

G629 6791

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



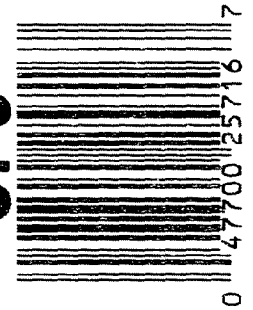
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

**G6296791**

**UPC**



**46 FORM**

VERY IMPORTANT  
 INSTRUCTIONS BOOK  
 ATTACHED TO ORDER  
 SER. USE OF THIS  
 INSTEAD

**Remington®**

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
 BOLT ACTION CENTERFIRE RIFLE  
 24" BARREL 7.62 NATO

46

Serial No. **66296791**  
 ORDER NO. **25716**

46

5716 66296791

07KX

**ORDER 25716**  
 M/24 7.62 NATO S.W.S. (COMPLETE SYST

**UPC**



**ORDER 25716**  
 M/24 7.62 NATO S.W.S. (COMPLETE SYST

**UPC**



SERIAL NO.



M-24  
INSPECTION CHECKLIST-NEW GUNS

G 629 6791

GUN SERIAL # ~~6296291~~

| OP #      | OPERATION NAME                                                                                                                         | READINGS               | DATE    | INITIAL |
|-----------|----------------------------------------------------------------------------------------------------------------------------------------|------------------------|---------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                                                                                              |                        | 2/3/03  | RL      |
| 600       | PROOF                                                                                                                                  |                        | 2/3/03  | RL      |
| 607       | CHECK HEADSPACE                                                                                                                        | MAGNA - FLUX INSPECTED | 2/3/03  | RL      |
| 610       | DIS-ASSEMBLE GUN                                                                                                                       | FEB 06 2005            | 2/3/03  | RL      |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 | OPERATOR <u>RL</u>     |         |         |
| 615       | ROLLMARK CALIBER                                                                                                                       |                        | 2/6/03  | SB      |
| 617       | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                        | 2-7-03  | TRW     |
| 620       | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                        | 2-14    | TA      |
|           | (BOLT)                                                                                                                                 |                        | 2-14    | TA      |
| 625       | FINAL ASSEMBLY                                                                                                                         |                        |         |         |
|           | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                        | 2-15-03 | RA      |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                        | 2-15-03 | RA      |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                        | 2-15-03 | RA      |
|           | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                        | 2-15-03 | RA      |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                        | 3-3-03  | FTL     |

| OP #  | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>7.5</u> <u>8.0</u> <u>7.5</u>                            | 3-3-03  | RA      |
| CONT. | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>3.0</u> <u>3.5</u> <u>3.0</u>                            | 3-3-03  | RA      |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             | 3-3-03  | RTL     |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>0.024</u> <u>0.023</u> <u>0.023</u>                      | 3-3-03  | RA      |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 2/21/03 | RTL     |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 5-5-03  | RL      |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 5-5-03  | RTL     |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 5-5-03  | RTL     |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | 5-5-03  | RTL     |
| 640   | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                                   | 2-25-03 | ✓       |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 2-25-03 | ✓       |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 2-25-03 | ✓       |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 2-25-03 | ✓       |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 2-25-03 | ✓       |
| 645   | INSPECT FOR LIVE AMMO                                                    |                                                             | 2-25-03 | ✓       |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 5-5-03  | RTL     |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.64</u> <u>2.64</u> <u>2.62</u> <u>2.64</u> <u>2.59</u> | 3-5-09  | RA      |
|       | C) FUNCTION                                                              |                                                             | 5-5-03  | RTL     |
| 660   | PACK                                                                     |                                                             | 5-5-03  | RA      |

## INITIAL &amp; CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

DATE 2-4-03

TESTER TRW

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |       | COMMENTS                                                           |
|---------|------------------|--------------------------|--------------------------------|-------|--------------------------------------------------------------------|
| PULL #1 | 2.43             | 2.49                     |                                | 2.54  | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT<br>ABLE LESS THAN |
| PULL #2 | 2.21             | 2.59                     |                                | 2.46  |                                                                    |
| PULL #3 | 2.33             | 2.48                     |                                | 2.55  |                                                                    |
| PULL #4 | 2.39             | 2.61                     |                                | 2.60  |                                                                    |
| PULL #5 | 2.42             | 2.56                     |                                | 2.64  |                                                                    |
| TOTAL   | 11.78            | 12.73                    |                                | 12.79 |                                                                    |
| AVG.    | 2.35             | 2.54                     |                                | 2.55  |                                                                    |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.28             | 3.06                     |  |          |
| PULL #2 | 3.32             | 3.01                     |  |          |
| PULL #3 | 3.28             | 3.08                     |  |          |
| PULL #4 | 3.24             | 3.07                     |  |          |
| PULL #5 | 3.25             | 3.01                     |  |          |
| TOTAL   | 16.37            | 15.23                    |  |          |
| AVG.    | 3.27             | 3.04                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# &<br>TARGET & ACCU |
|---------|------------------|--------------------------|--------------------------------|--------------------------------|
| PULL #1 | 4.11             | 4.10                     |                                | 4.05                           |
| PULL #2 | 4.05             | 4.11                     |                                | 4.04                           |
| PULL #3 | 4.16             | 4.08                     |                                | 4.07                           |
| PULL #4 | 4.15             | 4.02                     |                                | 4.01                           |
| PULL #5 | 4.14             | 4.01                     |                                | 4.02                           |
| TOTAL   | 20.61            | 20.32                    |                                | 20.19                          |
| AVG.    | 4.12             | 4.06                     |                                | 4.03                           |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296791.\_\_\_0  
FILE DATE AND TIME: 02/26/2003 14:55

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA  
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

*Ave. Mean 1.0455*

SERIAL NUMBER: G6296791. \_\_0

TARGET NUMBER: 1

FILE DATE: 02/26/2003

FILE TIME: 14:55

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.885  | -0.982 |
| 2:     | 1.382  | 0.853  |
| 3:     | 0.104  | 0.937  |
| 4:     | -0.641 | -0.052 |
| 5:     | -0.677 | -1.111 |

X CENTROID: 0.211

Y CENTROID: -0.071

POA TO CENTROID: 0.222

HORZ SPREAD: 2.059

VERT SPREAD: 2.048

GROUP SPREAD: 2.845

MIN RADIUS: 0.852

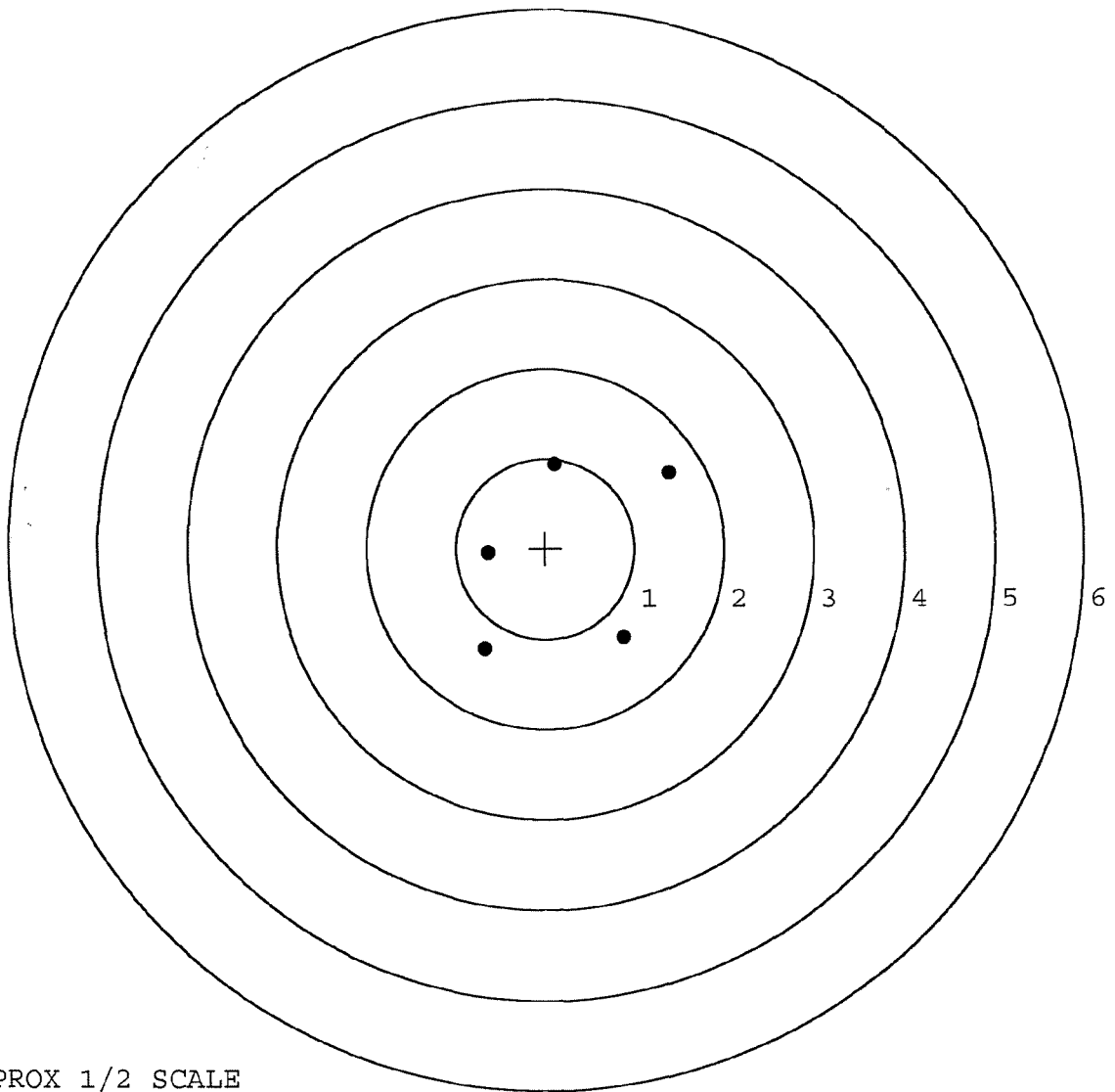
MAX RADIUS: 1.492

MEAN RADIUS: 1.172

# IN 1 IN DIAMETER: 0

# IN 2 IN DIAMETER: 1

# in 3 IN DIAMETER: 5

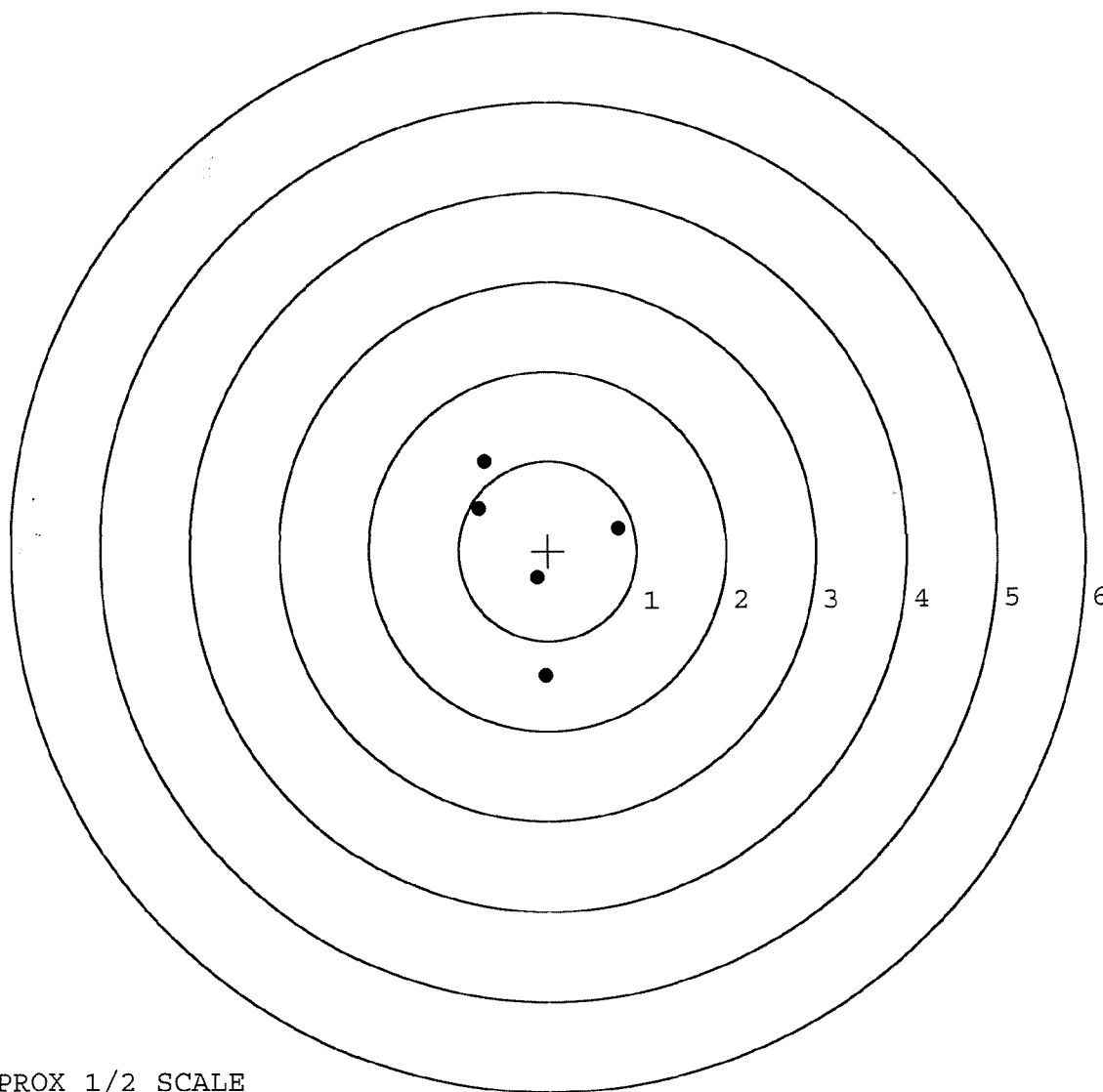


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296791. \_\_0  
TARGET NUMBER: 2  
FILE DATE: 02/26/2003  
FILE TIME: 14:55

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.798  | 0.250  |
| 2:     | -0.125 | -0.301 |
| 3:     | -0.027 | -1.390 |
| 4:     | -0.770 | 0.467  |
| 5:     | -0.704 | 0.997  |

X CENTROID: -0.166  
Y CENTROID: 0.005  
POA TO CENTROID: 0.166  
HORZ SPREAD: 1.568  
VERT SPREAD: 2.387  
GROUP SPREAD: 2.481  
MIN RADIUS: 0.308  
MAX RADIUS: 1.401  
MEAN RADIUS: 0.919  
# IN 1 IN DIAMETER: 1  
# IN 2 IN DIAMETER: 3  
# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE