

G-6296787

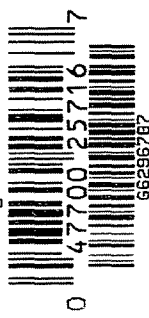
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



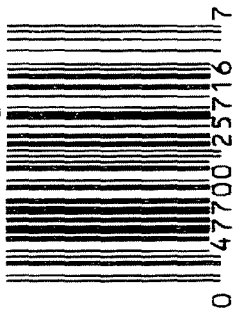
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296787

UPC



46 FORM

VERY IMPORTANT!
Instruction Book
enclosed to assure
Safe Use of this
 firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Serial No. **66296787**
Order No. **25716**

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

08KX

5716 66296787

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296787

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RTL
600	PROOF		3-24-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-24-03	RW
610	DIS-ASSEMBLE GUN		3-25-03	AC
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 25 2003 OPERATOR <u>WRS</u>		
615	ROLLMARK CALIBER		3/27/03	RB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-3	TA
	(BOLT)		4-3	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-4-03	RA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-4-03	RA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-4-03	RA
	D) OIL FIRING PIN ASSEMBLY		4-4-03	RA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	5-7-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7 16s</u> <u>7 16s</u> <u>7 16s</u>	5-7-03	AC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3 16s</u> <u>3 16s</u> <u>3 16s</u>	5-7-03	AC
	H) TRIGGER PULL TEST AND RETAINABILITY		5-7-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	5-7-03	AC
	J) ASSEMBLE STOCK		4-7-03	RTL
	K) ASSEMBLE SWIVEL STUDS		5-7-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-7-03	RTL
	M) IRON SIGHT ALIGNMENT		5-7-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-7-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-14-03	A
	MALFUNCTION	CORRECTION	4-14-03	A
	MALFUNCTION	CORRECTION	4-14-03	A
	MALFUNCTION	CORRECTION	4-14-03	A
	MALFUNCTION	CORRECTION	4-14-03	A
645	INSPECT FOR LIVE AMMO		4-14-03	A
655	FINAL INSPECTION A) HEADSPACE		5-7-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.88</u> <u>2.83</u> <u>2.85</u> <u>2.79</u> <u>2.81</u>	5-7-03	TRW
	C) FUNCTION		5-7-03	RTL
660	PACK		5/7/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____

DATE 12-3-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.44	2.46	2.29	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.52	2.36	2.28	
PULL #3	2.59	2.31	2.27	
PULL #4	2.57	2.30	2.18	
PULL #5	2.52	2.31	2.22	
TOTAL	12.64	11.74	11.24	
AVG.	2.52	2.34	2.24	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.45	3.22	
PULL #2	3.35	3.24	
PULL #3	3.39	3.19	
PULL #4	3.42	3.10	
PULL #5	3.50	3.08	
TOTAL	17.11	15.83	
AVG.	3.42	3.16	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCUR
PULL #1	4.14	4.27		4.36
PULL #2	4.12	4.23		4.40
PULL #3	4.12	4.30		4.46
PULL #4	4.07	4.21		4.42
PULL #5	4.11	4.19		4.31
TOTAL	20.56	21.21		21.95
AVG.	4.11	4.24		4.39

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296787.__0
FILE DATE AND TIME: 04/15/2003 01:28

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .877

SERIAL NUMBER: G6296787. __0

TARGET NUMBER: 1

FILE DATE: 04/15/2003

FILE TIME: 01:28

POINT#	X	Y
1:	0.569	-0.399
2:	0.480	-0.238
3:	0.224	-0.035
4:	-0.646	-0.636
5:	0.397	1.045

X CENTROID: 0.205

Y CENTROID: -0.053

POA TO CENTROID: 0.211

HORZ SPREAD: 1.215

VERT SPREAD: 1.681

GROUP SPREAD: 1.978

MIN RADIUS: 0.026

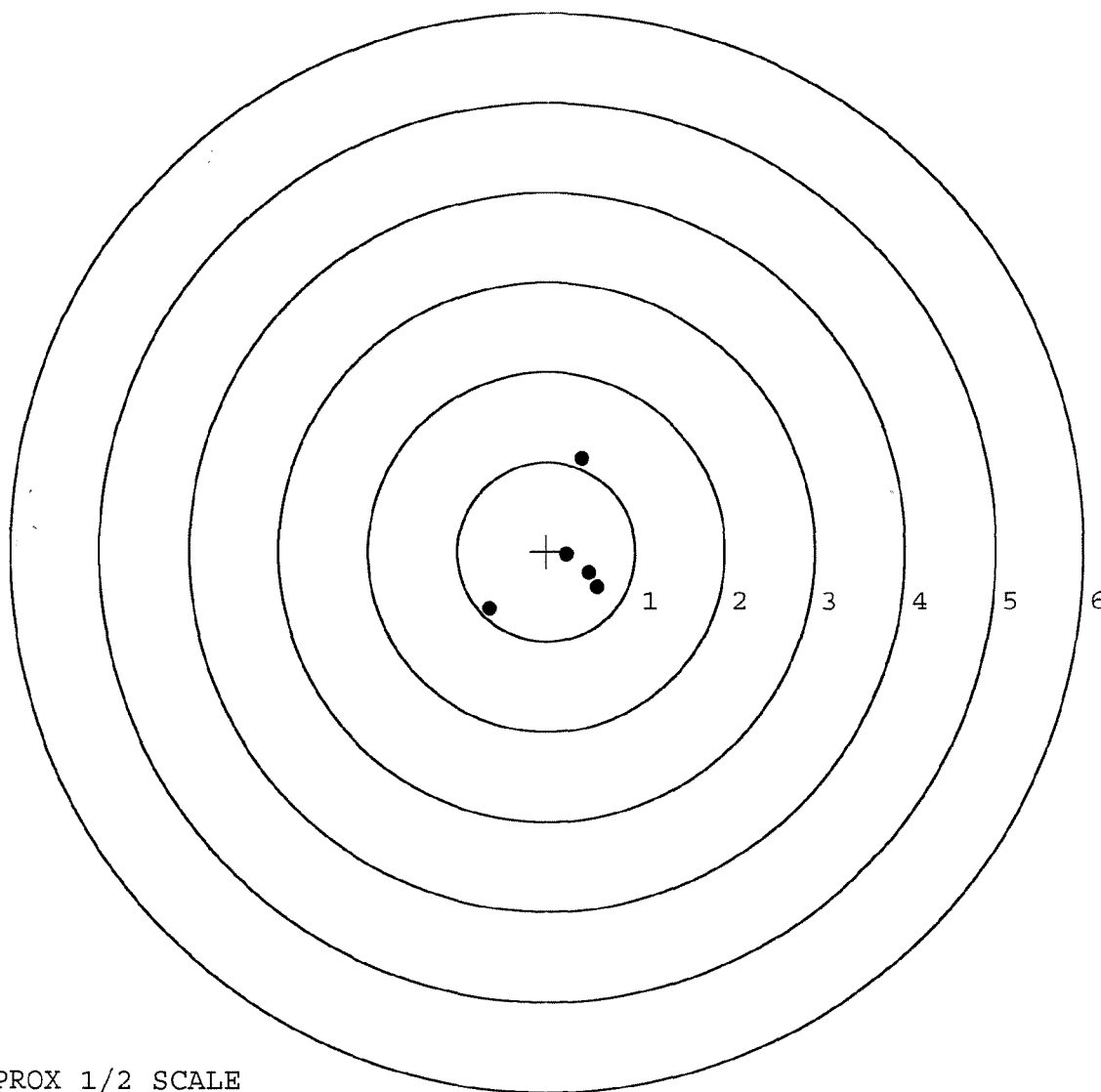
MAX RADIUS: 1.114

MEAN RADIUS: 0.601

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296787. __0

TARGET NUMBER: 2

FILE DATE: 04/15/2003

FILE TIME: 01:28

POINT#	X	Y
1:	0.371	-0.204
2:	0.171	0.024
3:	0.280	0.193
4:	-2.009	0.910
5:	-0.957	-1.712

X CENTROID: -0.429

Y CENTROID: -0.158

POA TO CENTROID: 0.457

HORZ SPREAD: 2.380

VERT SPREAD: 2.622

GROUP SPREAD: 2.825

MIN RADIUS: 0.627

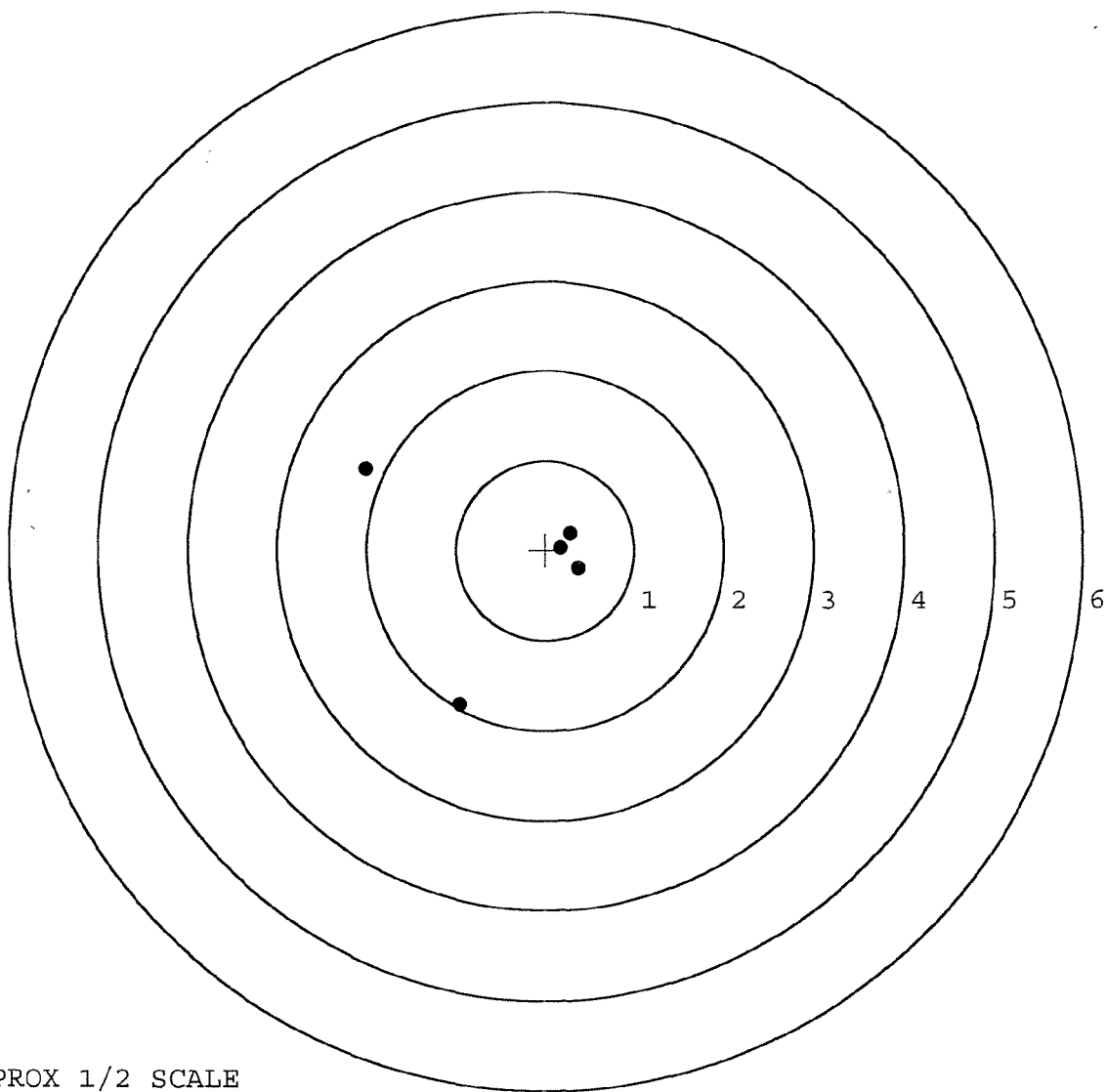
MAX RADIUS: 1.907

MEAN RADIUS: 1.153

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 3



TARGET APPROX 1/2 SCALE