

G-6296766

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



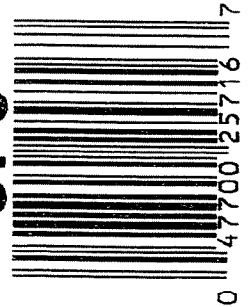
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296766

UPC



VERY IMPORTANT
INSTRUCTION BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
RIFLE

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. J
G6296766

ORDER NO.
25716

46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

5716 G6296766

08KX

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66296766

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RTL
600	PROOF		3-24-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-24-03	RW
610	DIS-ASSEMBLE GUN		3-25-03	AC
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RK</i>		
615	ROLLMARK CALIBER		3/27/03	13
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-2	TA
	(BOLT)		4-2	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-4-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-4-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-4-03	DA
	D) OIL FIRING PIN ASSEMBLY		4-4-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		5-1-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.0</u> <u>9.25</u> <u>8.75</u>	5-1-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.25</u> <u>2.25</u> <u>2.0</u>	5-1-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		5-1-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023⁵</u> <u>.023</u> <u>.023⁵</u>	5-1-03	TRW
	J) ASSEMBLE STOCK		4-4-03	RTL
	K) ASSEMBLE SWIVEL STUDS		5-6-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-6-03	RTL
	M) IRON SIGHT ALIGNMENT		5-6-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-6-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-9-03	A
	MALFUNCTION	CORRECTION	4-9-03	A
	MALFUNCTION	CORRECTION	4-9-03	A
	MALFUNCTION	CORRECTION	4-9-03	A
	MALFUNCTION	CORRECTION	4-9-03	A
645	INSPECT FOR LIVE AMMO		4-9-03	A
655	FINAL INSPECTION A) HEADSPACE		5-5-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.65</u> <u>2.63</u> <u>2.64</u> <u>2.63</u>	5-1-03	TRW
	C) FUNCTION		5-5-03	RTL
660	PACK		5/7/03	RA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____

DATE 12-16-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.27	2.18	2.34	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.31	2.31	2.41	
PULL #3	2.30	2.28	2.26	
PULL #4	2.28	2.23	2.45	
PULL #5	2.20	2.18	2.51	
TOTAL	11.36	11.18	11.97	
AVG.	2.27	2.23	2.39	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.32	3.36	
PULL #2	3.28	3.18	
PULL #3	3.37	3.32	
PULL #4	3.28	3.34	
PULL #5	3.37	3.32	
TOTAL	16.62	16.52	
AVG.	3.32	3.30	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.36	4.43		4.31
PULL #2	4.15	4.37		4.21
PULL #3	4.38	4.41		4.20
PULL #4	4.35	4.38		4.29
PULL #5	4.22	4.00		4.13
TOTAL	21.46	21.59		21.14
AVG.	4.29	4.31		4.22

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296766.___0
FILE DATE AND TIME: 04/10/2003 02:55

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

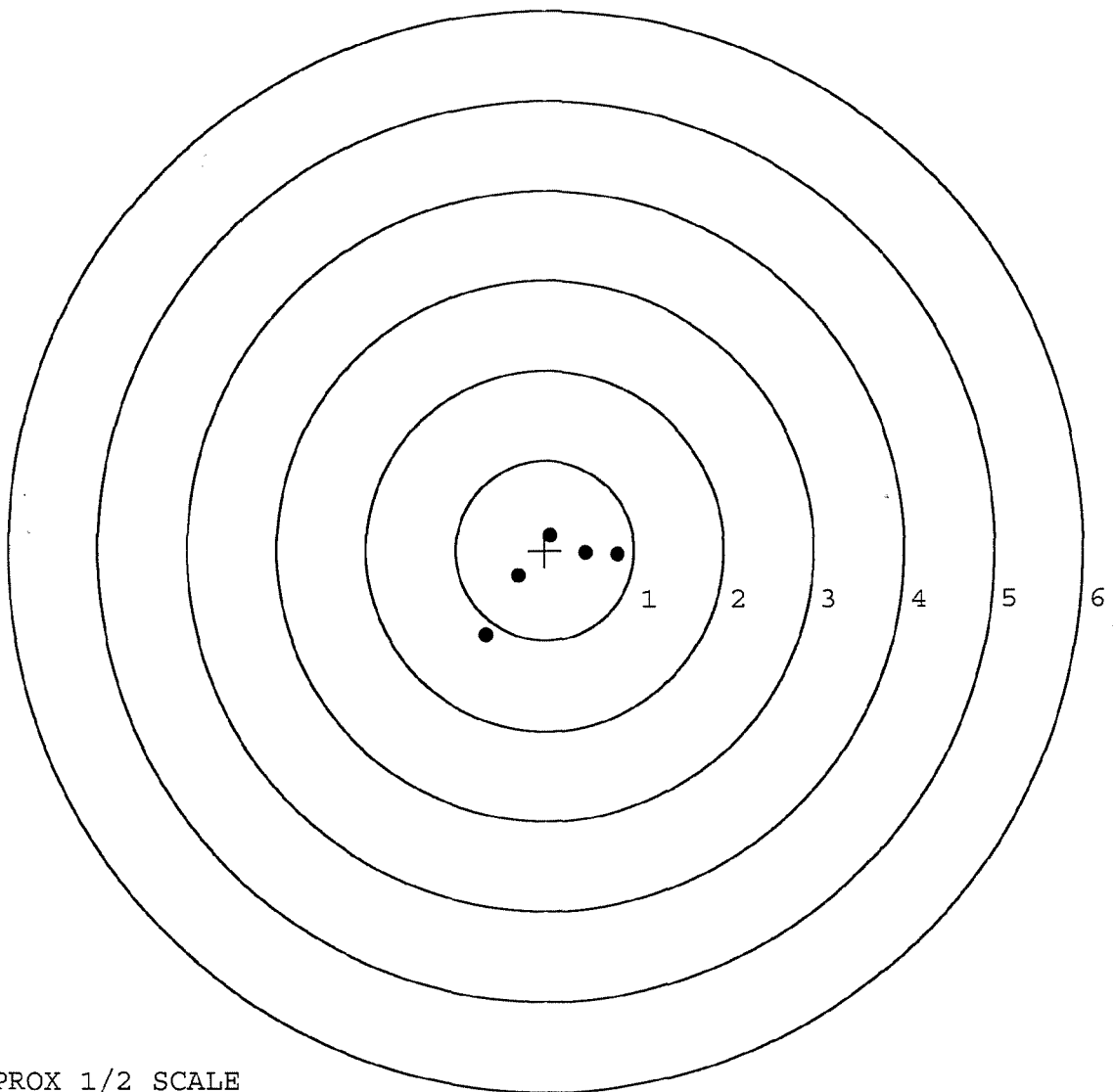
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean 6785

SERIAL NUMBER: G6296766. __0
TARGET NUMBER: 1
FILE DATE: 04/10/2003
FILE TIME: 02:55

POINT#	X	Y
1:	0.817	-0.048
2:	0.454	-0.027
3:	0.064	0.165
4:	-0.304	-0.288
5:	-0.673	-0.953

X CENTROID: 0.072
Y CENTROID: -0.230
POA TO CENTROID: 0.241
HORZ SPREAD: 1.490
VERT SPREAD: 1.118
GROUP SPREAD: 1.743
MIN RADIUS: 0.380
MAX RADIUS: 1.038
MEAN RADIUS: 0.603
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

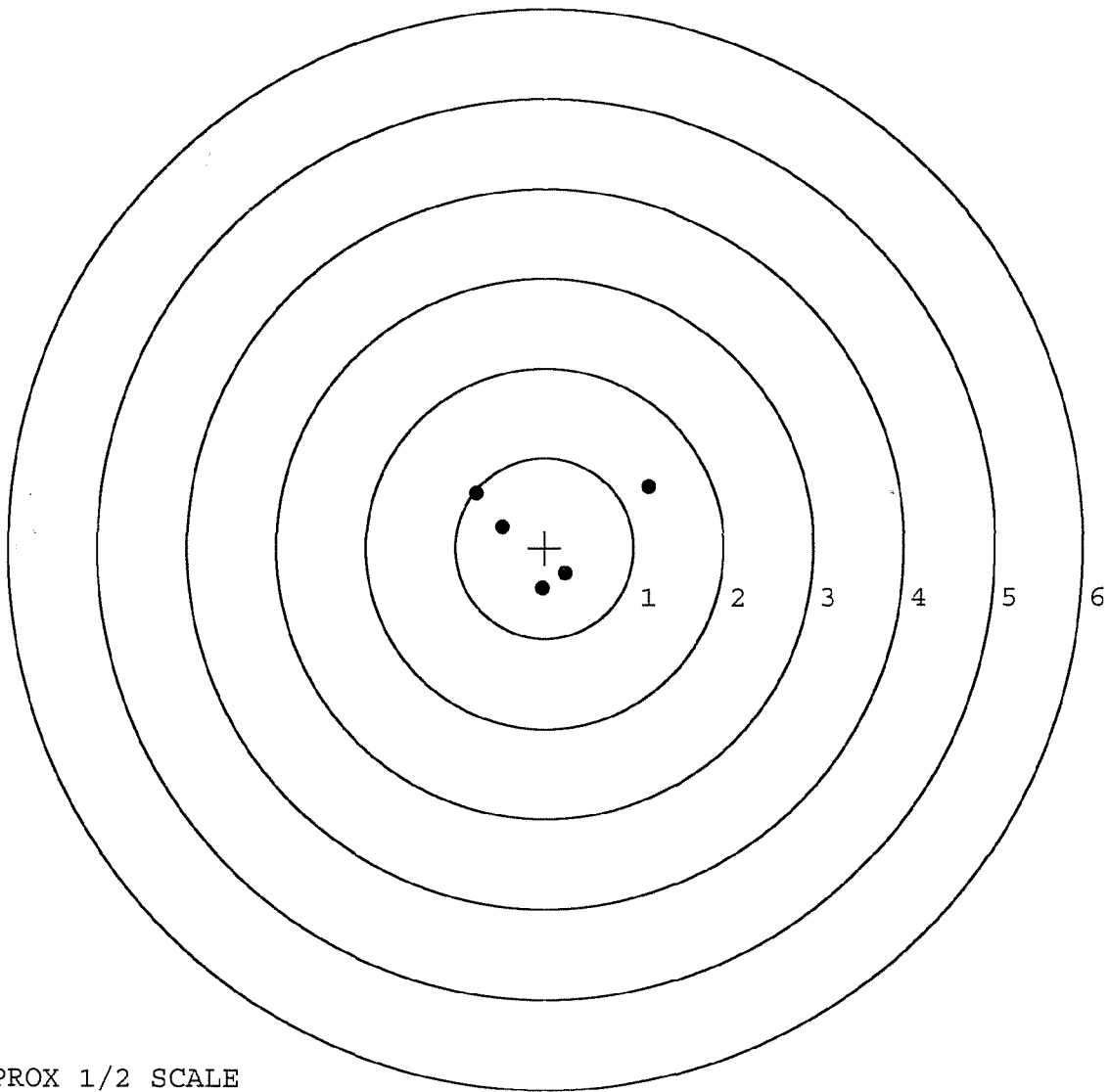


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296766. __0
TARGET NUMBER: 2
FILE DATE: 04/10/2003
FILE TIME: 02:55

POINT#	X	Y
1:	1.160	0.678
2:	0.228	-0.289
3:	-0.033	-0.456
4:	-0.486	0.233
5:	-0.764	0.602

X CENTROID: 0.021
Y CENTROID: 0.154
POA TO CENTROID: 0.155
HORZ SPREAD: 1.924
VERT SPREAD: 1.134
GROUP SPREAD: 1.926
MIN RADIUS: 0.489
MAX RADIUS: 1.254
MEAN RADIUS: 0.754
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE