

66296801

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **J**
G6296801

ORDER NO.
25716

46

08KX

 5716 G6296801

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



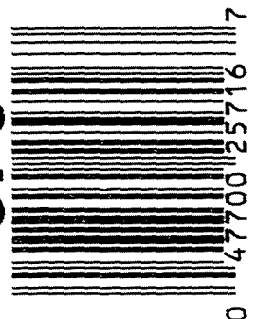
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296801

UPC



46 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296801

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-30-03	RL
600	PROOF		1-30-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX	1-30-03	RL
610	DIS-ASSEMBLE GUN	INSPECTED	1-30-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 04 2003 OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		2/6/03	AB
617	DRILL AND TAP SIGHT HOLES		2-6-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-18	TA
	(BOLT)		2-18	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-24-03	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-24-03	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-24-03	RTL
	D) OIL FIRING PIN ASSEMBLY		2-24-03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-31-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7.5</u> <u>8.0</u>	3-31-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>2.5</u> <u>2.5</u>	3-31-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-28-03	RFL
	I) FIRING PIN INDENT .020 MIN	<u>.023⁵</u> <u>.022</u> <u>.022⁵</u>	3-31-03	TRW
	J) ASSEMBLE STOCK		2-26-03	ReW
	K) ASSEMBLE SWIVEL STUDS		4-28-03	RFL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-28-03	RFL
	M) IRON SIGHT ALIGNMENT		4-28-03	RFL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-28-03	RFL
640	GALLERY TEST AND TARGET	PASS FAIL	2-27-03	TRW
	MALFUNCTION	CORRECTION	2-27-03	TRW
	MALFUNCTION	CORRECTION	2-27-03	TRW
	MALFUNCTION	CORRECTION	2-27-03	TRW
	MALFUNCTION	CORRECTION	2-27-03	TRW
645	INSPECT FOR LIVE AMMO		2-27-03	TRW
655	FINAL INSPECTION A) HEADSPACE		4-28-03	RFL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.83</u> <u>2.80</u> <u>2.63</u> <u>2.73</u> <u>2.73</u>	3-31-03	TRW
	C) FUNCTION		4-28-03	RFL
660	PACK			

INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

DATE 1-30-03

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.42	2.52	2.41	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.41	2.47	2.29	
PULL #3	2.45	2.56	2.59	
PULL #4	2.48	2.59	2.67	
PULL #5	2.39	2.61	2.59	
TOTAL	12.15	12.75	12.55	
AVG.	2.43	2.55	2.51	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.44	3.42	
PULL #2	3.49	3.37	
PULL #3	3.20	3.46	
PULL #4	3.24	3.24	
PULL #5	3.27	3.20	
TOTAL	16.64	16.69	
AVG.	3.32	3.33	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.22	4.20		4.18
PULL #2	4.20	4.12		4.28
PULL #3	4.31	4.26		4.08
PULL #4	4.45	4.42		4.27
PULL #5	4.41	4.49	1.1	4.42
TOTAL	21.59	21.49		21.23
AVG.	4.31	4.29		4.24

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296801.___0
FILE DATE AND TIME: 02/28/2003 12:03

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

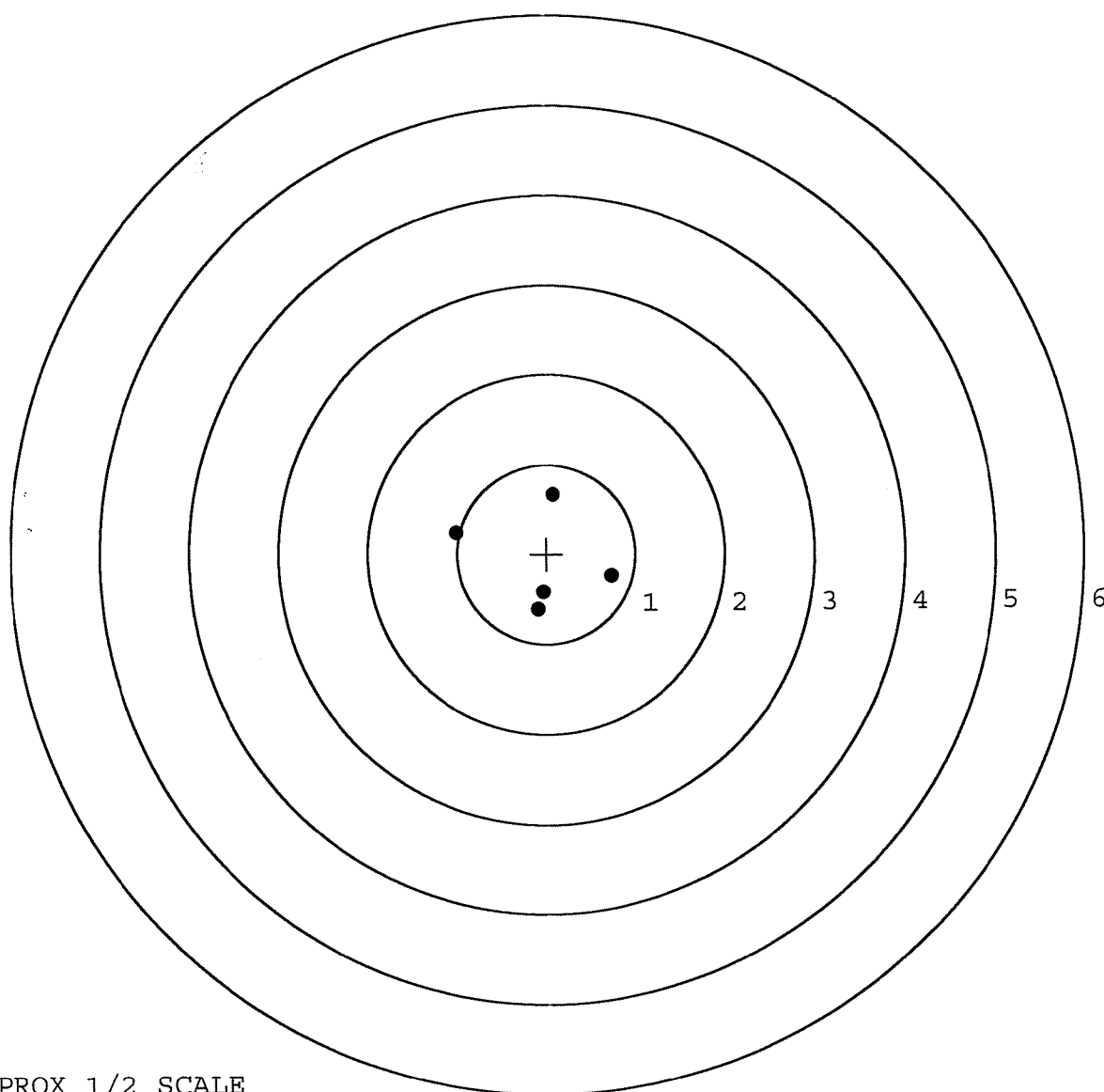
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. Mean .630

SERIAL NUMBER: G6296801. __0
TARGET NUMBER: 1
FILE DATE: 02/28/2003
FILE TIME: 12:03

POINT#	X	Y
1:	0.728	-0.253
2:	-0.040	-0.429
3:	-0.101	-0.624
4:	0.080	0.663
5:	-1.011	0.245

X CENTROID: -0.069
Y CENTROID: -0.080
POA TO CENTROID: 0.105
HORZ SPREAD: 1.739
VERT SPREAD: 1.287
GROUP SPREAD: 1.809
MIN RADIUS: 0.351
MAX RADIUS: 0.997
MEAN RADIUS: 0.693
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

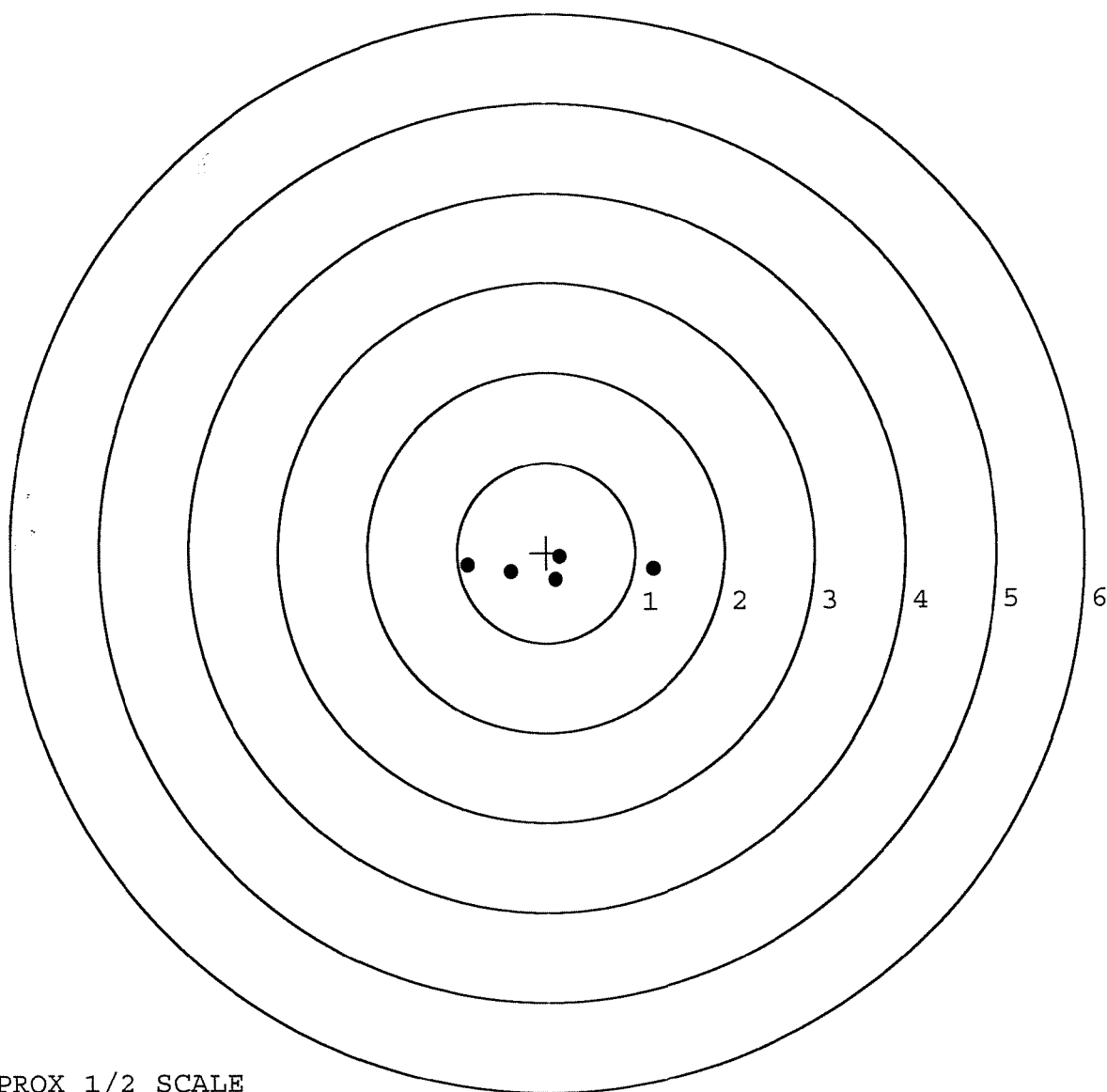


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296801. 0
TARGET NUMBER: 2
FILE DATE: 02/28/2003
FILE TIME: 12:03

POINT#	X	Y
1:	1.203	-0.187
2:	0.151	-0.050
3:	0.102	-0.302
4:	-0.400	-0.215
5:	-0.881	-0.144

X CENTROID: 0.035
Y CENTROID: -0.180
POA TO CENTROID: 0.183
HORZ SPREAD: 2.084
VERT SPREAD: 0.302
GROUP SPREAD: 2.084
MIN RADIUS: 0.140
MAX RADIUS: 1.168
MEAN RADIUS: 0.567
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

18
12

36
18

216

222