

✓ G6296804 ✓

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Made in Illinois, NY Reg. U.S. Pat. & Tw. Off. Marca Registrada Parque DePOSEC

SERIAL NO. J
66296804

ORDER NO.
25716

07KX

5716 66296804

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



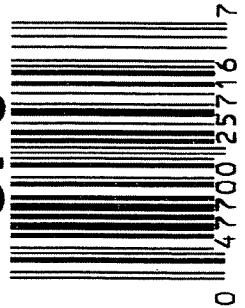
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6296804

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06296804

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/3/03	RW
600	PROOF		2/3/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	2/3/03	RW
610	DIS-ASSEMBLE GUN	FEB 03 2003	2/3/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRL
620	APPLY COATINGS (BARREL ACTION)		2-14	TA
	(BOLT)		2-14	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/18/03	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/18/03	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/18/03	RTL
	D) OIL FIRING PIN ASSEMBLY		2/18/03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		2-3-03	RTL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.9</u>	3-3-03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.9</u> <u>3.9</u> <u>2.5</u>	3-3-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		3-3-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>1.023</u> <u>1.022</u>	3-3-03	DA
	J) ASSEMBLE STOCK		2/18/03	RTL
	K) ASSEMBLE SWIVEL STUDS		5-2-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-2-03	RTL
	M) IRON SIGHT ALIGNMENT		5-2-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-2-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	2-26-03	TRW
	MALFUNCTION	CORRECTION	2-26-03	TRW
	MALFUNCTION	CORRECTION	2-26-03	TRW
	MALFUNCTION	CORRECTION	2-26-03	TRW
	MALFUNCTION	CORRECTION	2-26-03	TRW
645	INSPECT FOR LIVE AMMO		2-26-03	TRW
655	FINAL INSPECTION A) HEADSPACE		5-2-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.54</u> <u>2.61</u> <u>2.67</u> <u>2.73</u> <u>2.78</u>	3-5-03	DA
	C) FUNCTION		5-2-03	RTL
660	PACK		5/2/13	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____

DATE 2-11-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.37	2.23		2.50	MIN. SETTING,
PULL #2	2.32	2.29		2.58	NO AVG. OF 5
PULL #3	2.36	2.38		2.50	READINGS ACCEPT-
PULL #4	2.40	2.39		2.46	ABLE LESS THAN 2
PULL #5	2.35	2.38		2.43	
TOTAL	11.80	11.67		12.47	
AVG.	2.36	2.33		2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.33	3.23		
PULL #2	3.34	3.26		
PULL #3	3.16	3.25		
PULL #4	3.28	3.07		
PULL #5	3.21	3.29		
TOTAL	16.32	16.10		
AVG.	3.26	3.22		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.17	4.11		4.29
PULL #2	4.16	4.10		4.07
PULL #3	4.15	4.08		4.09
PULL #4	4.16	4.09		4.15
PULL #5	4.15	4.05		4.20
TOTAL	20.79	20.43		20.80
AVG.	4.15	4.08		4.16

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296804.__0
FILE DATE AND TIME: 02/27/2003 14:53

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

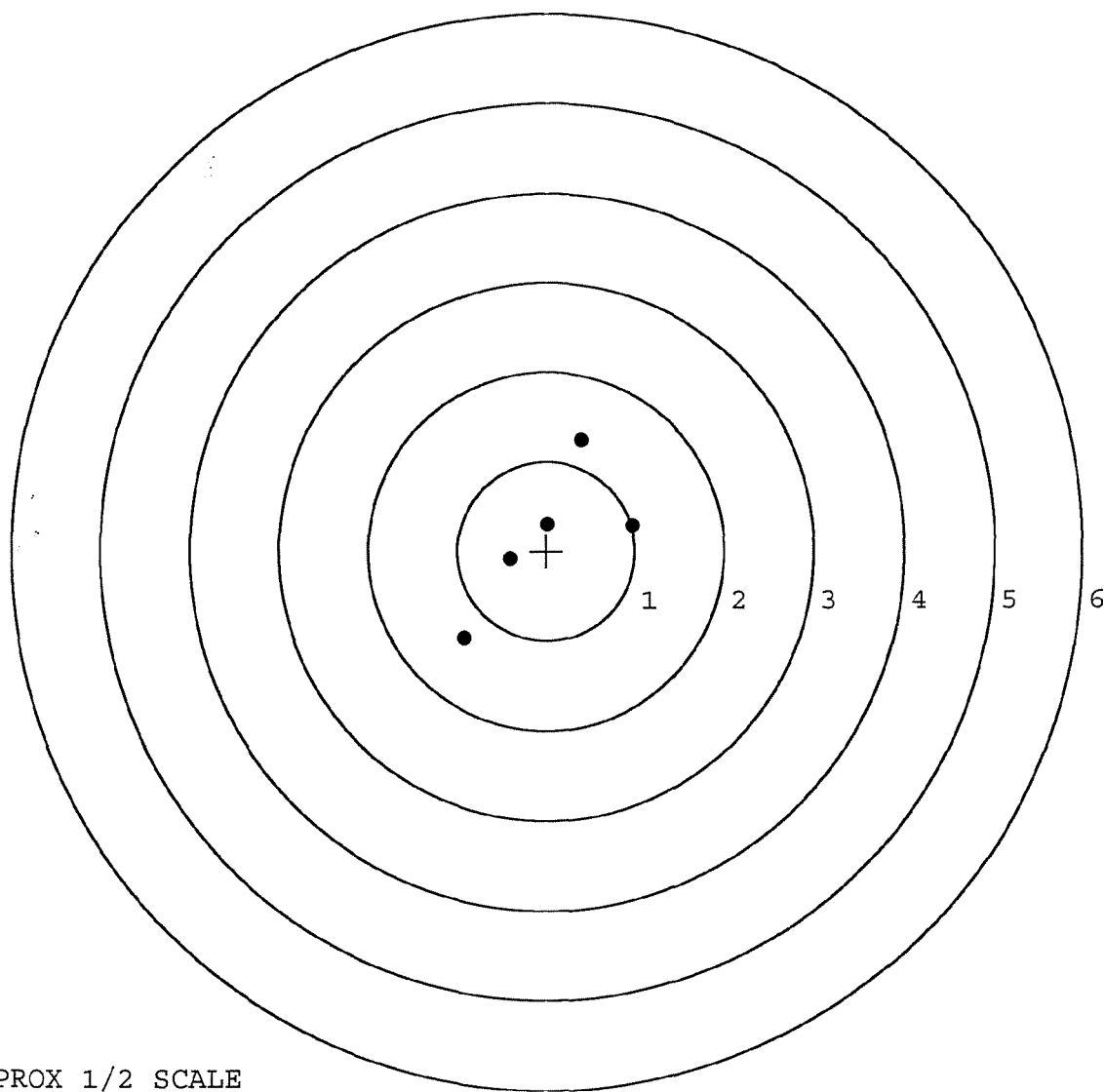
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .788

SERIAL NUMBER: G6296804. __0
TARGET NUMBER: 1
FILE DATE: 02/27/2003
FILE TIME: 14:53

POINT#	X	Y
1:	0.973	0.281
2:	0.399	1.239
3:	0.012	0.295
4:	-0.412	-0.087
5:	-0.921	-0.977

X CENTROID: 0.010
Y CENTROID: 0.150
POA TO CENTROID: 0.151
HORZ SPREAD: 1.894
VERT SPREAD: 2.216
GROUP SPREAD: 2.579
MIN RADIUS: 0.145
MAX RADIUS: 1.462
MEAN RADIUS: 0.844
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

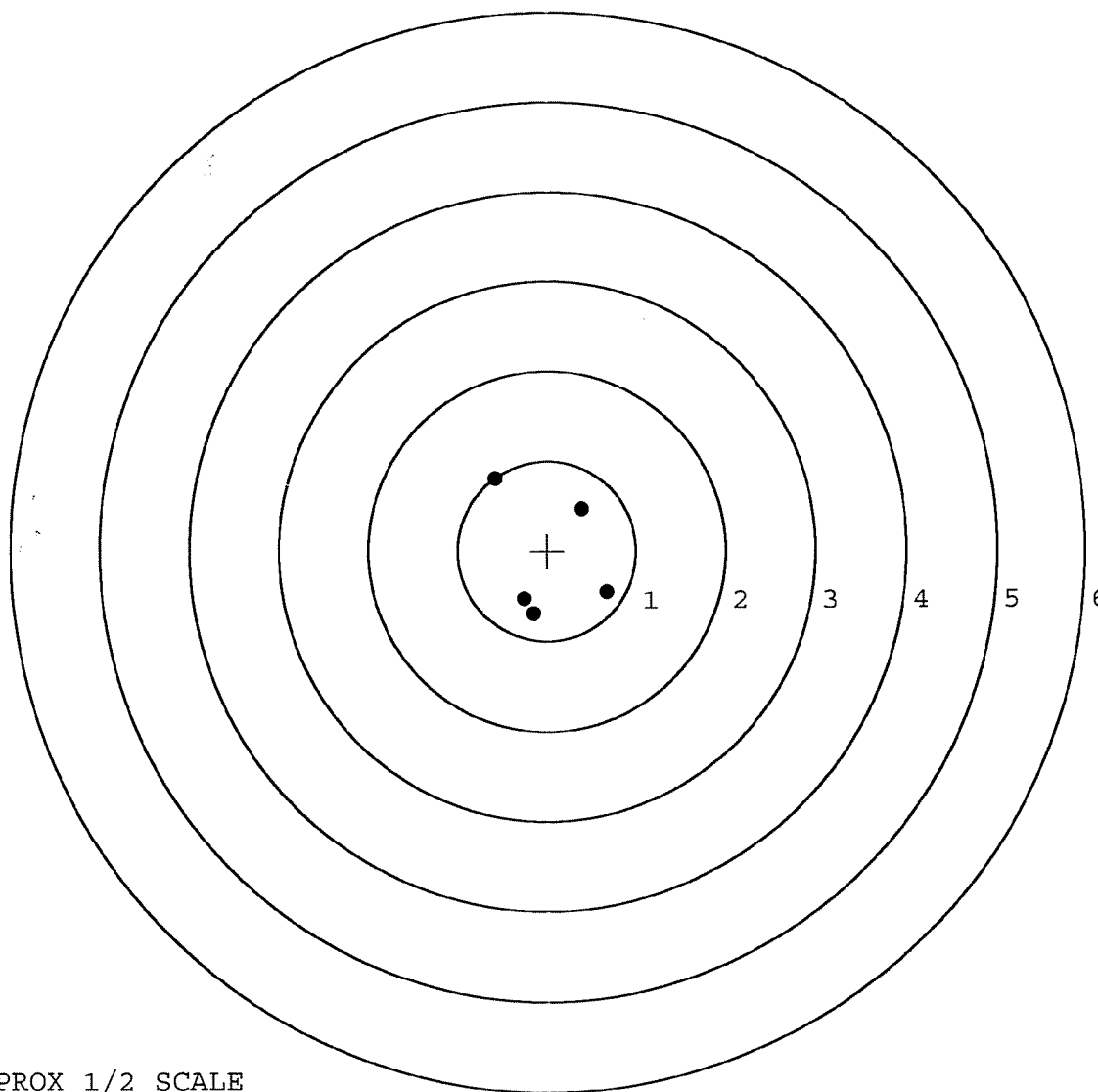


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296804.___0
TARGET NUMBER: 2
FILE DATE: 02/27/2003
FILE TIME: 14:53

POINT#	X	Y
1:	0.673	-0.461
2:	0.390	0.464
3:	-0.581	0.800
4:	-0.264	-0.534
5:	-0.160	-0.705

X CENTROID: 0.012
Y CENTROID: -0.087
POA TO CENTROID: 0.088
HORZ SPREAD: 1.254
VERT SPREAD: 1.505
GROUP SPREAD: 1.778
MIN RADIUS: 0.525
MAX RADIUS: 1.067
MEAN RADIUS: 0.732
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

$$\begin{array}{r}
 16 \\
 12 \\
 \hline
 32 \\
 16 \\
 \hline
 192
 \end{array}$$

$$\begin{array}{r}
 16 \\
 12 \\
 \hline
 38 \\
 16 \\
 \hline
 198
 \end{array}$$

205

199