

G 6296799

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
66296799

ORDER NO.
25716

DD

Made in Union, N.Y. Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

16LY

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M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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SERIAL NO.
66296799



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



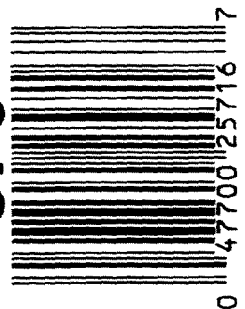
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6296799

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G629 6799

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-12-03	RTL
600	PROOF		11-13-03	A
607	CHECK HEADSPACE		11-13-03	A
610	DIS-ASSEMBLE GUN		11-13-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	SPRATOR BS		
615	ROLLMARK CALIBER		11-14-03	BS
617	DRILL AND TAP SIGHT HOLES		11-13-03	TRLW
620	APPLY COATINGS (BARREL. ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12/3/03	RA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/3/03	RA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/3/03	RA
	D) OIL FIRING PIN ASSEMBLY		12/3/03	RA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5 lbs</u> <u>5 lbs</u> <u>5 lbs</u>	12-11-03	AC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5 lbs</u> <u>2.5 lbs</u> <u>2.5 lbs</u>	12-11-03	AC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	12-11-03	AC
	J) ASSEMBLE STOCK		12-3-03	RT
	K) ASSEMBLE SWIVEL STUDS		12-3-03	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/12/03	RW
	M) IRON SIGHT ALIGNMENT		12-3-03	RT
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12-3-03	RT
640	GALLERY TEST AND TARGET	PASS FAIL	12-3-03	RT
	MALFUNCTION <i>SBC</i>	CORRECTION <i>OK AC</i>	12/10/03	12-4-03
	MALFUNCTION	CORRECTION	12-4-03	A
	MALFUNCTION	CORRECTION	12-4-03	A
	MALFUNCTION	CORRECTION	12-4-03	A
645	INSPECT FOR LIVE AMMO		12-4-03	A
655	FINAL INSPECTION A) HEADSPACE		12/12/03	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.35</u> <u>2.34</u> <u>2.49</u> <u>2.45</u> <u>2.49</u>	12/10/03	RW
	C) FUNCTION		12/12/03	RW
660	PACK		2/19/04	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

12-3-03

TESTER

CD

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.47	2.47		2.19	
PULL #2	2.51	2.46		2.79	
PULL #3	2.94	2.54		2.60	
PULL #4	2.60	2.38		2.67	
PULL #5	2.48	2.51		2.71	
TOTAL	13.00	12.36		12.96	
AVERAGE	2.60	2.47		2.59	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	2.80		
PULL #2	2.93	2.86		
PULL #3	2.71	2.92		
PULL #4	2.73	2.86		
PULL #5	2.68	2.96		
TOTAL	14.16	14.40		
AVERAGE	2.83	2.88		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	3.69	3.41		3.90
PULL #2	3.77	3.71		4.01
PULL #3	3.75	3.70		3.62
PULL #4	3.83	3.47		3.38
PULL #5	3.69	3.60		3.71
TOTAL	18.73	17.89		18.62
AVERAGE	3.74	3.57		3.72

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296799.__0
FILE DATE AND TIME: 12/04/2003 11:39

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.120
The Average Y Centroid of the Five Target Set:	-0.135
The Average Point of Impact of the Five Target Set:	0.181
The Average Mean Radius of the Five Target Set:	0.830
The Distance from POA to Centroid Target #1:	0.113
The Distance from Centroid Target #2 to Centroid Target #1:	0.442
The Distance from Centroid Target #3 to Centroid Target #1:	0.565
The Distance from Centroid Target #4 to Centroid Target #1:	0.118
The Distance from Centroid Target #5 to Centroid Target #1:	0.284

SERIAL NUMBER: G6296799. __0

TARGET NUMBER: 1

FILE DATE: 12/04/2003

FILE TIME: 11:39

X CENTROID: -0.110

Y CENTROID: -0.026

POA TO CENTROID: 0.113

HORZ SPREAD: 2.112

VERT SPREAD: 1.675

GROUP SPREAD: 2.232

MIN RADIUS: 0.405

MAX RADIUS: 1.450

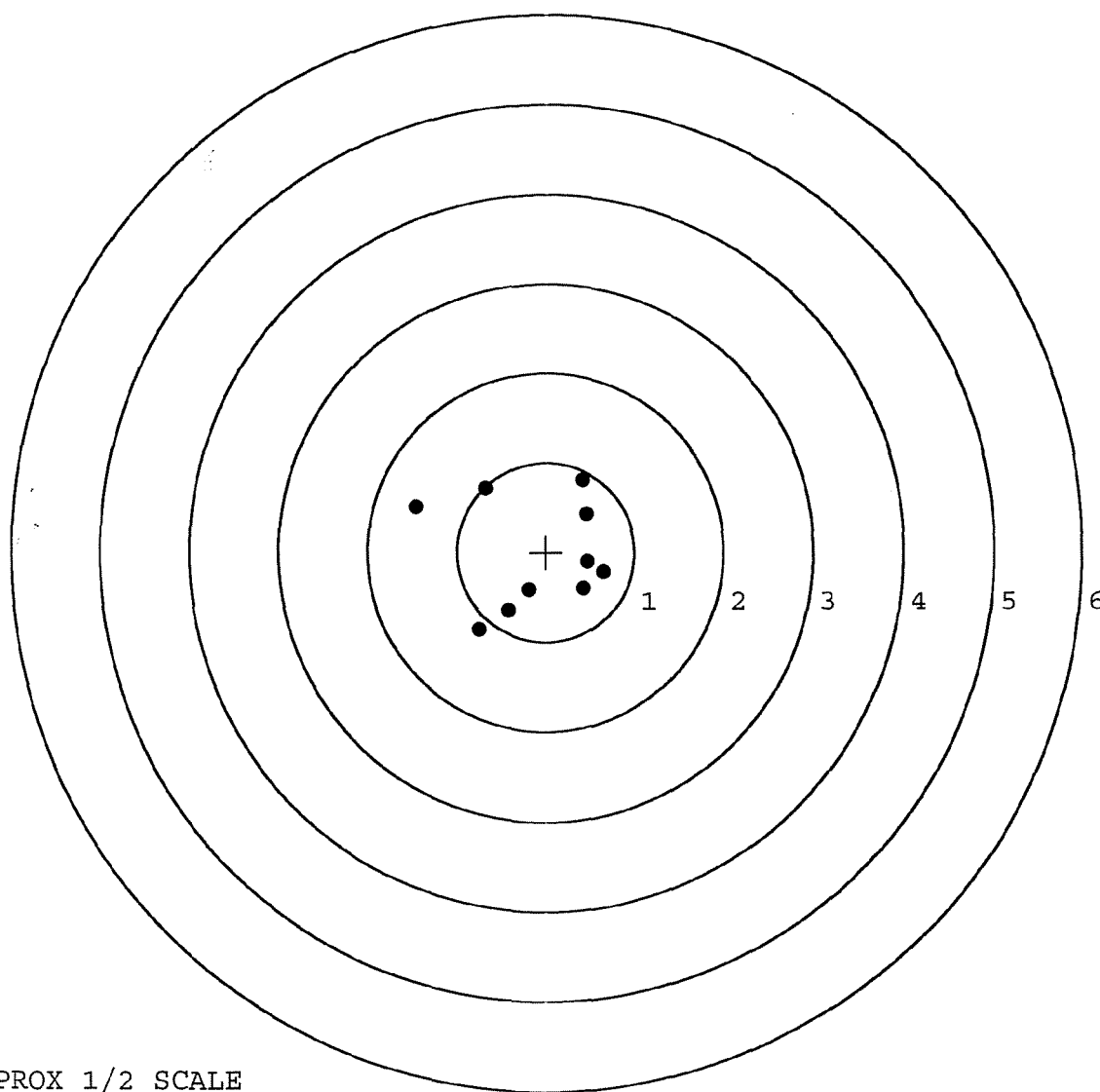
MEAN RADIUS: 0.829

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-1.462	0.500
2:	-0.686	0.709
3:	0.414	0.802
4:	0.456	0.426
5:	0.650	-0.222
6:	0.469	-0.111
7:	0.425	-0.412
8:	-0.198	-0.421
9:	-0.422	-0.658
10:	-0.750	-0.873



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296799. 0

TARGET NUMBER: 2

FILE DATE: 12/04/2003

FILE TIME: 11:39

X CENTROID: 0.328

Y CENTROID: -0.086

POA TO CENTROID: 0.339

HORZ SPREAD: 2.303

VERT SPREAD: 2.371

GROUP SPREAD: 2.449

MIN RADIUS: 0.324

MAX RADIUS: 1.615

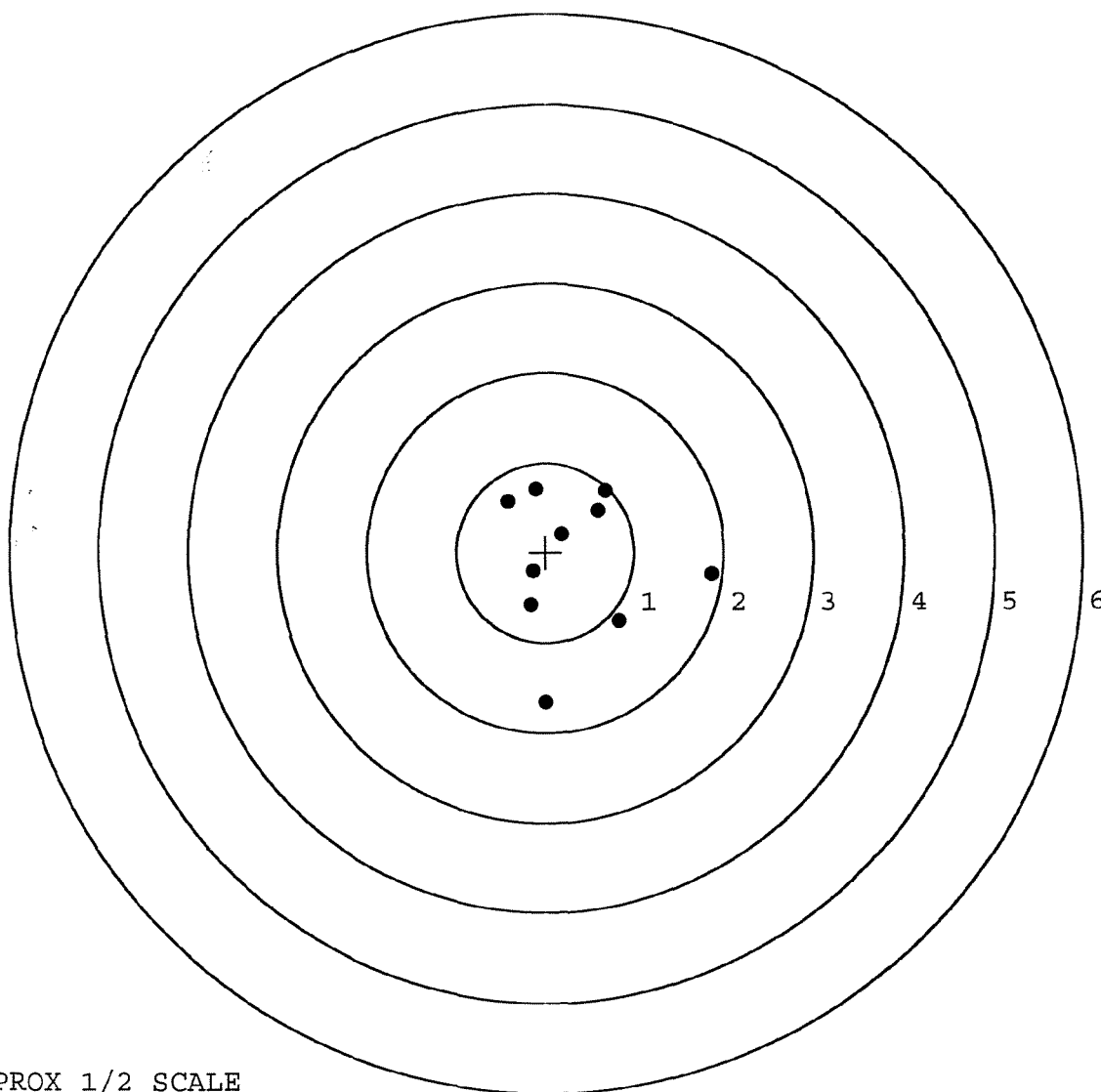
MEAN RADIUS: 0.889

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 8

POINT#	X	Y
1:	-0.118	0.703
2:	-0.432	0.567
3:	0.672	0.687
4:	0.591	0.467
5:	0.183	0.204
6:	-0.141	-0.217
7:	-0.171	-0.592
8:	0.000	-1.668
9:	0.822	-0.764
10:	1.871	-0.248

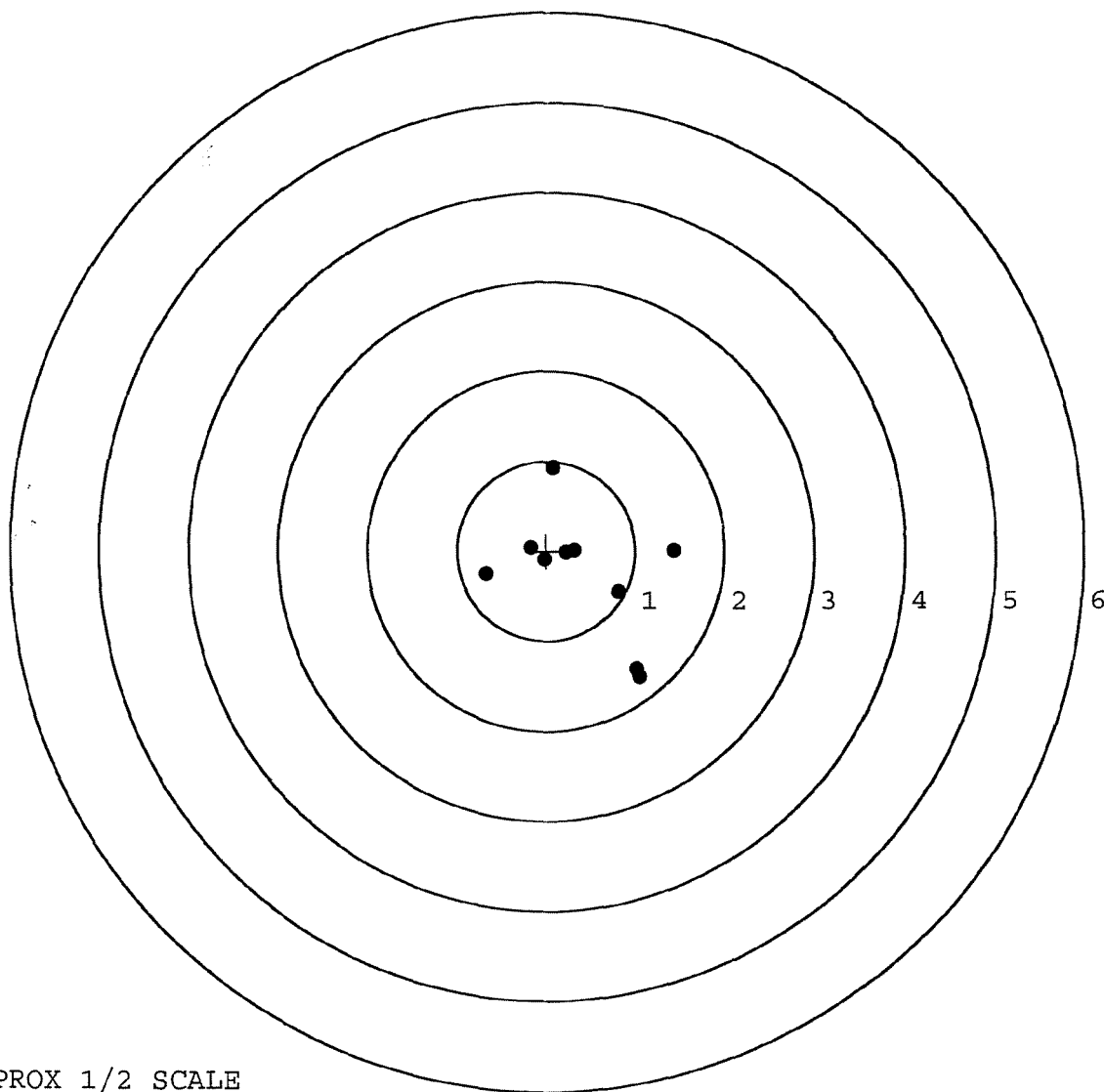


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296799. __0
TARGET NUMBER: 3
FILE DATE: 12/04/2003
FILE TIME: 11:39

X CENTROID: 0.406
Y CENTROID: -0.255
POA TO CENTROID: 0.479
HORZ SPREAD: 2.113
VERT SPREAD: 2.338
GROUP SPREAD: 2.534
MIN RADIUS: 0.279
MAX RADIUS: 1.321
MEAN RADIUS: 0.807
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.076	0.932
2:	1.434	0.009
3:	0.807	-0.452
4:	1.023	-1.315
5:	0.318	0.010
6:	-0.174	0.045
7:	-0.679	-0.260
8:	-0.024	-0.097
9:	1.054	-1.406
10:	0.222	-0.014



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296799. __0

TARGET NUMBER: 4

FILE DATE: 12/04/2003

FILE TIME: 11:39

X CENTROID: 0.007

Y CENTROID: -0.011

POA TO CENTROID: 0.013

HORZ SPREAD: 1.599

VERT SPREAD: 2.290

GROUP SPREAD: 2.337

MIN RADIUS: 0.238

MAX RADIUS: 1.374

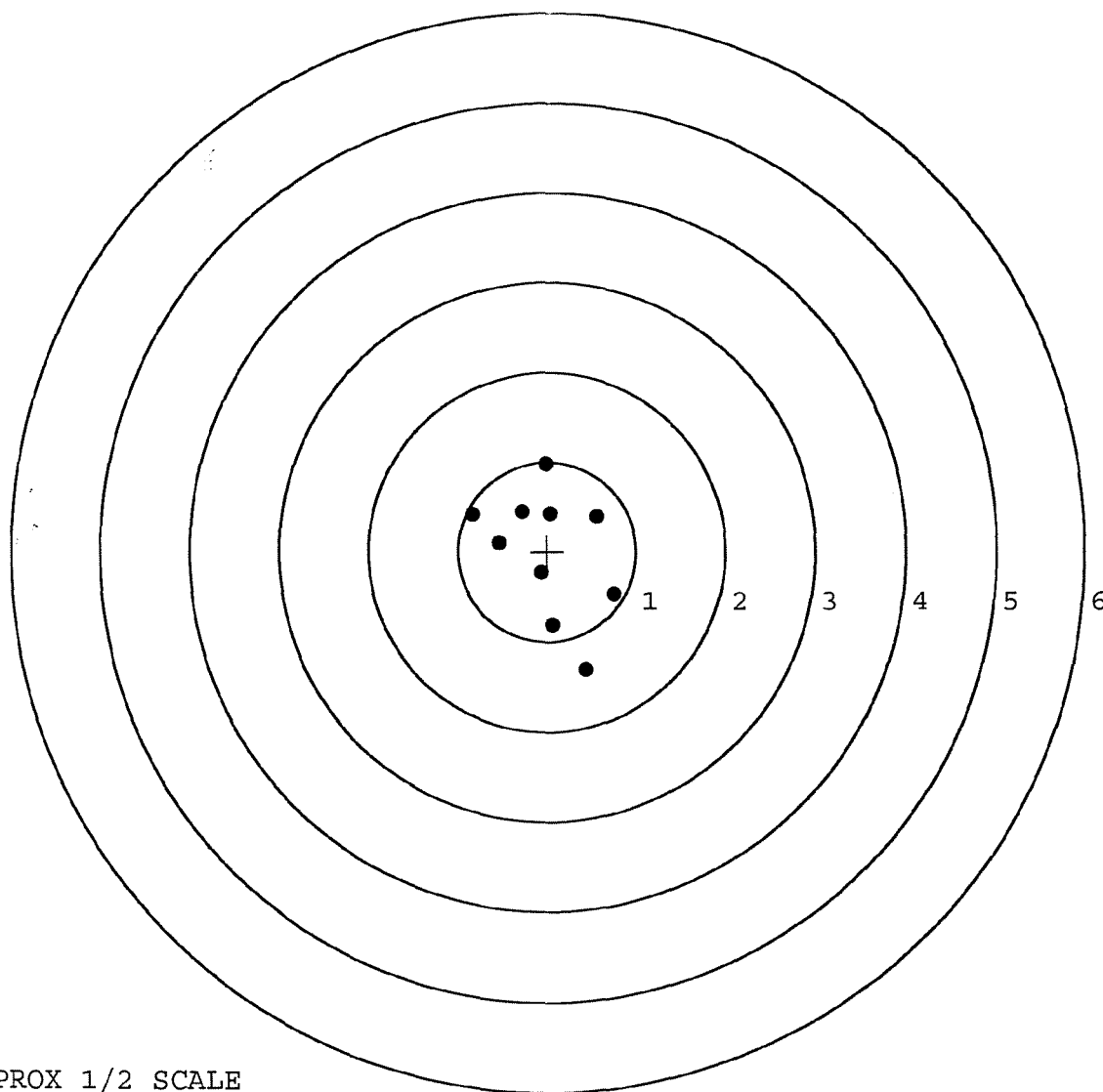
MEAN RADIUS: 0.746

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.023	0.975
2:	-0.846	0.409
3:	-0.289	0.444
4:	0.027	0.423
5:	0.556	0.392
6:	-0.541	0.098
7:	-0.072	-0.236
8:	0.753	-0.480
9:	0.063	-0.825
10:	0.441	-1.315



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296799. 0

TARGET NUMBER: 5

FILE DATE: 12/04/2003

FILE TIME: 11:39

X CENTROID: -0.032

Y CENTROID: -0.298

POA TO CENTROID: 0.300

HORZ SPREAD: 2.593

VERT SPREAD: 2.348

GROUP SPREAD: 3.001

MIN RADIUS: 0.170

MAX RADIUS: 1.645

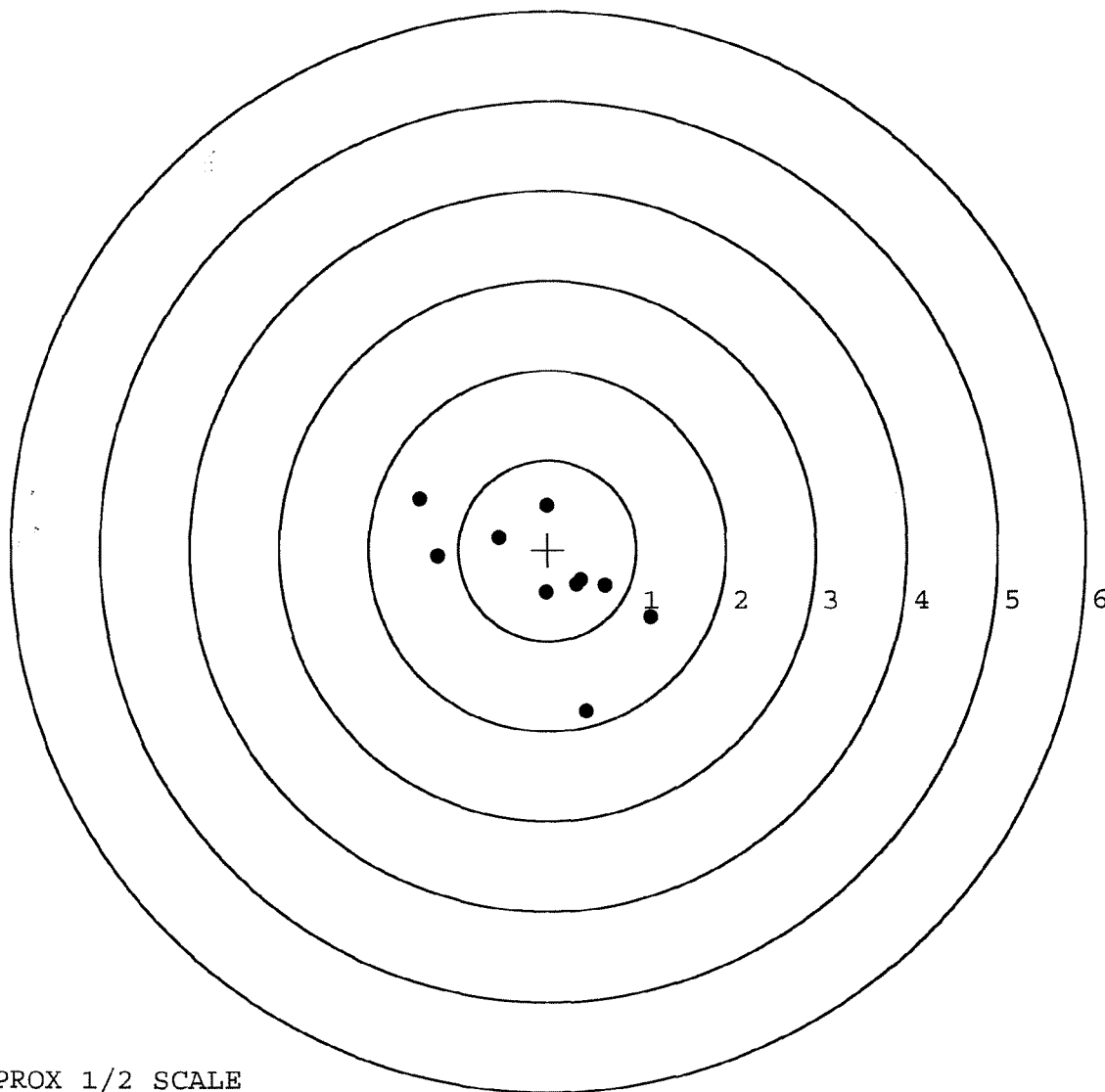
MEAN RADIUS: 0.876

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 8

POINT#	X	Y
1:	-1.434	0.562
2:	-1.227	-0.077
3:	-0.547	0.138
4:	-0.015	0.488
5:	0.367	-0.333
6:	-0.021	-0.468
7:	0.642	-0.388
8:	1.159	-0.745
9:	0.435	-1.786
10:	0.321	-0.376



TARGET APPROX 1/2 SCALE