

G 6296780

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



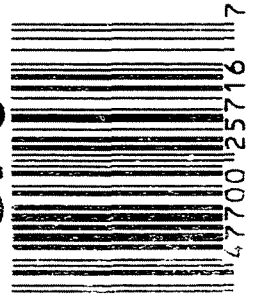
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6296780

UPC



46 FORM

Remington®

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO**

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque



5716 66296780

ORDER

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

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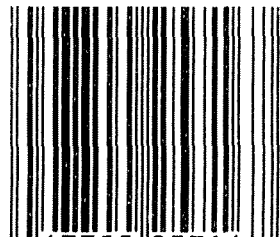
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25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



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SERIAL NO.



66296780

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296780

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RTL
600	PROOF		3-24-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-24-03	RW
610	DIS-ASSEMBLE GUN		3-25-03	AC
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAG 7 2003 OPERATOR RL		
615	ROLLMARK CALIBER		3/27/03	RB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-2	TH
	(BOLT)		4-2	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/3/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/3/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/3/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/3/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	4-4-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.0</u> <u>9.0</u> <u>8.5</u>	4-4-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.50</u> <u>2.50</u>	4-4-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		04-11-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.020⁵</u>	4-4-03	TRW
	J) ASSEMBLE STOCK		4-3-03	RTL
	K) ASSEMBLE SWIVEL STUDS		04-11-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		04-11-03	RTL
	M) IRON SIGHT ALIGNMENT		04-11-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		04-11-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-4-03	A
	MALFUNCTION	CORRECTION	4-4-03	A
	MALFUNCTION	CORRECTION	4-4-03	A
	MALFUNCTION	CORRECTION	4-4-03	A
	MALFUNCTION	CORRECTION	4-4-03	A
645	INSPECT FOR LIVE AMMO		4-4-03	A
655	FINAL INSPECTION A) HEADSPACE		4-11-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.70</u> <u>2.73</u> <u>2.79</u> <u>2.72</u>	4-4-03	TRW
	C) FUNCTION		4-11-03	RTL
660	PACK		4/11/03	DA

INITIAL & CYCLE TESTS
 2.50# ± .50#
 3.00# ± .75#
 4.00# ± 1.00#

DATE 12-18-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.31	2.31		2.39	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.56	2.17		2.36	
PULL #3	2.41	2.38		2.39	
PULL #4	2.44	2.28		2.31	
PULL #5	2.41	2.20		2.45	
TOTAL	12.13	11.34		11.90	
AVG.	2.42	2.26		2.38	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.18	3.33		
PULL #2	3.19	3.20		
PULL #3	3.04	3.14		
PULL #4	3.15	3.13		
PULL #5	3.10	3.10		
TOTAL	15.66	15.90		
AVG.	3.13	3.18		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.24	4.41		4.14
PULL #2	4.28	4.30		4.21
PULL #3	4.21	4.26		4.18
PULL #4	4.20	4.28		4.08
PULL #5	4.06	4.05		4.16
TOTAL	20.99	21.30		20.77
AVG.	4.19	4.26		4.15

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296780.___0
FILE DATE AND TIME: 04/05/2003 03:25

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .979

SERIAL NUMBER: G6296780. __0

TARGET NUMBER: 1

FILE DATE: 04/05/2003

FILE TIME: 03:25

POINT#	X	Y
1:	1.143	-1.390
2:	0.022	-1.142
3:	-0.341	-0.035
4:	0.823	-0.114
5:	-0.275	1.035

X CENTROID: 0.274

Y CENTROID: -0.329

POA TO CENTROID: 0.429

HORZ SPREAD: 1.484

VERT SPREAD: 2.425

GROUP SPREAD: 2.809

MIN RADIUS: 0.589

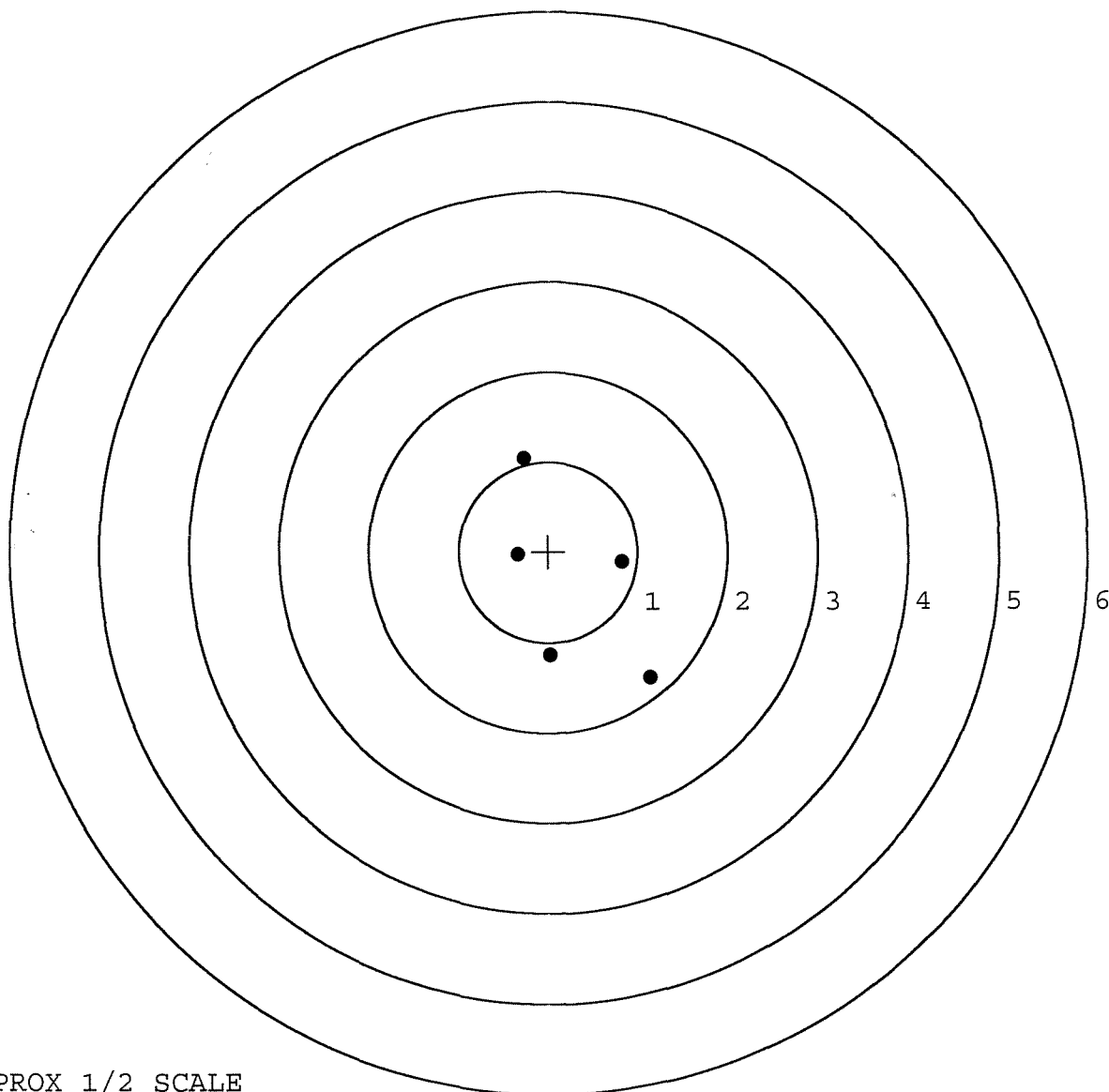
MAX RADIUS: 1.471

MEAN RADIUS: 0.993

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296780. __0

TARGET NUMBER: 2

FILE DATE: 04/05/2003

FILE TIME: 03:25

POINT#	X	Y
1:	0.303	-0.019
2:	-0.301	0.716
3:	0.138	-1.627
4:	-0.921	-1.537
5:	-0.673	-0.364

X CENTROID: -0.291

Y CENTROID: -0.566

POA TO CENTROID: 0.637

HORZ SPREAD: 1.224

VERT SPREAD: 2.343

GROUP SPREAD: 2.384

MIN RADIUS: 0.432

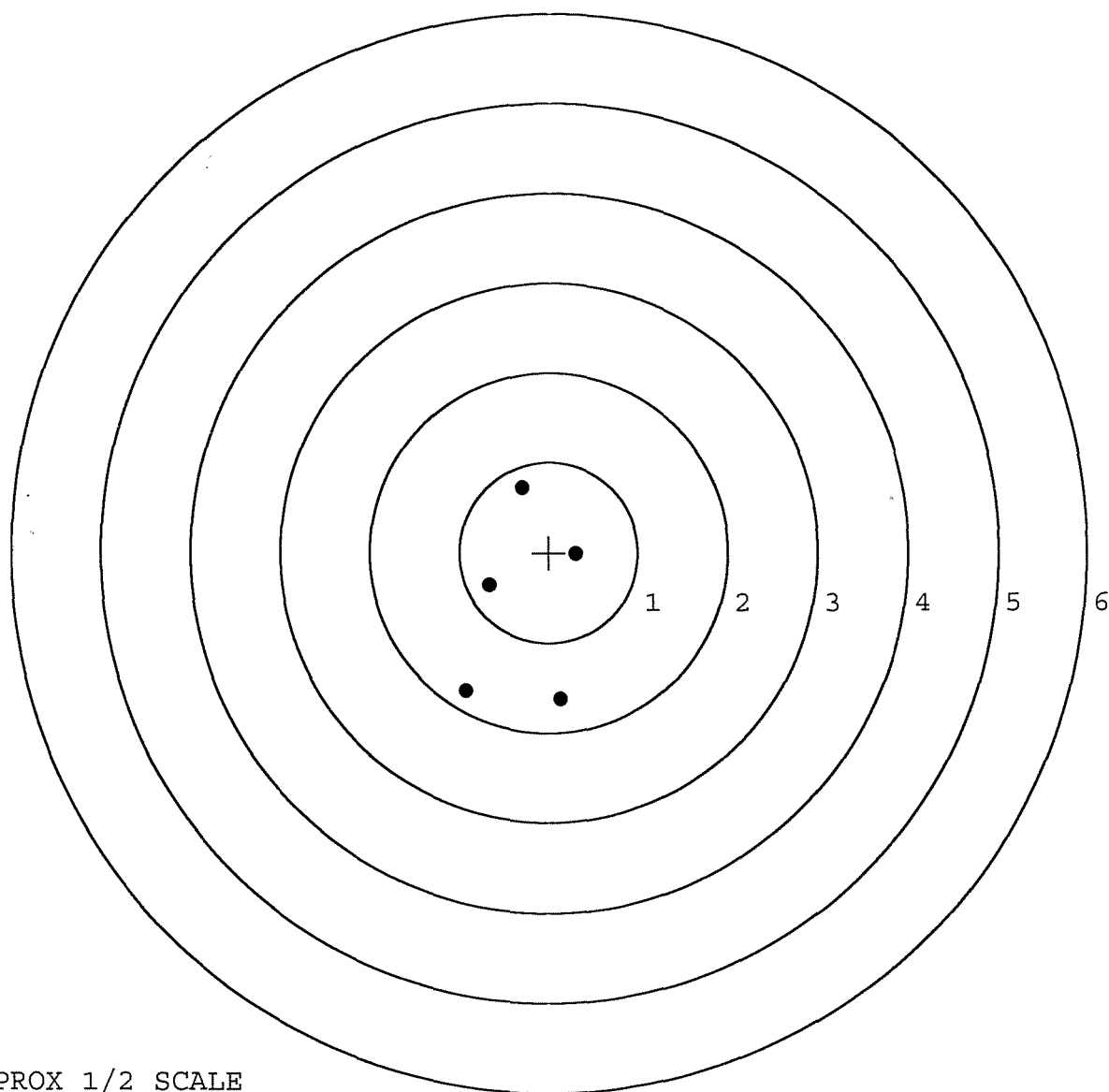
MAX RADIUS: 1.282

MEAN RADIUS: 0.965

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE