.22		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.29	4.12		4.16
PULL #2	4.30	4.11		4.12
PULL #3	4.36	4.09		4.25
PULL #4	4.31	4.23		4.16
PULL #5	4.07	4.07	1.1	4.25
TOTAL	21.33	20.62		20.94
AVG.	4.26	4.12		4.18

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296765.___0
FILE DATE AND TIME: 03/01/2003 14:44

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .5595

SERIAL NUMBER: G6296765. __0

TARGET NUMBER: 1

FILE DATE: 03/01/2003

FILE TIME: 14:44

POINT#	X	Y
1:	0.405	-0.367
2:	-0.221	-0.581
3:	-0.283	-0.097
4:	0.019	0.003
5:	0.242	0.707

X CENTROID: 0.032

Y CENTROID: -0.067

POA TO CENTROID: 0.074

HORZ SPREAD: 0.688

VERT SPREAD: 1.288

GROUP SPREAD: 1.369

MIN RADIUS: 0.071

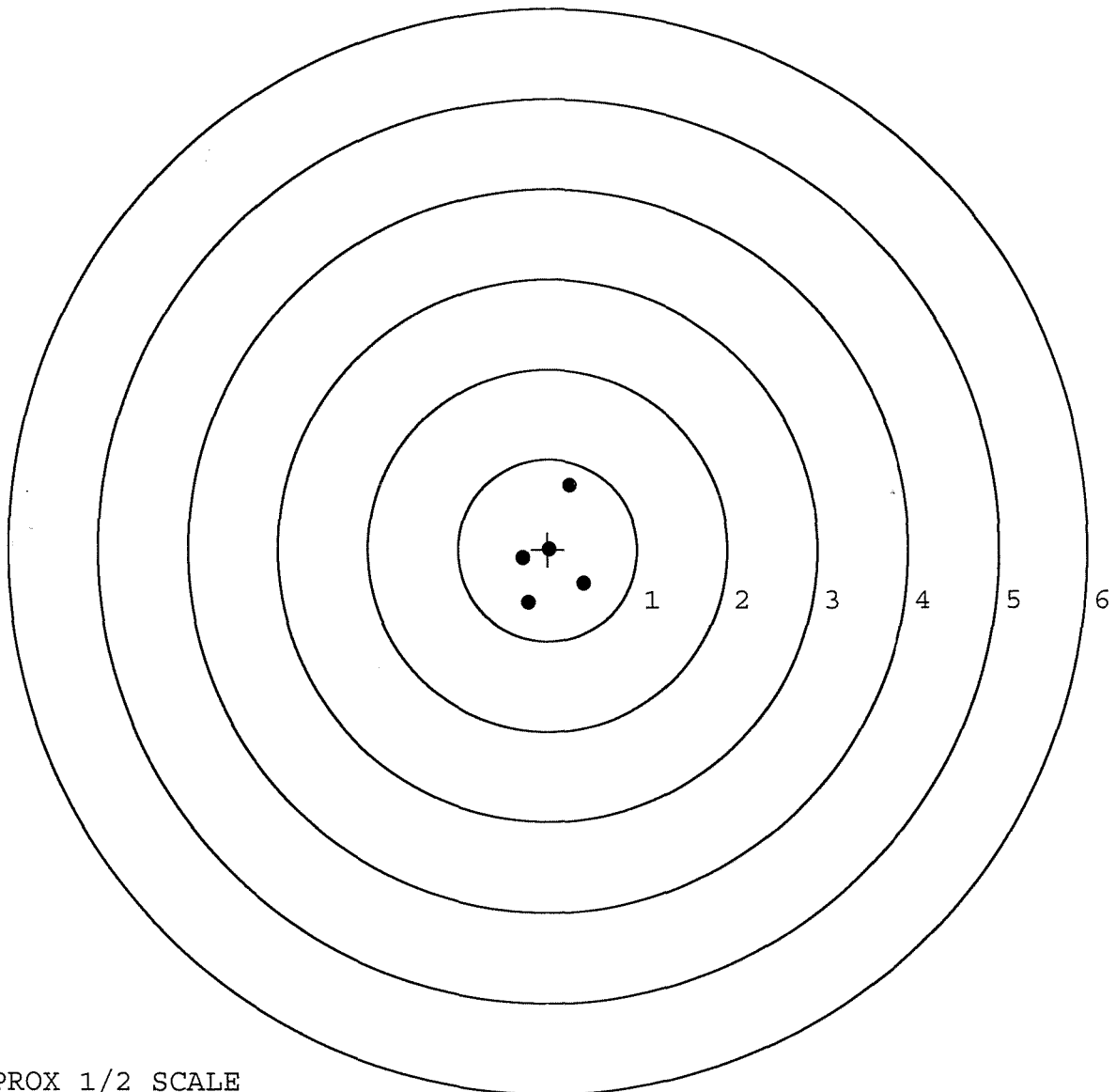
MAX RADIUS: 0.802

MEAN RADIUS: 0.448

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

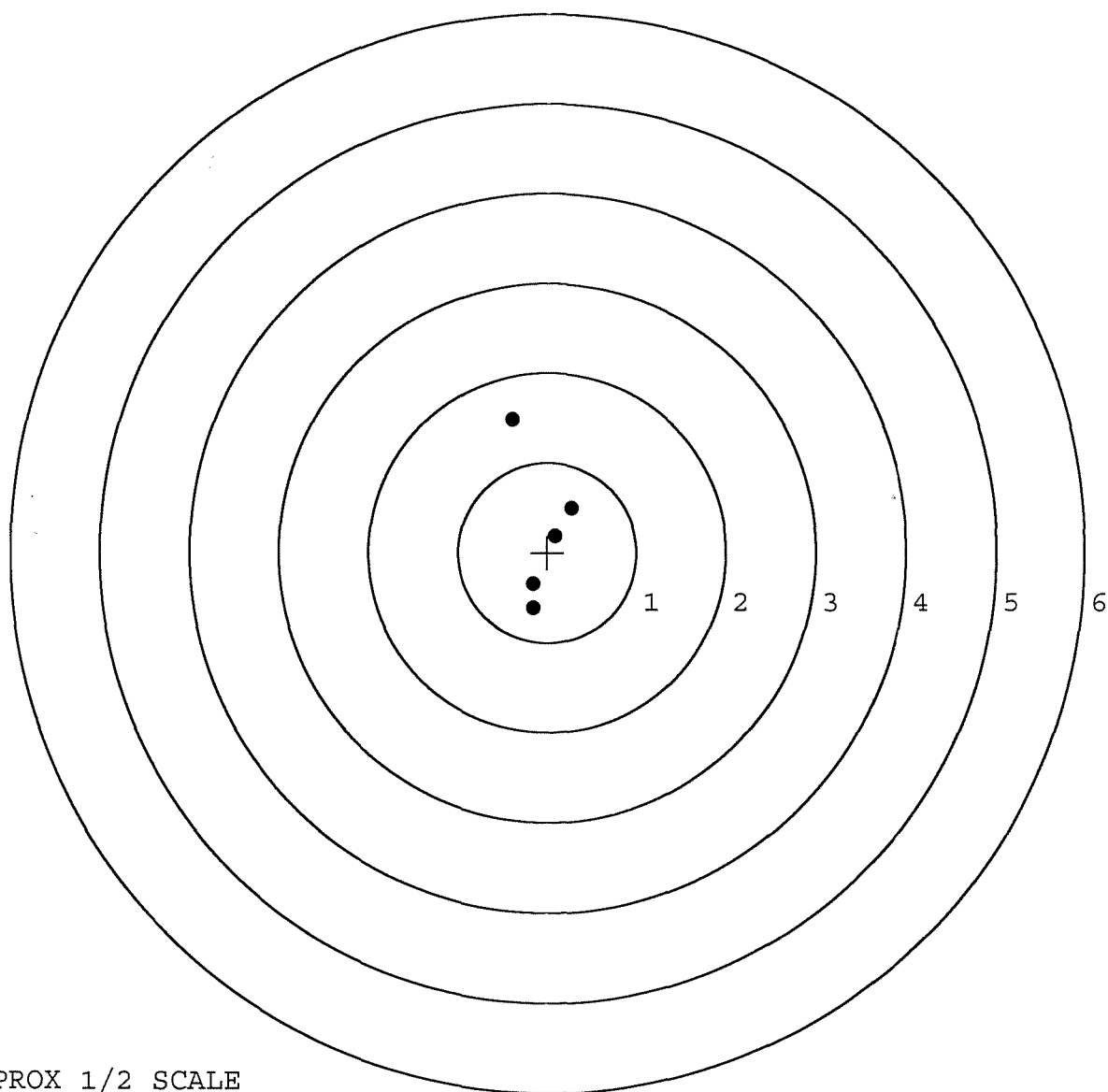
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296765. __0	POINT#	X	Y
TARGET NUMBER: 2	1:	-0.162	-0.626
FILE DATE: 03/01/2003	2:	-0.162	-0.357
FILE TIME: 14:44	3:	0.090	0.182
	4:	0.273	0.497
	5:	-0.400	1.479

X CENTROID:	-0.072
Y CENTROID:	0.235
POA TO CENTROID:	0.246
HORZ SPREAD:	0.673
VERT SPREAD:	2.105
GROUP SPREAD:	2.118
MIN RADIUS:	0.171
MAX RADIUS:	1.286
MEAN RADIUS:	0.671
# IN 1 IN DIAMETER:	2
# IN 2 IN DIAMETER:	4
# in 3 IN DIAMETER:	5



TARGET APPROX 1/2 SCALE