

G6296795

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
66296795

ORDER NO.
25716

16LY

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.



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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



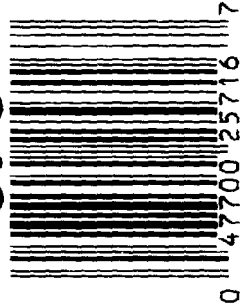
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6296795

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G629 6295

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-9-04	RTL
600	PROOF		1-9-04	Ac
607	CHECK HEADSPACE	MAGNA-FLUX	1-9-04	Ac
610	DIS-ASSEMBLE GUN	INSPECTED	1-9-04	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 13 2004 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		1-13-04	LB
617	DRILL AND TAP SIGHT HOLES		1-12-04	TRW
620	APPLY COATINGS (BARREL ACTION)		1-29	TA
	(BOLT)		1-29	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		2/2/04	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/2/04	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/2/04	DA
	D) OIL FIRING PIN ASSEMBLY		2/2/04	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.9</u> <u>6.9</u>	2/12/04	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	2/12/04	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	2/12/04	DA
	J) ASSEMBLE STOCK		2/2/04	RW
	K) ASSEMBLE SWIVEL STUDS		2-16-04	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		2/2/04	RW
	M) IRON SIGHT ALIGNMENT		2/2/04	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		2/2/04	RW
640	GALLERY TEST AND TARGET	PASS FAIL	2-5-04	A
	MALFUNCTION	CORRECTION	2-5-04	A
	MALFUNCTION	CORRECTION	2-5-04	A
	MALFUNCTION	CORRECTION	2-5-04	A
	MALFUNCTION	CORRECTION	2-5-04	A
645	INSPECT FOR LIVE AMMO		2-5-04	A
655	FINAL INSPECTION A) HEADSPACE		2-16-04	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.76</u> <u>2.69</u> <u>2.74</u> <u>2.75</u> <u>2.79</u>	2/12/04	DA
	C) FUNCTION		2-16-04	RW
660	PACK		2/8-04	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

2-2-04

TESTER

TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.63	2.81		2.18	
PULL #2	2.70	2.81		2.20	
PULL #3	2.64	2.38		2.13	
PULL #4	2.44	2.23		2.21	
PULL #5	2.09	2.23		2.17	
TOTAL	12.50	12.46		10.89	
AVERAGE	2.50	2.49		2.17	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.41	3.23		
PULL #2	3.19	3.29		
PULL #3	3.30	3.25		
PULL #4	3.30	3.15		
PULL #5	3.18	3.18		
TOTAL	16.38	16.10		
AVERAGE	3.27	3.22		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.09	3.96		4.13
PULL #2	4.01	3.99		4.13
PULL #3	4.06	4.02		3.99
PULL #4	3.97	4.04		4.28
PULL #5	4.19	4.00		3.98
TOTAL	20.32	20.01		20.51
AVERAGE	4.06	4.00		4.10

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296795.__0
FILE DATE AND TIME: 02/05/2004 07:38

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.052
The Average Y Centroid of the Five Target Set:	-0.078
The Average Point of Impact of the Five Target Set:	0.094
The Average Mean Radius of the Five Target Set:	0.824
The Distance from POA to Centroid Target #1:	0.233
The Distance from Centroid Target #2 to Centroid Target #1:	0.218
The Distance from Centroid Target #3 to Centroid Target #1:	0.196
The Distance from Centroid Target #4 to Centroid Target #1:	0.173
The Distance from Centroid Target #5 to Centroid Target #1:	0.128

SERIAL NUMBER: G6296795. 0

TARGET NUMBER: 1

FILE DATE: 02/05/2004

FILE TIME: 07:38

X CENTROID: 0.151

Y CENTROID: -0.177

POA TO CENTROID: 0.233

HORZ SPREAD: 1.272

VERT SPREAD: 3.889

GROUP SPREAD: 3.914

MIN RADIUS: 0.246

MAX RADIUS: 2.042

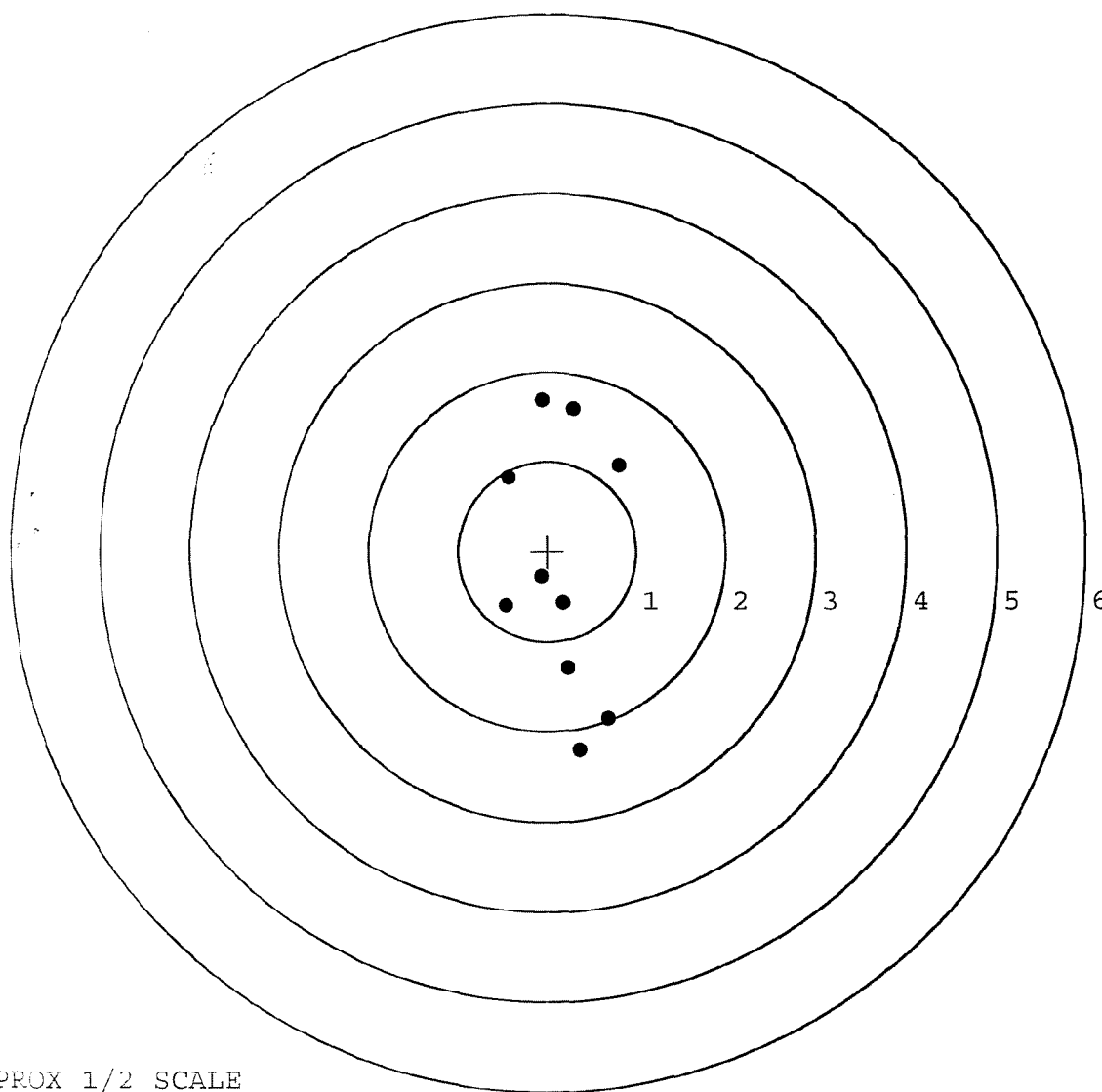
MEAN RADIUS: 1.244

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 6

POINT#	X	Y
1:	0.372	-2.208
2:	0.682	-1.863
3:	0.239	-1.292
4:	0.179	-0.578
5:	-0.071	-0.282
6:	-0.470	-0.603
7:	-0.442	0.820
8:	0.802	0.958
9:	0.293	1.592
10:	-0.070	1.681



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296795. 0

TARGET NUMBER: 2

FILE DATE: 02/05/2004

FILE TIME: 07:38

POINT#	X	Y
1:	0.505	-1.145
2:	0.082	-1.460
3:	0.538	-0.076
4:	-0.594	0.359
5:	-0.475	0.669
6:	0.041	1.714
7:	-0.167	0.365
8:	0.022	0.067
9:	0.121	-0.223
10:	-0.123	-0.527

X CENTROID: -0.005

Y CENTROID: -0.026

POA TO CENTROID: 0.026

HORZ SPREAD: 1.132

VERT SPREAD: 3.174

GROUP SPREAD: 3.174

MIN RADIUS: 0.097

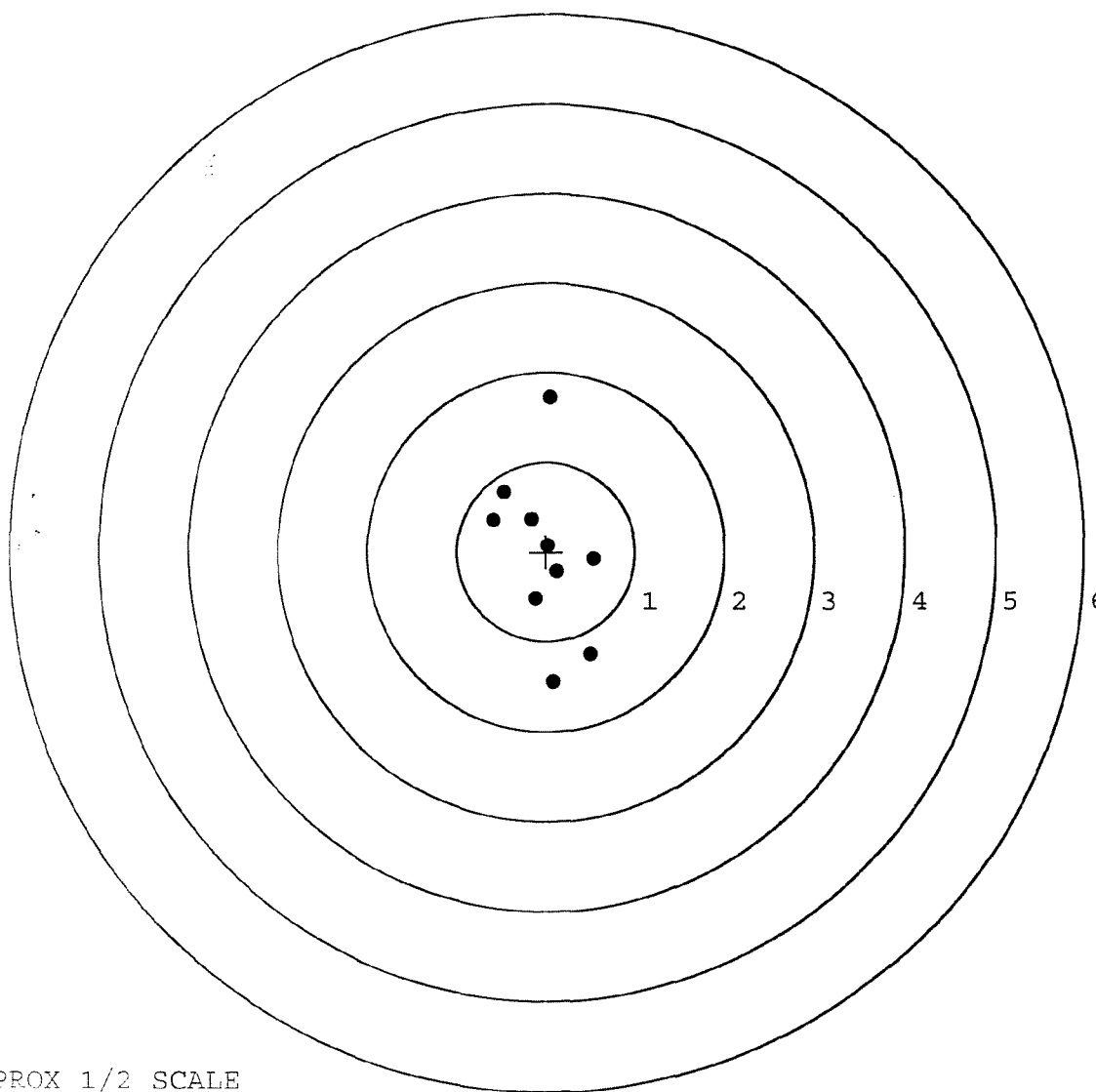
MAX RADIUS: 1.740

MEAN RADIUS: 0.776

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296795. 0

TARGET NUMBER: 3

FILE DATE: 02/05/2004

FILE TIME: 07:38

POINT#	X	Y
1:	0.974	-0.809
2:	0.781	-0.976
3:	0.516	-0.274
4:	0.876	0.424
5:	0.283	0.863
6:	-0.200	0.418
7:	-0.389	0.537
8:	-0.963	0.577
9:	-0.953	-0.077
10:	-0.403	-0.764

X CENTROID: 0.052

Y CENTROID: -0.008

POA TO CENTROID: 0.053

HORZ SPREAD: 1.937

VERT SPREAD: 1.839

GROUP SPREAD: 2.382

MIN RADIUS: 0.495

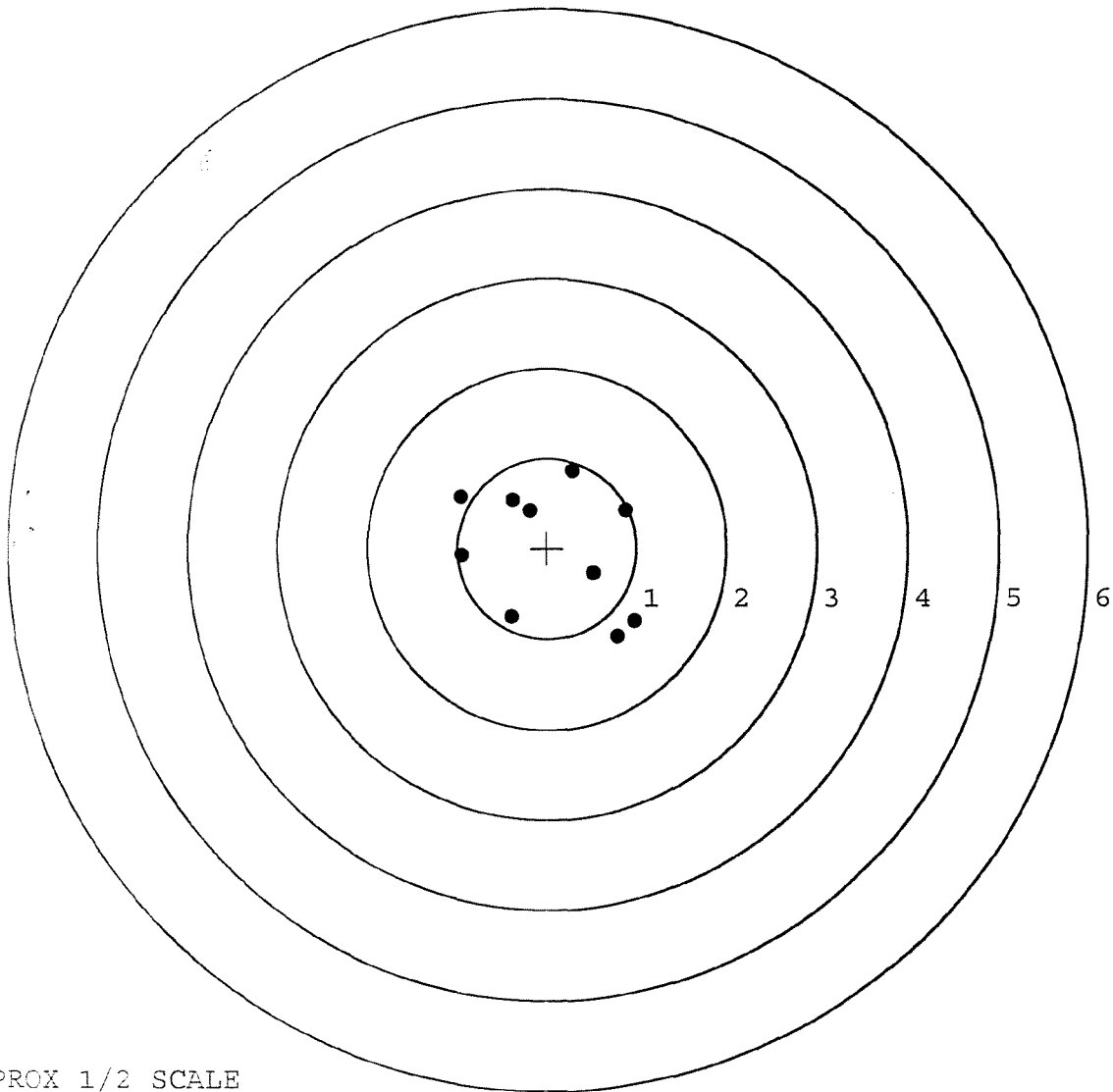
MAX RADIUS: 1.221

MEAN RADIUS: 0.906

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 10

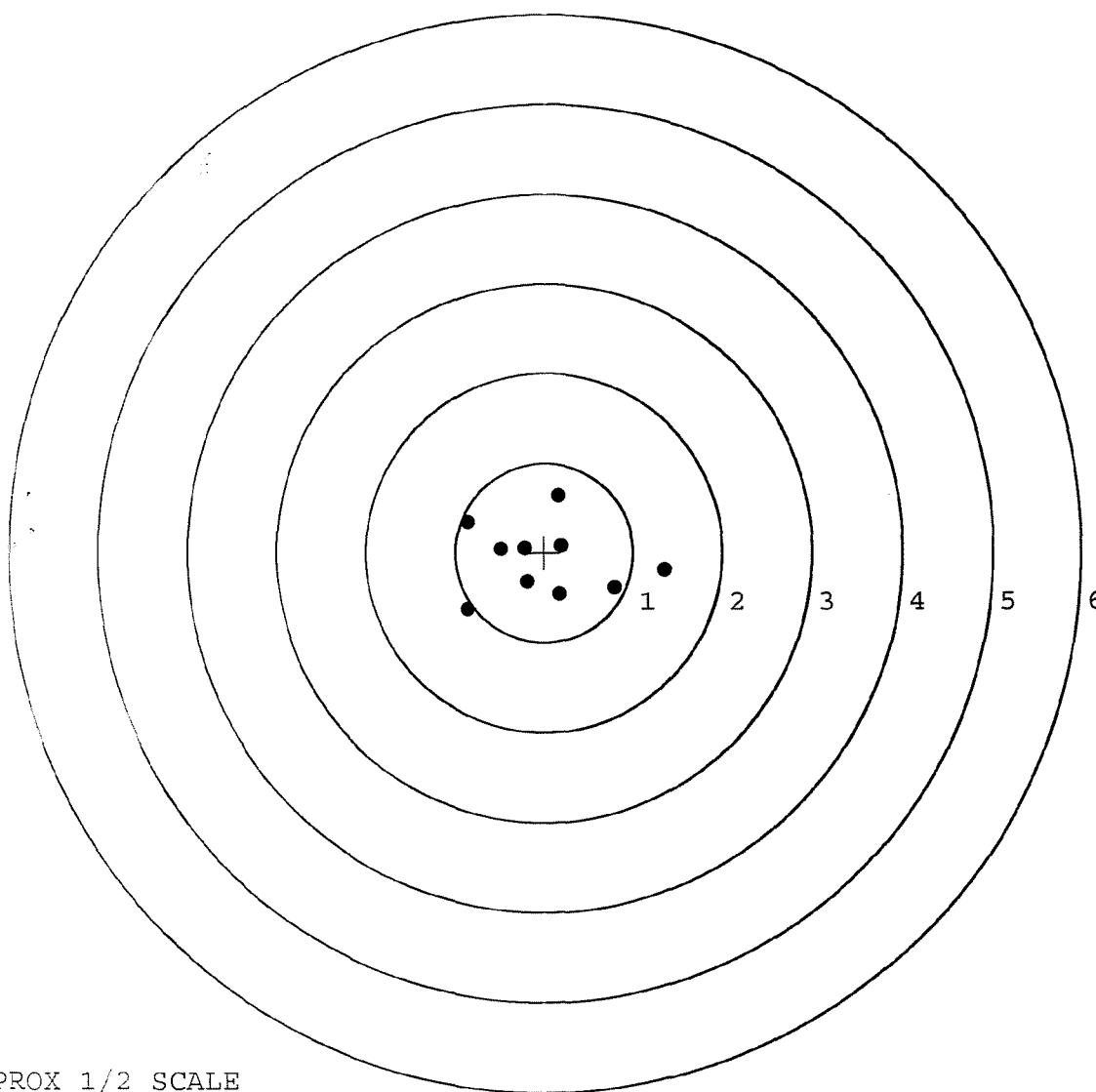


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296795. __0
TARGET NUMBER: 4
FILE DATE: 02/05/2004
FILE TIME: 07:38

X CENTROID: 0.002
Y CENTROID: -0.089
POA TO CENTROID: 0.089
HORZ SPREAD: 2.221
VERT SPREAD: 1.276
GROUP SPREAD: 2.287
MIN RADIUS: 0.253
MAX RADIUS: 1.359
MEAN RADIUS: 0.670
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.356	-0.204
2:	0.791	-0.396
3:	-0.865	-0.639
4:	-0.865	0.342
5:	-0.492	0.044
6:	0.155	0.637
7:	0.193	0.077
8:	-0.224	0.052
9:	0.168	-0.473
10:	-0.194	-0.328



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296795. 0

TARGET NUMBER: 5

FILE DATE: 02/05/2004

FILE TIME: 07:38

POINT#	X	Y
1:	0.662	-0.522
2:	-1.264	0.117
3:	-0.134	-0.049
4:	-0.357	-0.357
5:	0.275	0.530
6:	0.183	0.322
7:	0.155	0.084
8:	0.179	-0.150
9:	0.275	-0.314
10:	0.616	-0.549

X CENTROID: 0.059

Y CENTROID: -0.089

POA TO CENTROID: 0.107

HORZ SPREAD: 1.926

VERT SPREAD: 1.079

GROUP SPREAD: 2.029

MIN RADIUS: 0.135

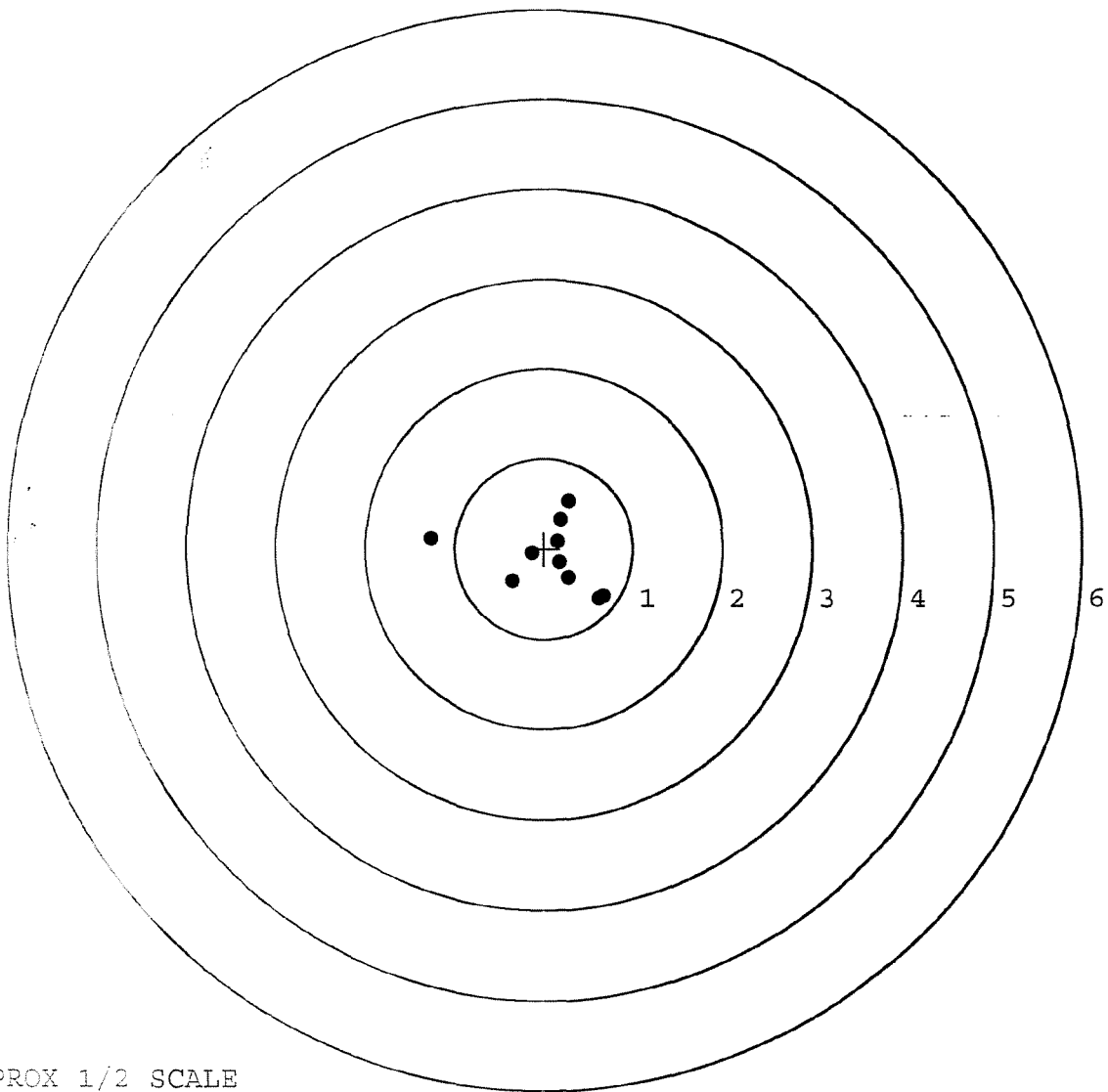
MAX RADIUS: 1.339

MEAN RADIUS: 0.522

IN 1 IN DIAMETER: 6

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE