

G6296789

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



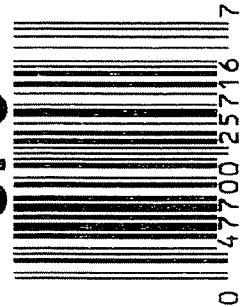
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296789

UPC



VERY IMPORTANT!
 Instruction Book
 Enclosed to assure
 safe use of this
 firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marks Registered Marque. Deposee.

SERIAL NO. **J**
66296789

ORDER NO. **25716**

08KX

46

5716 66296789

ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYST)

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ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYST)

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SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296789

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/3/03	RW
600	PROOF		2/3/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	2/3/03	RW
610	DIS-ASSEMBLE GUN	FEB 03 2003	2/3/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-14	TA
	(BOLT)		2-14	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-15-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-15-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-15-03	DA
	D) OIL FIRING PIN ASSEMBLY		2-15-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-3-03	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>8.0</u> <u>8.0</u>	3-3-03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	3-3-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		3-3-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.021</u> <u>.021</u>	3-3-03	DA
	J) ASSEMBLE STOCK		2/21/03	RTL
	K) ASSEMBLE SWIVEL STUDS		5-5-05	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-5-05	RTL
	M) IRON SIGHT ALIGNMENT		5-5-05	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-5-05	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	2-25-03	TRW
	MALFUNCTION	CORRECTION	2-25-03	TRW
	MALFUNCTION	CORRECTION	2-25-03	TRW
	MALFUNCTION	CORRECTION	2-25-03	TRW
	MALFUNCTION	CORRECTION	2-25-03	TRW
645	INSPECT FOR LIVE AMMO		2-25-03	TRW
655	FINAL INSPECTION A) HEADSPACE		5-5-05	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u> <u>2.48</u> <u>2.53</u> <u>2.50</u> <u>2.48</u>	3-5-03	DA
	C) FUNCTION		5-5-05	RTL
660	PACK		5/5/03	DA

INITIAL & CYCLE TESTS
 2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

DATE 2-6-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.31	2.64		2.54	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.34	2.54		2.48	
PULL #3	2.29	2.62		2.46	
PULL #4	2.32	2.49		2.53	
PULL #5	2.27	2.59		2.41	
TOTAL	11.53	12.88		12.42	
AVG.	2.30	2.57		2.48	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.14	3.13		
PULL #2	3.13	3.32		
PULL #3	3.26	3.39		
PULL #4	3.17	3.45		
PULL #5	3.25	3.49		
TOTAL	15.95	16.78		
AVG.	3.19	3.35		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.11	4.18		4.34
PULL #2	4.21	4.19		4.30
PULL #3	4.23	4.00		4.37
PULL #4	4.18	4.21		4.45
PULL #5	4.28	4.16		4.36
TOTAL	21.01	20.74		21.82
AVG.	4.20	4.14		4.36

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296789.__0
FILE DATE AND TIME: 02/26/2003 15:15

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

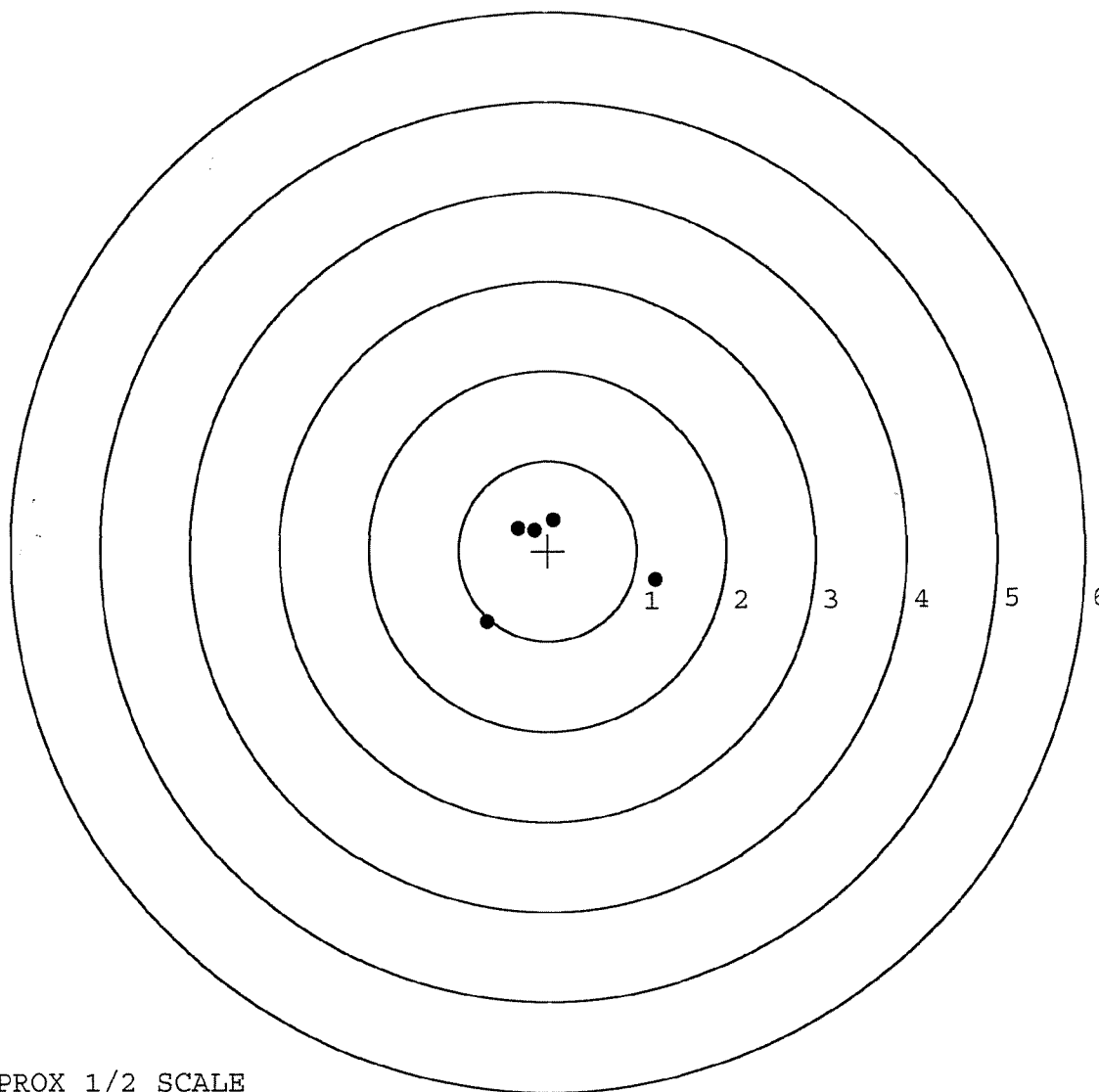
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. Mean .7395

SERIAL NUMBER: G6296789. __0
TARGET NUMBER: 1
FILE DATE: 02/26/2003
FILE TIME: 15:15

POINT#	X	Y
1:	1.212	-0.328
2:	0.070	0.345
3:	-0.146	0.229
4:	-0.331	0.250
5:	-0.682	-0.789

X CENTROID: 0.025
Y CENTROID: -0.059
POA TO CENTROID: 0.064
HORZ SPREAD: 1.894
VERT SPREAD: 1.134
GROUP SPREAD: 1.949
MIN RADIUS: 0.334
MAX RADIUS: 1.218
MEAN RADIUS: 0.689
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

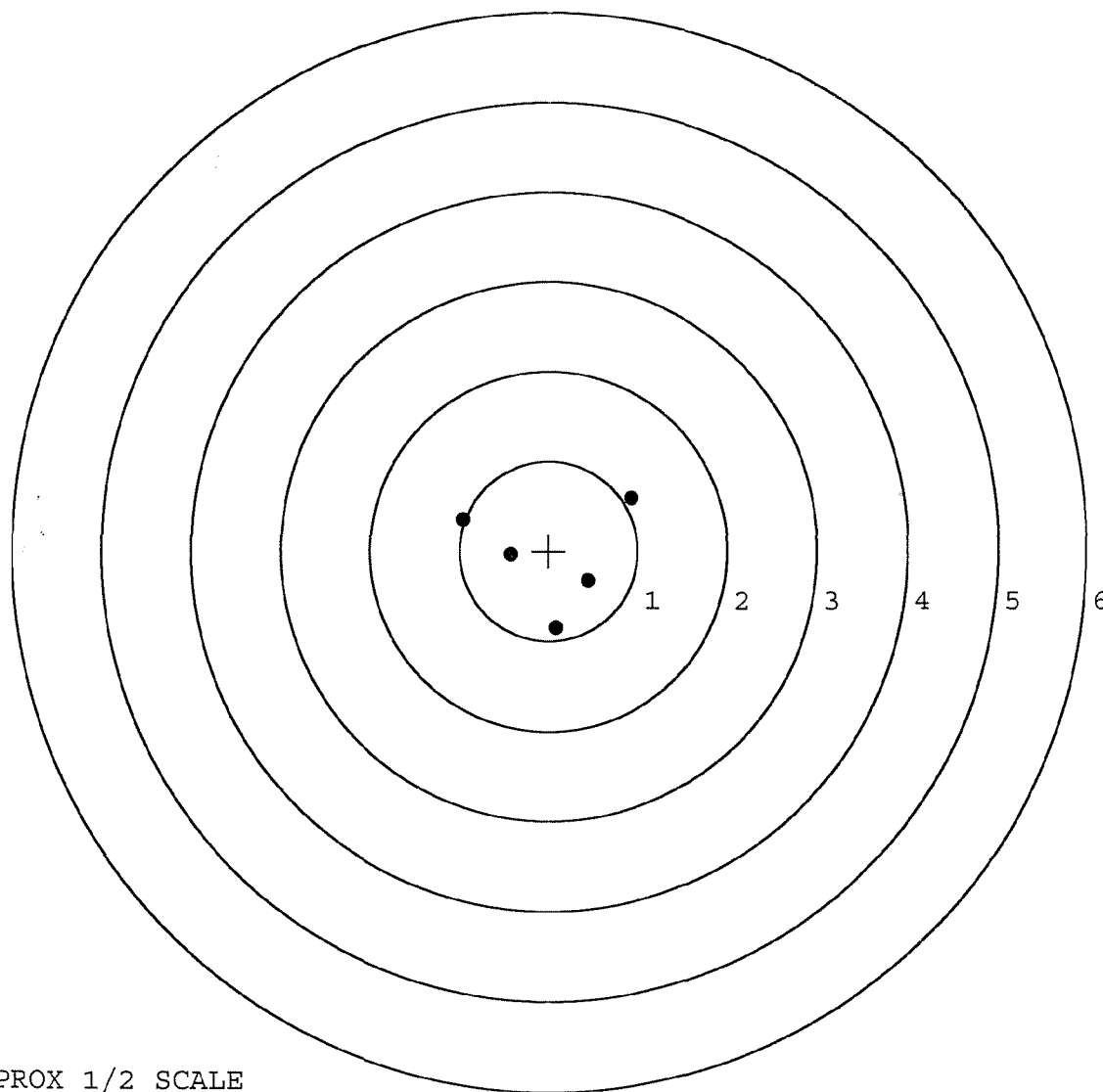


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296789. __0
TARGET NUMBER: 2
FILE DATE: 02/26/2003
FILE TIME: 15:15

POINT#	X	Y
1:	0.931	0.592
2:	0.446	-0.338
3:	0.086	-0.865
4:	-0.430	-0.045
5:	-0.965	0.347

X CENTROID: 0.014
Y CENTROID: -0.062
POA TO CENTROID: 0.063
HORZ SPREAD: 1.896
VERT SPREAD: 1.457
GROUP SPREAD: 1.912
MIN RADIUS: 0.444
MAX RADIUS: 1.127
MEAN RADIUS: 0.790
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE