

G629 6803

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **66296803**
ORDER NO. **25716**

08KX

5716 66296803

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



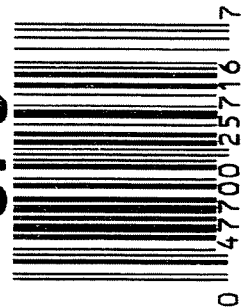
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6296803

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66296803

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RTL
600	PROOF		3-24-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX	3-24-03	RW
610	DIS-ASSEMBLE GUN	INSPECTED	3-25-03	AC
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 25 2003 OPERATOR <u>DRB</u>		
615	ROLLMARK CALIBER		3/27/03	KB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRLW
620	APPLY COATINGS (BARREL ACTION)		4-3	TA
	(BOLT)		4-3	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/7/03	RA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/7/03	RA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/7/03	RA
	D) OIL FIRING PIN ASSEMBLY		4/7/03	RA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	5-1-03	TRLW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.5</u> <u>8.5</u> <u>8.75</u>	5-1-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.75</u>	5-1-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		5-1-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	5-1-03	TRW
	J) ASSEMBLE STOCK		4-7-03	RLW
	K) ASSEMBLE SWIVEL STUDS		5-6-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-6-03	RTL
	M) IRON SIGHT ALIGNMENT		5-6-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-6-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-9-03	TRW
	MALFUNCTION	CORRECTION	4-9-03	TRW
	MALFUNCTION	CORRECTION	4-9-03	TRW
	MALFUNCTION	CORRECTION	4-9-03	TRW
	MALFUNCTION	CORRECTION	4-9-03	TRW
645	INSPECT FOR LIVE AMMO		4-9-03	TRW
655	FINAL INSPECTION A) HEADSPACE		5-6-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u> <u>2.85</u> <u>2.53</u> <u>2.55</u> <u>2.64</u>	5-1-03	TRW
	C) FUNCTION		5-6-03	RTL
660	PACK		5/7/03	RTA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____

DATE 12-3-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.50	2.32		2.58	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.55	2.51		2.27	
PULL #3	2.61	2.57		2.51	
PULL #4	2.65	2.62		2.40	
PULL #5	2.63	2.55		2.56	
TOTAL	12.94	12.57		12.32	
AVG.	2.58	2.51		2.46	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.28	3.25		
PULL #2	3.12	3.16		
PULL #3	2.99	3.18		
PULL #4	3.13	3.16		
PULL #5	2.91	3.11		
TOTAL	15.43	15.86		
AVG.	3.08	3.17		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.26	4.04		4.11
PULL #2	4.11	4.27		4.10
PULL #3	4.17	4.06		3.97
PULL #4	4.06	4.10		4.00
PULL #5	4.19	4.12	1.1	4.02
TOTAL	20.79	20.59		20.20
AVG.	4.15	4.11		4.04

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296803.__0
FILE DATE AND TIME: 04/10/2003 03:02

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .619

SERIAL NUMBER: G6296803. __0

TARGET NUMBER: 1

FILE DATE: 04/10/2003

FILE TIME: 03:02

POINT#	X	Y
1:	0.229	-0.449
2:	0.034	-0.124
3:	0.187	-0.083
4:	-0.048	0.306
5:	-0.641	0.232

X CENTROID: -0.048

Y CENTROID: -0.024

POA TO CENTROID: 0.053

HORZ SPREAD: 0.870

VERT SPREAD: 0.755

GROUP SPREAD: 1.105

MIN RADIUS: 0.130

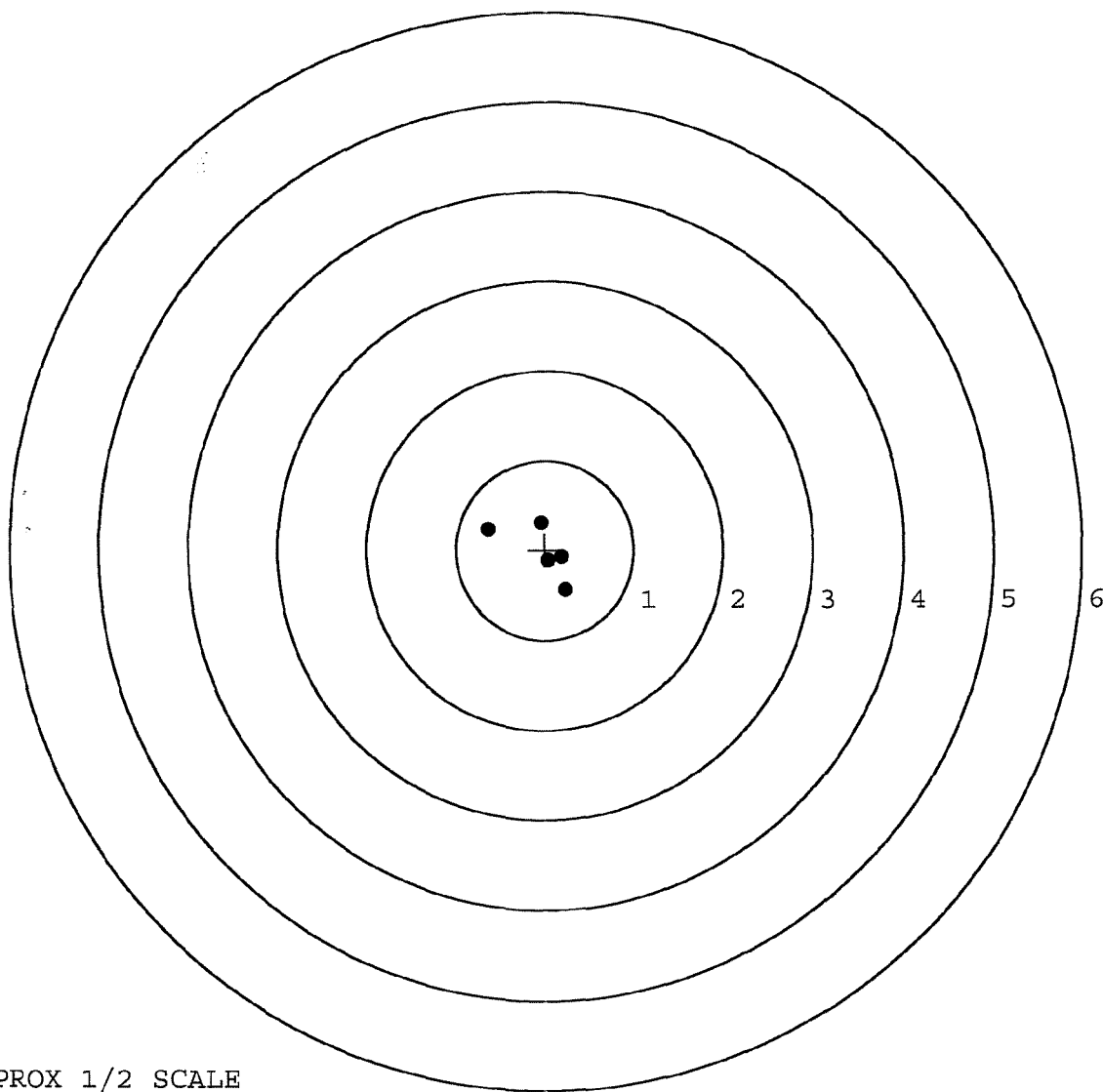
MAX RADIUS: 0.646

MEAN RADIUS: 0.371

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

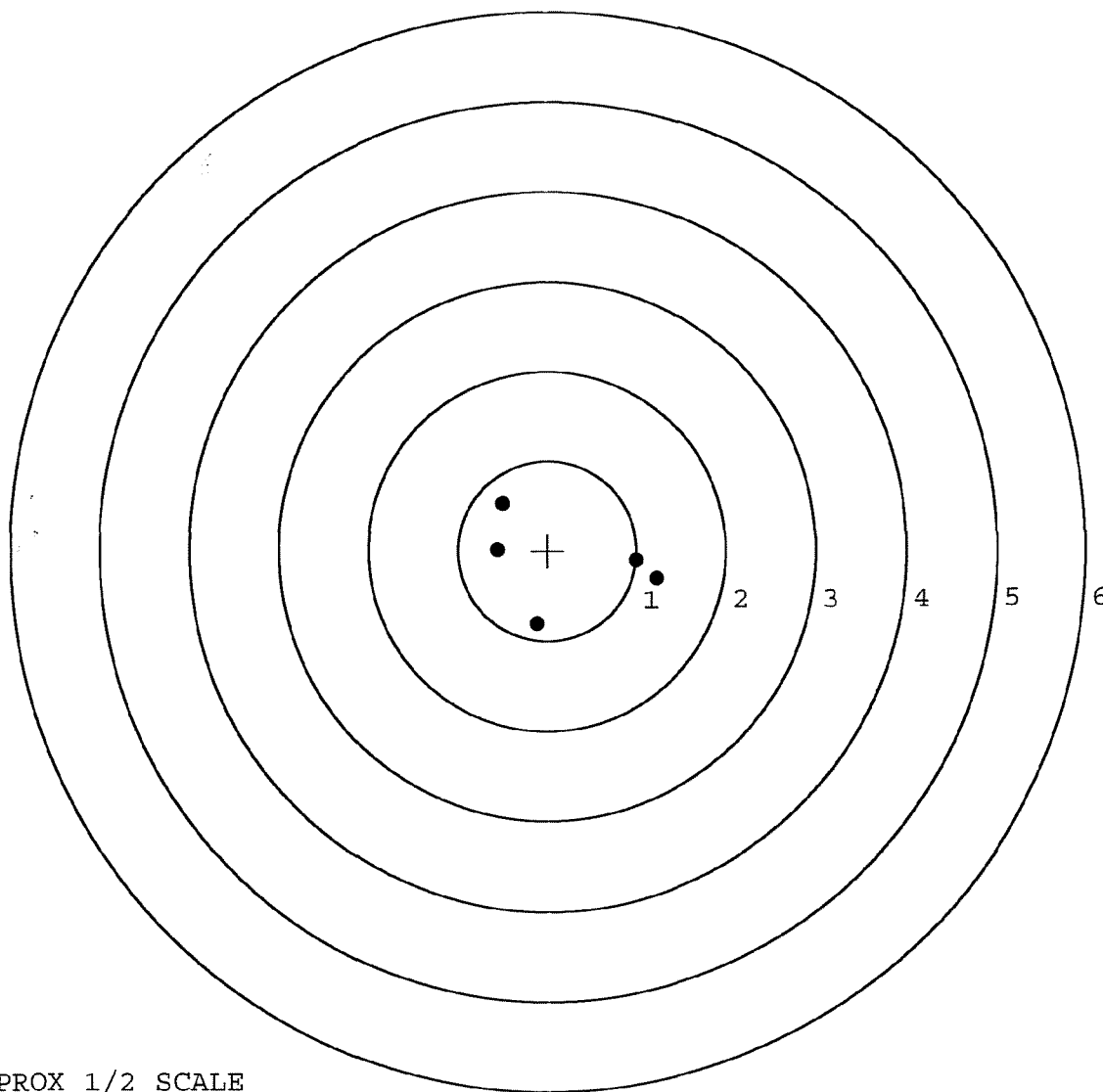


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296803. __0
TARGET NUMBER: 2
FILE DATE: 04/10/2003
FILE TIME: 03:02

POINT#	X	Y
1:	1.232	-0.318
2:	0.999	-0.117
3:	-0.494	0.524
4:	-0.560	0.010
5:	-0.126	-0.818

X CENTROID: 0.210
Y CENTROID: -0.144
POA TO CENTROID: 0.255
HORZ SPREAD: 1.792
VERT SPREAD: 1.342
GROUP SPREAD: 1.920
MIN RADIUS: 0.753
MAX RADIUS: 1.037
MEAN RADIUS: 0.867
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE