

56296790

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

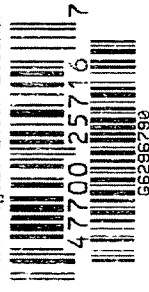
- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



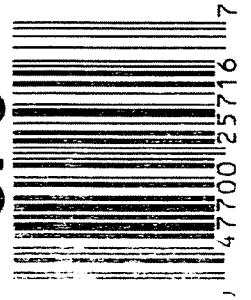
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296790

UPC



VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. 66296790	J
ORDER NO. 25716	46

24CX



5716 66296790

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6296790

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1/30/03	RW
600	PROOF		1/30/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1/30/03	RW
610	DIS-ASSEMBLE GUN	FEB 04 2003	1/30/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		2/6/03	RB
617	DRILL AND TAP SIGHT HOLES		2-6-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-18	TA
	(BOLT)		2-18	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-19-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-19-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-19-03	DA
	D) OIL FIRING PIN ASSEMBLY		2-19-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3/15/03	RTZ

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.0</u>	3-15-03	RA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	3-15-03	RA
	H) TRIGGER PULL TEST AND RETAINABILITY		3-15-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.021</u> <u>.020</u>	3-15-03	RA
	J) ASSEMBLE STOCK		3-17-03	RL
	K) ASSEMBLE SWIVEL STUDS		4-21-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-21-03	RTL
	M) IRON SIGHT ALIGNMENT		4-21-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-21-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	2-28-03	A
	MALFUNCTION	CORRECTION	2-28-03	A
	MALFUNCTION	CORRECTION	2-28-03	A
	MALFUNCTION	CORRECTION	2-28-03	A
	MALFUNCTION	CORRECTION	2-28-03	A
645	INSPECT FOR LIVE AMMO		2-28-03	A
655	FINAL INSPECTION A) HEADSPACE		4-21-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.79</u> <u>2.74</u> <u>2.76</u> <u>2.81</u> <u>2.75</u>	3-15-03	RA
	C) FUNCTION		4-21-03	RTL
660	PACK		4/23/03	RA

INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

DATE 1-29-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.33	2.42	2.64	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.40	2.57	2.70	
PULL #3	2.41	2.48	2.74	
PULL #4	2.36	2.65	2.60	
PULL #5	2.38	2.63	2.66	
TOTAL	11.88	12.75	13.34	
AVG.	2.37	2.55	2.66	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.38	3.26	
PULL #2	3.28	3.18	
PULL #3	3.31	3.22	
PULL #4	3.23	3.18	
PULL #5	3.31	3.31	
TOTAL	16.51	16.15	
AVG.	3.30	3.23	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.28	4.41		4.27
PULL #2	4.24	4.27		4.04
PULL #3	4.35	4.36		4.12
PULL #4	4.48	4.44		4.15
PULL #5	4.13	4.48	4.1	4.21
TOTAL	21.48	21.96		20.79
AVG.	4.29	4.39		4.15

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296790.__0
FILE DATE AND TIME: 03/01/2003 14:40

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

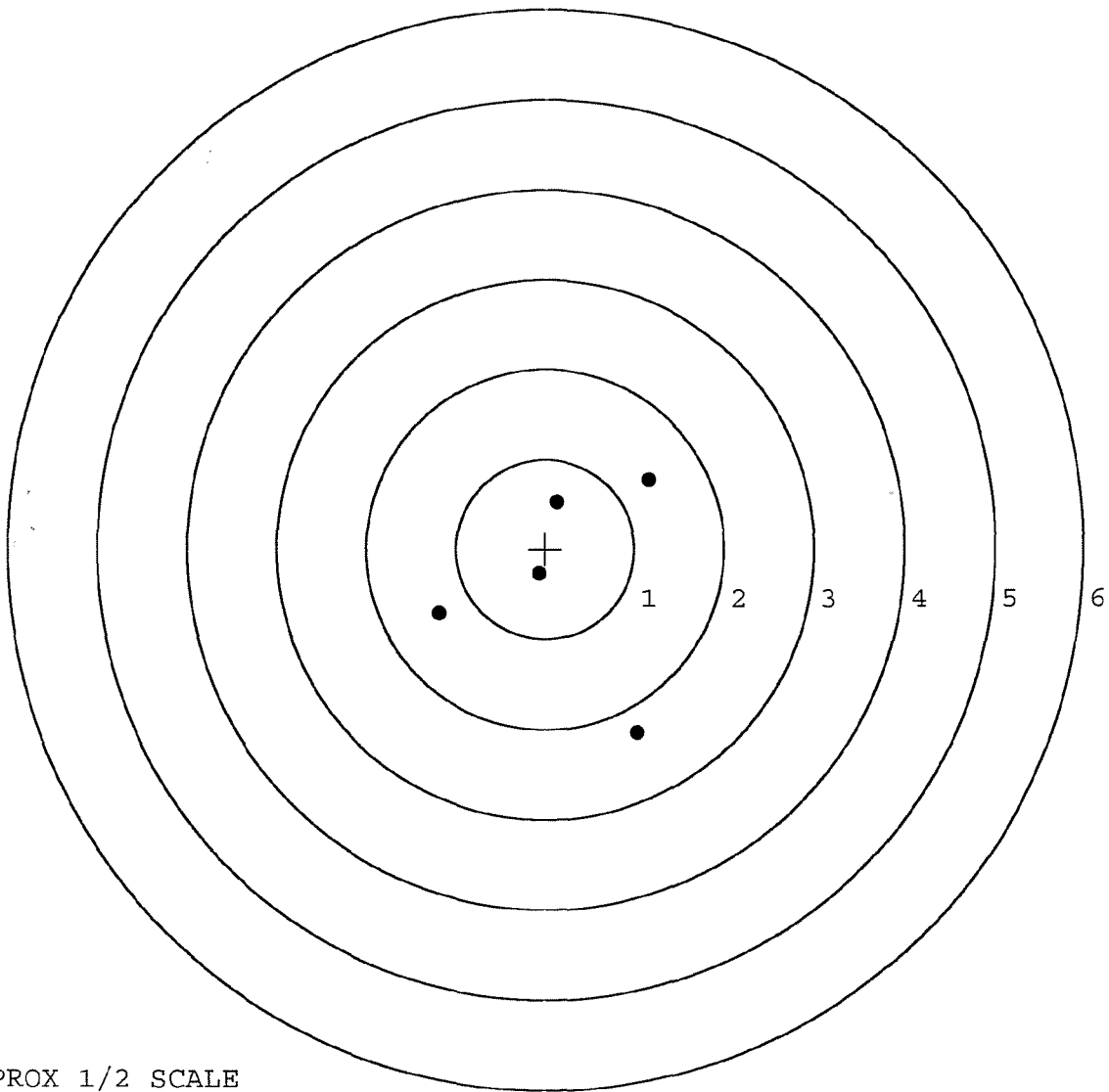
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN 1.1535

SERIAL NUMBER: G6296790. 0
TARGET NUMBER: 1
FILE DATE: 03/01/2003
FILE TIME: 14:40

POINT#	X	Y
1:	1.039	-2.043
2:	-0.070	-0.280
3:	-1.188	-0.733
4:	0.131	0.525
5:	1.163	0.767

X CENTROID: 0.215
Y CENTROID: -0.353
POA TO CENTROID: 0.413
HORZ SPREAD: 2.351
VERT SPREAD: 2.810
GROUP SPREAD: 2.813
MIN RADIUS: 0.294
MAX RADIUS: 1.880
MEAN RADIUS: 1.195
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296790. __0

TARGET NUMBER: 2

FILE DATE: 03/01/2003

FILE TIME: 14:40

POINT#	X	Y
1:	0.100	-0.295
2:	0.119	-0.589
3:	-0.802	0.507
4:	0.757	0.910
5:	-2.407	-0.359

X CENTROID: -0.447

Y CENTROID: 0.035

POA TO CENTROID: 0.448

HORZ SPREAD: 3.164

VERT SPREAD: 1.499

GROUP SPREAD: 3.409

MIN RADIUS: 0.591

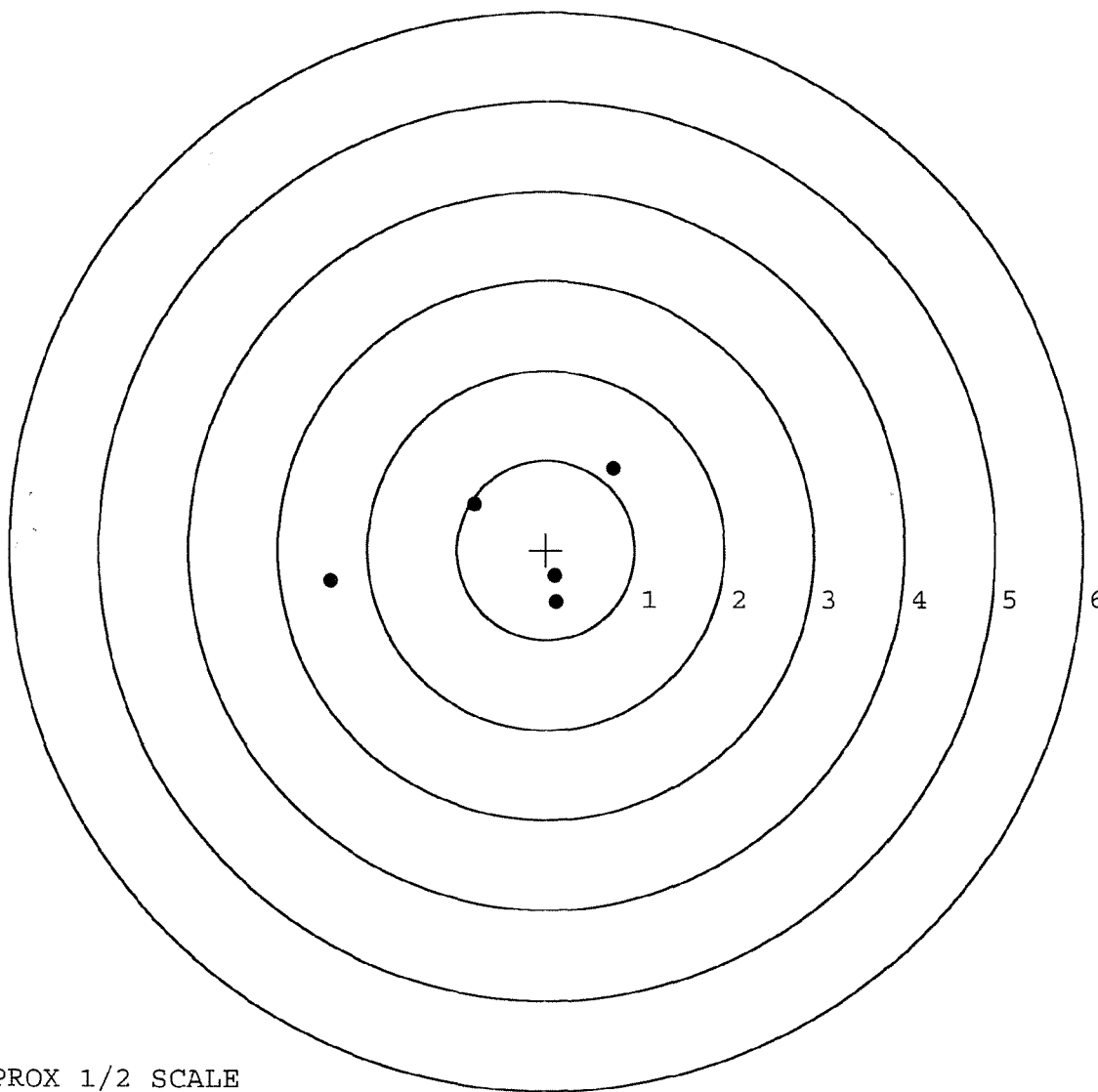
MAX RADIUS: 2.000

MEAN RADIUS: 1.112

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE