

56296767

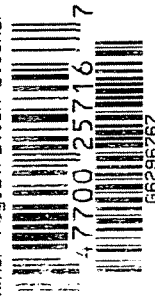
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



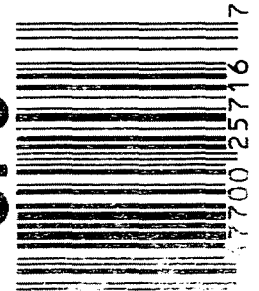
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6296767

UPC



46 50241

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.
Made in Ilion, NY

SERIAL NO. J
G6296767

ORDER NO.
25716

24CX

5716 G6296767

ORDER

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER

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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296767

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-22-03	RTL
600	PROOF		3-24-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-24-03	RW
610	DIS-ASSEMBLE GUN		3-25-03	AC
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 25 2003 OPERATOR <u>IRB</u>		
615	ROLLMARK CALIBER		3/27/03	LB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-3	TA
	(BOLT)		4-3	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/4/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/4/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/4/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/4/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	4-21-03	OK

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7.5</u> <u>7.5</u>	4-21-03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	4-21-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		4-21-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.021</u>	4-21-03	DA
	J) ASSEMBLE STOCK		4-4-03	Rev
	K) ASSEMBLE SWIVEL STUDS		04-21-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		04-21-03	RTL
	M) IRON SIGHT ALIGNMENT		04-21-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		04-21-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-15-03	A
	MALFUNCTION	CORRECTION	4-15-03	A
	MALFUNCTION	CORRECTION	4-15-03	A
	MALFUNCTION	CORRECTION	4-15-03	A
	MALFUNCTION	CORRECTION	4-15-03	A
645	INSPECT FOR LIVE AMMO		4-15-03	A
655	FINAL INSPECTION A) HEADSPACE		4-21-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u> <u>2.59</u> <u>2.55</u> <u>2.56</u> <u>2.54</u>	4/21/03	DA
	C) FUNCTION		04-21-03	RTL
660	PACK		4/21/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO.

DATE 12-4-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.52	2.30		2.41	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.54	2.34		2.33	
PULL #3	2.53	2.18		2.32	
PULL #4	2.46	2.30		2.31	
PULL #5	2.55	2.19		2.24	
TOTAL	12.60	11.31		11.61	
AVG.	2.52	2.26		2.32	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.15	3.18		
PULL #2	3.22	3.13		
PULL #3	3.25	3.04		
PULL #4	3.15	3.22		
PULL #5	3.07	3.09		
TOTAL	15.84	15.66		
AVG.	3.16	3.13		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.12	4.02		4.10
PULL #2	4.21	4.07		4.09
PULL #3	4.11	4.09		4.10
PULL #4	4.19	4.18		4.07
PULL #5	4.21	4.11		4.17
TOTAL	20.84	20.47		20.53
AVG.	4.16	4.09		4.10

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296767.__0
FILE DATE AND TIME: 04/16/2003 00:52

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

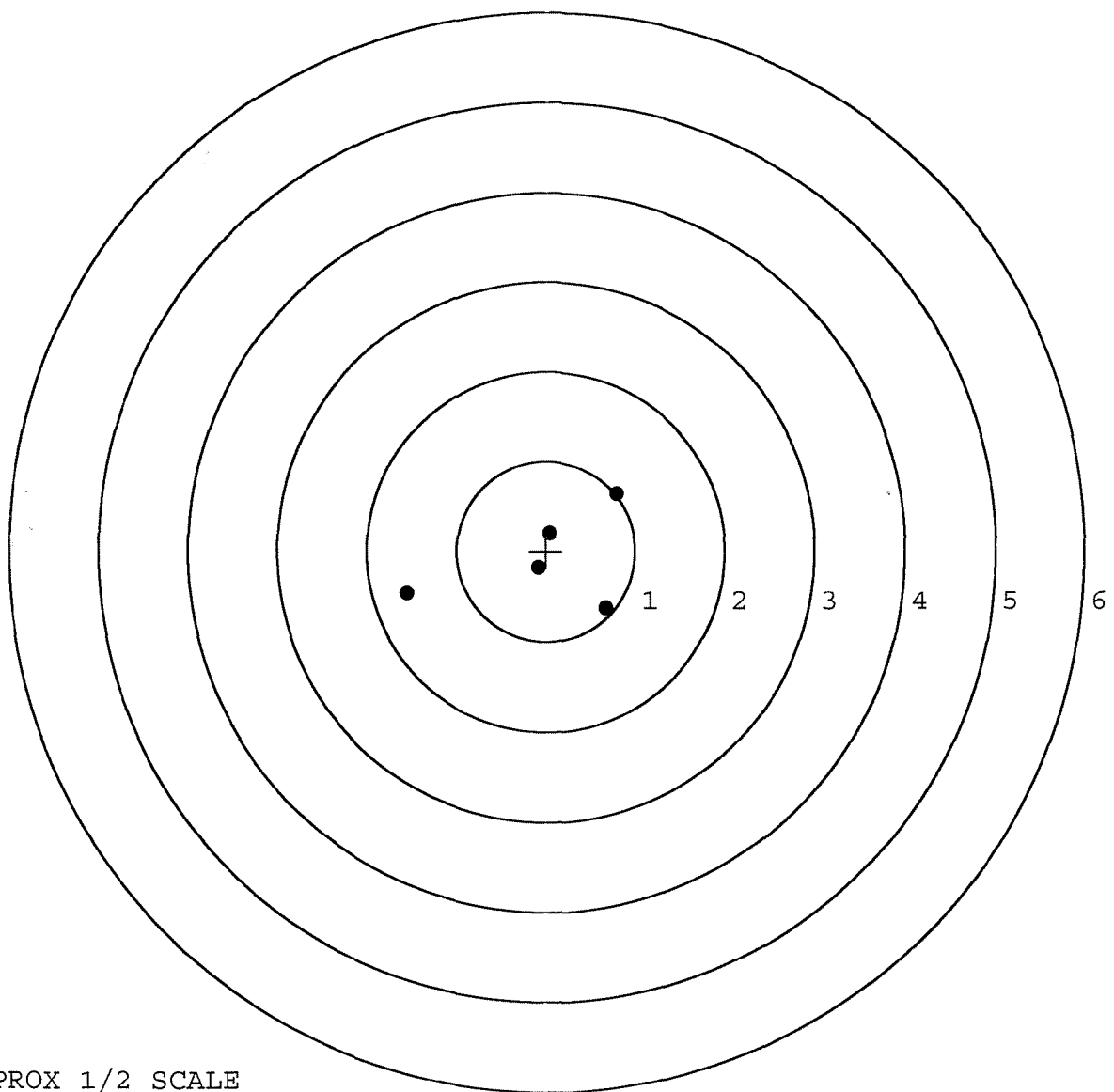
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .697

SERIAL NUMBER: G6296767.___0
TARGET NUMBER: 1
FILE DATE: 04/16/2003
FILE TIME: 00:52

POINT#	X	Y
1:	0.667	-0.637
2:	-0.089	-0.190
3:	0.042	0.194
4:	0.787	0.636
5:	-1.556	-0.478

X CENTROID: -0.030
Y CENTROID: -0.095
POA TO CENTROID: 0.100
HORZ SPREAD: 2.343
VERT SPREAD: 1.273
GROUP SPREAD: 2.594
MIN RADIUS: 0.112
MAX RADIUS: 1.574
MEAN RADIUS: 0.792
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4

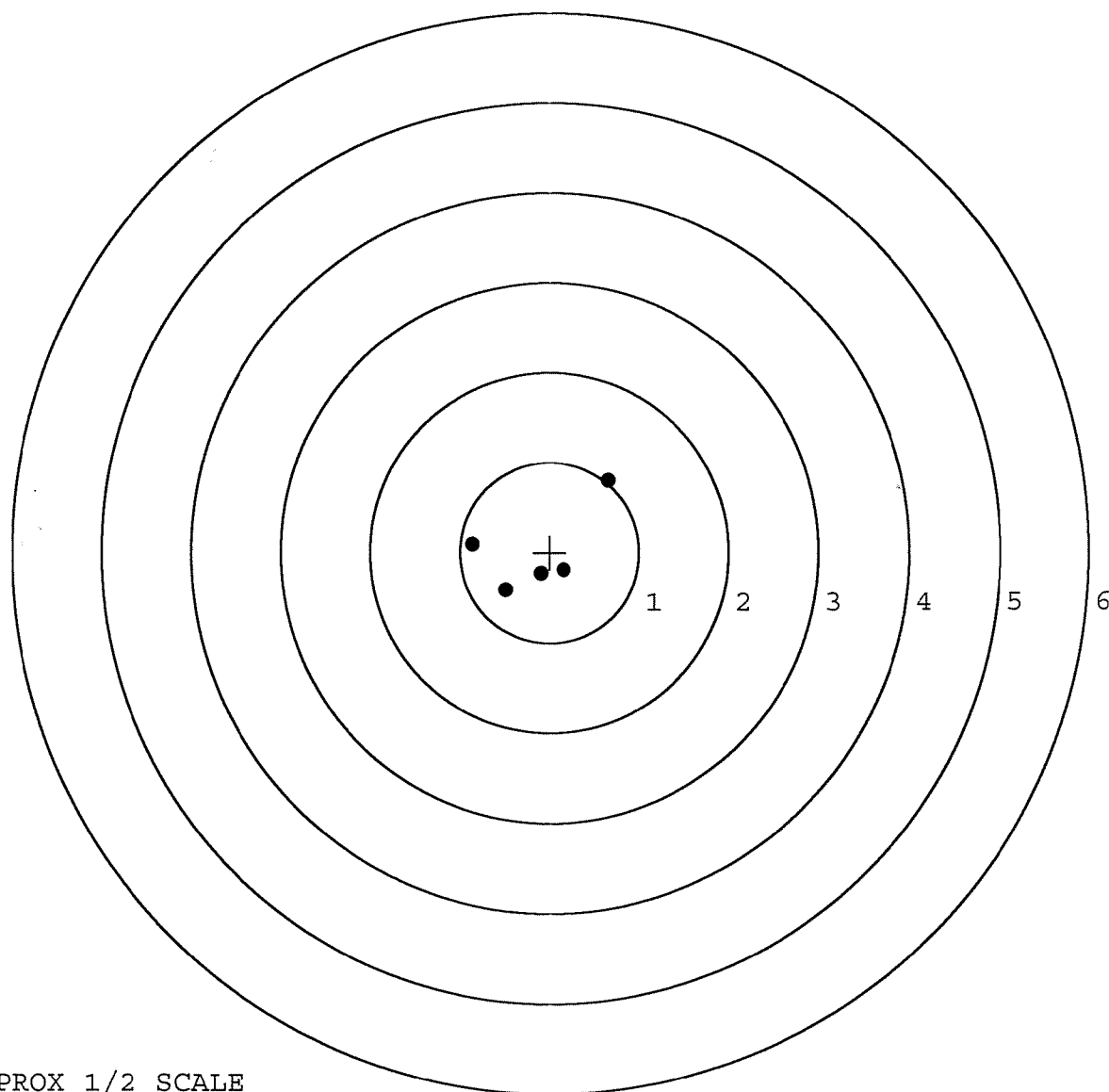


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296767. __0
TARGET NUMBER: 2
FILE DATE: 04/16/2003
FILE TIME: 00:52

POINT#	X	Y
1:	0.656	0.795
2:	0.158	-0.194
3:	-0.101	-0.238
4:	-0.497	-0.418
5:	-0.862	0.092

X CENTROID: -0.129
Y CENTROID: 0.007
POA TO CENTROID: 0.129
HORZ SPREAD: 1.518
VERT SPREAD: 1.213
GROUP SPREAD: 1.674
MIN RADIUS: 0.247
MAX RADIUS: 1.112
MEAN RADIUS: 0.602
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE