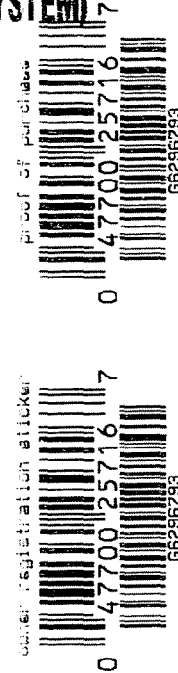


G-60296793

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

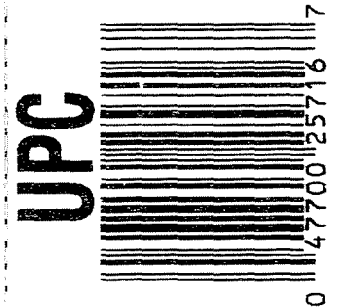


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296793



VERY IMPORTANT
 Instruction Book
 enclosed to assure
 safe use of this
 firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marks Registered. Marque Deposee.

SERIAL NO. **J**
66296793

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46

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M/24 7.62 NATO S.W.S. (COMPLETE SYST

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SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06296793

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/3/03	RW
600	PROOF		2/3/03	RW
607	CHECK HEADSPACE	MAGNA - FL	2/3/03	RW
610	DIS-ASSEMBLE GUN	INSPECTED	2/3/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 03 2003 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-14	TA
	(BOLT)		2-14	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		2/15/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/15/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/15/03	DA
	D) OIL FIRING PIN ASSEMBLY		2/15/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-24-03	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.0</u> <u>6.0</u>	3-11-03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>2.5</u> <u>3.0</u>	3-11-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		4-24-03	RFL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.022</u>	3-11-03	DA
	J) ASSEMBLE STOCK		2-20-03	FW
	K) ASSEMBLE SWIVEL STUDS		4-24-03	RFL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-24-03	RFL
	M) IRON SIGHT ALIGNMENT		4-24-03	RFL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-24-03	RFL
640	GALLERY TEST AND TARGET	PASS FAIL	2-21-03	RFL
	MALFUNCTION	CORRECTION	2-21-03	RFL
	MALFUNCTION	CORRECTION	2-21-03	RFL
	MALFUNCTION	CORRECTION	2-21-03	RFL
	MALFUNCTION	CORRECTION	2-21-03	RFL
645	INSPECT FOR LIVE AMMO		2-21-03	RFL
655	FINAL INSPECTION A) HEADSPACE		4-24-03	RFL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u> <u>2.70</u> <u>2.77</u> <u>2.72</u> <u>2.77</u>	3-11-03	DA
	C) FUNCTION		4-24-03	RFL
660	PACK		4-24-03	DA

INITIAL & CYCLE TESTS
 2.50# ± .50#
 3.00# ± .75#
 4.00# ± 1.00#

DATE 2-7-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.65	2.55		2.16	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.53	2.32		2.23	
PULL #3	2.49	2.45		2.24	
PULL #4	2.34	2.47		2.19	
PULL #5	2.35	2.43		2.20	
TOTAL	12.36	12.22		11.02	
AVG.	2.47	2.44		2.20	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.40	3.40		
PULL #2	3.20	3.18		
PULL #3	3.34	3.01		
PULL #4	3.37	3.41		
PULL #5	3.36	3.32		
TOTAL	16.67	16.32		
AVG.	3.33	3.26		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.44	4.26		4.13
PULL #2	4.45	4.24		4.18
PULL #3	4.46	4.13		4.19
PULL #4	4.08	4.03		4.21
PULL #5	4.10	4.13		4.19
TOTAL	21.53	20.79		20.90
AVG.	4.30	4.15		4.18

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296793.__0
FILE DATE AND TIME: 02/26/2003 14:47

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. Mean 1.0515

SERIAL NUMBER: G6296793. __0

TARGET NUMBER: 1

FILE DATE: 02/26/2003

FILE TIME: 14:47

POINT#	X	Y
1:	0.487	0.873
2:	0.287	0.991
3:	0.002	-0.241
4:	-0.404	-0.512
5:	0.566	-1.579

X CENTROID: 0.188

Y CENTROID: -0.094

POA TO CENTROID: 0.210

HORZ SPREAD: 0.970

VERT SPREAD: 2.570

GROUP SPREAD: 2.585

MIN RADIUS: 0.237

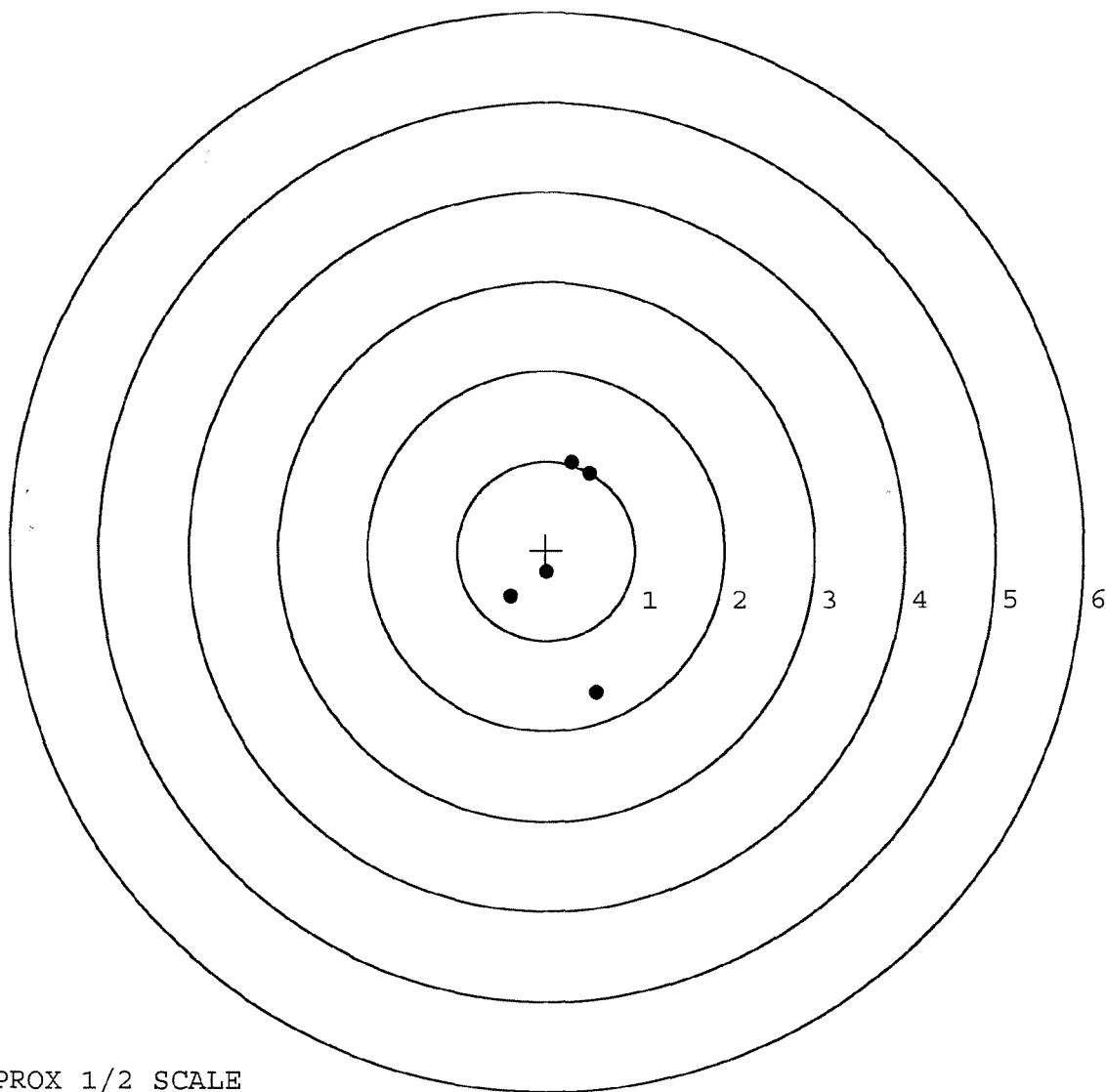
MAX RADIUS: 1.533

MEAN RADIUS: 0.919

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 4

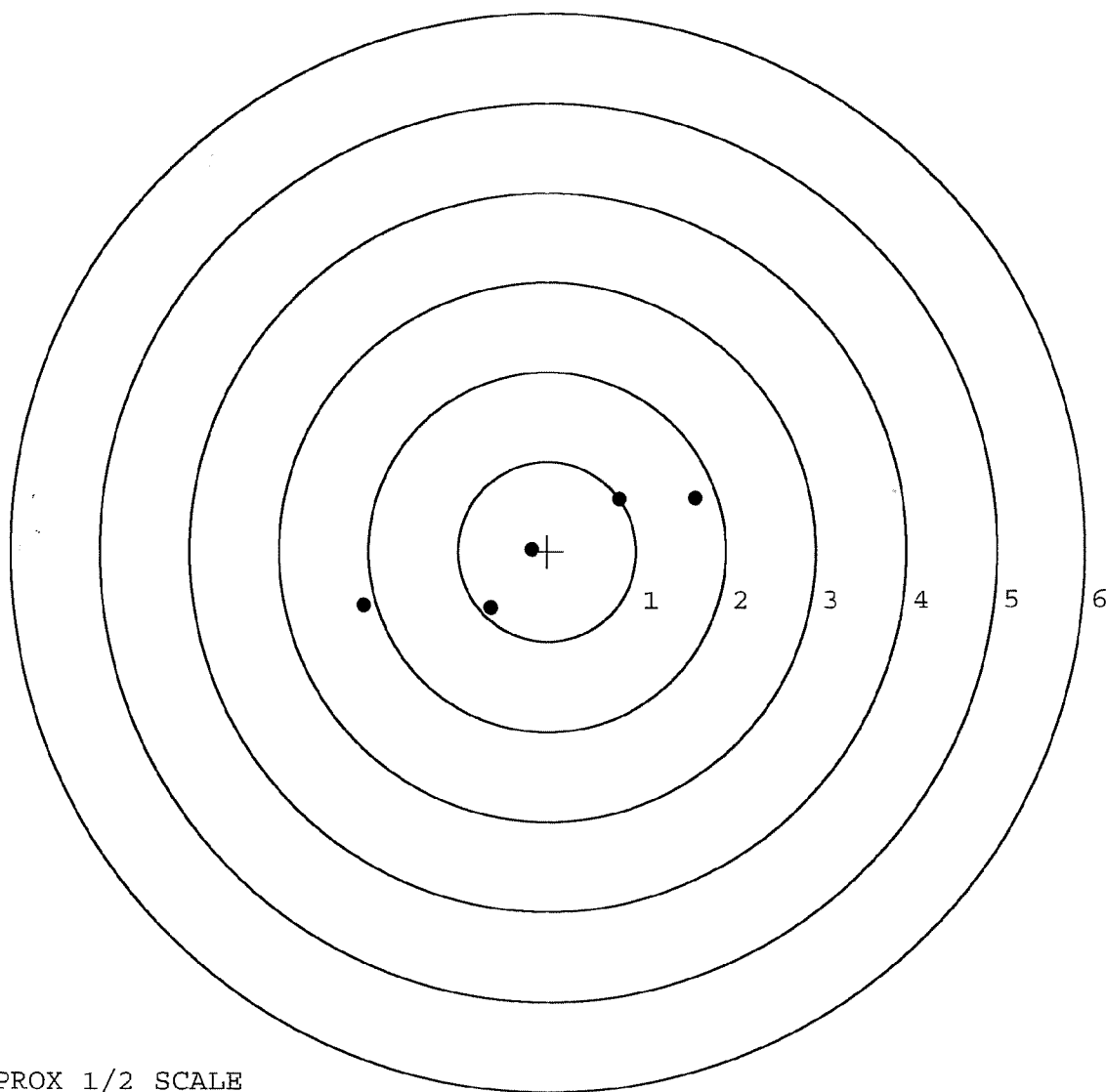


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296793. __ 0
TARGET NUMBER: 2
FILE DATE: 02/26/2003
FILE TIME: 14:47

POINT#	X	Y
1:	-0.635	-0.637
2:	-2.056	-0.608
3:	-0.179	0.019
4:	0.809	0.586
5:	1.662	0.591

X CENTROID: -0.080
Y CENTROID: -0.010
POA TO CENTROID: 0.080
HORZ SPREAD: 3.718
VERT SPREAD: 1.228
GROUP SPREAD: 3.907
MIN RADIUS: 0.103
MAX RADIUS: 2.065
MEAN RADIUS: 1.184
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 3



TARGET APPROX 1/2 SCALE