

G-6296768

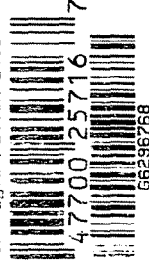
**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

- INSTRUCTION BOOK 3518

proof of purchase



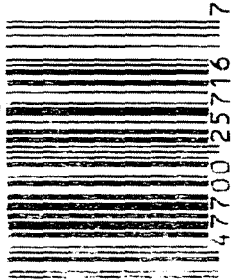
number registration sticker



|               |              |
|---------------|--------------|
| ORDER NO.     | <b>25716</b> |
| BARREL LENGTH | <b>24"</b>   |
| CAPACITY      | <b>6</b>     |

**G6296768**

**UPC**



46 FORM

VERY IMPORTANT  
INSTRUCTION BOOK  
ENCLOSED TO ASSURE  
SAFE USE OF THIS  
WEAPON

**Remington®**

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

46

Serial No. **66296768**  
Order No. **25716**

Made in Dillon, N.Y. Reg. U.S. Pat. & Tm. Off. Merca Registrada Mar que Deposee.

**24CX**

5716 66296768

**ORDER 25716**

M/24 7.62 NATO S.W.S. (COMPLETE SYST

**UPC**



**ORDER 25716**

M/24 7.62 NATO S.W.S. (COMPLETE SYST

**UPC**



SERIAL NO.



M-24  
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66296768

| OP #      | OPERATION NAME                                                                                                                         | READINGS                          | DATE    | INITIAL |
|-----------|----------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------|---------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                                                                                              |                                   | 2/4/03  | RW      |
| 600       | PROOF                                                                                                                                  |                                   | 2/4/03  | RW      |
| 607       | CHECK HEADSPACE                                                                                                                        | MAGNA - FLUX INSPECTED            | 2/4/03  | RW      |
| 610       | DIS-ASSEMBLE GUN                                                                                                                       |                                   | 2/4/03  | RW      |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 | FEB 06 2003<br>OPERATOR <u>RL</u> |         |         |
| 615       | ROLLMARK CALIBER                                                                                                                       |                                   | 2/6/03  | SB      |
| 617       | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                                   | 2-7-03  | TRW     |
| 620       | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                                   | 2-24    | TA      |
|           | (BOLT)                                                                                                                                 |                                   | 2-24    | TA      |
| 625       | FINAL ASSEMBLY<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                  |                                   | 2/27/03 | BP      |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                                   | 2/27/03 | BP      |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                                   | 2/27/03 | BP      |
|           | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                                   | 2/27/03 | BP      |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                                   | 4-22-03 | RTL     |

| OP #  | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>6.2</u> <u>6.2</u> <u>5.5</u>                            | 3-11-03 | DA      |
| CONT. | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>3.2</u> <u>2.5</u> <u>2.5</u>                            | 3-11-03 | DA      |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             | 4-22-03 | RTL     |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.021</u> <u>.020</u> <u>.022</u>                         | 3-11-03 | DA      |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 3/10/03 | RTL     |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 4-22-03 | RTL     |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 4-22-03 | RTL     |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 4-22-03 | RTL     |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | 4-22-03 | RTL     |
| 640   | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                                   | 3-11-03 | TRW     |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 3-11-03 | TRW     |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 3-11-03 | TRW     |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 3-11-03 | TRW     |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 3-11-03 | TRW     |
| 645   | INSPECT FOR LIVE AMMO                                                    |                                                             | 3-11-03 | TRW     |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 4-22-03 | RTL     |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.58</u> <u>2.60</u> <u>2.61</u> <u>2.61</u> <u>2.62</u> | 3-11-03 | DA      |
|       | C) FUNCTION                                                              |                                                             | 4-22-03 | RTL     |
| 660   | PACK                                                                     |                                                             | 4/22/03 | DA      |

2.50# + .50#  
3.00# + .75#  
4.00# + 1.00#

DATE 1-22-05  
TESTER TRW

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |       | COMMENTS        |
|---------|------------------|--------------------------|--------------------------------|-------|-----------------|
| PULL #1 | 2.48             | 2.63                     |                                | 2.36  | MIN. SETTING,   |
| PULL #2 | 2.76             | 2.54                     |                                | 2.49  | NO AVG. OF 5    |
| PULL #3 | 2.36             | 2.60                     |                                | 2.53  | READINGS ACCEPT |
| PULL #4 | 2.46             | 2.46                     |                                | 2.46  | ABLE LESS THAN  |
| PULL #5 | 2.43             | 2.59                     |                                | 2.57  |                 |
| TOTAL   | 12.49            | 12.82                    |                                | 12.41 |                 |
| AVG.    | 2.49             | 2.56                     |                                | 2.48  |                 |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.30             | 3.23                     |  |          |
| PULL #2 | 3.26             | 3.43                     |  |          |
| PULL #3 | 3.07             | 3.44                     |  |          |
| PULL #4 | 3.30             | 3.45                     |  |          |
| PULL #5 | 3.13             | 3.28                     |  |          |
| TOTAL   | 16.06            | 16.83                    |  |          |
| AVG.    | 3.21             | 3.36                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# &<br>TARGET & ACCU |
|---------|------------------|--------------------------|--------------------------------|--------------------------------|
| PULL #1 | 4.21             | 4.38                     |                                | 4.17                           |
| PULL #2 | 4.32             | 4.29                     |                                | 4.32                           |
| PULL #3 | 4.23             | 4.26                     |                                | 4.26                           |
| PULL #4 | 4.16             | 4.37                     |                                | 4.30                           |
| PULL #5 | 4.19             | 4.19                     |                                | 4.31                           |
| TOTAL   | 21.11            | 21.49                    |                                | 21.36                          |
| AVG.    | 4.22             | 4.29                     |                                | 4.27                           |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296768.\_\_0  
FILE DATE AND TIME: 03/12/2003 11:45

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA  
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

*Ave. mean* .6735

SERIAL NUMBER: G6296768. \_\_0

TARGET NUMBER: 1

FILE DATE: 03/12/2003

FILE TIME: 11:45

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 1.039  | -0.223 |
| 2:     | 1.032  | 0.163  |
| 3:     | -0.116 | -0.189 |
| 4:     | -0.316 | -0.286 |
| 5:     | -0.822 | 0.488  |

X CENTROID: 0.163

Y CENTROID: -0.009

POA TO CENTROID: 0.164

HORZ SPREAD: 1.861

VERT SPREAD: 0.774

GROUP SPREAD: 1.992

MIN RADIUS: 0.332

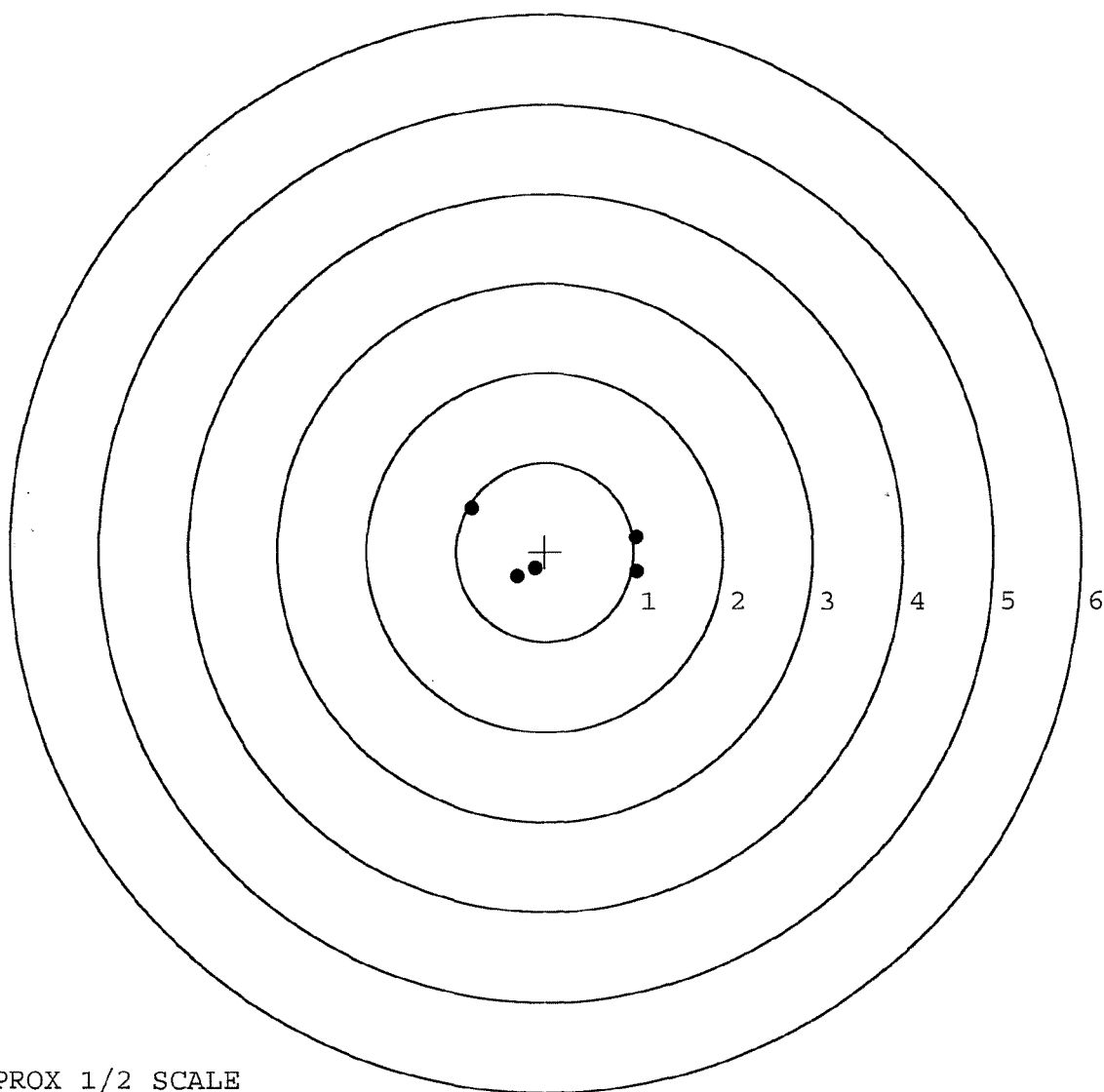
MAX RADIUS: 1.104

MEAN RADIUS: 0.755

# IN 1 IN DIAMETER: 1

# IN 2 IN DIAMETER: 4

# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296768. \_\_0

TARGET NUMBER: 2

FILE DATE: 03/12/2003

FILE TIME: 11:45

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.265  | -0.884 |
| 2:     | -0.463 | -0.209 |
| 3:     | 0.129  | 0.132  |
| 4:     | 0.673  | 0.501  |
| 5:     | -0.160 | 0.518  |

X CENTROID: 0.089

Y CENTROID: 0.012

POA TO CENTROID: 0.090

HORZ SPREAD: 1.136

VERT SPREAD: 1.402

GROUP SPREAD: 1.465

MIN RADIUS: 0.127

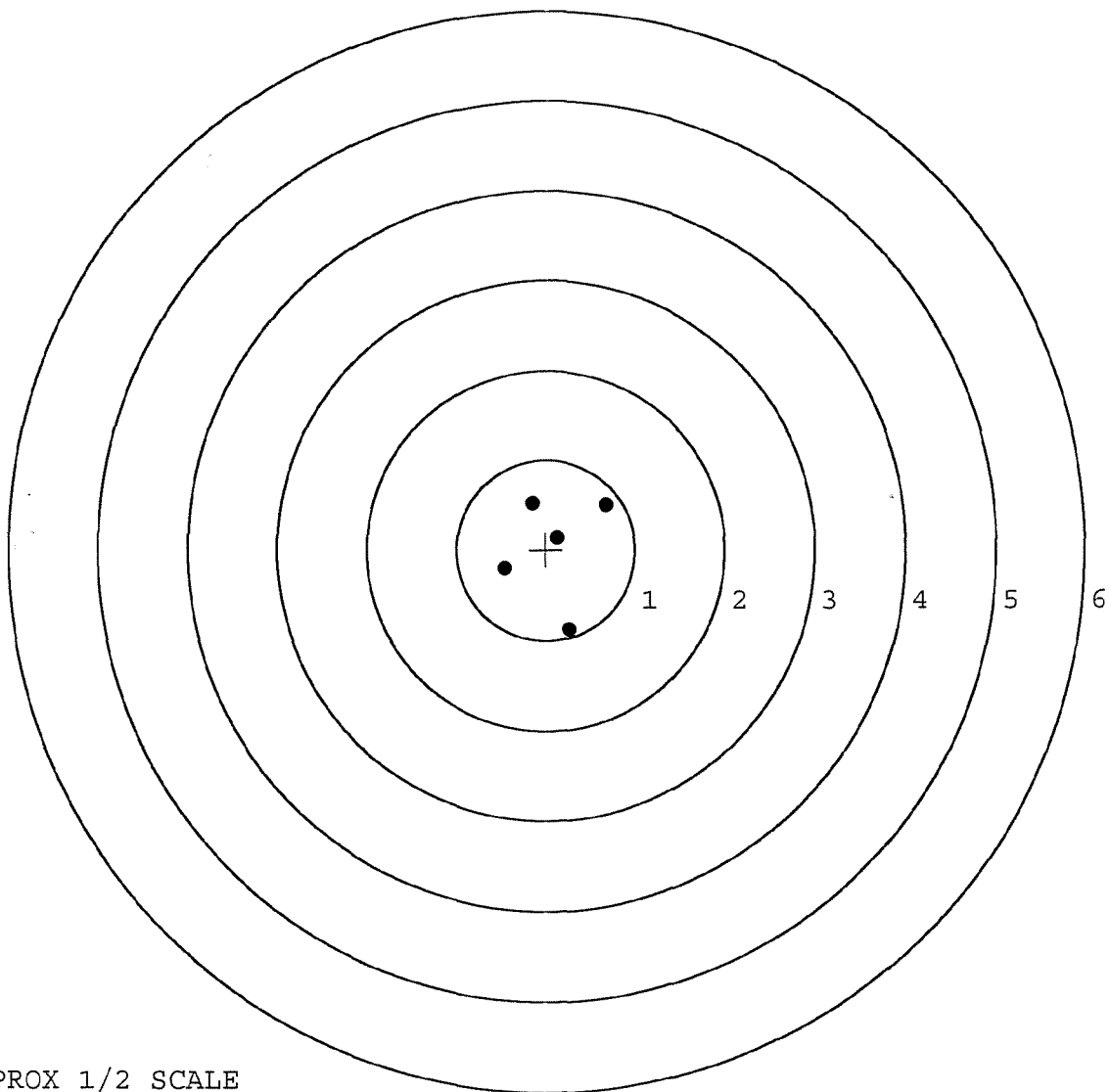
MAX RADIUS: 0.913

MEAN RADIUS: 0.592

# IN 1 IN DIAMETER: 1

# IN 2 IN DIAMETER: 5

# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE