

G629 6770

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner's registration sticker



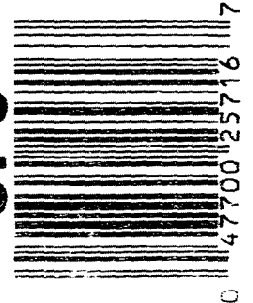
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296770

UPC



46 FORM

VERY IMPORTANT
 INSTRUCTIONS: See
 enclosed to assure
 safe use of this
 firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66296770**
 Order No. **25716**

46

Made in U.S.A. Pat. & Reg. Off. Marca Registrada. Marque Deposee.

28AX

5716 66296770

ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # GL629 6770

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-30-03	RL
600	PROOF		1-30-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-30-03	RL
610	DIS-ASSEMBLE GUN	FEB 01 2003	1-30-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		2/6/03	RL
617	DRILL AND TAP SIGHT HOLES		2/6/03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-18	TA
	(BOLT)		2-18	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/27/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/27/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/27/03	DA
	D) OIL FIRING PIN ASSEMBLY		2/27/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-22-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>7.5</u> <u>7.5</u>	3-22-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>3.0</u>	3-22-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		3-24-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.0215</u>	3-22-03	TRW
	J) ASSEMBLE STOCK		3-12-03	RTL
	K) ASSEMBLE SWIVEL STUDS		3-24-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-24-03	RTL
	M) IRON SIGHT ALIGNMENT		3-24-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-24-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-13-03	TRW
	MALFUNCTION	CORRECTION	3-13-03	TRW
	MALFUNCTION	CORRECTION	3-13-03	TRW
	MALFUNCTION	CORRECTION	3-13-03	TRW
	MALFUNCTION	CORRECTION	3-13-03	TRW
645	INSPECT FOR LIVE AMMO		3-13-03	TRW
655	FINAL INSPECTION A) HEADSPACE		3-24-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.86</u> <u>2.92</u> <u>2.94</u> <u>2.86</u> <u>2.85</u>	3-22-03	TRW
	C) FUNCTION		3-24-03	RTL
660	PACK		3-24-03	RAA

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

DATE 1-22-03
TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.74	2.69		2.78	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.70	2.63		2.82	
PULL #3	2.75	2.66		2.87	
PULL #4	2.66	2.70		2.88	
PULL #5	2.72	2.66		2.71	
TOTAL	13.57	13.34		14.06	
AVG.	2.71	2.67		2.81	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.18	3.10		
PULL #2	3.19	3.18		
PULL #3	3.17	3.15		
PULL #4	3.12	3.17		
PULL #5	3.16	3.13		
TOTAL	15.82	15.73		
AVG.	3.16	3.15		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.14	4.04		4.28
PULL #2	4.10	3.98		4.25
PULL #3	4.17	4.06		4.09
PULL #4	4.18	4.10		4.27
PULL #5	4.25	4.08		4.25
TOTAL	20.84	20.26		21.14
AVG.	4.17	4.05		4.22

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296770.__0
FILE DATE AND TIME: 03/14/2003 12:13

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean 8335

SERIAL NUMBER: G6296770. 0

TARGET NUMBER: 1

FILE DATE: 03/14/2003

FILE TIME: 12:13

POINT#	X	Y
1:	0.528	-0.248
2:	0.126	-0.234
3:	0.109	0.267
4:	-1.266	0.562
5:	-0.989	-0.619

X CENTROID: -0.298

Y CENTROID: -0.054

POA TO CENTROID: 0.303

HORZ SPREAD: 1.794

VERT SPREAD: 1.181

GROUP SPREAD: 1.968

MIN RADIUS: 0.461

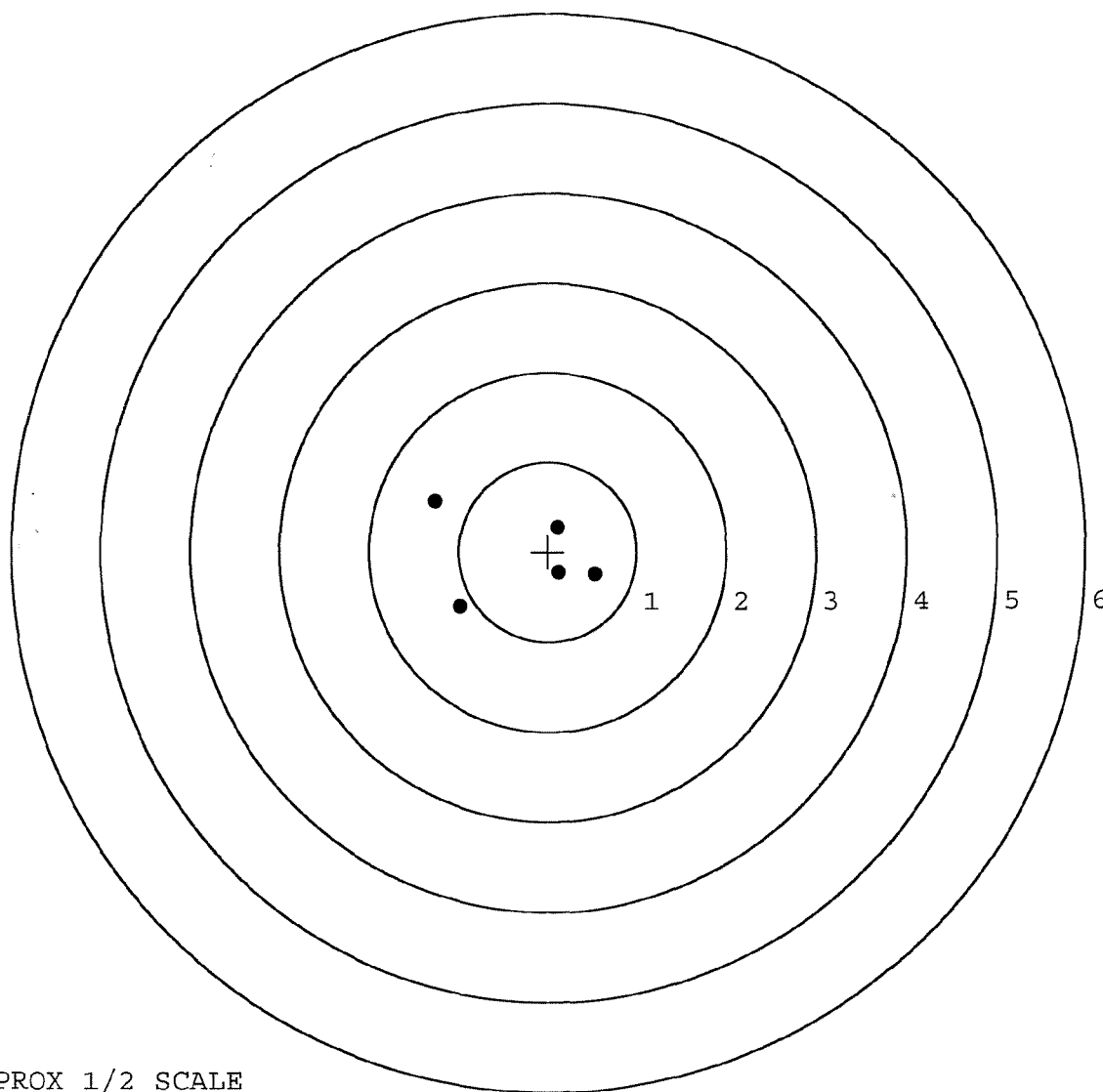
MAX RADIUS: 1.147

MEAN RADIUS: 0.774

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5

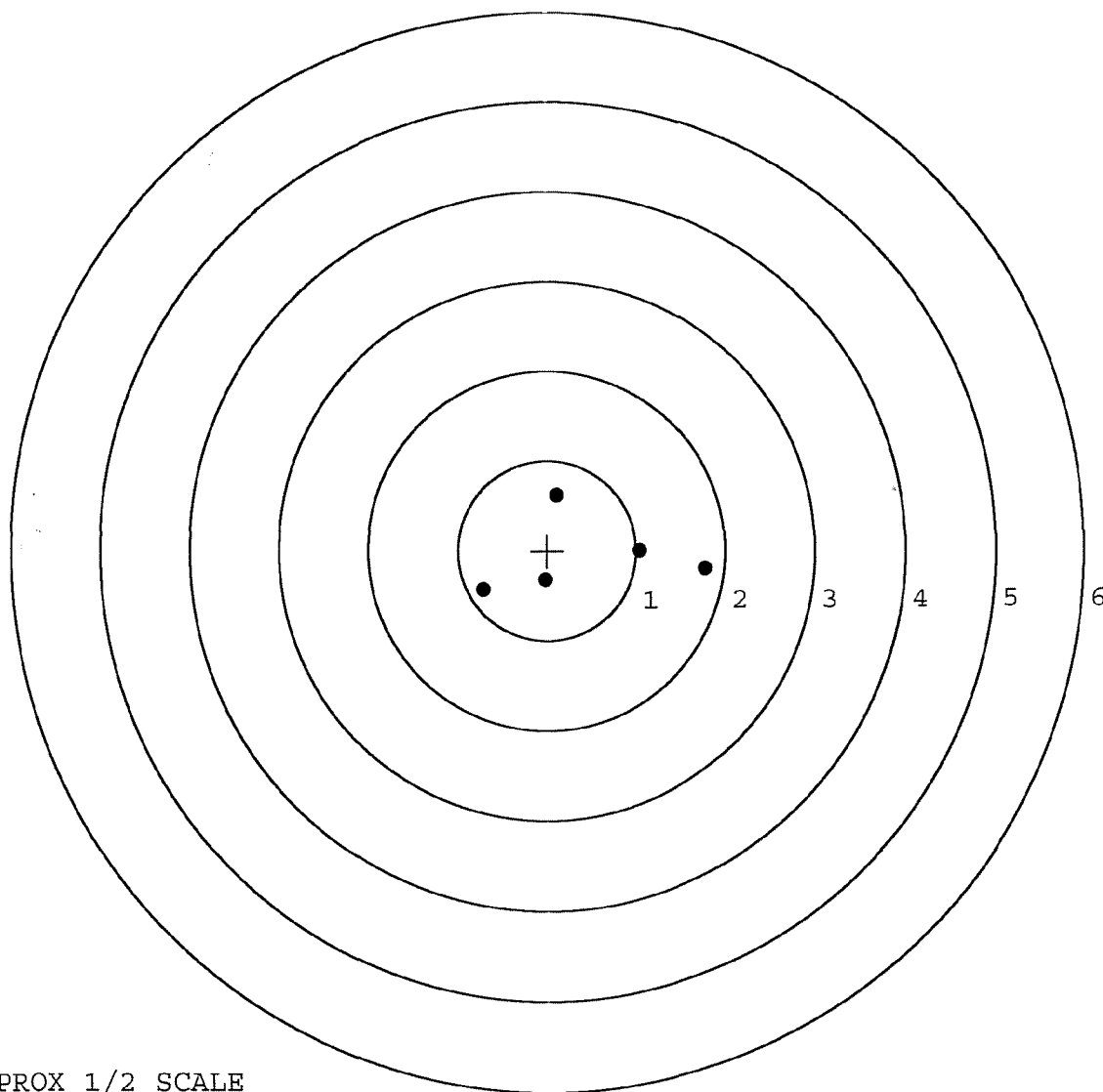


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296770. __0
TARGET NUMBER: 2
FILE DATE: 03/14/2003
FILE TIME: 12:13

POINT#	X	Y
1:	1.046	0.002
2:	1.778	-0.213
3:	0.118	0.620
4:	-0.023	-0.329
5:	-0.717	-0.439

X CENTROID: 0.440
Y CENTROID: -0.072
POA TO CENTROID: 0.446
HORZ SPREAD: 2.495
VERT SPREAD: 1.059
GROUP SPREAD: 2.505
MIN RADIUS: 0.530
MAX RADIUS: 1.345
MEAN RADIUS: 0.893
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE