

G 6296771

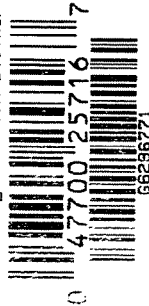
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



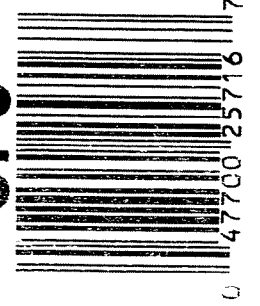
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6296771

UPC



46 FORM

VERY IMPORTANT
INSTRUCTION BOOK
ENCLOSED TO ASSURE
SAFE USE of this
Weapon.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Regd. U.S. Pat. & Tar. Off. Patent Registered Mark of Remington-Union

SERIAL NO. **G6296771**
ORDER NO. **25716**
31AX

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5716 G6296771

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SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296771

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/4/03	RW
600	PROOF		2/4/03	RW
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	2/4/03	RW
610	DIS-ASSEMBLE GUN		2/4/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 06 2003 OPERATOR <i>BL</i>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-24	TA
	(BOLT)		2-24	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/27/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/27/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/27/03	DA
	D) OIL FIRING PIN ASSEMBLY		2/27/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	3-21-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4 lbs</u> <u>4 lbs</u> <u>4 lbs</u>	3-21-03	A
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>7 lbs</u> <u>7 lbs</u> <u>7 lbs</u>	3-21-03	A
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.026</u> <u>.028</u> <u>.028</u>	3-21-03	A
	J) ASSEMBLE STOCK		3-11-03	RW
	K) ASSEMBLE SWIVEL STUDS		3-25-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-11-03	RW
	M) IRON SIGHT ALIGNMENT		3-11-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-11-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	3-12-03	TRW
	MALFUNCTION	CORRECTION	3-12-03	TRW
	MALFUNCTION	CORRECTION	3-12-03	TRW
	MALFUNCTION	CORRECTION	3-12-03	TRW
	MALFUNCTION	CORRECTION	3-12-03	TRW
645	INSPECT FOR LIVE AMMO		3-12-03	TRW
655	FINAL INSPECTION A) HEADSPACE		3-25-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.49</u> <u>2.27</u> <u>2.57</u> <u>2.37</u> <u>2.39</u>	3-21-03	TRW
	C) FUNCTION		3-25-03	RTL
660	PACK		3-25-03	RPA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____

DATE 3-11-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.48	2.50		2.10	MIN. SETTING,
PULL #2	2.52	2.26		2.05	NO AVG. OF 5
PULL #3	2.57	2.50		2.35	READINGS ACCEPT-
PULL #4	2.51	2.36		2.61	ABLE LESS THAN 2
PULL #5	2.39	2.18		2.34	
TOTAL	12.47	11.80		11.45	
AVG.	2.49	2.36		2.29	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.24	3.47		
PULL #2	3.36	3.32		
PULL #3	3.24	3.34		
PULL #4	3.32	3.14		
PULL #5	3.22	3.28		
TOTAL	16.38	16.55		
AVG.	3.27	3.31		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FC TARGET & ACCUR
PULL #1	4.21	4.33		4.34
PULL #2	4.07	4.40		4.31
PULL #3	4.32	4.04		4.21
PULL #4	4.37	4.17		4.17
PULL #5	4.41	4.15		4.40
TOTAL	22.21.38	21.09		21.43
AVG.	4.27	4.21		4.28

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296771.__0
FILE DATE AND TIME: 03/13/2003 13:00

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

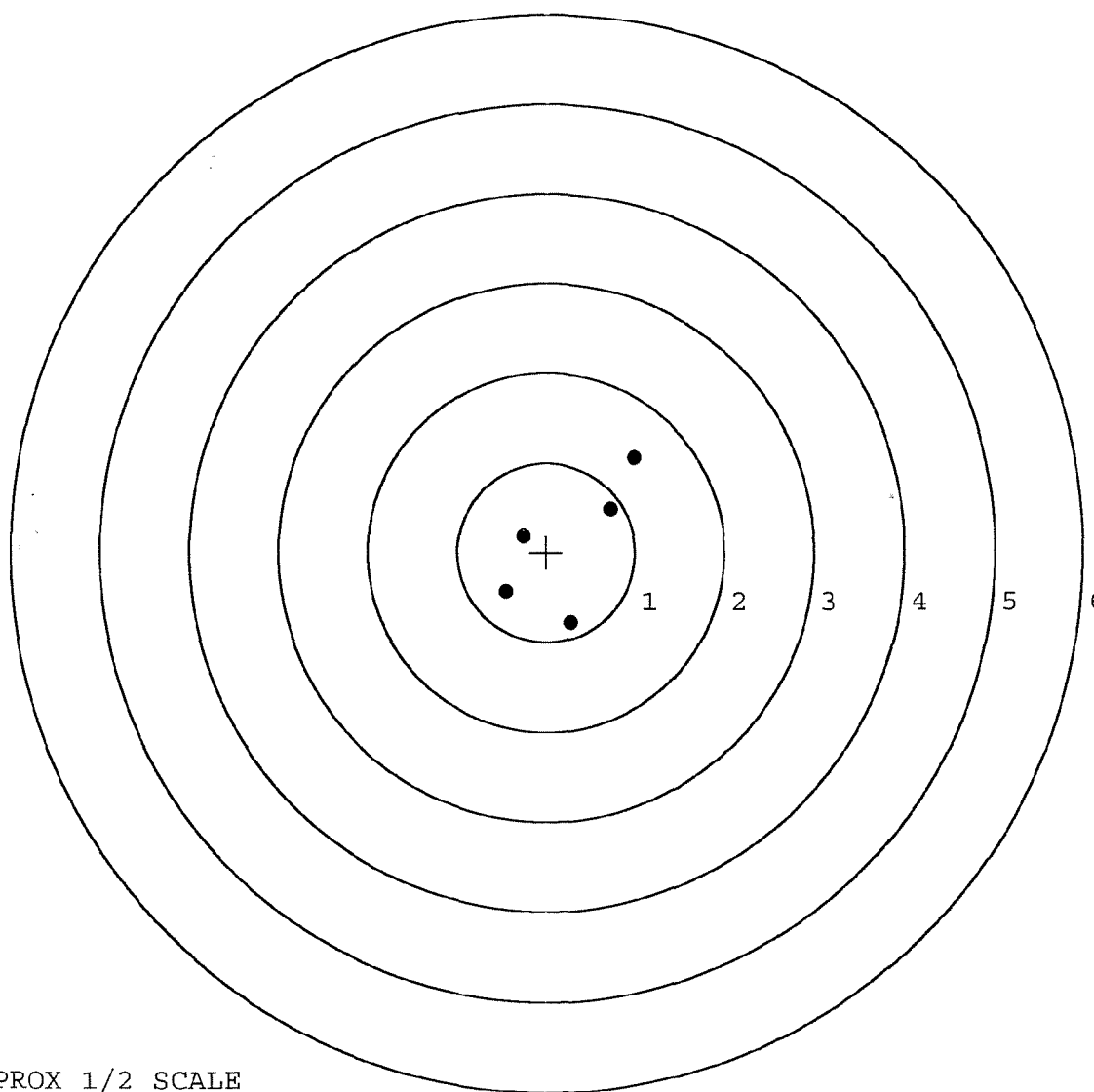
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. MEAN ~~.850~~

SERIAL NUMBER: G6296771. __0
TARGET NUMBER: 1
FILE DATE: 03/13/2003
FILE TIME: 13:00

POINT#	X	Y
1:	0.276	-0.793
2:	-0.459	-0.451
3:	-0.259	0.179
4:	0.721	0.482
5:	0.989	1.060

X CENTROID: 0.254
Y CENTROID: 0.095
POA TO CENTROID: 0.271
HORZ SPREAD: 1.448
VERT SPREAD: 1.853
GROUP SPREAD: 2.093
MIN RADIUS: 0.519
MAX RADIUS: 1.213
MEAN RADIUS: 0.825
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

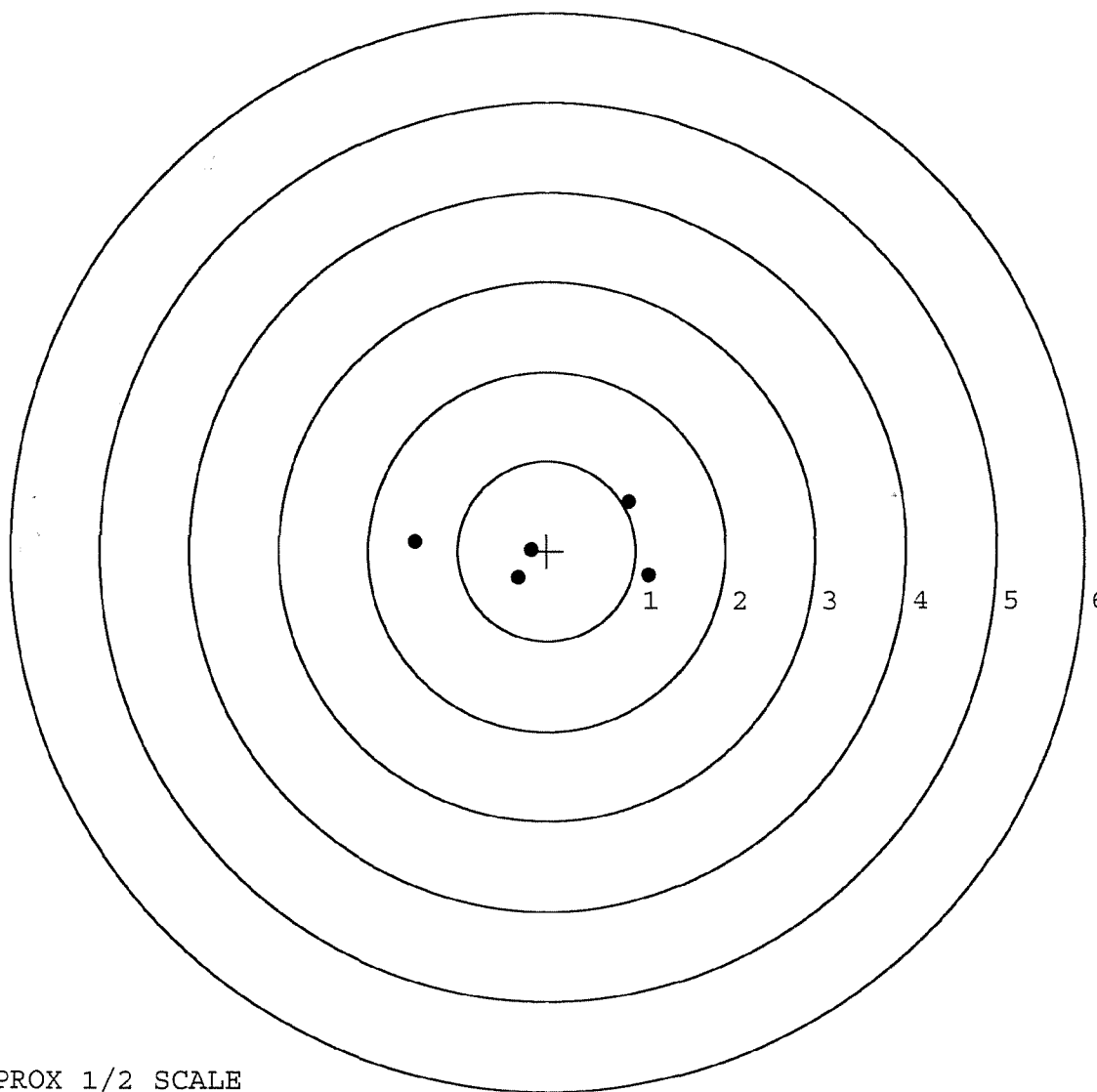


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296771. __0
TARGET NUMBER: 2
FILE DATE: 03/13/2003
FILE TIME: 13:00

POINT#	X	Y
1:	1.146	-0.278
2:	0.924	0.548
3:	-0.178	0.010
4:	-0.321	-0.302
5:	-1.479	0.104

X CENTROID: 0.018
Y CENTROID: 0.016
POA TO CENTROID: 0.025
HORZ SPREAD: 2.625
VERT SPREAD: 0.850
GROUP SPREAD: 2.653
MIN RADIUS: 0.197
MAX RADIUS: 1.500
MEAN RADIUS: 0.875
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE