

G6296294

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

-- INSTRUCTION BOOK 3518

**46 FORM**

proof of purchase



owner registration sticker



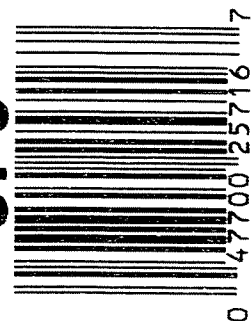
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

**G6296794**

**UPC**



VERY IMPORTANT  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

**Remington®**

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

Made in Ilion, NY    Reg. U.S. Pat. & tm. Off.    Marca Registrada    Marque Deposee.

SERIAL NO. J  
**66296794**

ORDER NO.  
**25716**

46

5716 66296794

**07KX**

**ORDER 25716**  
M/24 7.62 NATO S.W.S. (COMPLETE SYST  
**UPC**



**ORDER 25716**  
M/24 7.62 NATO S.W.S. (COMPLETE SYST  
**UPC**



SERIAL NO.  
  
66296794

**M-24**  
**INSPECTION CHECKLIST-NEW GUNS**

**GUN SERIAL #** 06296794

| OP #      | OPERATION NAME                                                                                                                         | READINGS                          | DATE    | INITIAL |
|-----------|----------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------|---------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                                                                                              |                                   | 2/3/03  | RW      |
| 600       | PROOF                                                                                                                                  |                                   | 2/3/03  | RW      |
| 607       | CHECK HEADSPACE                                                                                                                        | MAGNA - FLUX                      | 2/3/03  | RW      |
| 610       | DIS-ASSEMBLE GUN                                                                                                                       | INSPECTED                         | 2/3/03  | RW      |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 | FEB 08 2003<br>OPERATOR <u>RK</u> |         |         |
| 615       | ROLLMARK CALIBER                                                                                                                       |                                   | 2/6/03  | SB      |
| 617       | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                                   | 2-7-03  | TRL     |
| 620       | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                                   | 2-14    | TA      |
|           | (BOLT)                                                                                                                                 |                                   | 2-14    | TA      |
| 625       | FINAL ASSEMBLY                                                                                                                         |                                   |         |         |
|           | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                                   | 2/18/03 | RTL     |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                                   | 2/18/03 | RTL     |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                                   | 2/18/03 | RTL     |
|           | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                                   | 2/18/03 | RTL     |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                                   | 3-3-03  | RTL     |

| OP #  | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>6.5</u> <u>6.5</u> <u>7.0</u>                            | 3-3-03  | DA      |
| CONT. | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>3.5</u> <u>3.0</u> <u>3.5</u>                            | 3-3-03  | DA      |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             | 3-3-03  | RTL     |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.021</u> <u>.020</u> <u>.021</u>                         | 3-3-03  | DA      |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 2/18/03 | RTL     |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 5-2-03  | RTL     |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 5-2-03  | RTL     |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 5-2-03  | RTL     |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | 5-2-03  | RTL     |
| 640   | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                                   | 2-26-03 | TRLW    |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 2-26-03 | TRLW    |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 2-26-03 | TRLW    |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 2-26-03 | TRLW    |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 2-26-03 | TRLW    |
| 645   | INSPECT FOR LIVE AMMO                                                    |                                                             | 2-26-03 | TRLW    |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 5-2-03  | RTL     |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.52</u> <u>2.46</u> <u>2.55</u> <u>2.53</u> <u>2.74</u> | 3-5-03  | DA      |
|       | C) FUNCTION                                                              |                                                             | 5-2-03  | RTL     |
| 660   | PACK                                                                     |                                                             | 5/2/03  | DA      |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# + .50#  
3.00# + .75#  
4.00# + 1.00#

SERIAL NO. \_\_\_\_\_

DATE 2-11-03

TESTER TRW

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |       | COMMENTS                                                              |
|---------|------------------|--------------------------|--------------------------------|-------|-----------------------------------------------------------------------|
| PULL #1 | 2.32             | 2.47                     |                                | 2.35  | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2 |
| PULL #2 | 2.49             | 2.36                     |                                | 2.53  |                                                                       |
| PULL #3 | 2.17             | 2.40                     |                                | 2.32  |                                                                       |
| PULL #4 | 2.13             | 2.45                     |                                | 2.16  |                                                                       |
| PULL #5 | 2.30             | 2.34                     |                                | 2.39  |                                                                       |
| TOTAL   | 11.11            | 12.02                    |                                | 11.75 |                                                                       |
| AVG.    | 2.22             | 2.40                     |                                | 2.35  |                                                                       |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.11             | 3.23                     |  |          |
| PULL #2 | 3.30             | 3.29                     |  |          |
| PULL #3 | 3.33             | 3.31                     |  |          |
| PULL #4 | 3.34             | 3.30                     |  |          |
| PULL #5 | 3.39             | 3.32                     |  |          |
| TOTAL   | 16.47            | 16.45                    |  |          |
| AVG.    | 3.29             | 3.29                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCUR |
|---------|------------------|--------------------------|--------------------------------|-----------------------------------|
| PULL #1 | 4.29             | 4.05                     |                                | 4.08                              |
| PULL #2 | 4.37             | 4.00                     |                                | 4.31                              |
| PULL #3 | 4.39             | 4.05                     |                                | 4.18                              |
| PULL #4 | 4.36             | 3.97                     |                                | 4.27                              |
| PULL #5 | 4.28             | 3.82                     |                                | 4.44                              |
| TOTAL   | 21.69            | 19.89                    |                                | 21.28                             |
| AVG.    | 4.33             | 3.97                     |                                | 4.25                              |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296794.\_\_0  
FILE DATE AND TIME: 02/27/2003 14:48

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

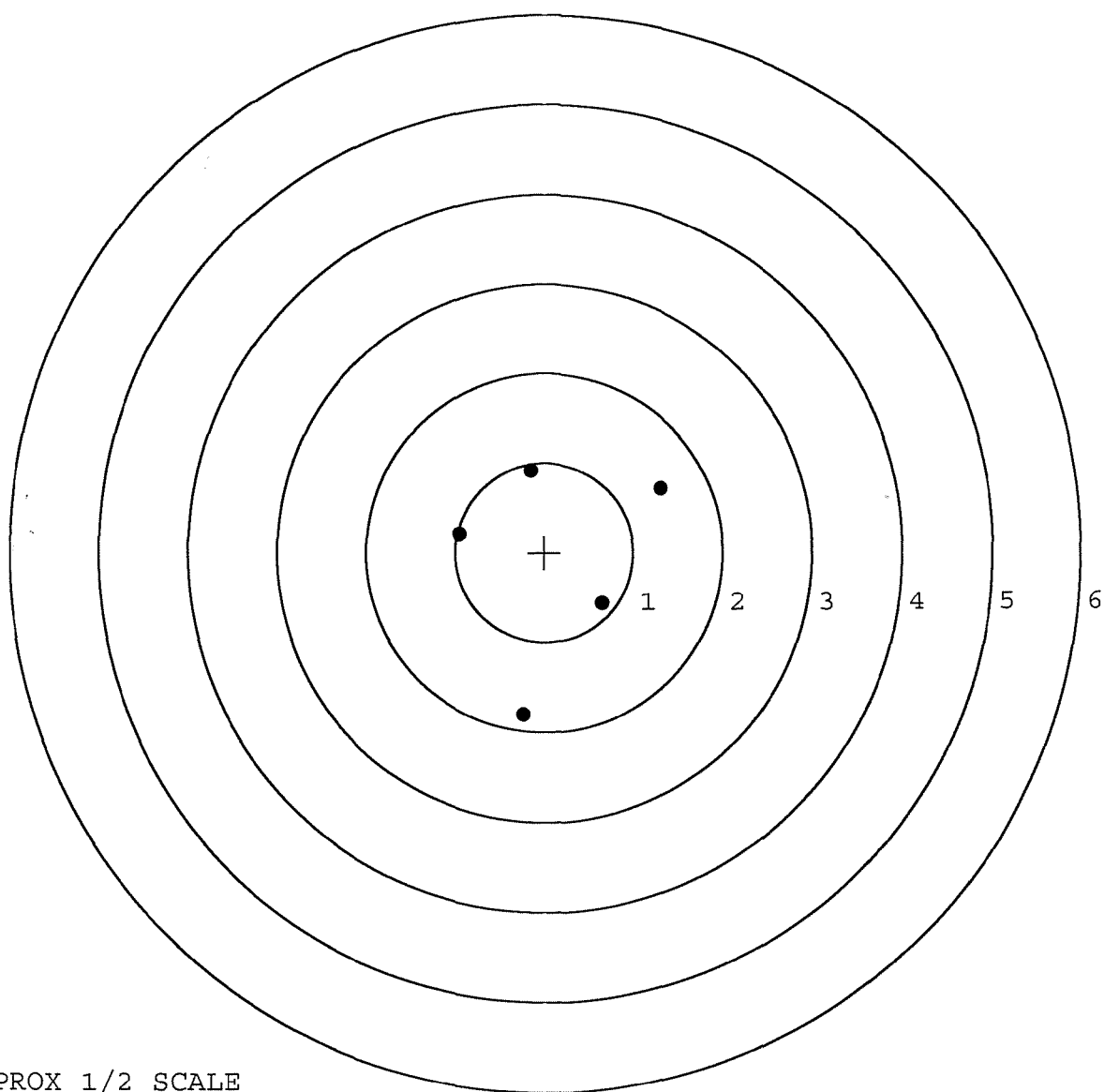
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA  
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .9945

SERIAL NUMBER: G6296794. \_\_0  
TARGET NUMBER: 1  
FILE DATE: 02/27/2003  
FILE TIME: 14:48

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.652  | -0.569 |
| 2:     | -0.241 | -1.810 |
| 3:     | -0.957 | 0.209  |
| 4:     | -0.159 | 0.909  |
| 5:     | 1.308  | 0.710  |

X CENTROID: 0.121  
Y CENTROID: -0.110  
POA TO CENTROID: 0.163  
HORZ SPREAD: 2.265  
VERT SPREAD: 2.719  
GROUP SPREAD: 2.958  
MIN RADIUS: 0.702  
MAX RADIUS: 1.738  
MEAN RADIUS: 1.213  
# IN 1 IN DIAMETER: 0  
# IN 2 IN DIAMETER: 1  
# in 3 IN DIAMETER: 4



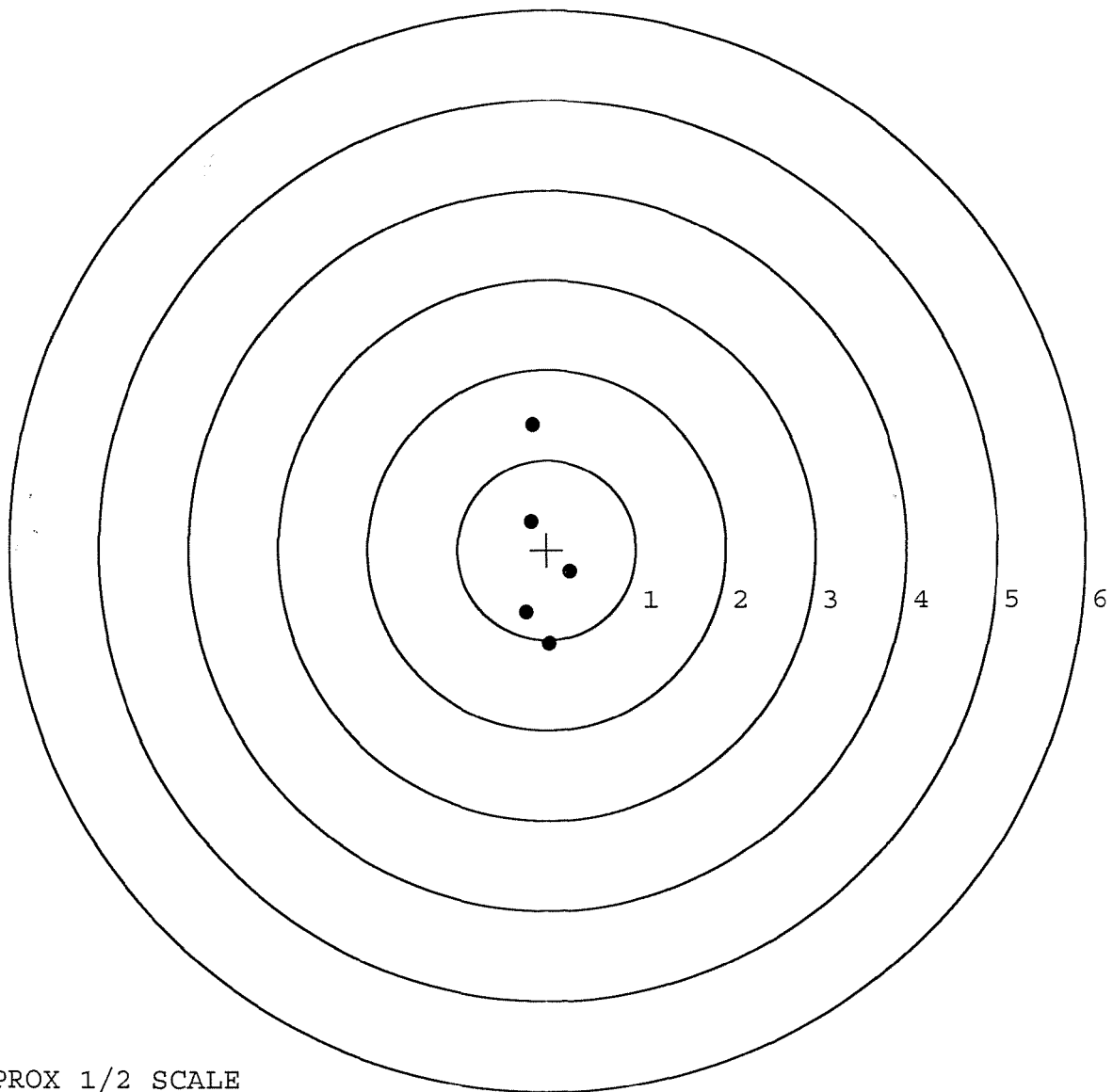
TARGET APPROX 1/2 SCALE



SERIAL NUMBER: G6296794. \_\_0  
TARGET NUMBER: 2  
FILE DATE: 02/27/2003  
FILE TIME: 14:48

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.264  | -0.239 |
| 2:     | -0.234 | -0.704 |
| 3:     | 0.027  | -1.047 |
| 4:     | -0.182 | 0.313  |
| 5:     | -0.169 | 1.393  |

X CENTROID: -0.059  
Y CENTROID: -0.057  
POA TO CENTROID: 0.082  
HORZ SPREAD: 0.498  
VERT SPREAD: 2.440  
GROUP SPREAD: 2.448  
MIN RADIUS: 0.371  
MAX RADIUS: 1.454  
MEAN RADIUS: 0.776  
# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 4  
# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE