

G-629 6773

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



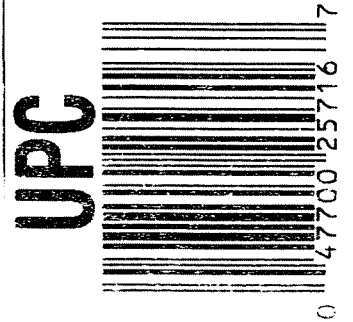
owner registration sticker



46 FORM

ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6296773



Remington®

**M/24 7.62 NATO S.W.S. (COMPLETE SYST
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO**

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marqu



5716 G6296773

ORDER

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



0 47700 25716 7

ORDER

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



0 47700 25716 7

SERIAL NO.



G6296773

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06296773

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/4/03	RW
600	PROOF		2/4/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	2/4/03	RW
610	DIS-ASSEMBLE GUN	FEB 05 2003	2/4/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>BK</u>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRL
620	APPLY COATINGS (BARREL ACTION)		2-24	JA
	(BOLT)		2-24	JA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/27/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/27/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/27/03	DA
	D) OIL FIRING PIN ASSEMBLY		2/27/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		2-18-03	RH

OP #	OPERATION NAME		READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>8.0</u>	<u>8.0</u>	<u>8.25</u>	3-17-03	TRW
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.75</u>	<u>3.0</u>	<u>3.0</u>	3-17-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY					3-18-03	RM
	I) FIRING PIN INDENT	.020 MIN	<u>.0215</u>	<u>.0215</u>	<u>.0235</u>	3-17-03	TRL
	J) ASSEMBLE STOCK					3-12-03	RTL
	K) ASSEMBLE SWIVEL STUDS					3-18-03	RA
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					3-18-03	RM
	M) IRON SIGHT ALIGNMENT					3-18-03	RM
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					3-18-03	RM
640	GALLERY TEST AND TARGET		PASS	FAIL		3-13-03	A
	MALFUNCTION		CORRECTION			3-13-03	A
	MALFUNCTION		CORRECTION			3-13-03	A
	MALFUNCTION		CORRECTION			3-13-03	A
	MALFUNCTION		CORRECTION			3-13-03	A
645	INSPECT FOR LIVE AMMO						A
655	FINAL INSPECTION A) HEADSPACE					3-18-03	RM
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.70</u>	<u>2.74</u>	<u>2.80</u> <u>2.87</u> <u>2.79</u>	3-15-03	TRW
	C) FUNCTION					3-18-03	RM
660	PACK					3-18-03	RA

3.00# + 1.00#

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.56	2.32		2.67	MIN. SETTING
PULL #2	2.62	2.26		2.64	NO AVG. OF 5
PULL #3	2.34	2.25		2.61	READINGS ACCEPT
PULL #4	2.30	2.32		2.62	ABLE LESS THAN
PULL #5	2.24	2.28		2.57	
TOTAL	12.06	11.43		13.11	
AVG.	2.41	2.28		2.62	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.16	3.30		
PULL #2	3.15	3.20		
PULL #3	3.24	3.09		
PULL #4	3.11	3.21		
PULL #5	3.36	3.41		
TOTAL	16.02	15.91		
AVG.	3.20	3.18		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.23	4.38		4.08
PULL #2	4.20	4.35		4.38
PULL #3	4.17	4.40		4.39
PULL #4	4.05	4.38		4.29
PULL #5	4.21	4.40		4.39
TOTAL	20.86	21.91		21.53
AVG.	4.17	4.38		4.30

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296773.____0

FILE DATE AND TIME: 03/14/2003 12:08

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

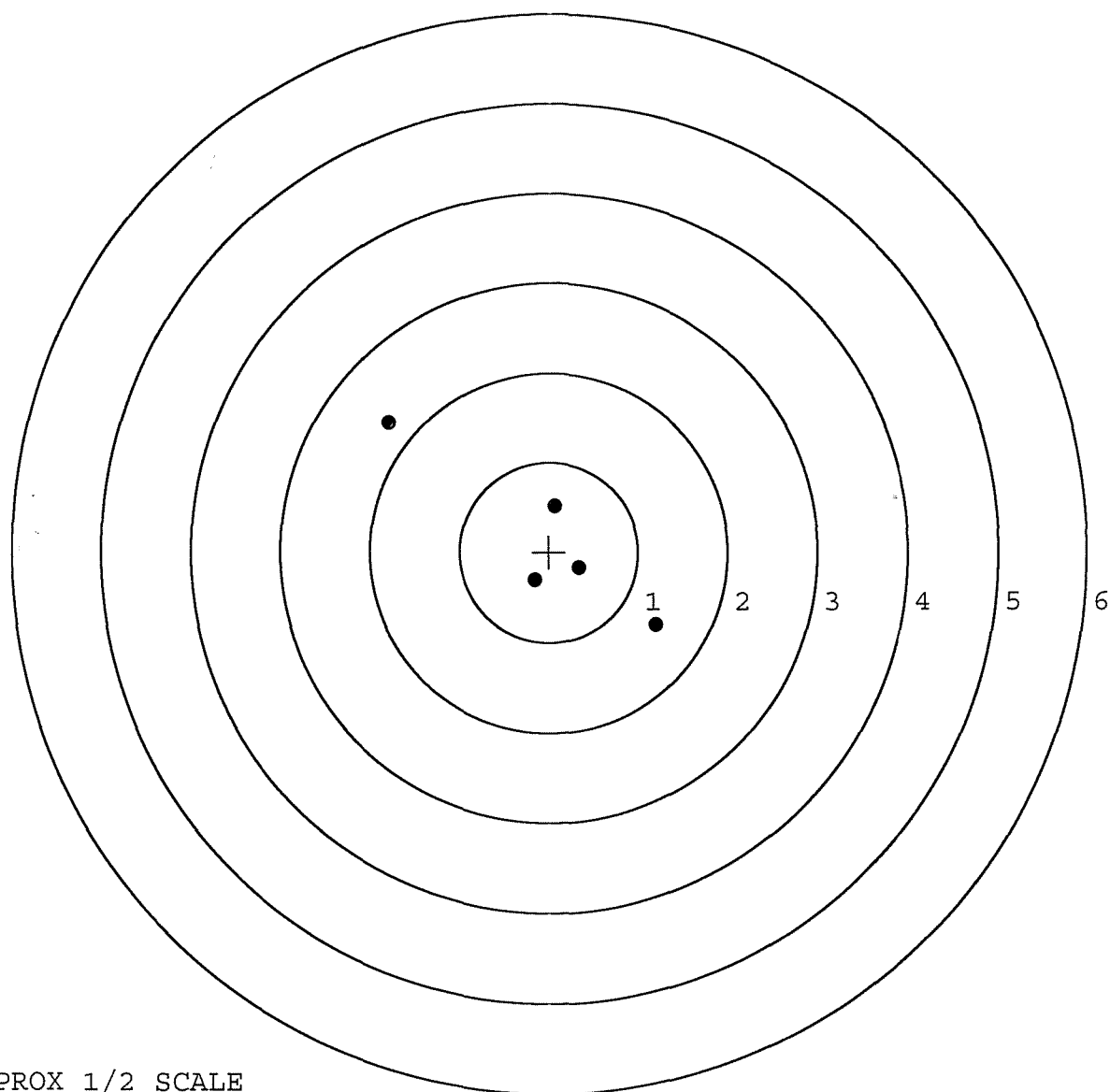
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean = 905

SERIAL NUMBER: G6296773. __0
TARGET NUMBER: 1
FILE DATE: 03/14/2003
FILE TIME: 12:08

POINT#	X	Y
1:	1.197	-0.808
2:	0.334	-0.175
3:	-0.161	-0.316
4:	0.061	0.513
5:	-1.798	1.441

X CENTROID: -0.073
Y CENTROID: 0.131
POA TO CENTROID: 0.150
HORZ SPREAD: 2.995
VERT SPREAD: 2.249
GROUP SPREAD: 3.745
MIN RADIUS: 0.405
MAX RADIUS: 2.166
MEAN RADIUS: 1.023
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 3

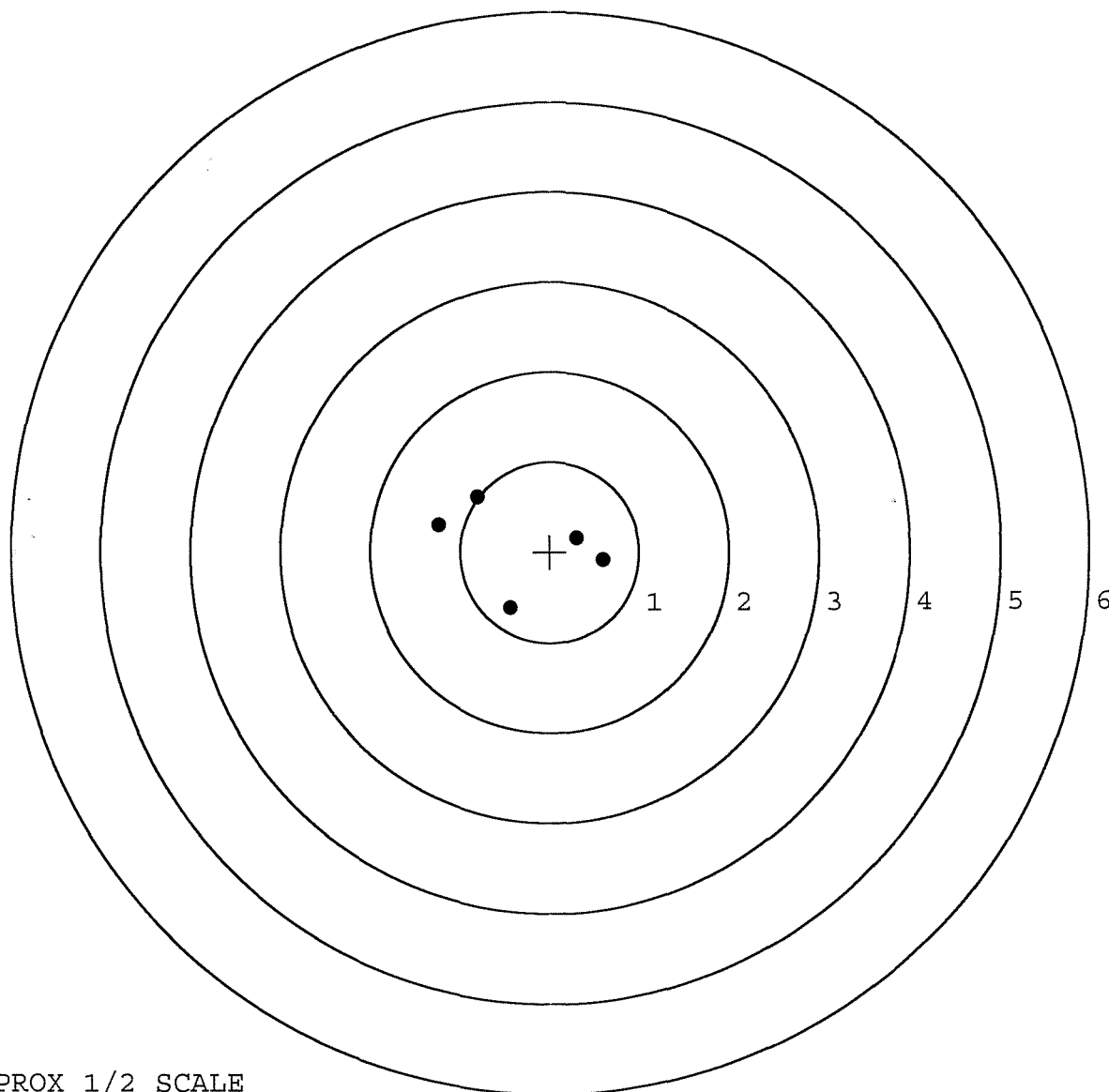


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296773. __0
TARGET NUMBER: 2
FILE DATE: 03/14/2003
FILE TIME: 12:08

POINT#	X	Y
1:	0.596	-0.088
2:	0.305	0.159
3:	-0.809	0.609
4:	-1.241	0.297
5:	-0.448	-0.618

X CENTROID: -0.319
Y CENTROID: 0.072
POA TO CENTROID: 0.327
HORZ SPREAD: 1.837
VERT SPREAD: 1.227
GROUP SPREAD: 1.877
MIN RADIUS: 0.630
MAX RADIUS: 0.949
MEAN RADIUS: 0.787
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE